

CHEMICAL GAUGE GUARDS WITH NEW UNBREAKABLE STAINLESS STEEL INSTRUMENT CONNECTION



ADVANTAGES OF PLAST-O-MATIC'S GAUGE GUARD (DIAPHRAGM SEAL):

- Stainless steel hex insert eliminates breakage due to overtightening.
- No exposed top metal fasteners
- Highest pressure rating.
- Offers an inexpensive initial investment.
- Reduces instrument failures.
- Reduces system down time.
- Eliminates the expense and extended delivery of special alloy instruments.
- Offers a choice of select plastic materials to assure maximum chemical and temperature compatibility.
- 1/2" NPT pipe connection x 1/4" stainless steel instrument connection
- Optional 1/2" NPT pipe connection x 1/2" all-plastic connection.
- Also offered with all-plastic housing (no insert).

APPLICATIONS:

These chemical gauge guards should be utilized to isolate and protect pressure or vacuum instruments used on ultra-pure or highly corrosive fluid lines. They can be confidently used with liquids such as demineralized water, sulphuric acid, hydrochloric acid, and caustics. Use caution with chlorine applications and consult factory for recommendations. Utilization of Plast-O-Matic gauge guards offers the added advantage of protection against clogging of instruments caused by suspended solids or highly viscous fluids. Plast-O-Matic gauge guards are available with or without gauges.

MATERIALS OF CONSTRUCTION:

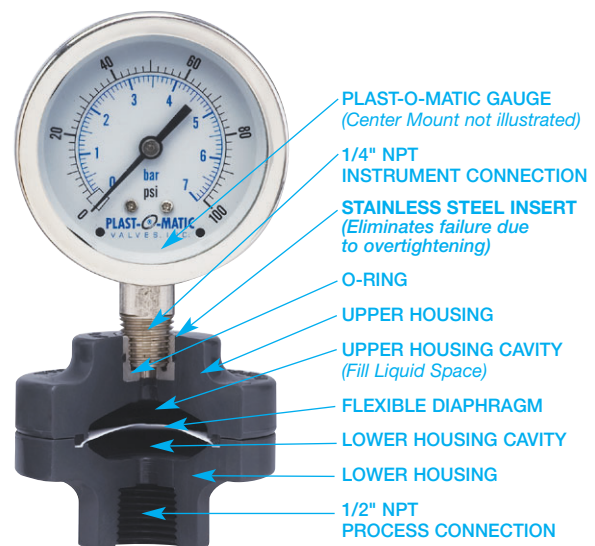
Gauge Guard housings are molded of Grade 1, Type 1, Geon® PVC, Corzan® CPVC, Natural Polypropylene, Glass-filled Polypropylene or Kynar® PVDF. All materials are available with optional acrylic shields. PTFE diaphragms are standard with all assemblies using gauges of 0-30 PSI and greater. For 0-15 PSI and vacuum gauges FKM elastomer diaphragms are used.

Non-wetted parts: O-ring seals are Buna-N, fasteners and 1/4" instrument connections are stainless steel. 1/2" instrument connections are direct to upper housing material.

Standard Plast-O-Matic gauges have 304 stainless steel cases. Dials are steel with black markings on white backgrounds.

Threaded connections are stainless steel, pointers aluminum, and lenses heavy flat glass. Sensing elements are stainless steel bourdon tubes.

Liquid used to solidly fill all Plast-O-Matic gauge guards and instruments is a highly refined temperature stable mineral oil that complies with FDA regulations 21 CFR 172.878, 178.3620, and 573.680.



OPERATION:

A Plast-O-Matic gauge guard assembled with a pressure or vacuum instrument must be solidly filled with a suitable fill liquid. The gauge guard diaphragm is a flexible barrier that prevents the process fluid from entering the instrument. Pressure on the process side of the diaphragm flexes it against the fill liquid transmitting the pressure to the instrument. Conversely, vacuum causes the diaphragm to flex in the opposite direction creating an equal vacuum in the fill liquid which actuates the instrument.

