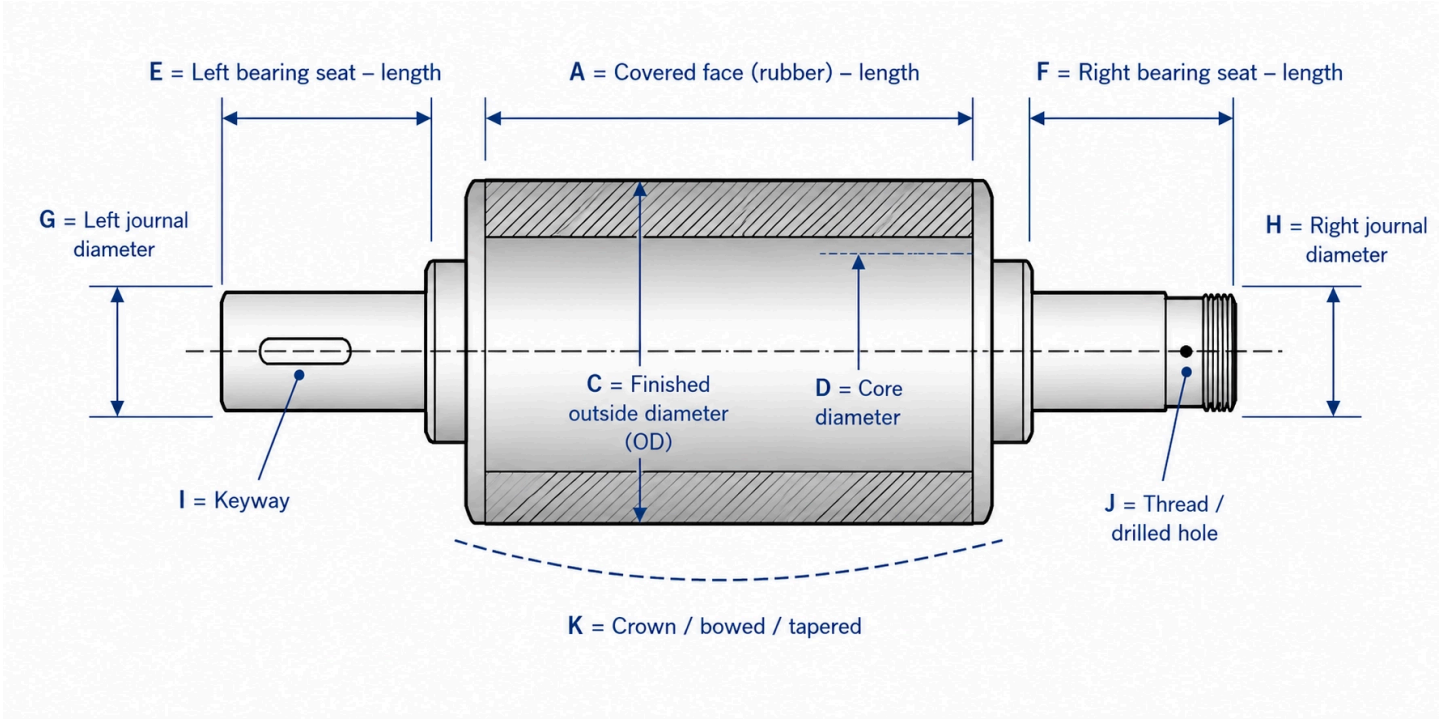




Company	Contact	Email	Phone
City / Province	Date	PO No. / reference	Requested lead time

Roller name / description		Machine / equipment	Machine manufacturer / model	
Quantity	Roller number	New, recovering or repair?	Drawing provided	Drawing No.
			☐ Yes ☐ No	

3. Roller sketch and dimensions



A	Covered face		G	Left journal diameter	
B	Overall length		H	Right journal diameter	
C	Finished outside diameter (OD)		I	Keyway	
D	Mandrel / core diameter		J	Threading / drilling / tapping	
E	Left journal – length		K	Crown / camber / taper	
F	Right journal – length		L	Drawing No. / special features	

HOW TO TAKE THE MEASUREMENTS

- 1 Measure **B** from end to end of the roller.
- 2 Measure **A** on the covered face only.
- 3 Measure **C** on the finished outside diameter of the covering.
- 4 If both ends differ, fill in **E**, **F**, **G** and **H** separately.
- 5 Note any groove, keyway, threading, hole or special feature.

Units: ☐ mm ☐ in

Sketch notes



Roller number

☐ New complete roller ☐ Recover existing roller ☐ Regrind / grinding only

☐ Grooving ☐ Core / shaft / journal repair ☐ Balancing

☐ Rubber ☐ Polyurethane ☐ Silicone ☐ Other ☐ Hardness unknown

Current material if known

☐ Dry
 ☐ Wet / water
 ☐ Chemicals
 ☐ Oil / grease

☐ High temperature
 ☐ Abrasion
 ☐ Food contact
 ☐ Outdoor

Speed / RPM / pressure / load

Notes

Roller name

Roller number

7. Surface, grooves and observed problem

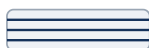
☐ Smooth
 ☐ Grooved
 ☐ Crowned
 ☐ Special texture
 ☐ Grip / traction
 ☐ Antistatic

Groove details / pitch / angle / depth:

Observed problem / reason for replacement:

8. Grooves and roller profile

GROOVE TYPE (CHECK)


☐ Circumferential (annular)

☐ Axial (straight)

☐ Helical (spiral)

☐ Chevron (double helix)

☐ Diamond (knurl)

☐ Fine / air-release

Other groove / details (pitch, angle, depth) :

DIAMETER PROFILE (CHECK)


☐ Straight (cylindrical)

☐ Crowned (convex)

☐ Concave

☐ Tapered

Other profile / crown value :

Internal reference / comment



Price Request Form — Documents, Photos and Shipping

Page 5

Roller name

Roller number

9. Documents and photos to attach

- | | | |
|--|--|--|
| ☐ Roller photos | ☐ Technical drawing | ☐ Sample / old roller |
| ☐ Shaft end photos | ☐ Drawing provided | ☐ Machine photo |
| ☐ Verified measurements | | |

10. Shipping / return

Return / delivery address

Contact person

Phone

Preferred transport

Urgency / required date

Approx. weight

Package or roller dimensions

11. Additional notes

12. Validation

Requester name

Signature

Date

! Important: if dimensions are critical, attach a drawing or ship the existing roller for technical validation before manufacturing.