

Wuxi Zhushi Sterilization Factory

File Number

SZLF/ST01_05-02

Version/revision number

B/1

Certification of EO GAS Sterilization

Customer	Kwadron Sp. z o.o. sp. k.					
Product codes	Product name	Lot No				
/	Kwadron Cartirdge System / Kwadron Optima	0000-9999				
Sterilization mode	Chamber NO.	Cartridge type				
EO-Gas	2#	0,18; 0,20; 0,25; 0,30; 0,35; 0,40mm RL; RS; MG; FL; SEM; TRL; ERL; CF				
Stelization parameters	Validated	Tolerance	Actual			
Preconditioning temperature (°C)	50	±4	50.5-53.5			
Preconditioning RH (RH %)	55	±10	49-55			
Preconditioning Time (min)	360	±20	350			
Initial Evacuation Vacuum (kpa)	-25	±2	-25			
Keep Pressure (min)	20	±10	15			
Weight of EO Injection (kg/25m3)	15	±1.25	15			
Rate of EO Injection (kpa/min)	0.5	±0.2	0.5			
EO-Concentration (mg/L)	600	±50	600			
EO Injection Pressure Changed (kpa)	>25	//	S:-25.0E: 8.0			
Exposure Time (min)	720	±20	720			
Sterilization Temperature (°C)	52	±3	50.5-53.5			
Chamber RH of Sterilization (%RH)	55	±10	49.5-55.5			
Post Evacuation Vacuum (kpa)	-20	±2	-20.5			
The Number of ventilator (times)	6	//	6			
Aeration Temperature (°C)	42	±5	38.5-40.5			
Aeration Time (day)	7	//	7			
Strain	Bocillus Ptrophoeus ATCC9372	Nominal Population (cfu/unit)	1.7x10 ⁶			
Lot NO.	200825	D-Value (min)	3			
Culture temp.	36°C	Culture time (days)	7			
Culture date	2020-2023					
Culture time	1	2	3			
Observed item	-	-	-			
Positive control	+	+	+			
BI test of sterility	Conformity					
Conclusion:						
The sterilization cycles was performed as per the validated parameters with no deviations.						
The sterile Assurance Level (SAL) of 10 ⁶ is assured						

Approved by: Jah L.K.

Company stamp:

