



CalderaSpas®

*Come to Life*



# We're Committed to Your Well-being

For nearly 40 years, Caldera® Spas has been helping people create a private sanctuary for relaxing at home. Our comfortable and elegantly styled hot tubs provide more than an escape from daily stresses. Many owners tell us their Caldera spa is a magical place where they go to feel recharged and renewed each day. We agree.

As hot tub enthusiasts, we know you'll get the greatest benefits from your Caldera spa when you use it often. That's what drives us to make the most comfortable, reliable, and high-performance hot tubs possible. Your daily transformation depends on it.

In the following pages, you'll see how we blend beautiful aesthetic details with powerful performance enhancements to create each Caldera spa. You'll get even more insights about us from reading actual owner reviews and from our wellness blog featured at [calderaspas.com](http://calderaspas.com). Be sure to watch the inspiring videos on our website, too.

We believe hot tubs offer so much more than a place to relax; Caldera spas are thoughtfully designed for your overall well-being. Thank you for the opportunity to help you create a magical space in your life for exceptional self-care. Be well.

*Caldera Spas – Come to Life®*





# The Caldera<sup>®</sup> Difference

Whether you'll use your Caldera hot tub to comfort aching joints and muscles, as quality "me" time, to reconnect with your partner, or for "unplugged" family togetherness, you'll want it to be ready when you need it.

Our reliable, high-performance spas are designed for comfort, efficient energy use, and simple maintenance so you can focus on enjoying your hot tub often. Every feature—from the efficiency of a heater to the glow of an LED light to the versatile jet options—is crafted with that in mind.

The Caldera difference is in the details. We believe that once you've experienced the Pure Comfort<sup>®</sup>, performance and style of your Caldera spa, you'll want to make it part of your everyday well-being routine.

## Pure comfort

Comfort is the essential element in our hot tubs. Deep, cradling seats and a textured Foot Ridge<sup>®</sup> help you stay relaxed and seated even when enjoying powerful jets. Perfectly positioned hydrotherapy massage melts your tension away. And a whisper-quiet sound dampening design enhances the comfort experience.

## Pure performance

To get the most out of your spa, it needs to operate at a consistently high level. Each Caldera hot tub is engineered and built with the strictest attention to quality and efficiency. Our commitment is your assurance of reliable, energy-efficient performance for years of worry-free hot tubbing.

## Pure style

We craft each hot tub detail to awaken the senses. From rich colors to the organic contours of our sculpted seats, every element is intended to soothe and delight.



*We wanted a place we could hang out with our kids without phones, TVs or Facebook! I can't tell you how many wonderful conversations we have had with one or all of our kids that would probably never have happened..."*

— Caldera Owner, Flower Mound, TX



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# Discover Your Perfect Fit

Everyone has their own vision of what owning a hot tub will be like. So we know your perfect Caldera® spa "fit" is as individual as you. Whatever your needs and preferences, let us help you discover the spa that will help create your perfect "Caldera moments."

## What's the best way to discover the right fit?

Owning and maintaining a Caldera® spa is easy—and our expert Caldera retailers make buying and owning a hot tub even easier. Knowledgeable, caring and helpful, your local retailer will listen and answer every question. Schedule a free test soak and discover the fit that's right for you.

### Caldera quality

Each Caldera spa series offers models with a distinct level of value and features. And all Caldera spas are designed with our signature combination of Pure Comfort®, performance and style to deliver optimal self-care and daily renewal.

#### Hallmark features:

- Beautiful interior acrylic shell, hand-crafted with our three-layer DuraBond system for strength
- Durable, low-maintenance EcoTech™ cabinets with the aesthetic appeal of natural wood
- Quiet and energy-efficient EnergyPro® system to minimize operating costs
- Energy-efficient and environmentally responsible proprietary FiberCor® insulation
- Integrated, low-maintenance FROG® in-line water care system

### Utopia® Series


For the most ideal personal care experience, Caldera presents the Utopia Series featuring an exclusive combination of high-performance details and elegant design. Utopia Series models offer the pinnacle of hot tub comfort, performance and style. Ease of use, low operating costs, and an exceptional hot tub experience make Utopia Series the preferred choice of discerning spa owners.

### Paradise® Series

The high-quality Paradise Series models offer a blend of premium options and functions for complete restorative relaxation.

### Vacanza® Series

The Vacanza Series models combine signature Caldera quality and many popular features, delivering daily renewal at a great value.

 *Best investment we made to our happy marriage! Our hot tub has definitely brought us close together."*

— Caldera Owner, Elkton, MD

### Utopia Series



- Cantabria®** 9' x 7'7" x 38" • Seats 8 Adults
- Geneva®** 7'5" x 7'5" x 38" • Seats 6 Adults
- Niagara®** 7'5" x 7'5" x 38" • Seats 7 Adults
- Tahitian®** 7' x 7' x 36" • Seats 6 Adults

### Paradise Series



- Makena®** 7'5" x 7'5" x 36" • Seats 6 Adults
- Salina®** 7'5" x 7'5" x 36" • Seats 7 Adults
- Martinique®** 7'5" x 6'4" x 34" • Seats 5 Adults
- Kauai®** 7' x 5'5" x 29" • Seats 3 Adults

### Vacanza Series



- Palatino®** 7'5" x 7'5" x 38" • Seats 6 Adults
- Marino®** 7' x 7' x 36" • Seats 6 Adults
- Vanto®** 7' x 7' x 36" • Seats 7 Adults
- Tarino™** 6'10" x 6'10" x 33" • Seats 5 Adults
- Aventine®** 5'4" x 5'4" x 29" • Seats 2 Adults



*My Caldera spa is nothing less than magical. Each and every time I use it, I am less stressed, muscle soreness fades and ultimate relaxation is achieved."*

*-Caldera Owner, Minneapolis, MN*



# Relief Right Where It's Needed

Every seat and jet in your Caldera® spa is designed to deliver specific therapeutic relief, bringing comfort to achy muscles and joints. The jets are adjustable to provide personalized, head-to-toe care. Target specific muscle groups and tension points, or use the exclusive Caldera Hot Tub Circuit Therapy® for total body restoration.



*Comfort-contoured water diverter*

## Personalize your massage

Easily direct or increase water flow to the seats you choose with the diverter valves located around the Utopia® and Paradise® Series spas. Adjust the strength and flow of many individual jets to your preference by simply turning the air valves or outer ring around individual jets.



See Caldera Hot Tub Circuit Therapy in action! Scan to watch a video and learn more.



*A Cantabria® exclusive, the UltraMassage™ lounge features a unique hydromassage system that can be customized, just like a massage chair.*

## The complete approach to hot tub massage

Move from seat to seat in a Caldera hot tub and something wonderful happens. You'll discover that each seat position is focused on massaging one muscle group at a time. We call this whole-body approach Hot Tub Circuit Therapy®, an exclusive Caldera innovation.

Fitness trainers work out muscle groups in sequence to create results. Similarly, Hot Tub Circuit Therapy uses a targeted, thorough approach, giving attention to the major muscle groups of the body. This unique system lets you

attend to muscles in your neck and shoulders, upper and lower back, hips, hamstrings, calves, and feet. And by adjusting the intensity of the jets, you can also control the strength of the massage—from deep, penetrating pressure to a soothing, relaxing, light touch.

Rotate through the entire circuit or concentrate on those spots that need the most attention. A Caldera hot tub is yours to personalize as you wish.



## 20 MINUTE RENEWAL™

### Simple self-care tips to fit your busy schedule

At CalderaSpas.com you can read about ways to enjoy better nutrition, regular exercise, and other self-care habits on *20-Minute Renewal*, our wellness blog. You'll find a sampling in this brochure; we invite you to visit our website to learn more about adding vitality to your life in just a few moments each day.



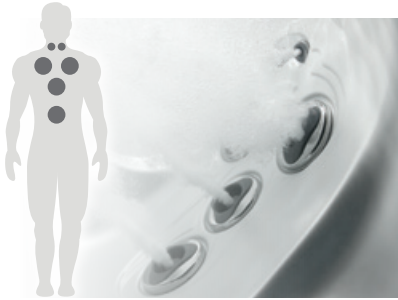
Enhance your life and well-being. Visit the *20-Minute Renewal* blog.

### Guide to Hot Tub Circuit Therapy\*

- 1 UltraMassage™ Seat/Lounge
- 2 Air Jet System
- 3 Atlas® Neck Massage System
- 4 EcstaSeat®
- 5 LumbarSsage® Seat
- 6 Whirlpool Jet
- 7 Euphoria® Jet
- 8 Sole Soothers® Jets
- 9 Foot Ridge® Support

\* Jet systems and positions vary by model. See individual model specifications for detailed configuration.

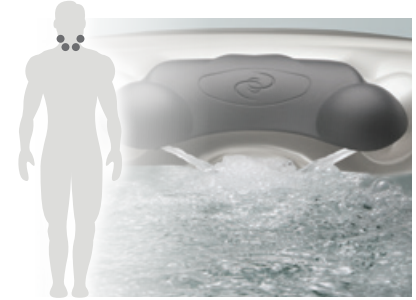
# Recovery in Motion Hot Tub Circuit Therapy®



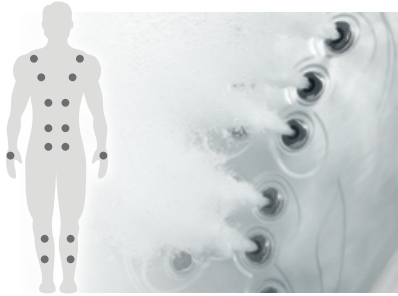
**1 UltraMassage™ seat/lounge**  
Relax into the lounge or seat (varies by model) to receive a soothing massage to your neck, shoulders, and middle back.



**2 Air jet system**  
*Utopia® Series exclusive*  
Carefully placed air jets produce a bubbling, stimulating effect for gentle, relaxing soft-tissue massage.



**3 Atlas® neck massage system**  
*Utopia Series exclusive*  
A soft, contoured pillow cradles your head and neck while specialized, adjustable above-the-water-line jets massage just the right spot on your neck or shoulders.