DESIGN:

Each Plast-O-Matic gauge guard features a durable and flexible diaphragm which serves as a protective barrier between the process fluid and instrument. The internal space on the instrument side of the diaphragm must be solidly filled with a suitable liquid in order to accurately transmit the process pressure to the instrument. Excellent flexing characteristics and a large sensing area (2.07 square inches) result in exceptional diaphragm response to low changes in pressure or vacuum. While PTFE diaphragms are standard, elastomer diaphragms are also available. This latter type is more sensitive and is used for vacuum or low pressure (0-15 PSI) applications. Another design feature is the volumetric capacity (1.03 Cu. In.) of the fill liquid side of diaphragm.

This capacity, combined with flexible diaphragm, enables gauge guard to tolerate minor filling errors and minute air bubbles without loss of measuring accuracy. These chemical gauge guards are designed for a maximum working pressure of 250 PSI. Additionally, if an instrument were to fracture or be accidentally removed from the upper housing and cause the loss of fill liquid, the diaphragm is strong enough to prevent leakage for a short time, of the process fluid up to the diaphragm's rupture point of approximately 400 PSI. If this situation should occur, immediately remove all process pressure from the gauge guard and replace the diaphragm as it has been exposed to abnormal stretching.

Caution: If this safety feature is important (as with dangerous fluids such as acids) then a minimum of a 4 time safety factor should be adhered to and the process fluid pressure kept to 100 PSI or lower.

A design is also available whereby the upper assembly consisting of the instrument, fill liquid, and upper housing may be removed as a unit for the purpose of cleaning the process fluid side of the diaphragm and lower housing cavity without having to refill or recalibrate the instrument. See "Removable Housing Design" section for details.

The Plast-O-Matic gauge guard is not designed with a fill-bleed port since it is not necessary with its flexible diaphragm design. See "Filling Information" section.

INSTALLATION:

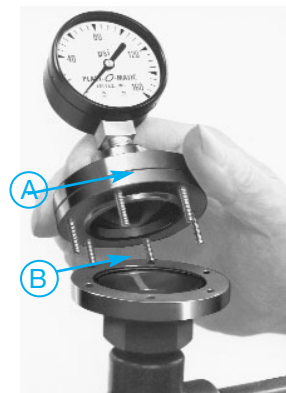
When Plast-O-Matic gauge guards are purchased with a gauge, install the assembly by simply connecting it to the process piping

with a 1/2" NPT plastic nipple using Teflon® tape or other acceptable pipe sealant to effect a seal. The assembly need only be made hand-tight followed by a one-quarter turn more with a strap wrench. Do not overtighten or breakage will result. Do not use pipe wrenches and do not install with a metal pipe nipple which could cut into the plastic and cause a fracture. When purchased without a gauge, consult the "Filling Information" section first. When assembling a gauge or other instrument make sure to only tighten the 1/4" NPT connection until it is snug against the O-ring seal, DO NOT exceed 30 in. lbs., and follow the installation method in the previous paragraph.

In applications where it is necessary to remotely mount the gauge guard from the instrument, a capillary tube must be used. If the tube's inside diameter is 1/4" or larger and is not longer than 5 feet, it may be filled with the instrument as an assembly. Please consult "Filling Information" section. If the tube's inside diameter is smaller than 1/4" or if its length is greater than 5 feet, consult factory for filling instructions.

REMOVABLE HOUSING DESIGN:

The optional Plast-O-Matic removable housing design is recommended for applications where it is desirable to periodically clean the diaphragm of particulate or chemicals that might clog and prevent proper operation. It allows cleaning of the diaphragm and bottom housing without refilling or recalibrating the protected gauge or instrument. The cleaning process is possible only when there is no pressure or vacuum in the process line. While this removable housing design may be utilized with either lower or center back mounted gauges, it is not available with gauge shields. The gauge or instrument, fill liquid, diaphragm, and the upper housing to which they are attached can be removed without disconnecting the bottom housing from the process piping. This is achieved by loosening the 6 fasteners that hold the assembly together. Then remove the top housing by simply pulling it away from the lower housing. Since the 6 screws are threaded into the center retaining ring (A) the diaphragm and fill liquid will remain captured. When replacing the upper housing, care should be taken not to misalign the O-ring seal (B) located in the lower housing, otherwise leakage will result.



