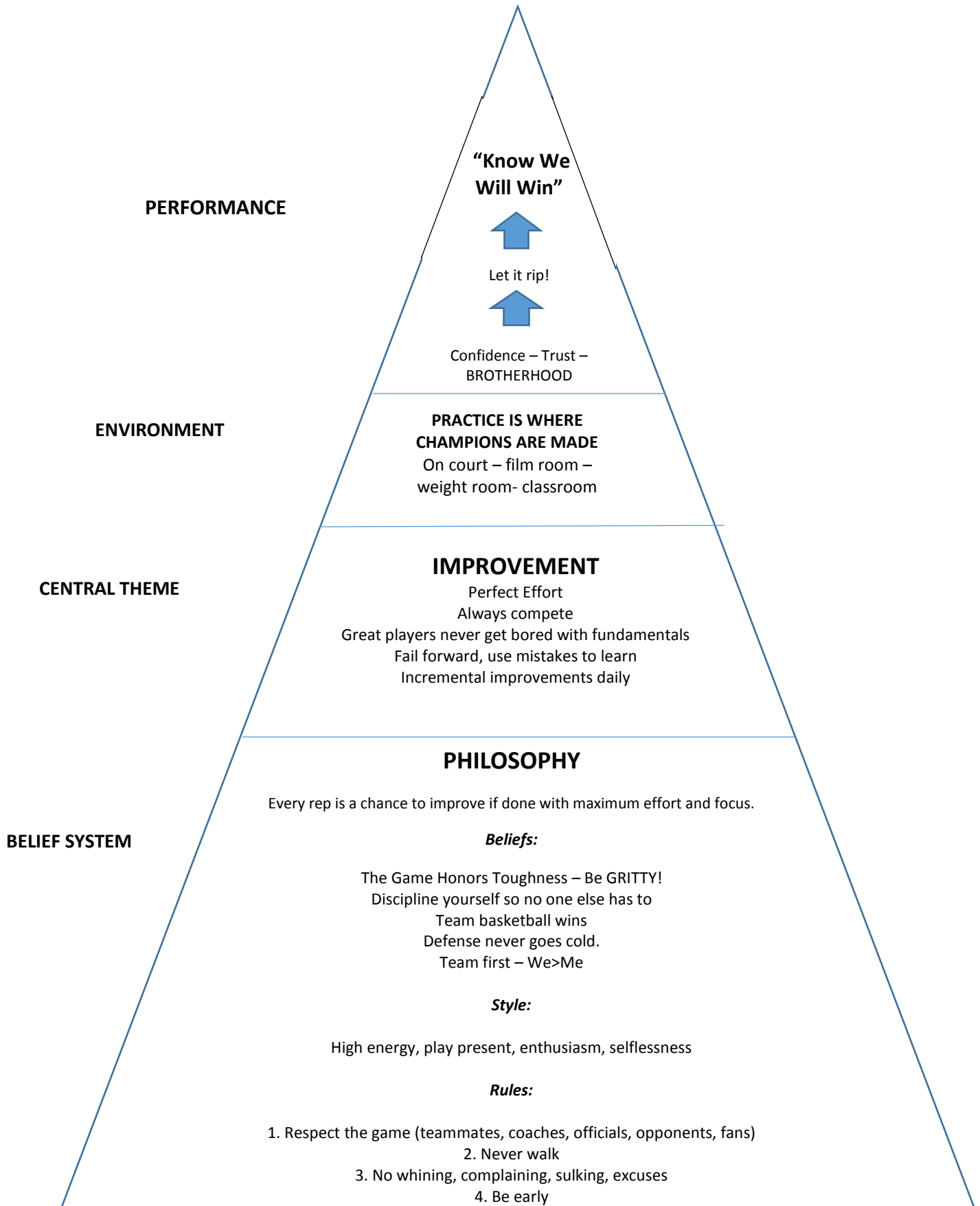


CHAMPIONS DO EXTRA



CONTINUOUS IMPROVEMENT THROUGH PERFECT EFFORT