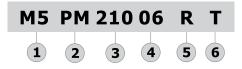




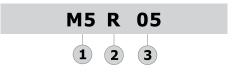
Ordering code

Common type



①Valve's type	2Model	③Code	4 Port size	⑤Button color	6 Thread type
	B:Basic type				
	C:Long handle type	110 100 0 :			
	D:Short handle type	110: 100 Series single control	06:1/8"	No this code	T: NPT
M5: M type 5/2 Way	Y:Lever type	Single control			
	R:Roller type				
	L:Roller with free return type		06:1/8" 08:1/4"		
	PL:Latching type	210, 200 00, 100		R:Red	
	PP:Protruding type			R:Red G:Green B:Black	
	PF:Flat type				
	PM:Mushroom type				
	HS:Selector type				

Minitype



①Valve's type	2 Model	③Port size
M5: M type 5/2 Way	B: Basic type R: Roller type L: Roller with free return type	05: M5

Specification

						i						
Model	Model		M5C	M5D	M5R	M5L	M5Y	M5PM	M5PP	M5PF	M5PL	M5HS
Fluid					Air (to b	e filter	ed by 40	μm filt	er eleme	nt)		
Operating					Ext	ernal co	ntrol di	rect acti	ng type			
Port size [N	ote1]				0	5: M5	06: 1/	8" 08:	1/4"			
	Mini type					05: 2	2.5mm²(Cv=0.14	·)			
Orifice size	110		06: 8.0mm² (Cv=0.45)									
	210		06: 9.0mm² (Cv=0.50) 08: 12.0mm² (Cv=0.67)									
Valve type		5/2 Way										
Lubrication	[Note2]		Not required									
Pressure range			0~145psi(0~1.0MPa)									
Proof pressure			215psi(1.5MPa)									
Temperature			-20~70℃									
Material bo	dy					А	luminun	n alloy				

[Note1] NPT thread is available.

[Note2] Once lubricated air is used, continue with same medium to optimise valve life span.

It is suggested to use ISO VG32 lubricant or the oil with the same grade.





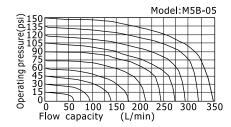
Product feature

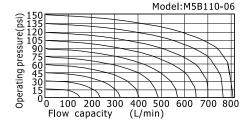
- Exhaust outlet locates over the body, which is convenient to install muffler to decrease noise and pollution.
- 2. The external force required by direction-change of series of M5B,M5R and M5L is provided by external mechanism, which can be used for position test or stroke switch limit switch.
- 3. M5C, M5D, M5Y, M5PF, M5PM, M5PP, M5PL and M5HS are operated manually, owning control joints with several structure forms and suitable for application under different conditions.
- 4. It is in sliding column structure that the control force is not influenced by working pressure (that is, there is no back pressure effect); internal circle is sealed with good tightness and the direction-change is sensitive.
- 5. No need to add oil for lubrication.
- 6. Multi-mounting makes it convenient to install and apply;
- The control joints of series of M5C, M5D, M5Y, M5R, and M5L are made of metal which has long service life and more reliable and steady performance.

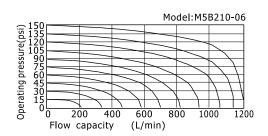
Reversal stroke

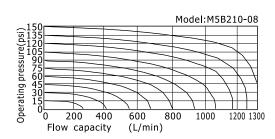
							ι	Jnit:mm
	Common type						Mini type	•
Туре	Spool stroke	Button stroke	Туре	Spool stroke	Roller(handle) stroke	Туре	Spool stroke	Roller stroke
M5B	2.0~3.3	_	M5R	2.0~3.0	4.6~6.8	M5B05	2.0~3.3	_
M5PF	2.0~3.3	3.8~5.1	M5L	2.0~3.0	5.0~7.8	M5R05	2.0~3.0	6.0~8.5
M5PP	2.0~3.3	3.8~5.1	M5C	2.0~3.0	11.0~16.0	M5L05	2.0~3.0	7.0~10.0
M5PM	2.0~3.3	3.8~5.1	M5D	2.0~3.0	5.5~8.0			
M5PL	2.0~3.3	5.9~7.2						
M5HS	2.0~3.3	5.1~6.4						

Flow chart





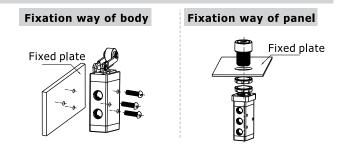






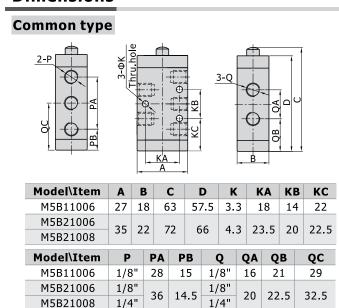
Installation and Application

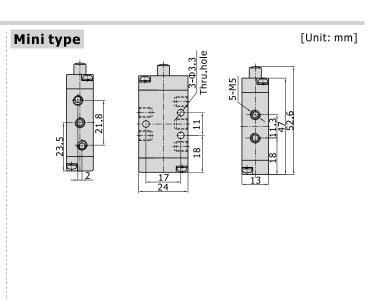
- 1) Body and panel installation (picture at right) :
- 2)The control set is made of engineering plastic which only allows manual operation and switching valves through metal impact is forbidden.
- 3)The series of M5B, M5C, M5D, M5PM, M5PF and M5PP get the function of automatic restoration. The hand valves of M5Y, M5HS and M5PL are in the type of manual restoration.M5PL will be restored by turning the revolve button after being pressed into orientation.



