

Solace Interior Bench Assembly Instructions

**(To be added to the Solace Addendum and General
Modular/Panel-Built Sauna Kit Instructions)**



SOLACE BENCH ASSEMBLY



Step 1: Prior to installing the all-glass front, start on the right side of the room and note that the bench supports on the back wall have been pre-installed.



Step 2: Find the free standing (already assembled) arm rest assembly. Make sure that the rounded handle points inward and the ladder supports of the arm rest face inward toward the room.



Step 3: Place the lower bench on the back wall support and the lower bench support of the arm rest. Make sure that the decorative bull nose molding is on the front half of the bottom bench. Note that the bottom framework of the bench will rest on the support which will create a small gap between the arm rest and the bottom framing of the bench.



Step 4: Using 2" torx screws (provided), secure the bench to the arm rest assembly. Do this from underneath as shown above.



Step 5: Using 2" torx screws (provided), secure the bench to the back wall. Do this from underneath as shown above.



Step 6: Place the top bench on the supports as you did with the bottom bench and secure in a similar manner as the bottom bench. Note the partial bullnose molding on the bottom bench as noted earlier in Step 3.



Step 7: Assemble the heater guard with 1 1/2" screws provided according to predrilled holes



Step 8: Placing heater guard assembly on a flat surface may help in easier assembly.



Step 9: Install heater guard around heater making sure that it is evenly spaced around the heater and not touching the heater directly.



Step 10: Find the middle platform bench making sure that the decorative bullnose molding is facing the front of the room.



Step 11: Line up the predrilled holes in the bottom bench with the middle platform bench and attach using lag bolts (provided).



Step 12: Tighten lag bolts to assure rigid bench strength.



Step 13: You will notice that the decorative bullnose molding matches up and the middle platform bench is rigid.

Step 14: Repeat this bench installation process on the left side.