**4 EcstaSeat®**  
This seat has multiple jets that focus on the large muscles in your back. Select models also feature jets for your wrists and/or calves.



**5 LumbarSsage® seat**  
Lower back tension? A unique jet configuration kneads your lumbar region to relieve tension and pain.



**6 Whirlpool jet**  
*Utopia Series exclusive*  
This high-volume jet delivers a powerful massage for your lower back and creates a natural swirling effect throughout your spa.



**7 Euphoria® jet**  
This jet provides a deep, powerful, penetrating massage to your thighs, knees, calves, and feet.



**8 Sole Soothers® jets**  
Your feet bear your full weight each and every day. The Sole Soothers jets reward tired soles with a stimulating, direct massage.



**9 Foot Ridge®**  
The Foot Ridge support provides a convenient anchor point to help you remain stationary while powerful jets go to work on your sore muscles.

# Refresh in Clean, Sparkling Water



The healing properties of warm water immersion and massage have been celebrated and applied for centuries. Hospitals and physical therapists employ both treatments to provide comfort and help alleviate a range of ailments.

## Take care of the water that's taking care of you

Your Caldera® spa delivers rich benefits, including an easy way to maintain fresh, crystal clear water.



Clean Screen pre-filter



Vanishing Act calcium remover

## Start with better water

The Clean Screen® pre-filter ensures that only fresh, clean water goes into your spa. The Vanishing Act® calcium remover reduces calcium buildup and creates softer-feeling water—a must-have item for spa owners in communities with hard water.

## The integrated FROG® water care system

Complicated water care is a thing of the past. The innovative FROG in-line water care system comes standard on all Caldera spas. Clean, sparkling water has never been easier. See next page for *details about the benefits of FROG*.

## Monarch® water care system

As an alternative to the FROG in-line water care system, optional Monarch water care combines the cleaning power of ozone with silver ions and MPS non-chlorine oxidizer so you can enjoy sparkling clear spa water with a minimal amount of chlorine. A key component of the Monarch water care system is the CD-Ozone unit which continuously injects millions of tiny, highly concentrated ozone bubbles into the water, neutralizing contaminants on contact. *The CD-Ozone unit is included standard on all Utopia® Series spas.*

## Monarch water care products

Monarch water and spa care products are designed for your Caldera spa and are available at your authorized Caldera Spas retailer.



# The Integrated FROG® Water Care System

## Why is water care important?

Peace of mind. You want to know that every time you use your Caldera® spa, you are stepping into crystal clear, fresh water.



Natural body oils, skin and hair care products can leave residue in your spa. While the filter and pump remove debris and circulate the water, your spa water also needs to be sanitized to ensure it is clean, healthy and inviting.



## Why is FROG better?

You'll use fewer chemicals with FROG—read on for details of this simple, effective and beneficial water care system.

## Simple

**Integrated.** A FROG in-line housing is integrated into the shell of your Caldera spa. Water flows through the FROG housing, treating your water continually.

**Automatic.** FROG uses simple, color-coded replacement cartridges that last for weeks or months (varies based on usage), instead of bottled chemicals that need to be measured and added regularly by hand, saving you time and preventing over-treatment.

## Beneficial

**Fewer chemicals.** Since the FROG system requires fewer chemicals and less effort than traditional water care systems, you'll enjoy your spa more.

**Gentle to skin.** By using less bromine, water treated with FROG is gentle to the skin and eyes. Water not only feels fresh, with the FROG system you don't have to experience the harsh smell of chlorine sanitizers.



What makes the FROG water care system so easy? Scan to watch a video and learn more.

## Effective

**Proven technology.** The innovative FROG system uses a combination of bromine and minerals specifically formulated to work effectively in warm water.

**Adjustable.** The bromine and mineral cartridges are each adjusted with a simple dial so you can set the amount of product released based on your spa usage.

**Mineral enhanced.** The FROG mineral cartridge enhances the effectiveness of the bromine sanitizer, which means you use less bromine.



Simple replacement cartridges deliver just the right amount of bromine (purple) and minerals (blue) for simple and effective water care.



*The primary use for me is to unwind at the end of the day so I can get a good night's sleep. 15–20 minutes before bedtime and I sleep like a baby ... One of the best investments we've ever made."*

— Caldera Owner, Arlington, TX



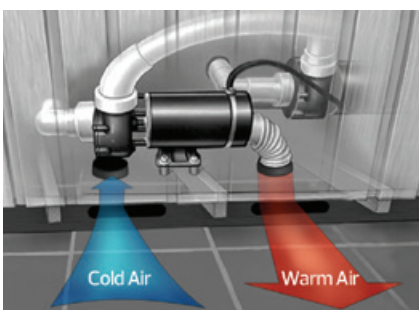
# For Everyday Renewal

At Caldera® Spas, we focus on creating products that are built for lasting dependability. We design with performance, durability and convenience in mind. The result is a superior-engineered hot tub you can rely on for your daily renewal and personal well-being.

## Lasting performance

All Utopia® and Paradise® Series spas include the highly efficient EnergyPro® system featuring a specially designed circulation pump that reduces wear on jet pumps by circulating your water continuously to maintain filtration and temperature control.

The EnergyPro heater, made with advanced materials for long-lasting performance, is backed by an unconditional 5-year limited warranty. Motors that run cooler last longer over time. Our patented venting system protects the jet pump motors and electronic components by creating cooler operating conditions.



## Durable design

Our EcoTech™ cabinet combines the aesthetic appeal of real wood with the durability of low-maintenance reinforced polymers. Backed by up to a 3-year limited warranty (varies by series), EcoTech spa cabinets are available in a choice of rich colors.

Each Caldera spa rests on a sturdy, pressure-treated pedestal with a protective polymer sheet that forms a sealed moisture barrier at its base.

The advanced DuraBond system is made of acrylic and two layers of specially formulated resin and fiberglass to strengthen your Caldera spa shell. Available in an array of rich colors and textured designs. *(Color selection varies by model.)*

## Added convenience

To simplify your setup, we make sure your installation complies with the National Electric Code by including a ground fault circuit interrupter (GFCI) sub-panel with every 230 volt-spa – sparing you this additional expense.



Caldera performance features make owning your spa as enjoyable as using it. Scan to watch a video and learn more.

## Easy controls

Utopia Series models feature the exclusive Advent® LCD control, an advanced LCD panel with a color display. With intuitive operation, you'll easily control jets, multi-zone lighting and the integrated wireless sound system (optional) with the touch of a button. The auxiliary control panel on Utopia spas lets you operate spa functions from a remote seating area.



Utopia Series control panel



Utopia Series auxiliary control panel

Paradise Series spas feature the attractively designed, menu-driven Advent LED control panel. The control features an easy-to-read LED display, simple navigation, and backlit buttons for convenience, day or night.



Paradise Series control panel



Vacanza Series control panel

A photograph of a hot tub in a snowy mountain landscape. The hot tub is in the foreground, with water bubbling and steam rising. The background shows snow-covered mountains, a small town, and a clear blue sky with a bright sun in the upper left corner.

Energy Efficiency  
You'll Feel  
Good About



### Energy innovations that save you money

Designing energy-efficient spas is more than good environmental policy; it's a performance essential that lowers operating costs—and saves you money. So rest assured that Caldera® spas are not just made for comfort, they're made for cost-effective use.

### EnergyPro® technology

As part of the EnergyPro system, the exclusive EnergyPro circulation pump (Utopia® and Paradise™ Series) keeps water hot and ready while meeting the most stringent energy efficiency standards established by the California Energy Commission for portable spas. The pump operates continually at very low wattage to filter water and maintain the desired temperature. This reduces the need to engage the EnergyPro heater as often, so operating costs go down and the heater life goes up.



### Custom high-density covers

Caldera safety covers are custom-made in our facility to match exact spa measurements. This ensures a tight seal between the bar top and cover that keeps heat in and cold air out, reducing energy costs. The full-foam insulated cover, wrapped in durable marine-grade vinyl, includes matching child safety locks and is UL listed in compliance with ASTM standards.



### FiberCor® - an innovation in hot tub energy efficiency

Caldera spas are insulated with proprietary FiberCor insulation that has four times the density of the urethane foam used in most hot tubs. This industry breakthrough insulation is completely recyclable, 100% non-petroleum based and is free of harmful emissions. As a result, FiberCor provides superior insulation, improves hot tub performance, lowers energy costs, and is better for the environment.



*We have long, cold winters and use our hot tub throughout the seasons. We have not had even one service or maintenance problem in over three years of use. Would definitely purchase another one, but probably won't need to..."*

—Caldera Owner, Lockport, NY



From the recycled materials in our cabinets and insulation, to our environmentally responsible manufacturing process and stringent energy-efficiency standards, your Caldera spa is built to minimize the impact on our environment. You will feel good in your Caldera spa, and feel good about it, too.

# Illuminate the Night



*Plenty of seating and massage options. Great power and nice touches with the waterfall and LED lights."*

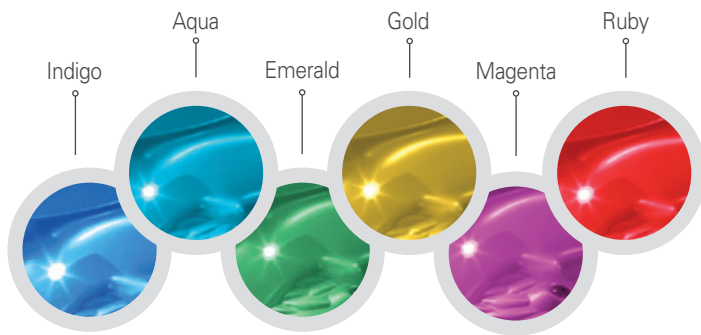
*— Caldera Owner, Canada*

We give special attention to lighting for its mood-setting effect, especially at night. Design your perfect “Caldera® moment” by illuminating the darkness with colorful lighting. Adjust the intensity to complement a perfect evening. Select tranquil teal, radiant red or a slow rotation of all six colors. The choice is yours.