FACTORY-INSTALLED "SNUBBER" INSERT:

A recent Plast-O-Matic innovation is the addition of a "Snubber" insert. This optional feature reduces pressure pulsations, provides more accurate readings and reduces damage from excessive needle fluctuations, thereby extending the life of the gauge.

GAUGE SHIELDS:

Plast-O-Matic gauge guards are also available with transparent airtight and watertight acrylic shields to offer clear visibility while protecting metal gauges against corrosive atmospheres. They can be utilized as a protective shield against gauge damage caused by external shocks. These shields completely enclose metal gauges and fasteners utilizing an O-ring seal. They can only be used with 2" diameter or smaller gauges and they cannot be used with Plast-O-Matic gauge guards with the removable housing design.



GAUGES:

Standard Plast-O-Matic gauges have 2 1/2" 304 stainless steel diameter faces and are available with either lower or center back mountings. Acrylic gauge shields (see gauge shield section) may be ordered if atmospheric corrosion is a concern. Use of the gauge shield requires smaller, optional 2" gauge. In general, the accuracy of standard Plast-O-Matic gauges when mounted to the Plast-O-Matic gauge guard assemblies and solidly filled is approximately 3%. For applications requiring extreme accuracy it is recommended that the assemblies be calibrated before installation to compensate for changes that may occur.



FILLING INFORMATION:

Plast-O-Matic gauge guards purchased with Plast-O-Matic gauges are factory filled. When purchased without a gauge, the installer must ensure that the upper gauge cavity and the gauge or instrument to be used must be solidly filled in order to accurately transmit the process line pressure or vacuum to the instrument. Air left in the fill liquid can give inaccurate readings; however, the volumetric capacity of 1.03 cubic inches, in conjunction with the flexible diaphragm, enables the assembly to tolerate minor filling errors without loss of pressure measurement accuracy.

Excellent flexing characteristics of the Plast-O-Matic diaphragm allows for a simple filling method when the gauge guard is used



with a Plast-O-Matic or similar gauge. This is achieved by pouring the fill liquid into the upper housing cavity to the top of the threads. By tilting the housing in several positions the air should be worked up and out of the housing. The same procedure can be used on the gauge although a small probe may be necessary to help evacuate the air bubbles. Because of the O-ring seal, thread sealant is not required on the instrument connection before it is threaded into the 1/4" NPT stainless steel insert in the upper gauge guard housing. The fill liquid that is displaced by the pipe threads during mounting may deflect the diaphragm and thus cause an initial reading on the gauge. If a slight reading is present on the gauge or instrument after assembly it can be zeroed out by simply bleeding off a small amount of the fill liquid. To do this, partially unscrew the instrument and push a blunt rod against the diaphragm. This will cause the fill liquid to bleed out of the threads. Allow only a small amount of bleeding to take place and retighten the instrument. If a very sensitive instrument is to be protected by a Plast-O-Matic chemical gauge guard the instrument should be filled by a vacuum evacuation method. DO NOT fill the gauge guard by evacuation as vacuum will cause too much deflection of the diaphragm creating abnormal stretching.

The instrument should have a small enough orifice to retain the fill liquid when it is faced downward to be threaded into the gauge guard. If not, it may be necessary to tap the instrument's orifice and screw in a reducing bushing with a small orifice. This bushing should be removed before filling the instrument and replaced after filling.

ACCESSORY GAUGE GUARD FILL LIQUID:

Plast-O-Matic accessory fill liquid, available in 4 ounce bottles, is a highly refined mineral oil that complies with FDA regulations 21 CFR 172.878, 178.3620, and 573.680. It is temperature stable throughout our recommended temperature range, thus it will not cause errors in pressure measurement due to temperature differentials. It will remain stable indefinitely, and will not support anaerobic bacterial growth or react with the materials of the gauge guards or instruments. Plast-O-Matic fill liquid is recommended because its stability makes it more suitable than the other liquids for our range of applications, unless the mineral oil would have a dangerous reaction to the system fluid in the event of a diaphragm failure.

