



MARCH PUMPS

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CONSTRUCTION & SERVICING:

The pumps listed below are magnetic drive centrifugal pumps. Hence, there is no rotating seal to wear and allow the liquid being pumped to leak out. All pumps are serviceable with the use of a screwdriver or wrench. The only moving part other than the motor is the Impeller Assembly. This assembly rotates on a stationary shaft and up against a thrust washer. These are the only parts that can wear, and may need to be replaced. See the parts list for parts.

OPERATION:

Pumps must be installed with a positive flooded suction, as they are not self-priming and will not produce a suction lift. March Pumps utilize the liquid being pumped to lubricate the Impeller Assembly rotating on the stationary shaft, and therefore they should not run dry. A carbon bushing on the 4 & 5 series will enable dry running protection. The direction of the motor rotation should be clockwise looking into the inlet of the pump. A trimmed impeller may be necessary when pumping a liquid with a specific gravity or viscosity greater than water as well in cases of high liquid temperature.

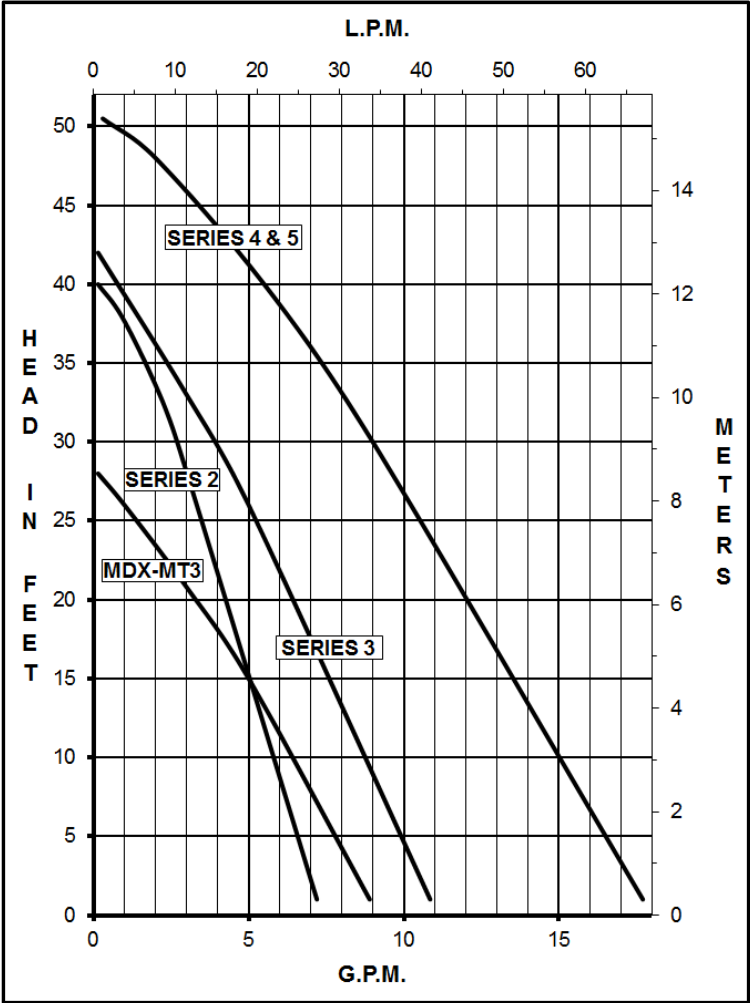
AIR MOTOR INSTALLATION:

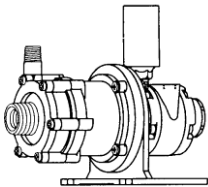
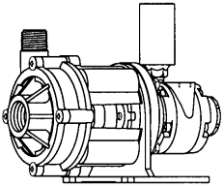
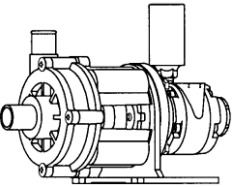
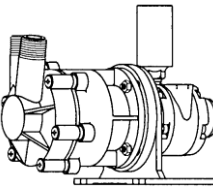
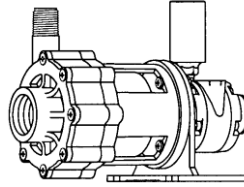
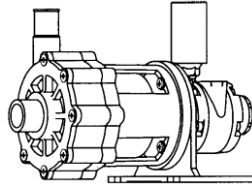
Install a moisture trap, filter, and an automatic airline lubricator in the air line just ahead of the air motor. Use detergent SAE #10 automotive engine oil.