**SpaGlo® multi-zone LED lighting system**

**Utopia® Series exclusive**

Enhance the ambiance of every use with the SpaGlo lighting system. The system includes six colors that accent separate, individually adjustable zones: Euphoria® jet and assist bar; underwater light; Acquarella® waterfall; diverter, and air valves. The SpaGlo system also includes exterior cabinet lights to enhance the beauty and safety of the area around your spa.



*An array of mood-enhancing colors let you add ambiance at night*



**LED Points of Light system**

**Paradise® and Vacanza® Series**

The Caldera Points of Light system casts reflective rays in the footwell and interior of your spa, and along the water’s edge. Set your choice of six colors or enjoy a slowly changing prism of color.



Scan to see our dramatic multi-zone lighting and learn more about Caldera style.

**20 MINUTE RENEWAL™**

**Color Psychology**

Did you know yellow is the color of optimism? For insights about how color may influence mood, check out our blog.



For more simple ideas to improve your well-being visit the 20-Minute Renewal blog at CalderaSpas.com.

# Enhance the Mood with Sight and Sound



*When I purchased my home I decided to do my best to recreate the spa experience in my own space.*

*The Geneva has done that and more. It has a lounge seat as well as multiple other stations but also the lights and music through Bluetooth that create a little piece of paradise ... I am very pleased with my purchase!"*

—Caldera Owner, Sarasota, FL

## Custom, integrated entertainment options for your spa

Music is the perfect complement to hot tub enjoyment, and with a range of integrated options, you're sure to find the Caldera® entertainment system that's right for you.

### Wireless sound system with Bluetooth®

Convenience and simplicity are at the heart of our Caldera Wireless Sound System with Bluetooth Technology. Upgrade your system with the internally mounted subwoofer to enhance the low range bass and volume. Every Caldera Wireless Sound System lets you adjust volume, bass, treble, and balance, right from the spa controls.



### Wireless sound system with in-home dock

Add the exclusive wireless in-home dock to expand your options. The enhanced system lets you transmit music from inside your home to your spa by docking an iPod® or iPhone® – and it allows you to control your track and volume directly from the spa. This enhanced in-home dock system is so versatile you can plug in virtually any music device, in-home stereo, or even a TV via the 3.5 mm audio input.



## Integrated speakers



For music lovers, be sure to order your Caldera spa with integrated speakers, and talk with your dealer about which music system is right for you. Factory-installed waterproof speakers are thoughtfully placed within the spa shell for superior aesthetics and sound quality.



**Utopia® Series** - Music-ready Utopia models include three pairs of low profile integrated speakers that surround the contoured pillow headrests for high quality sound.



**Paradise® Series** - Music-ready Paradise models include sleek speakers thoughtfully placed on the spa shell.



**Vacanza® Series** - Most Vacanza models can be ordered music-ready to include well-placed speakers to enhance your spa enjoyment.



Remote Spa Monitoring System



**Spa Controls** | connexion | Contact Dealer

**CalderaSpas**

**Jet Operation**

Jet 1  OFF

Jet 2

**Tools**

Clean Up Cycle  OFF

Summer Timer  OFF

Temperature Lock  ON

Spa Lock  OFF

**Martinique** | **Home Spa**

Current Temperature **102° F**  Spa Ready

Set Temperature **102° F**

Filter Status  →

**Active Features** | **Installed Features**

Heat  Jets  Lights  Music  Spa Frog

# Connexion™ Remote Spa Monitoring System

## Connect with peace of mind

The innovative Connexion™ remote spa monitoring system provides an easy way to ensure your spa is cared for, even when you're away. Through a computer or smart device via a cloud-based subscription service, the Connexion system alerts you and your Caldera® dealer when your spa needs attention, so regular maintenance or repairs can be performed without worry or delay.

## Simplify your life

The Connexion system also offers convenient remote access to select spa functions from virtually anywhere, so your personal spa retreat can be ready for you when you want it to be.

Via the free Connexion App on your smart mobile device or your PC, you can easily:

- adjust water temperature
- activate the jets
- turn on the spa lock
- check filter cleanliness
- contact your dealer, and more

Whether you are on the go or want to enjoy a spa at a second home, the Connexion system gives you the peace of mind that your spa is being monitored – and that it's ready to deliver the ultimate restorative experience.



## Connexion system features

- Global monitoring of spa systems
- VirtualValet™ messaging feature that alerts you and your dealer if maintenance or service is needed
- Remote access to spa controls from virtually anywhere
- Exclusive patented technology\*

The Connexion remote spa monitoring system is available as a dealer-installed option on all Caldera spa models. Ask your dealer for details.

\*US Patents #8,688,280 and #8,838,280







# CoolZone™ Hot Tub Cooling System

## More ways to renew and connect

Daily restoration in warm, swirling water is the ideal antidote for the stresses of modern life, just as a refreshing dip in cool water offers invigorating relief during the heat of summer. With the CoolZone hot tub cooling system, your Caldera® spa can both heat and cool the water – something that is not possible with most hot tubs. This easy-to-use innovation expands your hot tub use, so you and your family can enjoy hot tubbing more, all year long.

## Get more from your hot tub

With the versatility of the CoolZone system, your spa becomes a cool place to connect with children during the day\*, and a personal retreat for warm water massage later that night. For active adults, cooler water can offer soothing relief for muscles after an intense workout. With the CoolZone option, you now have a choice: warm or cool— it's up to you.

## Flexible and energy-efficient

Similar to the way an air conditioner cools your home, the CoolZone system cools spa water to as low as 60 degrees. And when you're ready to warm things up again, the system works with your spa's heater to efficiently raise the temperature in just a few hours\*\*. Depending on factors like ambient air temperature, the CoolZone system even has the potential to lower operating costs by reducing the time required to run the standard EnergyPro® heater that keeps the water hot.



## Is the CoolZone system right for me?

The CoolZone system from Caldera is a wonderful option for:

- Hot tubbers living in hot climates
- Families and grandparents with small children
- Active adults desiring cold water therapy



The CoolZone system is a dealer-installed option on all Caldera spas. Contact your dealer for installation requirements and information.

\*Never leave children unattended around water.

\*\*Depending on ambient temperature and other factors. Ask your Caldera dealer for details.

# Accessories to Enhance Your Way of Life

When shopping for a hot tub, ease-of-use is high on the list of “must haves.” That’s why Caldera® offers accessories with the same quality and convenience features as our spas.

## ProLift® cover lifters

A spa cover lifter is an essential part of the Caldera Spas experience. With the leverage and design provided by a lift system, it’s easy to fold the cover back and quickly move it out of the way. And who wants to wrestle with a cover before and after relaxing in a hot tub?

Designed to integrate seamlessly with Caldera spas, the four ProLift Cover Lifter options give you easy access to your spa and minimize wear and tear on your cover.



### ProLift - A great value

The ProLift attaches to both cover and cabinet and has a built-in safety lock feature. Just lift, glide and fold away. *Requires 14" clearance.*



### ProLift II - Smooth operation

The ProLift II lifter uses a single pneumatic gas shock for smooth operation. *Requires 24" clearance.*



### ProLift III - Our best lifter

The sturdy ProLift III lifter has two pneumatic gas shocks to provide smooth, quiet operation. Shocks do the heavy lifting so very little effort is required—even on larger spa models. *Requires 24" clearance.*



### ProLift IV - For installations with limited clearance

For decks, gazebos or other areas where clearance is limited, the ProLift IV enables you to position the cover vertically, just behind the spa. *Requires only 7" clearance.*

## Spa steps



### StoneScape steps

We offer a matching two-tiered step for the StoneScape cabinet option on the Utopia® Geneva® and Niagara® models.



### EcoTech™ steps

Steps are essential for safe spa entry and exit. Our durable, matching EcoTech steps are made from the same material used to construct our exterior EcoTech cabinets. Available in Coastal Gray, Espresso and Redwood.



### Polymer steps

This economical 32" step is durable and lightweight and made of recycled materials. Available in Coastal Gray, Espresso and Redwood.



Salina® spa shown with towel tree, handrail and umbrella

## Spa side accessories

### Spa side umbrella

The large 9'9" diameter umbrella canopy pivots to cover either your spa or patio. The base slips securely under the spa cabinet for stability. Canopy available in Crème or Navy.

### Spa side handrail

The Caldera spa side handrail is ideal for children, seniors, or anyone desiring added security getting in and out of the spa. The base plate slips securely under the spa cabinet for stability, and the curved rail pivots for entrance or exit. For added safety, the handrail is illuminated with an LED light.

### Spa side towel tree

Hang towels or robes while you enjoy the spa. The sturdy powder-coated aluminum construction stands up to the weather.

For Your Best Self  
Utopia® Series



## The Utopia Series

With valuable performance enhancements and exclusive features, the Utopia Series offers the true pinnacle of enjoyment for the discriminating spa owner. Added to the signature Caldera features like our EnergyPro® system, convenient FROG® in-line water care, and Hot Tub Circuit Therapy®, Utopia models offer unparalleled ease of use, low operating costs and supreme comfort.

### Performance exclusives

#### Advent® LCD control panel

So advanced, it's simple! The new Advent LCD control panel, exclusive to Utopia models, has an easy-to-read color display and intuitive operation. You'll control jets, multi-zone lighting, and your integrated wireless audio system (optional) with ease. And an auxiliary control panel makes any adjustment even more convenient.

#### Atlas® neck jet massage system

With a soft, contoured pillow and adjustable nozzles, the Atlas neck jet offers relief right where it's needed. (Cantabria, Geneva and Niagara models)



#### Air Jet system

This system produces a gentle soft-tissue massage through strategically located air jets.

#### Whirlpool jet

A high-volume jet delivers a powerful massage for your lower back or a pleasant swirling effect throughout your spa.

#### Monarch® CD ozone system

The Monarch CD ozone system continuously mixes highly concentrated ozone into the water. Contaminants are oxidized instantly, keeping your spa water fresh, clean and clear.

### Style exclusives

#### SpaGlo® multi-zone lighting

Enhance the visual ambiance of every soak with dramatic lighting in six colors and four independent zones. Utopia Series spas feature illuminated valves, Euphoria® jet, underwater light, speakers, assist bars and beautiful backlit Acquarella® waterfalls. (Varies by model)

#### Exterior lighting




Exterior cabinet lights enhance the beauty and safety of your spa and backyard.

