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## Baldor bench grinder operator' s manual

July, 1983 NO. 275J. BALDWIN may replace the 275HH instruction manual to note your own safety reading manual before operating the accessories and attachments added to this grinder and introduce a dangerous use wheel marked above rpm on this grinder (see table below) without load grinder arbor speed on wheel size plate 6 1/2 1800 6 1/2 3600 7 5/8 1800 7 5/8 3600 8 3/4 1800 8 3/4 3600 10 7/8 1800 Always use guards and eye seals. Do not over-tighten the wheel nuts using only flanges with this grinder. Be sure to remove the grinder from the power source while the motor is connected or reconnected. Wear the remaining support of the adjustment tool so that the wheel wears the toolrest support and maintains a clearance of about 1/16 between the toolrest and the wheel grind only around the wheel. Check the nameplate on the installation grinder to make sure the power rating is correct. Voltage and frequency. It can be used without bolting down for light work, attaching the grinder to a solid bench. For heavy work, it needs to be bolted down to the mounting surface. When attached to a pedestal. Bolted grinders park asta to the pedestal and bolt pedestal on the floor must be adjusted to 1/16 clearance to the wheel. Adjust the rest of the tool on the support to the desired position and tighten the nut tightly. To get about 1/16 clearance between the rest of the tool and the wheel, adjust the rest of the support of the tool with the guard and tighten the nut tightly. Adjusting the eye shield to the position position of the eye shield of the line of sight, the single-phase grinder with wheels up to 8 diameters of the toolrest is equipped with a cord and ground type plug, and some single-phase grinders are rated as double voltage. Instructions for reconnecting to different voltages All mounting plugs and outlets shall be replaced by devices rated against the voltage at which the motor is reconnected. The 3-phase grinder is a double voltage that can be reconnected to the appropriate voltage in the conduit box using the supplied instructions. Connect a phase sequence that rotates clockwise when seen from outside the left hand drive. It is of parst that the operator set aside for at least a minute when starting the grinder for the first time to ensure that they are fixed and properly insulated after establishing a connection, or after installing a replacement wheel. This is the right practice as the grinding wheel can explode if you receive a minor crack from the shipment. Make sure that the operation switch is in the off position and that the wheels rotate freely. Insert the plug into the outlet and turn on the switch. The grinder needs to speed up smoothly without vibration. When the grinding wheel wears out, adjust the spark astascher to regularly maintain 1/16 clearance on the wheel. It also adjusts the rest of the tool's supportThe wheels wear to maintain approximately 1/16 arrangement between the rest of the tool and the grinding wheel. Crushed only around the perimeter of the wheel. Maintenance No maintenance is required other than replacing worn wheels. After the diameter is reduced to 2 than the original size, the wheel needs to be replaced. The ball bearings used are lubricated for life and do not require additional lubrication. Wipe off dust, discard dust and prevent accumulation safety instruction A. Ground instruction 1. All grounded cord connection tools In case of failure or failure, grounding provides a path of minimum resistance to current to reduce the risk of electric shock. The tool is equipped with an electrical cord with equipment ground conductor and ground plug. The plug must be plugged into a matching outlet that is properly installed and grounded according to all local codes and ordinances. Safety precautions: The warning statement describes conditions that can lead to personal injury, including potentially fatal injuries, if the machine is not in proper use and the warning is not properly followed. A caution statement describes conditions that can lead to damage to the equipment. Warning: Do not operate this grinder buffer until you are completely familiar with the safe operation of the grinder buffer, all accessories and safety equipment. Improper use can lead to serious injury. This manual defines the proper use of this equipment. If you do not understand the procedures and operations of this grinder buffer or this manual before using this device for any other purpose, seek professional advice. Warning: Prevents electric shock hazards and accidental mechanical operation. Before performing maintenance, be sure to remove the grinder buffer from the power supply before repairing, changing accessories (belts, wire wheels, tool rests, sparkers, etc.). Warning: Do not start accidentally. Before connecting to a power source, make sure that the switch is in the off position. Warning: Make sure the system is properly grounded before turning it on. Do not turn on the site before verifying that it is connected. An electric shock can cause serious or fatal injury. To safely install this device, follow the National Electrical Code (NEC) and local code. Warning: Use a side shield (or full face shield) when operating the grinder. I don't use ordinary glasses. Use a face or dust mask even if the cutting operation is dusty. Warning: improper accessories or accessories added to this machine can cause danger. The balled fittings are specifically designed to be used with this grinder buffer. Accessories or accessories only in the proper intended way. Accessories and attachments obtained from another source can cause danger. Consult the manufacturer before use. Warning: onavoid contact with wire wheels, belts or discs. The polishing belt when running is an aggressive cutting tool. Special care should be paid when using coarse grit belts due to their rapid cutting action. Severe burns and cuts can be caused by contact. Warning: Keep the guards in place and get their work in order. The guard is designed to prevent injuries. Do not operate this device if the guard is damaged, lost, or improperly installed. Warning: Remove the adjustment key and wrench from this product after use. Make sure that the key and adjustment wrench are removed from the grinder buffer, and then turn it on. Projectiles can cause serious injury to themselves or others. Warning: Keep the work area clean and light up well. Messiness and poor lighting lead to accidents. Warning: Do not use in hazardous environments. Do not use grinder buffers in wet or wet places or expos them to rain. An electric shock can cause serious or fatal injury. To safely install this device, follow the National Electrical Code (NEC) and local code. Warning: Wear loose clothing, ties, rings, bracelets, or other jewelry to avoid being caught in moving parts. Non-slip footwear is recommended. Wear a protective hair cover to include long hair. Warning: Safe work. If practical, use a clamp to secure the workpiece. It is safer than using your hands and it keeps your hands away from wheels and belts. Warning: Check for damaged parts. Before further use, carefully check the damaged guard and other parts to ensure that it works properly and performs the intended function. Review conditions that can affect the positioning of moving parts, joining moving parts, parts breakage, mounting, and other behavior. Damaged guards and other parts must be repaired or replaced properly. Use MN914 Instruction Manual 1 July for Belt Grinder Buffer Model 602E-MT MN914. 1983 NO. 275J. BALDWIN may replace the 275HH instruction manual to note your own safety reading manual before operating the accessories and attachments added to this grinder and introduce a dangerous use wheel marked above rpm on this grinder (see table below) without load grinder arbor speed on wheel size plate 6 1/2 1800 6 1/2 3600 7 5/8 1800 7 5/8 3600 8 3/4 1800 8 3/4 3600 10 7/8 1800 Always use guards and eye seals. Do not over-tighten the wheel nuts using only flanges with this grinder. Be sure to remove the grinder from the power source while the motor is connected or reconnected. Wear the remaining support of the adjustment tool so that the wheel wears the toolrest support and maintains a clearance of about 1/16 between the toolrest and the wheel grind only around the wheel. Check the nameplate on the installation grinder to make sure the power rating is correct. 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