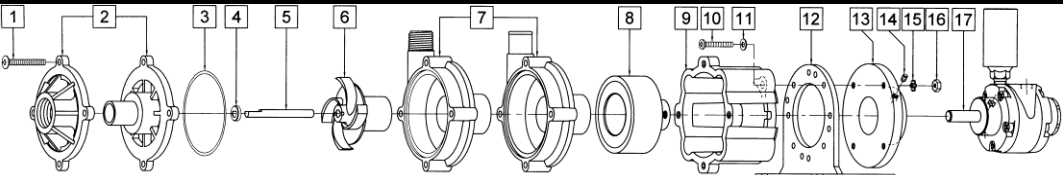
LIMITED WARRANTY:

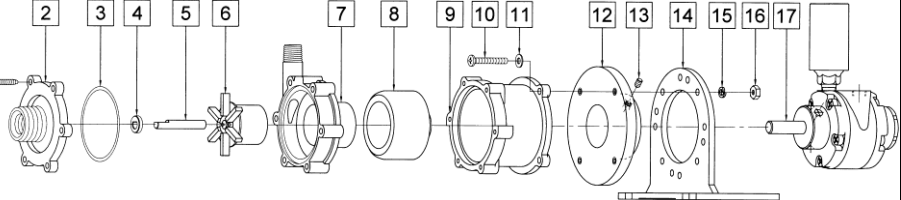
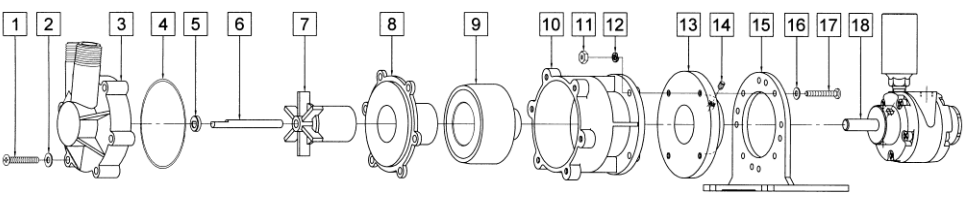
March pumps are guaranteed only against defects in workmanship or materials for a period of one year from date of manufacture pumping water. For the complete warranty and to register online go to www.marchpump.com/warranty-registration

Pumps with Air Motors



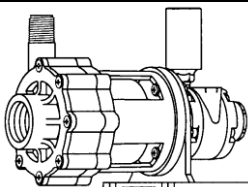
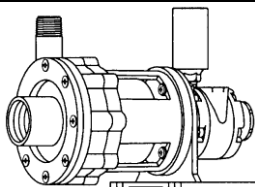
SPECIFICATIONS	BC-2CP-MD-AM	BC-3CP-MD-AM	BC-3AP-MD-AM	MDX-MT3-AM MDK-MT3-AM	BC-4C-MD-AM	BC-4A-MD-AM	
							