#### StoneScape cabinets

Styled with the look of tumbled stone, the StoneScape cabinet option accents your natural backyard environment. Comes with a White Pearl shell and optional matching two-tiered step. (Geneva and Niagara models)




#### Cantabria®



-  Seats 8 Adults
-  9' x 7'7" x 38"
-  74 Jets




#### Geneva®



-  Seats 6 Adults
-  7'5" x 7'5" x 38"
-  47 Jets




#### Niagara®



-  Seats 7 Adults
-  7'5" x 7'5" x 38"
-  47 Jets

#### Tahitian®



-  Seats 6 Adults
-  7' x 7' x 36"
-  43 Jets

Utopia® Series  
**Cantabria®**



*Cantabria shown with White Pearl shell and Espresso cabinet*



<b>Seating Capacity</b>	8 adults
<b>Dimensions</b>	9' x 7'7" x 38" 274 cm x 231 cm x 96 cm
<b>Hydromassage Jets 74 Total</b>	1 Euphoria® jet, 2 OrbiSsage® jets, 7 VersaSsage® jets, 4 AdaptaSsage® jets, 4 Euro-Pulse® jets, 56 Euro jets
<b>Air Jet System</b>	14 air jets
<b>UltraMasseuse® System</b>	6 jetting sequences; 3 speeds
<b>FROG® Water Care System</b>	Integrated; cartridge-ready

*For a full list of all specifications, please see page 46.*



*A truly remarkable piece of equipment.*

*The jets are strategically placed for all parts of your body. The massage lounge is heaven.!"*

—Cantabria Owner, Boiling Springs, PA



*Find your perfect fit! Scan to learn more and read reviews from Cantabria owners.*

Utopia® Series  
**Geneva®**



Geneva shown with White Pearl shell and Redwood cabinet



<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	7'5" x 7'5" x 38" 226 cm x 226 cm x 96 cm
<b>Hydromassage Jets</b> 47 Total	1 Euphoria® jet, 1 Whirlpool jet, 2 OrbiSsage® jets, 4 VersaSsage® jets 2 AdaptaSsage® jets, 1 AdaptaFlo® jet, 2 Euro-Pulse® jets, 34 Euro jets
<b>Air Jet System</b>	10 air jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready

For a full list of all specifications, please see page 46.



*The Geneva is the latest of several spas we have owned, and by far the best. Comfortable, relaxing, and energy efficient."*

—Geneva Owner, Lockport, NY



Find your perfect fit! Scan to learn more and read reviews from Geneva owners.

Utopia® Series  
**Niagara®**



*Niagara shown with Platinum shell (left), Champagne Opal shell and Redwood cabinet (above)*



<b>Seating Capacity</b>	7 adults
<b>Dimensions</b>	7'5" x 7'5" x 38" 226 cm x 226 cm x 96 cm
<b>Hydromassage Jets</b> 47 Total	1 Euphoria® jet, 1 Whirlpool jet, 2 OrbiSsage® jets, 6 VersaSsage® jets 1 AdaptaFlo® jet, 2 Euro-Pulse® jets, 34 Euro jets
<b>Air Jet System</b>	10 air jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready

For a full list of all specifications, please see page 46.



*I have used the  
 Niagara for the last  
 6 years and absolutely love  
 it. It is the perfect relaxation  
 tub for teenagers and an  
 awesome therapy tub."*

—Niagara Owner, Jackson Hole, WY



*Find your perfect fit! Scan to  
 learn more and read reviews  
 from Niagara owners.*



Utopia® Series  
**Tahitian®**



Tahitian shown with White Pearl shell (left), Sterling Marble shell and Coastal Gray cabinet (above)



<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	7' x 7' x 36" 213 cm x 213 cm x 91 cm
<b>Hydromassage Jets</b> 43 Total	1 Euphoria® jet, 1 Whirlpool jet, 2 OrbiSsage® jets, 4 VersaSsage® jets 2 AdaptaSsage® jets, 1 AdaptaFlo® jet, 32 Euro jets
<b>Air Jet System</b>	10 air jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready

For a full list of all specifications, please see page 46.



After two full years of use on an almost nightly basis, I still love it and have not had a single service issue or problem. It is worth every penny."

—Tahitian Owner, CT



Find your perfect fit! Scan to learn more and read reviews from Tahitian owners.

# Emerge Renewed Paradise® Series



## The Paradise Series

Create a private sanctuary for restorative relaxation right at home with a Paradise Series spa. Known for its versatile seating and dynamic performance, this series offers four models sized for three to seven adults.

### Performance enhancements

All Paradise Series spas feature the EnergyPro® system that circulates water to maintain temperature and filtration 24 hours a day. You'll enjoy clean, hot water whenever you need it.

Like all Caldera® spas, the Paradise models feature performance innovations like energy efficient FiberCor® insulation and the integrated FROG® in-line water care system.

### Comfort & style enhancements

Each Paradise model includes massage jets specially configured for Hot Tub Circuit Therapy® to maximize relief of tired muscles. Favorites include the cornerstone EcstaSeat®, the powerful Euphoria® jet, and the stimulating Sole Soothers® foot jets (varies by model). Conveniently placed diverters allow you to adjust and direct jet pressure to the seats of your choice. And the well-placed Foot Ridge® rounds out the comfort details for this series.




Subtle style details throughout each Paradise spa create its special ambiance, like the illuminated Acquarella® waterfall and handrail, elegantly designed backlit display on the control panel, and flush-mounted speakers on entertainment-ready spas.



The popular Paradise Series Martinique model has been named a Consumers Digest® "Best Buy" each of the last two times their review panel has rated portable spas.




### Makena®



-  Seats 6 Adults
-  7'5" x 7'5" x 36"
-  46 Jets




### Salina®



-  Seats 7 Adults
-  7'5" x 7'5" x 36"
-  40 Jets




### Martinique®



-  Seats 5 Adults
-  7'5" x 6'4" x 34"
-  34 Jets

### Kauai®



-  Seats 3 Adults
-  7' x 5'5" x 29"
-  31 Jets

Paradise® Series  
**Makena®**



*Makena shown with Sterling Marble shell (left) and White Pearl shell with Redwood cabinet (above)*



<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	7'5" x 7'5" x 36" 226 cm x 226 cm x 91 cm
<b>Hydromassage Jets</b> 46 Total	1 Euphoria® jet, 6 VersaSage® jets 2 AdaptaFlo® jet, 37 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready



There are so many different configurations for running the jets and moving about in the spa. Its sculptured shape is very welcoming."

—Paradise Owner, Springville, AL



Find your perfect fit! Scan to learn more and read reviews from Makena owners.

For a full list of all specifications, please see page 47.

Paradise® Series  
Salina®



Salina shown with White Pearl shell (left) and White Pearl shell with Espresso cabinet (above)



<b>Seating Capacity</b>	7 adults
<b>Dimensions</b>	7'5" x 7'5" x 36" 226 cm x 226 cm x 91 cm
<b>Hydromassage Jets 40 Total</b>	1 Euphoria® jet, 6 VersaSsage® jets 4 AdaptaFlo® jet, 29 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready

For a full list of all specifications, please see page 47.



Jets are great  
and the foot well jet  
is just wonderful. That was  
the selling point for us."

—Salina Owner, MI



Find your perfect fit! Scan to  
learn more and read reviews  
from Salina owners.

Paradise® Series  
**Martinique®**



*Martinique shown with Sterling Marble shell (left) and White Pearl shell with Coastal Gray cabinet (above)*



<b>Seating Capacity</b>	5 adults
<b>Dimensions</b>	7'5" x 6'4" x 34" 226 cm x 193 cm x 86 cm
<b>Hydromassage Jets</b> <b>34 Total</b>	7 VersaSage® jets, 2 AdaptaSage® jets 1 AdaptaFlo® jet, 24 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready



My Martinique spa is the most therapeutic and relaxing comfort I enjoy every day. For value and outstanding quality you cannot go wrong with a Caldera."

—Paradise Owner, Medford, OR



Find your perfect fit! Scan to learn more and read reviews from Martinique owners.

For a full list of all specifications, please see page 47.

Paradise® Series  
**Kauai®**



*Kauai shown with Sterling Marble shell and Coastal Gray cabinet*



<b>Seating Capacity</b>	3 adults
<b>Dimensions</b>	7' x 5'5" x 29" 213 cm x 165 cm x 74 cm
<b>Hydromassage Jets</b>	5 VersaSage® jets
<b>31 Total</b>	2 Euro-Pulse® jets, 24 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready

For a full list of all specifications, please see page 47.



Easy to maintain,  
 easy to use.

Fits perfectly on our deck.

We love it!"

—Kauai Owner, MI



Find your perfect fit! Scan to  
 learn more and read reviews  
 from Kauai owners.

Revive Body,  
Mind and Soul  
Vacanza® Series





## The Vacanza Series

The Vacanza Series models combine Caldera® quality and popular features to deliver personal renewal at a great value. Like all of our hot tubs, Vacanza models include hydrotherapy jets that target major muscle groups to work away stress so you emerge fully rejuvenated.

The streamlined spas are ergonomically designed to cradle your body, and feature a uniquely textured Foot Ridge® that lets you stay securely in your seat, helping you relax, especially when enjoying powerful jets. Plus, the sight and sound of the Acquarella® waterfall will delight your senses every time you use your Vacanza Series spa.

### Caldera Pure Comfort®, Performance & Style

All Vacanza Series spas are crafted for durability so you can enjoy frequent use.

Features include:

- Hot Tub Circuit Therapy®
- Integrated FROG® in-line water care
- Energy efficient FiberCor® insulation
- DuraBond reinforced shell
- Low-maintenance EcoTech™ cabinet
- 115v/20 amp plug-in (*Tarino and Aventine models*)



The versatile Vacanza Series features models with seating for up to 7 adults. The Aventine is a two person hot tub specially designed for small spaces.



“We are a family of 6 and enjoy the spa year-round at least once a week. It's a good time to relax and talk to each other about everything that's going on with everyone.

No cell phones, emails, texts, etc.”—Vacanza Owner, Brookfield, CT



Find your perfect fit! Scan to learn more and read reviews from Vacanza owners.

