

# When Higher Purity is the Issue

## Alfa Laval SolidC UltraPure Centrifugal Pump

#### **Applications**

The SolidC UltraPure pump is an efficient and economical centrifugal pump, which meets the requirements of the pharmaceutical industries. It provides gentle product treatment and is chemically resistant. SolidC UltraPure is available in four sizes, SolidC-1 UltraPure, SolidC-2 UltraPure, SolidC-3 UltraPure and SolidC-4 UltraPure.

#### Standard design

As standard the SolidC UltraPure is delivered with a  $45^{\circ}$  outlet (counterclockwise).

The SolidC UltraPure pump is designed for CIP and SIP with emphasis on large internal radii and cleanable seals. SolidC UltraPure is supported on four adjustable legs.

#### Shaft seals

The SolidC UltraPure pump is equipped with either an external single or a flushed shaft seal. Both have stationary seal rings in acid-resistant steel AISI 329 with sealing surface in silicon carbide and rotating seal rings in silicon carbide. The secondary seal of the flushed seal is a long lasting lip seal.

#### **TECHNICAL DATA**

#### Materials

Product wetted steel parts: . . . W. 1.4404 (316L) with material

traceability EN.10204.3.1

Other steel parts: ... Stainless steel.

Product wetted seals: ... EPDM USP class 6.

Finish: ... Mech Ra ≤ 0.5.

#### Connections for FSS:

6mm tube/Rp 1/8".

#### Motor

Foot-flanged motor according to the IEC metric standard (EFF II), 2 poles = 3000/3600 rpm. at 50/60 Hz, IP 55 (with drain hole with labyrinth plug), insulation class F.

#### Motor sizes

**50 Hz:** . . . . . . . . . . . . 1.1 - 22 kW **60 Hz:** . . . . . . . . . . . . 1.3 - 25 kW.

#### NOTE

When used with frequency converter the 22 kW motor only has 20 kW effect.

## Warranty

Extended 3-years warranty on the SolidC UltraPure Centrifugal Pump range. The warranty covers all non wear parts on the condition that genuine Alfa Laval Spare Parts are used.



#### OPERATING DATA

#### Pressure

Max. inlet pressure: . . . . . . . . . . . . 400 kPa (4 bar).

Temperature

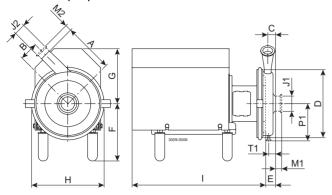
Temperature range: ....-10°C to +120°C (EPDM).

Flushed shaft seal (FSS):

Water pressure inlet: ......max. 100 kpa (1 bar). Water consumption: ......0.25 -0.5 l/min.



## Dimensions (mm)



## Pump specific measures

| Pump Model | SolidC-1 UltraPure | SolidC-2 UltraPure | SolidC-3 UltraPure | SolidC-4 UltraPure |
|------------|--------------------|--------------------|--------------------|--------------------|
| Α          | 180                | 200                | 210                | 230                |
| В          | 67                 | 94                 | 121                | 120                |
| С          | 28                 | 35                 | 31                 | 27                 |
| D          | 238                | 227                | 311                | 333                |
| E          | 40                 | 47                 | 44                 | 44                 |
| P1         | 130                | 150                | 164                | 175                |
| T1         | 21                 | 27                 | 23                 | 21                 |

## Moter specific measures

| Motor IEC | IEC90   | IEC100 | IEC112 | IEC132  | IEC160        |
|-----------|---------|--------|--------|---------|---------------|
| Motor kW  | 1.5/2.2 | 3.0    | 4.0    | 5.5/7.5 | 11/15/18.5/22 |
| F(max)*   | 246     | 256    | 259    | 279     | 307           |
| G         | 126     | 137    | 136    | 164     | 208           |
| Н         | 227     | 278    | 277    | 327     | 377           |
| 1         | 405     | 469    | 468    | 543     | 651           |

<sup>\*</sup>Possible to reduce dimension F by min. 15 mm for all pump models. For smaller models it will be possible to reduce dimension F even further.

## Moter overview

| Pump Model        | SolidC-1 UltraPure | SolidC-2 UltraPure | SolidC-3 UltraPure | SolidC-4 UltraPure |
|-------------------|--------------------|--------------------|--------------------|--------------------|
| Moter range (IEC) | IEC90-IEC112       | IEC100-IEC160      | IEC132-IEC160      | IEC132-IEC160      |

Dimensional data are based on 2 pole, WEGmotors.

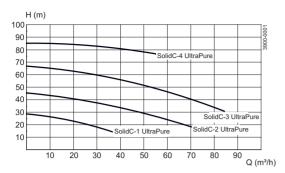
## Connections

| Pump Model     |    | SolidC-1 UltraPure | SolidC-2 UltraPure | SolidC-3 UltraPure | SolidC-4 UltraPure |
|----------------|----|--------------------|--------------------|--------------------|--------------------|
| Clamp ISO 2037 | M1 | 13                 | 13                 | 13                 | 29                 |
|                | M2 | 13                 | 13                 | 13                 | 13                 |
| Clamp ASME BPE | M1 | 13                 | 13                 | 13                 | 29                 |
|                | M2 | 13                 | 13                 | 13                 | 13                 |
| J1*            |    | 51 / 2"            | 63,5 / 2,5"        | 76,1 / 3"          | 76,1 / 3"          |
| J2*            |    | 38 / 1,5"          | 38 / 1,5"          | 38 / 1,5"          | 51 / 2"            |

 $<sup>^{\</sup>star}$  Other dimensions available on request.  $\ensuremath{\mathsf{ESE00678/1}}$ 

|      | TC    | ISO 2037 |
|------|-------|----------|
|      | Clamp | Clamp    |
| 1/2" | 12.7  | 12.7     |

#### Flow chart



Frequency: 50 Hz

Speed /synchr.): 3000 rpm

### Options

A. Impeller with reduced diameter.

B. Motor for other voltage and/or frequency.

C. 1500 rpm. motor.

D. Flushed shaft seal.

E. Product wetted seals of Fluorinated rubber (FPM) or FEP.

F. Pump with shroud.

G. Pump without legs.

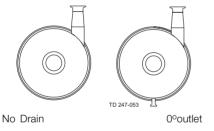
H. 0° outlet, see drawing below.

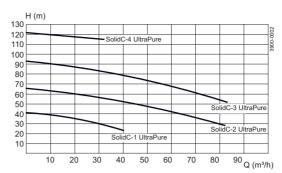
I. No Drain.

J. Finish product wetted surface Ra 0.8  $\mu$ m.

K. Surface finish certificate.

L. SIP to 140°C.





Frequency: 60 Hz

Speed /synchr.): 3600 rpm

## Standard documentation package:

- 3.1 certificate according to EN10204
- FDA certificate of conformity for product wetted elastomers.
- USP class 6 certificate of conformity EPDM only
- Pump performance test certificate

## Ordering

Please state the following when ordering:

- Pump size.
- Connections.
- Impeller diameter.
- Motor size.
- Voltage and frequency.
- Flow, pressure and temperature.
- Density and viscosity of the product.
- Options.

## Note!

For further details, see also ESE00797.