	Model Abbreviations	C: Threaded Inlet/Outlet	C: Threaded Inlet/Outlet	A: Smooth Inlet/Outlet	K: Kynar	C: Threaded Inlet/Outlet	A: Smooth Inlet/Outlet
	Max Flow	7.2 gpm / 27.2 lpm	10.5 gpm / 39.7 lpm	10.5 gpm / 39.7 lpm	9 gpm / 34.0 lpm	18 gpm / 68.1 lpm	18 gpm / 68.1 lpm
	Max Head	40 ft / 17.3 psi - 12.1 m	42 ft / 18.2 psi - 12.8 m	42 ft / 18.2 psi - 12.8 m	28 ft / 12.1 psi - 8.5 m	50 ft / 21.6 psi - 15.2 m	50 ft / 21.6 psi - 15.2 m
	Inlet	3/8" FPT & 3/4" MPT	3/4" FPT	3/4" OD	1/2" MPT	1" FPT	1" OD
	Outlet	1/4" MPT	1/2" MPT	3/4" OD	1/2" MPT	1/2" MPT	3/4" OD
	Max Internal Pressure	50 psi / 3.4 bar	50 psi / 3.4 bar	50 psi / 3.4 bar	75 psi / 5 bar	50 psi / 3.4 bar	50 psi / 3.4 bar
	Max Liquid Temperature	190°F / 87°C	190°F / 87°C	190°F / 87°C	200°F / 93°C	190°F / 87°C	190°F / 87°C
	Packed Weight	4 lbs / 1.8 kg	4.5 lbs / 2 kg	4.5 lbs / 2 kg	4 lbs / 1.8 kg	5 lbs / 2.3 kg	5 lbs / 2.3 kg
Motor Type	Air Motor	Air Motor	Air Motor	Air Motor	Air Motor	Air Motor	
Air Connection	1/8 NPT	1/8 NPT	1/8 NPT	1/8 NPT	1/8 NPT	1/8 NPT	
HP (Kw)	1/8 (0.093)	1/8 (0.093)	1/8 (0.093)	1/8 (0.093)	1/8 (0.093)	1/8 (0.093)	
Max Air Pressure & CFM	23 psi / 1.5 bar @ 4 CFM	29 psi / 2 bar @ 4 CFM	29 psi / 2 bar @ 4 CFM	21 psi / 1.4 bar @ 3 CFM	65 psi / 4.4 bar @ 8 CFM	65 psi / 4.4 bar @ 8 CFM	
Overall Pump Size (H x W x L)	Inches 5.72 x 4.5 x 7 cm 14.5 x 11.4 x 17.7	Inches 5.72 x 4.5 x 7.33 cm 14.5 x 11.4 x 18.6	Inches 5.72 x 4.5 x 7.33 cm 14.5 x 11.4 x 18.6	Inches 5.72 x 4.5 x 7.42 cm 14.5 x 11.4 x 18.8	Inches 5.72 x 4.5 x 8.28 cm 14.5 x 7.33 x 21	Inches 5.72 x 4.5 x 8.84 cm 14.5 x 7.33 x 22.4	
Materials in Contact w/Solution:	BC-2CP-MD-AM, BC-3CP-MD-AM, BC-3AP-MD, BC-4C-MD-AM, BC-4A-MD-AM: Polypropylene, Ceramic, Viton						
	MDX-MT3-AM: Ryton, Ceramic, Viton MDK-MT3-AM: Kynar/Carbon Filled, Ceramic, Viton						
All specifications & data are based on pumping water & are intended as a guideline only. Specifications may vary with different motors.							

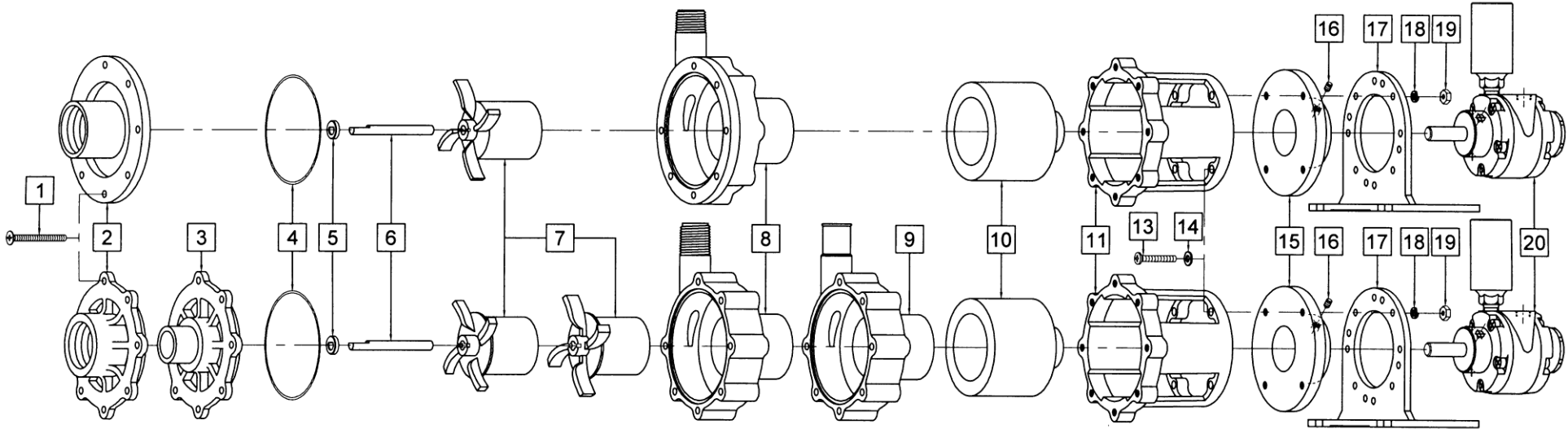
PARTS LIST																		
																	BC-3CP-MD-AM & BC-3AP-MD-AM	
#	DESCRIPTION	MATERIAL	SIZE (Inches)	QTY.	PART #	#	DESCRIPTION	MATERIAL	SIZE (Inches)	QTY.	PART #							
1	Screw	Stainless	#10-32 x 1-1/2 Lg.	4	0823-0008-1000	9	Motor Bracket			1	0130-0066-0100							
2	Cover	Polypropylene	3/4 OD Inlet	1	0130-0064-1000	10	Screw		#8-32 x 1-1/8 Lg.	4	0115-0023-1000							
2	Cover	Polypropylene	3/4 FPT Inlet	1	0130-0021-1000	11	Washer		#8	4	0858-0004-1000							
3	"O" Ring	Viton	3/32 CS x 2-13/16 OD	1	0130-0033-1000	12	Base			1	0125-0106-1000							
4	Thrust Washer	Ceramic		1	0130-0028-1000	13	Connecting Bracket			1	0986-0001-0100							
5	Shaft	Ceramic	1/4 OD x 2.5 Lg.	1	0130-0024-1000	14	Set Screw		#8-32	2	0210-0038-1000							
6	Impeller Encapsulated	Polypropylene		1	0130-0069-0200	15	Lock Washer		#8 External Tooth	4	0140-0014-1000							
7	Rear Housing	Polypropylene	3/4 OD Outlet	1	0130-0102-1000	16	Nut		#8	4	0410-0039-1000							
7	Rear Housing	Polypropylene	1/2 MPT Outlet	1	0130-0018-1000	17	Air Motor			1	0986-0002-1000							
8	Drive Magnet			1	0130-0043-0300													