### Palatino®



- Seats 6 Adults
- 7'5" x 7'5" x 38"
- 45 Jets

### Marino®



- Seats 6 Adults
- 7' x 7' x 36"
- 35 Jets

### Vanto®



- Seats 7 Adults
- 7' x 7' x 36"
- 35 Jets

### Tarino™



- Seats 5 Adults
- 6'10" x 6'10" x 33"
- 23 Jets

### Aventine®



- Seats 2 Adults
- 5'4" x 5'4" x 29"
- 14 Jets



## Vacanza® Series Palatino®



<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	7'5" x 7'5" x 38" 226 cm x 226 cm x 96 cm
<b>Hydromassage Jets 45 Total</b>	4 AdaptaSsage® jets, 6 AdaptaFlo® jets, 35 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready



*Shown with Champagne Opal shell and Redwood cabinet.  
For a full list of all specifications, please see page 48.*

*The Palatino spa seats six adults, features the Acquarella® waterfall, and has 45 powerful hydromassage jets. This value-priced hot tub is stylish and spacious.*

## Vacanza® Series Marino®



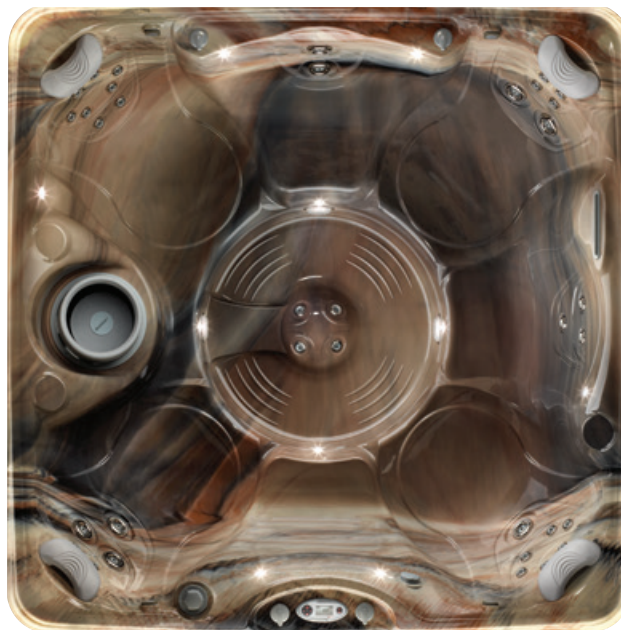
<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	7' x 7' x 36" 213 cm x 213 cm x 91cm
<b>Hydromassage Jets 35 Total</b>	3 AdaptaSsage® jets, 5 AdaptaFlo® jets, 27 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready



Shown with Champagne Opal shell (top) and White Pearl shell and Coastal Gray cabinet. For a full list of all specifications, please see page 48.

Six adults fit comfortably in the Marino, a popular Vacanza® Series spa with 35 hydromassage jets and a surprising range of features that make caring for and enjoying your hot tub a simple pleasure.

## Vacanza® Series Vanto®



<b>Seating Capacity</b>	7 adults
<b>Dimensions</b>	7' x 7' x 36" 213 cm x 213 cm x 91 cm
<b>Hydromassage Jets 35 Total</b>	3 AdaptaSsage® jets, 5 AdaptaFlo® jets, 27 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready



Shown with Tuscan Sun shell (top) and White Sands shell with Espresso cabinet (bottom). For a full list of all specifications, please see page 48.

A non-lounge hot tub, the Vanto model features the stylish design and powerful spa jetting system found on all Vacanza® Series hot tubs.

Vacanza® Series  
**Tarino™**



<b>Seating Capacity</b>	5 adults
<b>Dimensions</b>	6'10" x 6'10" x 33" 208 cm x 208 cm x 84 cm
<b>Hydromassage Jets</b> <b>23 Total</b>	2 AdaptaSsage® jets, 4 AdaptaFlo® jets, 17 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready



Shown with White Pearl shell and Espresso cabinet.  
 For a full list of all specifications, please see page 48.

A lounge for both of you! Great value. Seats 5,  
 115v / 20amp, 23 powerful jets, waterfall, lights.

Vacanza® Series  
**Aventine®**



<b>Seating Capacity</b>	2 adults
<b>Dimensions</b>	5'4" x 5'4" x 29" 162 cm x 162 cm x 74 cm
<b>Hydromassage Jets</b> <b>14 Total</b>	6 AdaptaFlo® jets 2 Euro-Pulse® jets, 6 Euro jets
<b>FROG® Water Care System</b>	Integrated; cartridge-ready



Shown with Sterling Marble shell and Coastal Gray cabinet.  
 For a full list of all specifications, please see page 49.

The Aventine hot tub has been specially designed for  
 small spaces and fits exceptionally well in a corner.  
 So tuck it away and enjoy a wonderful hydromassage  
 experience in this two-person hot tub.



## Utopia® Series

	Cantabria®	Geneva®	Niagara®	Tahitian®
<b>Seating Capacity</b>	8 adults	6 adults	7 adults	6 adults
<b>Dimensions</b>	9' x 7'7" x 38" 274 cm x 231 cm x 96cm	7'5" x 7'5" x 38" 226 cm x 226 cm x 96 cm	7'5" x 7'5" x 38" 226 cm x 226 cm x 96 cm	7' x 7' x 36" 213 cm x 213 cm x 91 cm
<b>Water Capacity</b>	550 gallons / 2,082 liters	475 gallons / 1,798 liters	500 gallons / 1,893 liters	360 gallons / 1,363 liters
<b>Weight (Dry)</b>	1,461 lbs. / 663 kg	1,080 lbs / 490 kg	1,084 lbs. / 492 kg	1,002 lbs. / 454 kg
<b>Weight (Filled)*</b>	7,448 lbs. / 3,378 kg	6,092 lbs. / 2,763 kg	6,479 lbs. / 2,939 kg	5,054 lbs. / 2,293 kg
<b>Number of Jets</b>	74	47	47	43
<b>Hydromassage Jets</b>	1 Euphoria® jet 2 OrbiSsage® jets 7 VersaSsage® jets 4 AdaptaSsage® jets 4 Euro-Pulse® jets 56 Euro jets	1 Euphoria® jet 1 Whirlpool jet, 2 OrbiSsage® jets 4 VersaSsage® jets 2 AdaptaSsage® jets 1 AdaptaFlo® jet 2 Euro-Pulse® jets 34 Euro jets	1 Euphoria® jet 1 Whirlpool jet, 2 OrbiSsage® jets 6 VersaSsage® jets 1 AdaptaFlo® jet 2 Euro-Pulse® jets 34 Euro jets	1 Euphoria® jet 1 Whirlpool jet 2 OrbiSsage® jets 4 VersaSsage® jets 2 AdaptaSsage® jets 1 AdaptaFlo® jet 32 Euro jets
<b>UltraMasseur® System</b>	6 jetting sequences; 3 speeds	n/a	n/a	n/a
<b>Air Jet System</b>	14 air jets	10 air jets	10 air jets	10 air jets
<b>Jet Pumps</b>	3 ReliaFlo® 2.5 HP (5.2 BHP**); 1 single-speed, 2 dual-speed	2 ReliaFlo® 2.5 HP (5.2 BHP**); 1 single-speed, 1 dual-speed	2 ReliaFlo® 2.5 HP (5.2 BHP**); 1 single-speed, 1 dual-speed	2 ReliaFlo® 2.5 HP (5.2 BHP**); 1 single-speed, 1 dual-speed
<b>Control System</b>	Advent® LCD control system with auxiliary control panel	Advent® LCD control system with auxiliary control panel	Advent® LCD control system with auxiliary control panel	Advent® LCD control system with auxiliary control panel
<b>Circulation Pump</b>	EnergyPro® system	EnergyPro® system	EnergyPro® system	EnergyPro® system
<b>Heater Output</b>	EnergyPro® system 4,300 watt	EnergyPro® system 4,300 watt	EnergyPro® system 4,300 watt	EnergyPro® system 4,300 watt
<b>Electrical Requirements</b>	230v/50 amp, 60Hz; 230v/70 amp, 60Hz (optional****)	230v/30 or 50 amp 60Hz	230v/30 or 50 amp, 60Hz	230v/30 or 50 amp, 60Hz
<b>GFCI Sub-panel</b>	Included	Included	Included	Included
<b>Filter Size</b>	100 sq. ft.	100 sq. ft.	100 sq. ft.	100 sq. ft.
<b>FROG® Water Care System</b>	Cartridge-ready	Cartridge-ready	Cartridge-ready	Cartridge-ready
<b>Monarch® CD Ozone System</b>	Included	Included	Included	Included
<b>Water Feature</b>	2 Acquarella® waterfalls	Acquarella® waterfall	Acquarella® waterfall	Acquarella® waterfall
<b>Caldera® Entertainment Options</b>	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV
<b>Multi-color LED Lighting System</b>	SpaGlo® multi-zone system; interior and exterior	SpaGlo® multi-zone system; interior and exterior	SpaGlo® multi-zone system; interior and exterior	SpaGlo® multi-zone system; interior and exterior
<b>Energy Efficiency</b>	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law
<b>Insulating Cover</b>	3.5" to 2.5" tapered, 2 lb.-density foam core	3.5" to 2.5" tapered, 2 lb.-density foam core	3.5" to 2.5" tapered, 2 lb.-density foam core	3.5" to 2.5" tapered, 2 lb.-density foam core
<b>Spa Shell and EcoTech™ Cabinet Options</b>	Champagne Opal or White Pearl with Coastal Gray, Espresso or Redwood; Platinum, Tuscan Sun or Sterling Marble with Coastal Gray or Espresso	Champagne Opal, White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Platinum, Tuscan Sun or Sterling Marble with Coastal Gray or Espresso	Champagne Opal, White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Platinum, Tuscan Sun or Sterling Marble with Coastal Gray or Espresso	Champagne Opal, White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Platinum, Tuscan Sun or Sterling Marble with Coastal Gray or Espresso; Ocean Wave with Coastal Gray
<b>Spa Shell and StoneScape Cabinet Options</b>	n/a	White Pearl with StoneScape	White Pearl with StoneScape	n/a
<b>Cover Lifter (Optional)</b>	ProLift® III Cover Lifter (Included)	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV
<b>Steps (Optional)</b>	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	StoneScape, EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	StoneScape, EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood

