



Accent Color Program

Application Steps

WELLBORN
CABINET®

PROUDLY FINISHED WITH
SHERWIN-WILLIAMS.

Stains:

Stains should be applied by brush or clean, lint free rag.

Allow stains to penetrate wood surface for approximately 30 seconds, then wipe with a clean, lint free cloth to desired color

Allow the newly stained wood to air dry for approximately 30 minutes.

Apply one good coat of Minwax® Polycrylic®.

Allow the Polycrylic® to dry (approx. 2 hours) and then lightly sand with an extra fine sanding block.

Remove sanding dust with a tack rag.

Apply the second and final coat of Polycrylic® and allow to dry (approx. 2 hours).

Stains with Glazes:

Stains should be applied by brush or clean, lint free rag.

Allow stains to penetrate wood surface for approximately 30 seconds, then wipe with a clean, lint free cloth to desired color

Allow the newly stained wood to air dry for approximately 30 minutes.

Apply one good coat of Minwax® Polycrylic®.

Allow the Polycrylic® to dry (approx. 2 hours) and then lightly sand with an extra fine sanding block.

Remove sanding dust with a tack rag.

Apply glaze and then wipe to desired look.

Allow the glaze to air dry for approximately 30 minutes.

Apply the second and final coat Polycrylic® and allow to dry (approx. 2 hours).

Painted Colors:

Painted colors are to be brushed on using a quality brush to help eliminate brush marks.

Allow the first coat to dry approximately 30 minutes.

Apply the second and final coat, smoothing it out with the same quality brush.

Painted Colors with Glaze:

Painted colors are to be brushed on using a quality brush to help eliminate brush marks.

Allow the first coat to dry approximately 30 minutes.

Apply the second and final coat, smoothing it out with the same quality brush.

Once dried, lightly sand with an extra fine sanding block.

Remove the sanding dust with a tack rag.

Apply the glaze and wipe to desired look.

Allow the glaze to air dry for approximately 30 minutes.

Apply a finish coat of Minwax® Polycrylic® and allow dry (approx. 2 hours).

In Summary:

All application techniques are subject to variation due to the species of wood and sanding techniques. All applications should be tested and approved on a separate piece of wood or test material (substrate), or in an inconspicuous area to confirm the desired system appearance and performance. Please consult package instructions for further details. Once color is approved, proceed with the project using the same techniques that was used during color approval.