																																	
#	DESCRIPTION	MATERIAL	SIZE (Inches)	QTY.	BC-2CP-MD-AM	#	DESCRIPTION	MATERIAL	SIZE (Inches)	QTY.	MDX-MT3-AM	MDK-MT3-AM																					
1	Screw Self Tapping	Stainless	#7-19 x 1-7/16 Lg.	6	0115-0062-1000	1	Screw	Stainless	#10-32 x 1-1/8 Lg.	6	0135-0181-1000																						
2	Cover	Polypropylene	3/8 FPT & 3/4 MPT Inlet	1	0125-0056-1000	2	Washer	Stainless	#10	6	0150-0051-1000																						
3	"O" Ring	Viton	3/32 CS x 2-3/16 OD	1	0125-0065-1000	3	Front Housing	Ryton Kynar	1/2 MPT	1	0135-0088-1000	0135-0152-1000																					
4	Thrust Washer	Ceramic		1	0130-0028-1000	4	"O" Ring	Viton	1/16 CS x 2-7/8 OD	1	0135-0046-1000																						
5	Shaft	Ceramic	1/4 OD x 1.593 Lg.	1	0125-0061-1000	5	Thrust Washer	Ceramic		1	0130-0028-1000																						
6	Impeller Encapsulated	Polypropylene		1	0125-0087-0200	6	Shaft	Ceramic	1/4 OD x 2.5 Lg.	1	0130-0024-1000																						
7	Rear Housing	Polypropylene	1/4 MPT Outlet	1	0125-0058-1000	7	Impeller Encapsulated	Ryton Kynar		1	0135-0113-0200	0135-0154-0200																					
8	Drive Magnet			1	0125-0092-0000	8	Rear Housing	Ryton Kynar		1	0135-0087-1000	0135-0153-1000																					
9	Motor Bracket			1	0125-0069-1000	9	Drive Magnet			1	0130-0043-0300																						
10	Screw		#8-32 x 1-1/8 Lg.	4	0115-0023-1000	10	Motor Bracket			1	0135-0135-0000																						
11	Washer		#8	4	0858-0004-1000	11	Nut		#8	4	0410-0039-1000																						
12	Connecting Bracket			1	0986-0001-0100	12	Split Lock Washer		#8	4	0858-0003-1000																						
13	Set Screw		#8-32	2	0210-0038-1000	13	Connecting Bracket			1	0986-0001-0100																						
14	Base			1	0125-0106-1000	14	Set Screw		#8-32	2	0210-0038-1000																						
15	Split Lock Washer		#8	4	0858-0003-1000	15	Base			1	0125-0106-1000																						
16	Nut		#8	4	0410-0039-1000	16	Washer		#8	4	0858-0004-1000																						
17	Air Motor			1	0986-0002-1000	17	Screw		#8-32 x 1-1/8 Lg.	4	0115-0023-1000																						
						18	Air Motor			1	0986-0002-1000																						

NOTE: Contact Factory for other materials and/or parts not listed

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SPECIFICATIONS	TE-5C-MD-AM		TE-5K-MD-AM	TE-5S-MD-AM	
					
