**4** Port size

15: 1/2"



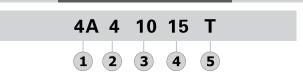
**5**Thread type

T: NPT

# **4A400 Series**



## **Ordering code**



**1**Model

4A: Air valve (5/2, 5/3 way)

2Code

4: 400 Series

**3Valve type** 

10: Single air control 5/2 way

20: Double air control 5/2 way

30C: Double air control 5/3 way closed center

30E: Double air control 5/3 way exhaust center

30P: Double air control 5/3 way pressure center

Please refer to P85 for manifold specification and the order way.

# **Specification**

Model	4A410-15	4A420-15	4A430C-15	4A430E-15	4A430P-15
Fluid	Air(to be filtered by 40 $\mu$ m filter element)				
Acting	Exterior control				
Port size [Note1]	In=Out=Exhaust=1/2"				
Orifice size	50.0mm <sup>2</sup> (Cv=2.79)		30.0mm <sup>2</sup> (Cv=1.68)		
Valve type	5 port 2 position		5 port 3 position		
Operating pressure	21~114psi(0.15~0.8MPa)				
Proof pressure	175psi(1.2MPa)				
Temperature	-20~70 ℃				
Material of body	Aluminum alloy				
Lubrication [Note2]	Not required				
Max. frequency [Note3]	3 cycle/sec				
Weight (g)	555 685 735				

[Note1] NPT thread is available.

[Note2] Once lubricated air is used, continue with same medium to optimize valve life span. Lubricants like ISO VG32 or equivalent are recommended.

[Note3] The maximum actuation frequency is in the no-load state.

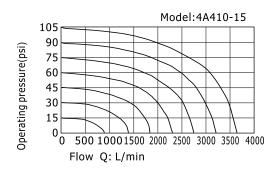


# **4A400 Series**

### **Product feature**

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Three position air valves have three kinds of central function for your choice.
- 3. Double air control valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Integrate with the manifold to save installation space.

### Flow chart

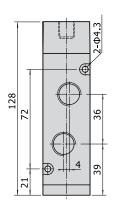


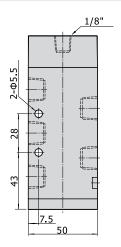


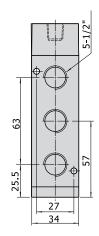
# **4A400 Series**

# **Dimensions**

# **4A410**

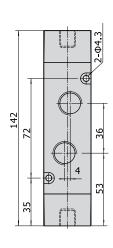


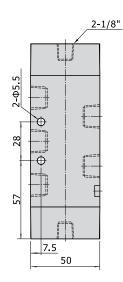


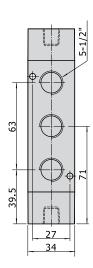


[Unit: mm]

## **4A420**







## 4A430