\* Filled weight includes the weight of the occupants assuming an average weight of 175 lbs. \*\* Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up. \*\*\* Requires 70amp breaker in order to run the heater at the same time as the third jet pump (lounging seat)

# Paradise® Series

	Makena®	Salina®	Martinique®	Kauai®
<b>Seating Capacity</b>	6 adults	7 adults	5 adults	3 adults
<b>Dimensions</b>	7'5" x 7'5" x 36" 226 cm x 226 cm x 91 cm	7'5" x 7'5" x 36" 226 cm x 226 cm x 91 cm	7'5" x 6'4" x 34" 226 cm x 193 cm x 86 cm	7' x 5'5" x 29" 213 cm x 165 cm x 74 cm
<b>Water Capacity</b>	395 gallons / 1,495 liters	420 gallons / 1,589 liters	320 gallons / 1,211 liters	220 gallons / 833 liters
<b>Weight (Dry)</b>	1,020 lbs. / 463 kg	1,006 lbs. / 456 kg	928 lbs. / 421 kg	738 lbs. / 335 kg
<b>Weight (Filled)*</b>	5,364 lbs. / 2,433 kg	5,734 lbs. / 2,601 kg	4,472 lbs. / 2,028 kg	3,098 lbs. / 1,405 kg
<b>Number of Jets</b>	46	40	34	31
<b>Hydromassage Jets</b>	1 Euphoria® jet 6 VersaSage® jets 2 AdaptaFlo® jets 37 Euro jets	1 Euphoria® jet 6 VersaSage® jets 4 AdaptaFlo® jets 29 Euro jets	7 VersaSage® jets 2 AdaptaSage® jets 1 AdaptaFlo® jet 24 Euro jets	5 VersaSage® jets 2 Euro-Pulse® jets 24 Euro jets
<b>UltraMasseur® System</b>	n/a	n/a	n/a	n/a
<b>Air Jet System</b>	n/a	n/a	n/a	n/a
<b>Jet Pumps</b>	2 ReliaFlo® 2.5HP (5.2 BHP**); 1 single-speed, 1 dual-speed	2 ReliaFlo® 2.5HP (5.2 BHP**); 1 single-speed, 1 dual-speed	1 ReliaFlo® 2.0 HP single-speed, (4.0 BHP**) & 1 ReliaFlo® 1.5 HP dual-speed, (3.2 BHP**)	1 ReliaFlo® 2.0 HP single-speed, (4.0 BHP**)
<b>Control System</b>	Advent® LED control system	Advent® LED control system	Advent® LED control system	Advent® LED control system
<b>Circulation Pump</b>	EnergyPro® system	EnergyPro® system	EnergyPro® system	EnergyPro® system
<b>Heater Output</b>	EnergyPro® system 4,300 watt	EnergyPro® system 4,300 watt	EnergyPro® system 4,300 watt	EnergyPro® system 4,300 watt
<b>Electrical Requirements</b>	230v/30 or 50 amp, 60Hz	230v/30 or 50 amp, 60Hz	230v/30 or 50 amp, 60Hz	230v/30 or 50 amp, 60Hz
<b>GFCI Sub-panel</b>	Included	Included	Included	Included
<b>Filter Size</b>	75 sq. ft.	75 sq. ft.	50 sq. ft.	50 sq. ft.
<b>FROG® Water Care System</b>	Cartridge-ready	Cartridge-ready	Cartridge-ready	Cartridge-ready
<b>Monarch® CD Ozone System</b>	Available option	Available option	Available option	Available option
<b>Water Feature</b>	Acquarella® waterfall	Acquarella® waterfall	Acquarella® waterfall	n/a
<b>Caldera® Entertainment Options</b>	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV
<b>Multi-color LED Lighting System</b>	Twelve multi-color points-of- light, backlit Acquarella waterfall and illuminated assist bar	Twelve multi-color points-of- light, backlit Acquarella waterfall and illuminated assist bar	Ten multi-color points-of-light, backlit Acquarella waterfall and illuminated assist bar	Seven multi-color points-of-light, and illuminated assist bar
<b>Energy Efficiency</b>	Fully-insulated with FiberCor® material, 2 lb. density: Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density: Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density: Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density: Certified to the California Energy Commission (CEC) in accordance with California law
<b>Insulating Cover</b>	3.5" to 2.5" tapered 2 lb.-density foam core	3.5" to 2.5" tapered 2 lb.-density foam core	3.5" to 2.5" tapered 1.5 lb.-density foam core	3.5" to 2.5" tapered, 1.5 lb.-density foam core
<b>Spa Shell and EcoTech™ Cabinet Options</b>	White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Champagne Opal with Espresso; Tuscan Sun or Sterling Marble with Coastal Gray or Espresso	White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Champagne Opal with Espresso; Tuscan Sun or Sterling Marble with Coastal Gray or Espresso	White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Champagne Opal with Espresso; Tuscan Sun or Sterling Marble with Coastal Gray or Espresso	White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Champagne Opal with Espresso; Tuscan Sun or Sterling Marble with Coastal Gray or Espresso; Ocean Wave with Coastal Gray or Redwood
<b>Spa Shell and StoneScape Cabinet Options</b>	n/a	n/a	n/a	n/a
<b>Cover Lifter (Optional)</b>	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV
<b>Steps (Optional)</b>	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood

\*Filled weight includes the weight of the occupants assuming an average weight of 175 lbs. \*\*Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up.

## Vacanza® Series

	Palatino®	Marino®	Vanto®	Tarino™
<b>Seating Capacity</b>	6 adults	6 adults	7 adults	5 adults
<b>Dimensions</b>	7'5" x 7'5" x 38" 226 cm x 226 cm x 96 cm	7' x 7' x 36" 213 cm x 213 cm x 91 cm	7' x 7' x 36" 213 cm x 213 cm x 91 cm	6'10" x 6'10" x 33" 208 cm x 208 cm x 84 cm
<b>Water Capacity</b>	400 gallons / 1,514 liters	360 gallons / 1,363 liters	375 gallons / 1,420 liters	340 gallons / 1287 liters
<b>Weight (Dry)</b>	911 lbs. / 413 kg	836 lbs. / 379 kg	847 lbs. / 384 kg	705 lbs. / 320 kg
<b>Weight (Filled)*</b>	5,297 lbs. / 2,403 kg	4,888 lbs. / 2,217 kg	5,200 lbs. / 2,358 kg	4636 lbs. / 2103 kg
<b>Number of Jets</b>	45	35	35	23
<b>Hydromassage Jets</b>	4 AdaptaSsage® jets 6 AdaptaFlo® jets 35 Euro jets	3 AdaptaSsage® jets 5 AdaptaFlo® jets 27 Euro jets	3 AdaptaSsage® jets 5 AdaptaFlo® jets 27 Euro jets	2 AdaptaSsage® jets 4 AdaptaFlo® jets 17 Euro jets
<b>UltraMasseuse® System</b>	n/a	n/a	n/a	n/a
<b>Air Jet System</b>	n/a	n/a	n/a	n/a
<b>Jet Pumps</b>	2 ReliaFlo® 2.5 HP; (5.2 BHP**); 1 single-speed, 1 dual-speed	2 ReliaFlo® 1.5 HP (3.2 BHP**); 1 single-speed, 1 dual-speed	2 ReliaFlo® 1.5 HP; (3.2 BHP**); 1 single-speed, 1 dual-speed	1 ReliaFlo® 1.5 HP dual-speed (3.2 BHP**)
<b>Control System</b>	Solid-state electronic with LED display	Solid-state electronic with LED display	Solid-state electronic with LED display	Solid-state electronic with LED display
<b>Circulation Pump</b>	n/a	n/a	n/a	n/a
<b>Heater Output</b>	4,000 watt	4,000 watt	4,000 watt	1,000 watt, 115v or 4,000 watt, 230v
<b>Electrical Requirements</b>	230v / 30 or 50 amp, 60Hz	230v / 30 or 50 amp, 60Hz	230v / 30 or 50 amp, 60Hz	115v / 20 amp plug-in*** (Includes GFCI-protected power cord. Requires dedicated 20 amp circuit.)
<b>GFCI Sub-panel</b>	Included	Included	Included	n/a
<b>Filter Size</b>	65 sq. ft.	65 sq. ft.	65 sq. ft.	30 sq. ft.
<b>FROG® Water Care System</b>	Cartridge-ready	Cartridge-ready	Cartridge-ready	Cartridge-ready
<b>Monarch® CD Ozone System</b>	Available option	Available option	Available option	Available option
<b>Water Feature</b>	Acquarella® waterfall	Acquarella® waterfall	Acquarella® waterfall	Acquarella® waterfall
<b>Caldera® Entertainment Options</b>	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV
<b>Multi-color LED Lighting System</b>	Ten multi-color points-of-light, interior (dimnable)	Ten multi-color points-of-light, interior (dimnable)	Ten multi-color points-of-light, interior (dimnable)	Ten multi-color points-of-light, interior (dimnable)
<b>Energy Efficiency</b>	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law
<b>Insulating Cover</b>	3.5" to 2.5" tapered, 2 lb.-density foam core	3.5" to 2.5" tapered, 2 lb.-density foam core	3.5" to 2.5" tapered 2 lb.-density foam core	3.5" to 2.5" tapered, 1.5 lb.-density foam core
<b>Spa Shell and EcoTech™ Cabinet Options</b>	Champagne Opal, White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Tuscan Sun with Coastal Gray or Espresso	Champagne Opal, White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Tuscan Sun with Coastal Gray or Espresso	Champagne Opal, White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Tuscan Sun with Coastal Gray or Espresso	Champagne Opal, White Pearl or White Sands with Coastal Gray, Espresso or Redwood; Tuscan Sun with Coastal Gray or Espresso
<b>Spa Shell and StoneScape Cabinet Options</b>	n/a	n/a	n/a	n/a
<b>Cover Lifter (Optional)</b>	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV	ProLift®, ProLift II, ProLift III, or ProLift IV
<b>Steps (Optional)</b>	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood

\* Filled weight includes the weight of the occupants assuming an average weight of 175 lbs. \*\* Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up. \*\*\* May be field converted for 230v / 50 amp operation. This allows heater to operate during low or high-speed pump operation. Requires optional 230v / 50 amp GFCI sub-panel.