Standard gauge guards are designed with 1/4" NPT for instrument connection and 1/2" NPT for the system connection. Other combinations are available optionally.

ALL-PLASTIC HOUSING OPTION:

Series GGS can be ordered without the stainless steel hex insert for applications where all-plastic is required. Consult factory.

OPTIONAL GAUGE FACE FILL:

Factory filled gauges can be filled with an FDA approved mineral oil or USP Food/Pharma grade glycerin.

MAXIMUM GAUGES (PSI) RECOMMENDED AT GIVEN FLUID LINE TEMPERATURES*

LIQUID LINE TEMPERATURES**	77°F 22°C	104°F 40°C	140°F 60°C	158°F 70°C	185°F 85°C	212°F 100°C	239°F 115°C	284°F 140°C
GEON PVC (Polyvinyl Chloride)	0-250 PSI	0-177 PSI	0-57 PSI	N/R	N/R	N/R	N/R	N/R
CORZAN[®] CPVC	0-250 PSI	0-200 PSI	0-140 PSI	0-95 PSI	0-60 PSI	N/R	N/R	N/R
NATURAL POLYPRO	0-160 PSI	0-130 PSI	0-80 PSI	0-65 PSI	0-40 PSI	N/R	N/R	N/R
GLASS-FILLED POLYPROPYLENE	0-160 PSI	0-160 PSI	0-160 PSI	0-100 PSI	0-60 PSI	N/R	N/R	N/R
KYNAR[®] PVDF	0-250 PSI	0-200 PSI	0-150 PSI	0-130 PSI	0-120 PSI	0-90 PSI	0-50 PSI	0-35 PSI

* Measurements conducted at a maximum ambient temperature of 80°F (26°C).

** If actual fluid line temperature is in between listed ratings, use the next column to the right for maximum recommended gauge.

GAUGE GUARDS & MODEL NUMBERS

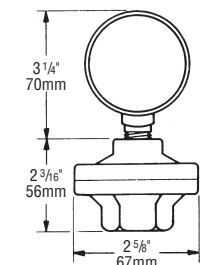


FIGURE 1

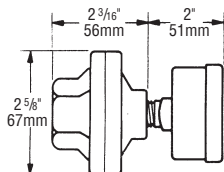


FIGURE 2

TYPE OF SERVICE	FIG. NO.	AVAILABLE GAUGE RANGES AS SHOWN BARS		DIAPHRAGM MATERIALS	GAUGE GUARD MODEL NUMBERS
Pressure or Vacuum	1	Without Gauge		PTFE	GGTS1-PV**
Vacuum	1	0 - 30" HG	0 - 1.01 vac.	Viton FKM	GGVS000-PV
Pressure	1	0 - 15 PSI	0 - 1.04	Viton FKM	GGVS015-PV
Pressure	1	0 - 30 PSI	0 - 2.07	PTFE	GGTS030-PV
Pressure	1	0 - 60 PSI	0 - 4.14	PTFE	GGTS060-PV
Pressure	1	0 - 100 PSI	0 - 6.90	PTFE	GGTS100-PV
Pressure	1	0 - 160 PSI	0 - 11.04	PTFE	GGTS160-PV
Pressure	1	0 - 200 PSI	0 - 13.8	PTFE	GGTS200-PV

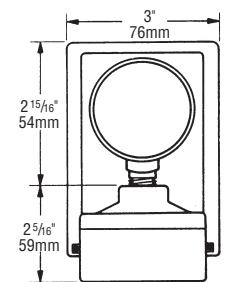


FIGURE 3

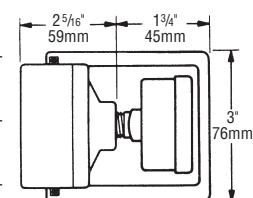


FIGURE 4

Part numbers shown are for Geon PVC. For Corzan CPVC, change suffix -PV to -CP. For Natural Polypro, change suffix -PV to -NP. For Glass-Filled Polypro change suffix -PV to PP. For Kynar PVDF, change suffix -PV to -PF. Example: GGTS1-PF

* For other diaphragm materials, please consult factory.

