



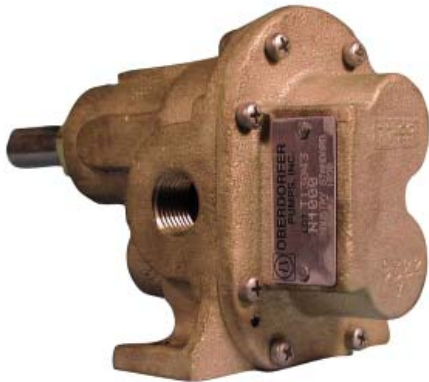
**OBERDORFER PUMPS**

by Gardner Denver

## Bronze Pedestal Rotary Gear Pumps

### Model N7000 Series

#### Model N7000 3/4" NPT Ports



Model N7000R



#### FEATURES:

- Bronze Corrosion Resistant Castings
- Special Cast Bronze Gears
- Stainless Steel Shafts & Fasteners
- Formed Ring Seal Packing (Lip & Mechanical Seals are available)
- Heavy Duty Carbon Bearings (Self Lubricating)
- Positive Displacement Flow

#### DRIVE:

Either direct drive with flexible coupling or pulley drive can be used. Make sure both flexible coupling halves are properly aligned. When using a pulley, do not overtighten the belt. Also, to absorb belt side thrust at higher pressures and larger size pumps, an external ball bearing support is recommended -- consult factory.

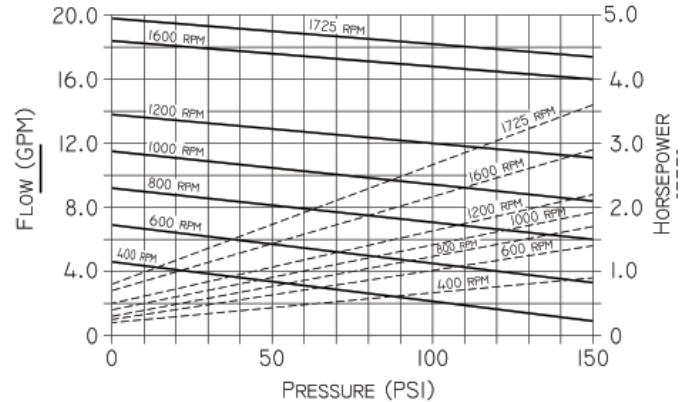
#### LIQUIDS AND TEMPERATURE:

Service life will be increased substantially if the liquid pumped is clean and has some degree of lubricity. These positive displacement pumps have tight tolerances. Fine abrasives like sand, silt, or powders in suspension will accelerate pump wear and reduce throughput.

Liquids compatible with bronze and stainless steel can be pumped providing proper seal has been specified. (See chemical compatibility or check factory.) When possible, flush the pump after each usage.

#### PERFORMANCE:

Water capacity 70° F



\* For pressures over 100 p.s.i., the above selections are suitable for pumping fluids with lubricity (eq. oils, polymers). Service life will decrease for fluids without lubricity (eq. water, solvents).

Temperature extremes are detrimental to service life and should be avoided. Basic metals of construction allow a temperature range of -40 to 400° F. Some lip and mechanical seal elastomers have a limit of 212° F (see engineering data or check factory). Allowing a liquid to freeze in the pump can cause damage.

#### SUCTION LIFT:

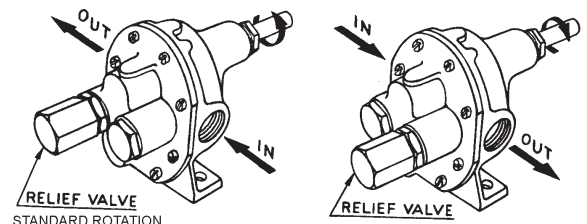
Close tolerances and the positive pumping action make the rotary gear pump capable of lifting water on the suction side as high as 20 feet. Though gear pumps are self priming, a foot valve is recommended. If possible, wet the gears with liquid to be pumped for the first dry start. Liquid retained in the system and gear chambers serves to "wet" the pump on subsequent starts.

#### BY-PASS AND ROTATION:

The pump by-pass is not intended to be a metering or flow control device. Its main purpose is to function as a pressure relief when the desired set point is exceeded, overheating can occur within 5-10 minutes if the discharge line is completely shut off for extended periods.

Reversing rotation reverses the "IN" and "OUT" ports and the location of the by-pass ports have to be reversed.