## Aventine®

<b>Seating Capacity</b>	2 adults
<b>Dimensions</b>	5'4" x 5'4" x 29" 162 cm x 162 cm x 74 cm
<b>Water Capacity</b>	150 gallons / 568 liters
<b>Weight (Dry)</b>	501 lbs. / 227 kg
<b>Weight (Filled)*</b>	2,102 lbs. / 953 kg
<b>Number of Jets</b>	14
<b>Hydromassage Jets</b>	6 AdaptaFlo® jets 2 Euro-Pulse® jets 6 Euro jets
<b>UltraMasseur® System</b>	n/a
<b>Air Jet System</b>	n/a
<b>Jet Pumps</b>	ReliaFlo® 1.5 HP dual-speed (3.2 BHP**)
<b>Control System</b>	Solid-state electronic with LED display
<b>Circulation Pump</b>	n/a
<b>Heater Output</b>	1,000 watt, 115v or 4,000 watt, 230v
<b>Electrical Requirements</b>	115v / 20 amp plug-in*** (Includes GFCI-protected power cord. Requires dedicated 20 amp circuit.)
<b>GFCI Sub-panel</b>	n/a
<b>Filter Size</b>	35 sq. ft.
<b>FROG® Water Care System</b>	Cartridge-ready
<b>Monarch® CD Ozone System</b>	Available option
<b>Water Feature</b>	n/a
<b>Caldera® Entertainment Options</b>	Wireless sound system with Bluetooth® technology, Wireless In-home Dock, Wireless TV
<b>Multi-color LED Lighting System</b>	Blue underwater light, interior (dimnable); Optional Mystique® system, interior (dimnable)
<b>Energy Efficiency</b>	Fully-insulated with FiberCor® material, 2 lb. density; Certified to the California Energy Commission (CEC) in accordance with California law
<b>Insulating Cover</b>	3.5" to 2.5" tapered, 1.5 lb.-density foam core
<b>Spa Shell and EcoTech™ Cabinet Options</b>	Champagne Opal with Espresso or Redwood; Sterling Marble with Coastal Gray or Espresso
<b>Spa Shell and StoneScape Cabinet Options</b>	n/a
<b>Cover Lifter (Optional)</b>	n/a
<b>Steps (Optional)</b>	EcoTech™ or Polymer in Coastal Gray, Espresso or Redwood

\*Filled weight includes the weight of the occupants assuming an average weight of 175 lbs.

\*\*Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up

\*\*\*May be field converted for 230v / 50 amp operation. This allows heater to operate during low or high-speed pump operation. Requires optional 230v / 50 amp GFCI sub-panel.





# Colors to Complement Your Décor

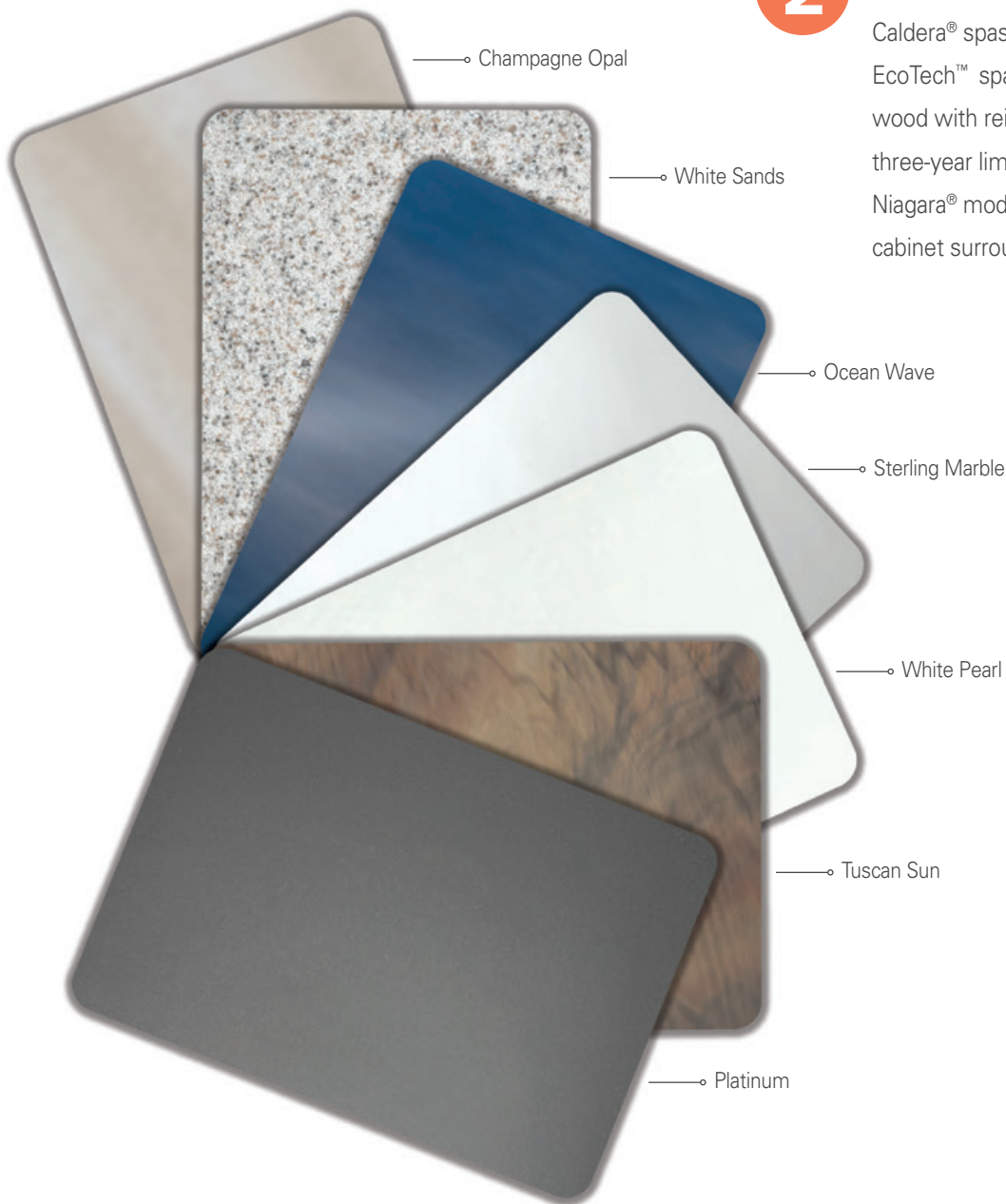
## 1 Choose your shell color

Our strong DuraBond shell is available in a choice of seven elegant, contemporary colors featuring either a smooth or textured finish. *Selection varies by model.*



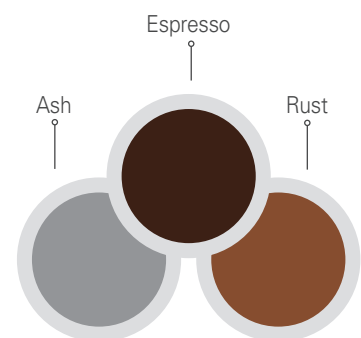
## 2 Choose your cabinet color

Caldera® spas come with a low-maintenance, durable EcoTech™ spa cabinet combining the aesthetic appeal of real wood with reinforced polymers. EcoTech is backed by up to a three-year limited warranty. The Utopia® Series Geneva® and Niagara® models are available with the option of a StoneScape cabinet surround with the look of natural tumbled stone.



## 3 Matching cover colors

Caldera spa covers deliver beauty, energy-efficiency and peace of mind. Color-coordinated with the spa cabinets, our covers feature dense-foam insulation wrapped in durable, marine-grade vinyl, and include ASTM compliant child-safety locks.



# Limited Warranty

## Utopia® Series ComfortGuard® Warranty

Watkins Manufacturing Corporation ("Watkins") warrants to the original consumer purchaser ("you") the following about your new Utopia Series spa, when purchased from an authorized dealer/service provider ("dealer").

### 10 YEAR NO LEAK SHELL WARRANTY

Watkins warrants against water loss due to defects in the Utopia series spa shell for ten years.

### 7 YEAR SHELL SURFACE WARRANTY

Watkins warrants the acrylic surface material of the Utopia Series spas to be free from defects in materials and workmanship for seven years.

### 5 YEAR NO LEAK PLUMBING WARRANTY

Watkins warrants the Utopia Series spas against leaks caused by defects in manufacturing and workmanship for five years. This warranty specifically covers leaks from the wall fittings, jet fittings, internal plumbing, internal glue joints, drains, hoses, and all bonded parts.

### 5 YEAR COMPONENT WARRANTY

Watkins warrants the electrical components, jet(s), pump(s), and other Utopia Series spa components against defects in materials and workmanship for five years. Some parts, most of which can be changed out without the use of tools, such as filter cartridges, filter lid, spa pillows, and cover locks are not included in this warranty, but are warranted to be free from defects in materials and workmanship at the time of delivery. Spa covers and other spa accessories are specifically excluded from this warranty, although they may be covered under other warranties. Please check with your Caldera dealer for details.

### 5 YEAR ENERGYPRO® HEATER WARRANTY

Watkins unconditionally warrants the EnergyPro heater to be free from defects in materials and workmanship for five years. This warranty defines unconditional, with the exclusion of commercial or industrial use, and improper installation, as warranty coverage without exception provided that the component has failed to operate properly within the spa's system.

### 3 YEAR CABINET WARRANTY

Watkins warrants the EcoTech™ simulated wood cabinet and StoneScape cabinet material to be free from defects in materials and workmanship for three years. This warranty specifically covers the EcoTech cabinet's

structural integrity (exclusive of surface stain), including the material and assembly. This warranty specifically covers the StoneScape cabinet from peeling, cracking or shrinking for three years.