	C: Threaded Inlet/Outlet		K: Kynar	S: Stainless	
	Max Flow		18 gpm / 68.1 lpm		
	Max Head		50 ft / 21.6 psi - 15.2 m		
	Inlet - Outlet		1" FPT - 1/2" MPT		
	Max Internal Pressure		50 psi / 3.4 bar	75 psi / 5 bar	200 psi / 13 bar
	Max Liquid Temperature		190°F / 87°C	200°F / 93°C	250°F / 121°C
	Packed Weight		5 lbs / 2.3 kg		7.5 lbs / 3 kg
	Motor Type / Air Connection		Air Motor / 1/8 NPT		
HP (Kw)		1/8 (0.093)			
Max Air Pressure & CFM		60 psi / 4.1 bar @ 7 CFM			
Overall Pump Size		5.72" x 4.5" x 8.28"		5.72" x 4.5" x 8.59"	
(H x W x L)		14.5cm x 7.33cm x 21cm		14.5cm x 7.33cm x 21.8cm	
Materials in Contact w/Solution:		Polypropylene, Ceramic, Viton	Kynar/Carbon Filled, Viton, Ceramic	316 Stainless Steel, Viton, Ceramic, Carbon	
All specifications & data are based on pumping water & are intended as a guideline only. Specifications may vary with different motors.					



PARTS LIST									
#	DESCRIPTION	BC-4C-MD-AM	BC-4A-MD-AM	SIZE (Inches)	QTY.	BC-4C-MD-AM	BC-4A-MD-AM		
1	Screw	Stainless		#8-32 x 1-3/4 Lg.	7	0150-0021-1000			
2	Cover	Polypropylene		1 FPT Inlet	1	0150-0032-1000			
3	Cover	Polypropylene		1 OD Inlet	1			0150-0150-1000	
4	"O" Ring	Viton		1/16 CS x 3 OD	1	0135-0023-1000			
5	Thrust Washer	Ceramic			1	0130-0028-1000			
6	Shaft	Ceramic		1/4 OD x 2.5 Lg.	1	0130-0024-1000			
7	Impeller Encapsulated	Polypropylene			1	0145-0033-0200			
8	Rear Housing	Polypropylene w/Ceramic Thrust Washer		1/2 MPT Outlet	1	0150-0031-0100			
9	Rear Housing	Polypropylene w/Ceramic Thrust Washer		3/4 OD Outlet	1			0150-0159-0100	
10	Drive Magnet					0151-0061-0200			
11	Motor Bracket					0145-0010-1000			
13	Screw			#8-32 x 1-1/8 Lg.	4	0115-0023-1000			
14	Washer			#8	4	0858-0004-1000			
15	Connecting Bracket				1	0986-0001-0100			
16	Set Screw			#8-32	2	0210-0038-1000			
17	Base				1	0125-0106-1000			
18	Split Lock Washer			#8	4	0858-0003-1000			
19	Nut			#8	4	0410-0039-1000			
20	Air Motor				1	0986-0002-1000			
#	DESCRIPTION	TE-5C-MD-AM	TE-5K-MD-AM	TE-5S-MD-AM	SIZE (Inches)	QTY.	TE-5C-MD-AM	TE-5K-MD-AM	TE-5S-MD-AM
1	Screw	Stainless			#8-32 x 1-3/4 Lg.	7	0150-0021-1000		
2	Cover	Polypropylene	Kynar	316 Stainless	1 FPT Inlet	1	0150-0032-1000	0150-0124-1000	0150-0111-0000
4	"O" Ring	Viton	Viton		1/16 CS x 3 OD	1	0135-0023-1000		
5	Thrust Washer	Ceramic	Ceramic			1	0130-0028-1000		
6	Shaft	Ceramic	Ceramic		1/4 OD x 2.5 Lg.	1	0130-0024-1000		
7	Impeller Encapsulated	Polypropylene	Kynar	Stainless w/Carbon Bushing		1	0150-0098-0200	0150-0125-0200	0150-0114-0400
8	Rear Housing	Polypropylene w/Ceramic Thrust Washer	Kynar w/Ceramic Thrust Washer	316 Stainless	1/2 MPT Outlet	1	0150-0031-0100	0150-0123-0100	0150-0110-0000
10	Drive Magnet					1	0151-0061-0200		
11	Motor Bracket					1	0145-0010-1000		
13	Screw				#8-32 x 1-1/8 Lg.	4	0115-0023-1000		
14	Washer				#8	4	0858-0004-1000		
15	Connecting Bracket					1	0986-0001-0100		
16	Set Screw				#8-32	2	0210-0038-1000		
17	Base					1	0125-0106-1000		
18	Split Lock Washer				#8	4	0858-0003-1000		
19	Nut				#8	4	0410-0039-1000		
20	Air Motor					1	0986-0002-1000		
NOTE: Contact Factory for other materials and/or parts not listed.							0750-0979-1000 R8		