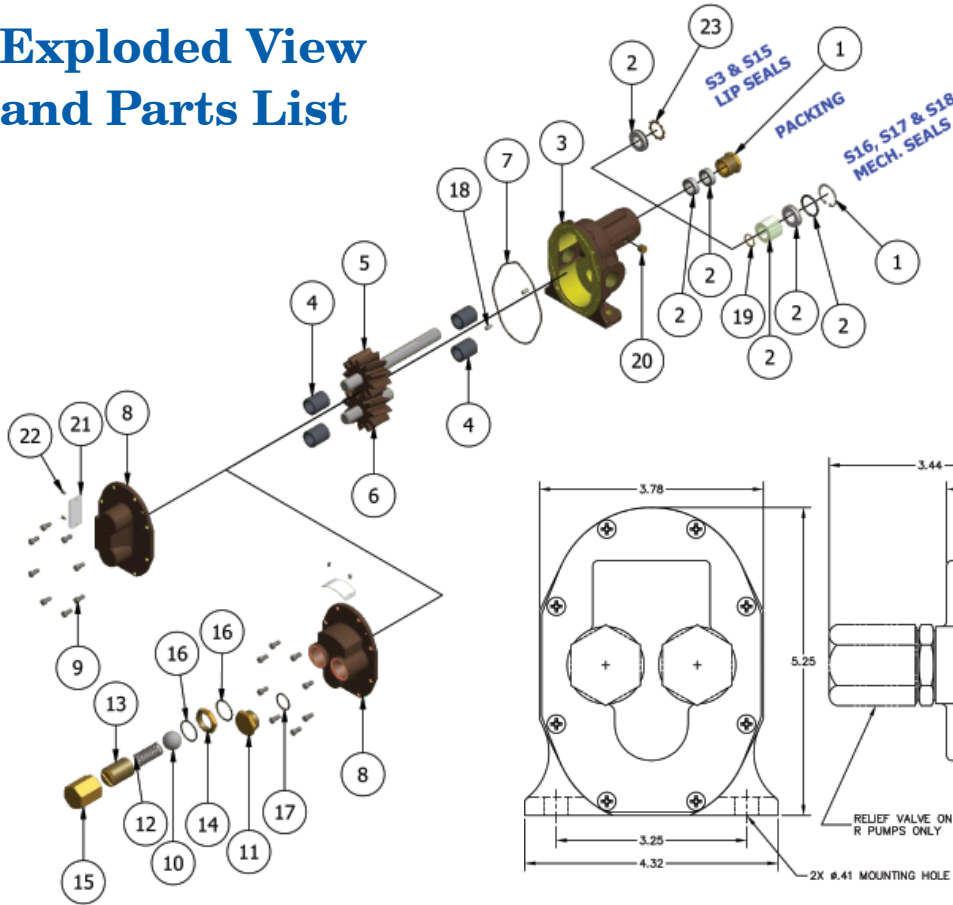
The by-pass valve is factory set at 50 psi. To increase the set-point, turn the by-pass valve adjusting screw in a clockwise direction.



# Bronze Pedestal Rotary Gear Pumps

## Model N7000 Series

### Exploded View and Parts List

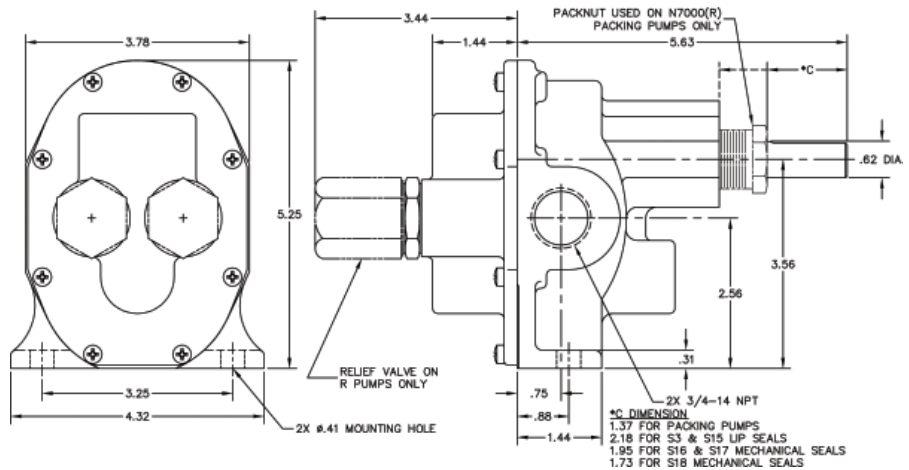


Items 8 and 10-17 for the "R" versions only.

Item 23 is only used on N7000S15 Pumps.

Item 20 is only used on N7000S18 Pumps.