The EcoTech and StoneScape cabinet's cosmetic finish is warranted to be free from defects in materials and workmanship at the time of initial delivery. Fading and weathering of the surface may naturally occur over time and are not considered defects. To restore the EcoTech and StoneScape cabinet's appearance, refer to the spa Owner's Manual for proper care and maintenance instructions.

### 3 YEAR ULTRAMASSEUSE® SYSTEM WARRANTY

Watkins warrants the factory-installed UltraMasseuse control system to be free from defects in material and workmanship for three years.

The pressure switch and cable are warranted for one year.

### 2 YEAR SPAGLO® LIGHTING SYSTEM WARRANTY

Watkins warrants the factory-installed SPAGLO lighting system LED light assemblies which consists of all lights within the spa to be free from defects in materials and workmanship for two years.

### 1 YEAR MONARCH® CD-OZONE, FROG® AND SOUND SYSTEM WARRANTY

Watkins warrants the factory-installed Monarch CD-Ozone, FROG water care system and the wireless sound system, which includes the stereo, and/or wireless components, speakers and amplifier to be free from defects in material and workmanship for one year.

## Paradise® Series

Watkins Manufacturing Corporation ("Watkins") warrants to the original consumer purchaser ("you") the following about your new Paradise Series spa, when purchased from an authorized dealer/service provider ("dealer").

### 10 YEAR NO LEAK SHELL WARRANTY

Watkins warrants against water loss due to defects in the Paradise series spa shell for ten years.

### 7 YEAR SHELL SURFACE WARRANTY

Watkins warrants the acrylic surface material of the Paradise Series spas to be free from defects in materials and workmanship for seven years.

### 5 YEAR NO LEAK PLUMBING WARRANTY

Watkins warrants the Paradise Series spas against leaks caused by defects in manufacturing and workmanship for five years. This warranty specifically covers leaks from the wall fittings, jet fittings, internal plumbing, internal glue joints, drains, hoses, and all bonded parts.

### 5 YEAR COMPONENT WARRANTY

Watkins warrants the electrical components, jet(s), pump(s), and other Paradise Series spa components against defects in materials and workmanship for five years. Some parts, most of which can be changed out without the use of tools, such as filter cartridges, filter lid, spa pillows, and cover locks are not included in this warranty, but are warranted to be free from defects in materials and workmanship at the time of delivery. Spa covers and other spa accessories are specifically excluded from this warranty, although they may be covered under other warranties. Please check with your Caldera dealer for details.

### 5 YEAR ENERGYPRO HEATER WARRANTY

Watkins unconditionally warrants the EnergyPro heater to be free from defects in materials and workmanship for five years. This warranty defines unconditional, with the exclusion of commercial or industrial use, and improper installation, as warranty coverage without exception provided that the component has failed to operate properly within the spa's system.

### 3 YEAR CABINET WARRANTY

Watkins warrants the EcoTech simulated wood cabinet to be free from defects in materials and workmanship for three years. This warranty specifically covers the EcoTech cabinet's structural integrity (exclusive of surface stain), including the material and assembly.

The EcoTech cabinet's cosmetic finish is warranted to be free from defects in materials and workmanship at the time of initial delivery. Fading and weathering of the surface may naturally occur over time and are not considered defects. To restore the EcoTech cabinet's appearance, refer to the spa Owner's Manual for proper care and maintenance instructions.

### 2 YEAR LED LIGHTING SYSTEM WARRANTY

Watkins warrants the factory-installed LED light assemblies which consist of all lights within the spa to be free from defects in materials and workmanship for two years.

### 1 YEAR FROG AND SPEAKERS WARRANTY

Watkins warrants the factory-installed FROG water care system, and the audio speakers to be free from defects in materials and workmanship for one year.

### Vacanza® Series

Watkins Manufacturing Corporation (“Watkins”) warrants to the original consumer purchaser (“you”) the following about your new Vacanza Series spa, when purchased from an authorized dealer/service provider (“dealer”).

#### 5 YEAR NO LEAK SHELL WARRANTY

Watkins warrants against water loss due to defects in the spa shell for five years.

#### 2 YEAR SHELL SURFACE WARRANTY

Watkins warrants the acrylic surface material to be free from defects in material and workmanship for two years.

#### 2 YEAR NO LEAK PLUMBING WARRANTY

Watkins warrants the Vacanza Series spas against leaks caused by defects in manufacturing and workmanship for two years. This warranty specifically covers leaks from the wall fittings, jet fittings, internal plumbing, internal glue joints, drains, hoses and all bonded parts.

#### 2 YEAR COMPONENT WARRANTY

Watkins warrants the electrical components, jet(s), pump(s), and other Vacanza Series spa components against defects in materials and workmanship for two years. Some parts, most of which can be changed out without the use of tools, such as filter cartridges, filter lid, spa pillows, and cover locks are not included in this warranty, but are warranted to be free from defects in materials and workmanship at the time of delivery. Spa covers and other spa accessories are specifically excluded from this warranty, although they may be covered under other warranties. Please check with your Caldera dealer for details.

#### 2 YEAR CABINET WARRANTY

Watkins warrants the EcoTech simulated wood cabinet material to be free from defects in materials and workmanship for two years. This warranty specifically covers the cabinet’s structural integrity, including the material and assembly.

The EcoTech cosmetic finish is warranted to be free from defects in materials and workmanship at the time of initial delivery. Fading and weathering of the surface may naturally occur over time and are not

considered defects. To restore the cabinet’s appearance, refer to the spa Owner’s Manual for proper care and maintenance instructions.

### 2 YEAR LED LIGHT ASSEMBLY WARRANTY – PALATINO®, MARINO®, VANTO® & TARINO™ SPAS

Watkins warrants the LED light assemblies of the Palatino and Marino and Vanto spas, which consists of all lights within the spa, to be free from defects in materials and workmanship for two years.

#### 1 YEAR LED LIGHT ASSEMBLY WARRANTY – AVENTINE® SPA

Watkins warrants the LED light assemblies of the Aventine spa, which consists of all lights within the spa, including the main light, to be free from defects in materials and workmanship for one year.

#### 1 YEAR FROG WARRANTY

Watkins warrants the FROG water care system in the Vacanza Series spas to be free from defects in materials and workmanship for one year.

### The following applies to all of the warranties listed:

#### EXTENT OF WARRANTY

This warranty extends only to the original consumer purchaser of the Caldera spa when purchased and originally installed within the boundaries of the United States. This warranty begins on your delivery date of the spa, but in no event later than one year from the date of purchase.

This warranty terminates upon any transfer of ownership, or if the spa is installed or relocated outside the boundaries of the United States by the original consumer purchaser prior to the expiration of the warranty period.

#### WARRANTY PERFORMANCE

To make a claim under this warranty, contact your dealer. In the event you are unable to obtain service from the dealer, please contact Watkins Manufacturing Corporation at 1280 Park Center Drive, Vista, California, 92081, Attn: Customer Service Department (800) 669-1881 or via e-mail, [custsvc@watkinsmfg.com](mailto:custsvc@watkinsmfg.com). You must give Watkins and/or your dealer written notice of any warranty claim, along with a copy of your original purchase receipt indicating the date of the purchase, within ten (10) days of the time you discover the claim. Watkins reserves the right to inspect the malfunction or defect on location.

Watkins or its Authorized Service Agent will repair any defects covered by this warranty. Except as described herein, you will not be charged for parts, labor or the freight costs for parts necessary to repair the spa for defects covered by this warranty. In some cases, the servicing dealer may charge you a reasonable repairperson travel/service charge that is not covered by this warranty. Please contact the dealer for information regarding any such charges.

#### LIMITATIONS

Except as described above, this warranty does not cover defects or damage due to normal wear and tear, improper installation, alteration without Watkins’ prior written consent, accident, acts of God, misuse, abuse, commercial or industrial use, use of an accessory not approved by Watkins, failure to follow Watkins’ Pre-Delivery Instructions or Owner’s Manual, or repairs made or attempted by anyone other than an authorized representative of Watkins. Alteration includes, but is not limited to, any component or plumbing change, or electrical conversion. Visit [www.calderaspas.com](http://www.calderaspas.com) or contact your dealer for a list of manufacturer approved accessories.

#### DISCLAIMERS

TO THE EXTENT PERMITTED BY LAW, WATKINS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE SPA OR OTHER INCIDENTAL OR CONSEQUENTIAL COSTS, EXPENSES, OR DAMAGES, INCLUDING BUT NOT LIMITED TO THE REMOVAL OF ANY DECK OR CUSTOM FIXTURE OR ANY COST TO REMOVE OR REINSTALL THE SPA, IF NEEDED. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO THE DURATION OF THE APPLICABLE WARRANTY STATED ABOVE. Some states do not allow limitations on how long an implied warranty may last, so the above limitations may not apply to you.

#### LEGAL REMEDIES

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

Quality Built  
Quality Backed



## A legacy of trust



Caldera® Spas was founded in 1976 and is one of the most heralded and trusted spa brands in the world. Caldera is manufactured by Watkins Manufacturing Corporation—the global industry leader having built more than *one million* hot tubs.

## Quality assurance

From precision craftsmanship to rigorous quality control and testing, each Caldera spa is scrutinized for form, function, fit and finish before it is ready for you. We are committed to the highest level of engineering and construction and back each spa with our exceptional ComfortGuard® limited warranty—one of the best in the industry.

## Recognition



Caldera spas are recognized throughout the industry for performance, quality and customer satisfaction. Recent awards and recognition include being consecutively named a Consumers Digest® “Best Buy” for the Paradise Series Martinique® model and receiving nine consecutive certifications for excellence in customer satisfaction from the consumer group SpaSearch.



## At your service

Backed by the full expertise and resources of Caldera Spas, our professional retailers are committed to ensuring your long-term customer satisfaction. From purchase to installation to service and more, count on your professional retailer to make Caldera ownership easy and enjoyable.

## A global leader

Watkins Manufacturing Corporation is owned by Masco Corporation. A Fortune 500 company, Masco is a global leader whose family of trusted home products includes:





Visit us at: [CalderaSpas.com](http://CalderaSpas.com)



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