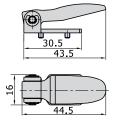
- 4) Pay attention to the reversing stroke. The reversing stroke can not surpass its stroke stipulated in stroke control table when the direction-change of the valve is forced by any external forces, otherwise it will cause the damage of the valve.
- 5) The M3L can only switch the valve in single direction (impact from right to left). The impact from the other direction is invalid (from left to right).
- 6) Control joint combination can be ordered individually. Please refer to the table on the right for order details.

Dimensions



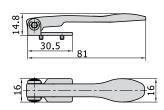


Short handle type(D)



Model		Short handle type(D)
How to	Ordering code	M3D210-P13A
order	Туре	M3D210 Short handle type control set
Applicable products		M5D110, M5D210

Long handle type(C)



Model		Long handle type(C)
How to	Ordering code	M3C210-P13A
order	Туре	M3C210 Long handle type control set
Applicable products		M5C110, M5C210

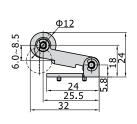


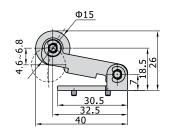


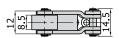
Roller type(R)

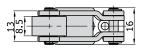
Mini type

Common type







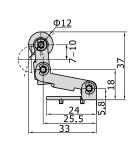


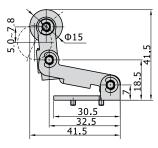
	Model	Roller type(R)
How to	Ordering code	M3R05-P14A
order	Туре	M3R05 Roller type control set
Applic	able products	M5R05
How to	Ordering code	M3R210-P14A
order	Туре	M3R210 Roller type control set
Applic	able products	M5R110, M5R210

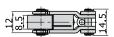
Roller with free return type(L)

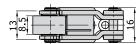
Mini type

Common type



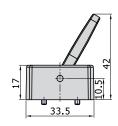


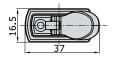




Model		Roller with free return $type(L)$
How to	Ordering code	M3L05-P14A
order	Туре	M3L05 Roller with free return type control set
Applicable products		M5L05
How to	Ordering code	M3L210-P14A
order	Туре	M3L210 Roller with free return type control set
Applicable products		M5L110,M5L210

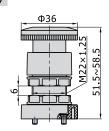
Lever type(Y)





Model		Lever type(Y)
How to	Ordering code	M3Y210-P13A
order	Туре	M3Y210 Lever type control set
Applicable products		M5Y110, M5Y210

Latching type(PL)





	Model	Latching type (only red)(PL)
How to	Ordering code	S3PL05-P12A
order	Туре	S3PL Latching type control set (Red)
Applic	able products	M5PL110, M5PL210

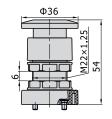
Control valve(5/2way)

MOTIONUSA

AITTAL

M5 Series

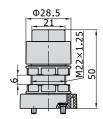
Mushroom type(PM)





Model		Mushroom type(PM)	
	Ordering code	S3PM05-P11A	
	Туре	S3PM mushroom type control set (Green)	
How to	Ordering code	S3PM05-P12A	
order	Туре	S3PM mushroom type control set (Red)	
	Ordering code	S3PM05-P13A	
	Туре	S3PM mushroom type control set (Black)	
Applicable products		M5PM110, M5PM210	

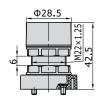
Protruding type(PP)





	Model	Protruding type(PP)
	Ordering code	S3PP05-P11A
	Туре	S3PP protruding type control set (Green)
How to	Ordering code	S3PP05-P12A
order	Туре	S3PP protruding type control set (Red)
	Ordering code	S3PP05-P13A
	Туре	S3PP protruding type control set (Black)
Applicable products		M5PP110, M5PP210

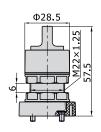
Flat type(PF)





Model		Flat type(PF)
How to order	Ordering code	S3PF05-P11A
	Туре	S3PF flat type control set(Green)
	Ordering code	S3PF05-P12A
	Туре	S3PF flat type control set(Red)
	Ordering code	S3PF05-P13A
	Туре	S3PF flat type control set(Black)
Applicable products		M5PF110, M5PF210

Selector type(HS)





Model		Selector type(HS)
How to order	Ordering code	S3HS05-P11A
	Туре	S3HS selector type control set(Green)
	Ordering code	S3HS05-P12A
	Туре	S3HS selector type control set(Red)
	Ordering code	S3HS05-P13A
	Туре	S3HS selector type control set(Black)
Applicable products		M5HS110, M5HS210