** Viton FKM diaphragms used for additional sensitivity required on vacuum and low pressure (0-15 PSI) applications. When ordering Viton FKM in place of PTFE simply change the "T" in model number to "V".

ADDITIONAL MODEL NUMBER INFORMATION

If center back mounted gauge is ordered, conclude above model number with "-C" and use dimensional figure #2.

If a removable housing is ordered, conclude above model number with "-R" and add 1/4" to overall height of dimensional figure #1.

If both center back mounted gauge and removable housing are ordered, conclude above model number with "-CR" and add 1/4" to the overall height of dimension figure #2. Not available with Transparent Acrylic gauge shields.

If a Transparent Acrylic gauge shield is ordered, conclude above model number with "-S" and use dimensional figure #3.

If both center back mounted gauge and gauge shield are ordered, conclude above model number with "-CS" and use dimensional figure #4.

If glycerin filled gauge face is ordered, conclude above model number with "-G".

Note: Polypro models suitable for one diaphragm service/replacement only.

NOTE: For other gauge guard information refer to:

CATALOG GGME: Miniature Diaphragm Seal/Gauge Guard

Catalog GGMU: Ultra-Pure Gauge Guards

PLAST-O-MATIC

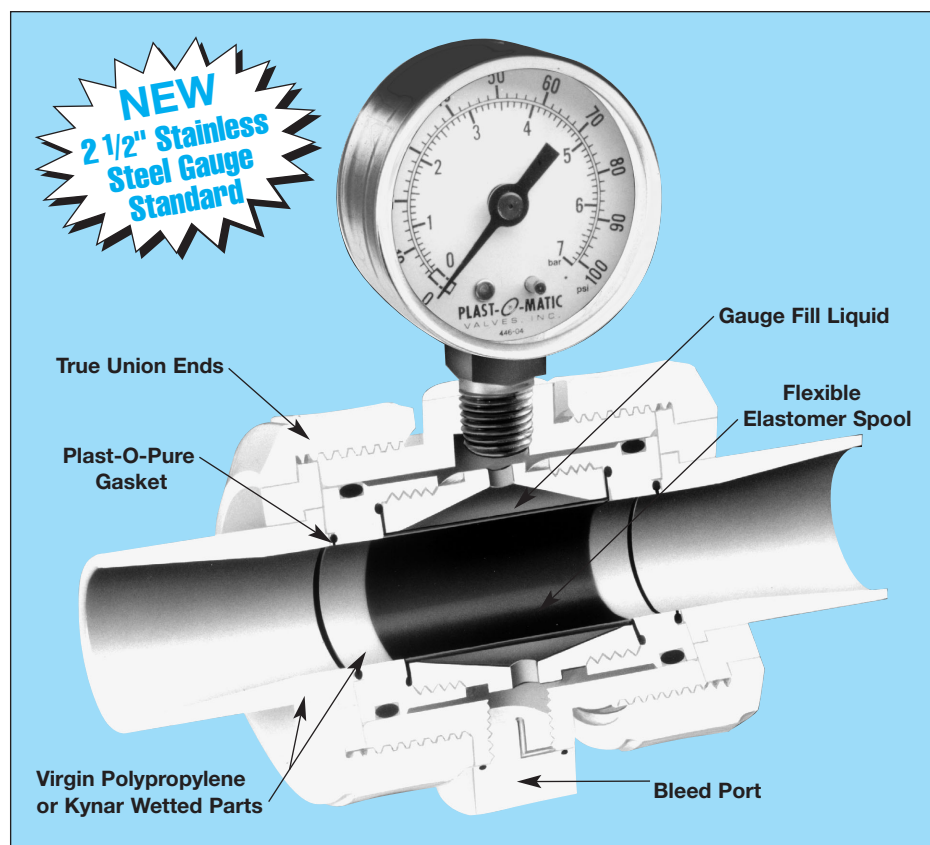
PRODUCT DATA

CATALOG GGMU-3

Technological Breakthrough for Ultra-Pure Liquid and Deionized Water Systems

Series "GGMU" Ultra-Pure Gauge Guard Eliminates "Dead Leg"!