### Dimensions



|                                                                                     |                   | 1                         | 2       | 3      | 4        | 5       | 6               | 7              | 8        | 9        | 10     |        |
|-------------------------------------------------------------------------------------|-------------------|---------------------------|---------|--------|----------|---------|-----------------|----------------|----------|----------|--------|--------|
|                                                                                     |                   | Packnut or Retaining Ring | Packing | Seal   | Body     | Bearing | Drive Gear Assy | Idle Gear Assy | O-ring   | Cover    | Screw  | Ball   |
| Model                                                                               | Seal Arrangement  | Qty. 1                    | Qty. 2  | Qty. 1 | Qty. 1   | Qty. 4  | Qty. 1          | Qty. 1         | Qty. 1   | Qty. 1   | Qty. 8 | Qty. 1 |
| N7000                                                                               | Packing           | 1762                      | 5479    | NA     | 9324NE1N | 5091    | 33015           | 32959          | 9797-045 | 9326NN5N | 5385   | NA     |
| N7000S3                                                                             | NBR Lip           | NA                        | NA      | 5463   | 9324NE2N | 5091    | 33015           | 32959          | 9797-045 | 9326NN5N | 5385   | NA     |
| N7000S15                                                                            | FKM Lip           | NA                        | NA      | 9997   | 9324NE2N | 5091    | 33015           | 32959          | 9797-045 | 9326NN5N | 5385   | NA     |
| N7000S16                                                                            | NBR Bellows Mech. | 5374                      | NA      | 32202  | 9374NE9N | 5091    | 33043           | 32959          | 9797-045 | 9326NN5N | 5385   | NA     |
| N7000S17                                                                            | FKM Bellows Mech. | 5374                      | NA      | 32235  | 9374NE9N | 5091    | 33043           | 32959          | 9797-045 | 9326NN5N | 5385   | NA     |
| N7000S18                                                                            | PTFE Wedge Mech.  | 5374                      | NA      | 32923  | 9374NE6N | 5091    | 33043           | 32959          | 9355-045 | 9326NN5N | 5385   | NA     |
| Relief Valve Versions: N7000R, N7000RS3, N7000RS15, N7000RS16, N7000RS17, N7000RS18 |                   |                           |         |        |          |         |                 |                |          | 9327NN5B |        | 6217   |

|                       | 11       | 12     | 13         | 14      | 15         | 16             | 17              | 18        | 19             | 20        | 21     | 22        | 23        |             |
|-----------------------|----------|--------|------------|---------|------------|----------------|-----------------|-----------|----------------|-----------|--------|-----------|-----------|-------------|
|                       | Plug Nut | Spring | Adj. Screw | Locknut | Bypass Nut | O-Ring Locknut | O-Ring Plug Nut | Dowel Pin | Retaining Ring | Pipe Plug | Tag    | Tag Screw | Lock Ring | Repair Kit* |
| Model                 | Qty. 1   | Qty. 1 | Qty. 1     | Qty. 1  | Qty. 1     | Qty. 2         | Qty. 1          | Qty. 2    | Qty. 1         | Qty. 1    | Qty. 1 | Qty. 2    | Qty. 1    |             |
| N7000                 | NA       | NA     | NA         | NA      | NA         | NA             | NA              | 8885      | NA             | NA        | 9344   | 9345      | NA        | 10638       |
| N7000S3               | NA       | NA     | NA         | NA      | NA         | NA             | NA              | 8885      | NA             | NA        | 9344   | 9345      | NA        | 11258       |
| N7000S15              | NA       | NA     | NA         | NA      | NA         | NA             | NA              | 8885      | NA             | NA        | 9344   | 9345      | 3033      | 12107       |
| N7000S16              | NA       | NA     | NA         | NA      | NA         | NA             | NA              | 8885      | 5382           | NA        | 9344   | 9345      | NA        | 12128       |
| N7000S17              | NA       | NA     | NA         | NA      | NA         | NA             | NA              | 8885      | 5382           | NA        | 9344   | 9345      | NA        | 12129       |
| N7000S18              | NA       | NA     | NA         | NA      | NA         | NA             | NA              | 8885      | 5382           | 6052      | 9344   | 9345      | NA        | 12130       |
| Relief Valve Versions | 5278R    | 5277   | 5275       | 1642D   | 5276       | 9797-022       | 9797-019        |           |                |           |        |           |           |             |

\* All Repair Kits contain items 2, 4, 5, 6, 7

NBR = Acrylonitrile-Butadiene PTFE = Polytetrafluoroethylene FKM = Fluoroelastomer



# OBARDORFER PUMPS

## by Gardner Denver

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Visit [www.oberdorfer-pumps.com](http://www.oberdorfer-pumps.com) to find in-depth descriptions of the world's leading high-quality, dependable pumps.

Due to ongoing product improvements, data shown here is subject to change without notice. Contact Oberdorfer Pumps for latest specifications.

N7000Series.072014