Unique In-line gauge guard developed specifically to meet the demanding high purity standards required in ultra-pure D.I. water systems and other ultra-pure liquids.



Features:

- Non-contaminating, non-pigmented virgin Polypropylene or Kynar® (PVDF) material.
- PVC also available, if desired.
- In-line design eliminates "dead-leg" that can harbor bacterial growth and other contamination.
- True union ends enable easy installation and removal.
- Flexible elastomer spool assures accurate readings for pressure or vacuum.
- Bleed port assures trouble-free filling.
- Unique Plast-O-Pure® gasket assures crevice-free sealing of the end connectors.
- Food grade elastomers available on request.
- Various piping connectors are available to adapt to most connection systems existing in the marketplace.
- High quality 2 1/2" stainless steel gauge

Application:

The Series GGMU gauge guards are designed for ultra-pure liquid systems and specifically to eliminate piping "dead-leg" that can harbor bacterial growth or other contamination. This is in addition to their basic function of keeping system liquid from coming in contact with a pressure (vacuum) gauge or other pressure instrument while still maintaining the accuracy of the gauge or instrument.

Materials of Construction:

Gauge guard body and external parts are unpigmented virgin polypropylene. Internal wetted parts and end connectors are either virgin polypropylene or Kynar® (PVDF), PVC also available if desired, depending upon the material of the piping system. Elastomers are available in FKM or EPDM.

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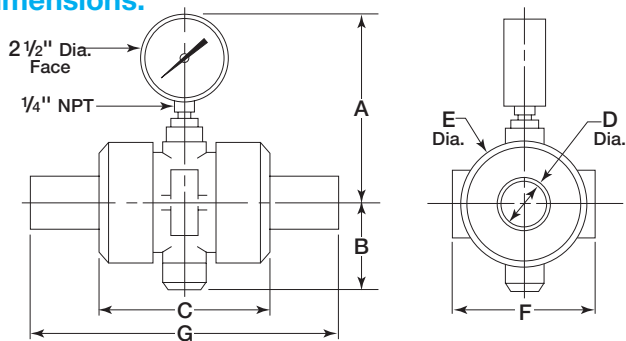
1384 Pompton Avenue, Cedar Grove, New Jersey 07009-1095
(973) 256-3000 • Fax (973) 256-4745 • www.plastomatic.com

SERIES GGMU – ULTRA PURE GAUGE GUARD

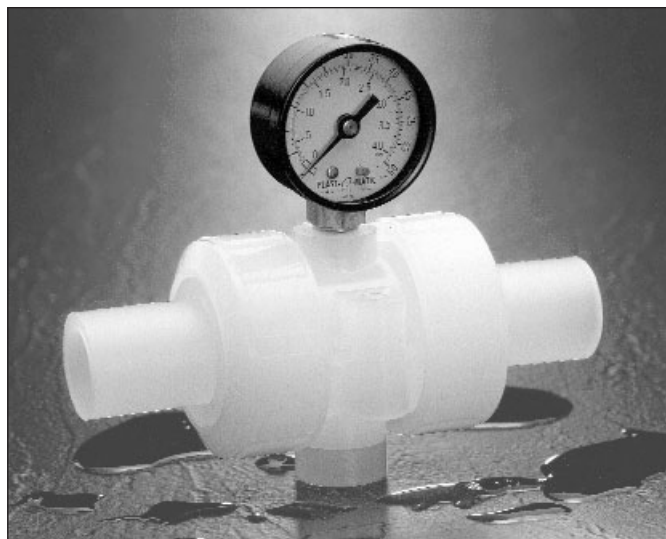
Design and Operation:

Series GGMU utilizes a flexible elastomer spool which separates process liquid from gauge or instrument fill liquid. This spool accurately transmits pressure or vacuum from the process liquid to instrument fill liquid which in turn registers on the gauge. A bleed plug enables gauge guard to be totally filled with liquid, thereby eliminating air bubbles which would decrease accuracy of pressure reading. All sealing points of spool and end connectors are sanitary style to eliminate the possibility of any small wetted cavities within the assembly.

Dimensions:



Note: 1/4" NPT instrument connection is standard on all Ultra-Pure gauge guards. For other size requirements consult factory.



GGMU above, shown with Schedule 80 male spigot ends for fusion (Code C3 below) and optional 2" gauge.

Specifications and Model Numbers:

There is a two step process to determine the complete Model No. of an Ultra-Pure gauge guard with the proper end connectors. The model number always begins with GGMU. The following charts will list the choices.

GAUGE GUARD DIMENSIONS

Size	A in. mm	B in. mm	C in. mm	D in. mm	E in. mm	F in. mm
1/2"						
3/4"	4.52 115	1.87 47	3.83 97	0.85 22	2.77 70	3.20 81
1"						
1 1/2"	5.38 136	2.64 67	4.64 118	1.48 38	4.02 102	4.05 103
2"						

End Connectors:

The overall "G" dimension will vary according to which end connectors are selected. Three standard end connectors are available; one for metric piping, one for Schedule 80 piping, and one for sanitary piping to meet requirements of the major piping systems in the marketplace. End connectors can also be made to custom lengths if required. Each GGMU must be ordered with specific end connectors. Standard 2 1/2" Plast-O-Matic gauge included with all gauge guard/end connector models except Model 001. Refer to the chart marked "Second Step - End Connectors".

"G" DIMENSION

Size	ASAHI & GF (Metric)		GSR (Sloane) Enfield (Sch 80)	
	Code 1, 2 & 5		Code 3	
	inches	mm	inches	mm
1/2"	6.75	171	7.05	179
3/4"	6.88	175	6.85	174
1"	6.69	170	6.69	170
1 1/2"	8.50	216	9.25	235
2"	8.50	216	9.25	235

FIRST STEP – GAUGE GUARD ONLY

Basic Model #	Seal Material	Available Gauges Code Range	Thermoplastic Material of Wetted Parts
GGMU	V = FKM	001* No Gauge	PP = Polypropylene
		000 0-30" Hg (vacuum)	
		015 0-15 PSI	PF = Kynar (PVDF)
		030 0-30 PSI	
	EP = EPDM	060 0-60 PSI	PV = Polyvinyl Chloride (PVC)
		100 0-100 PSI	
		160 0-160 PSI	
		200 0-200 PSI	

*Instructions for filling gauge guard included with GGMU. Fill liquid not included

Example: An Ultra-pure gauge guard with FKM seals, 0-100 gauge, and Kynar (PVDF) wetted parts is Model No. GGMUV100-PF, but this is not the complete number. Proceed to Second Step.

SECOND STEP – END CONNECTORS

System Piping Code			System Source Code	
Code	Nominal Pipe Size		Code	Manufacturer
A	1/2"	(20 mm)	1	Asahi (Metric)
B	3/4"	(25 mm)	2	GF (Metric)
C	1"	(32 mm)	3	IPS
D	1 1/2"	(50 mm)	5	GF-BCF (Metric)
E	2"	(63 mm)		

Example: The nominal pipe size is 1" and the manufacturer of the piping system is Asahi. The Code numbers are C1. The model number from the first step must be followed by these code number. Final Model Number GGMUV100-PF-C1.

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1384 Pompton Avenue, Cedar Grove, NJ 07009-1095
(973) 256-3000 • Fax (973) 256-4745
www.plastomatic.com • info@plastomatic.com