

## Durma HDF-L 3015 V SN 8243221667 Inspection Report, Dec 19-20 2023



Main Machine	Condition	Comments
Frame	Good working	No welding, connection issues or serious damages.
Shuttle Table	Good working	Linear bearings, gear and motion system are working well.
Motion System	Excellent	There is no damage on linear bearings, magnets or magnet covers.
Electric Cabinet	Excellent	No defective components, blown fuse or relay.
Linear Motors	Excellent	Motors are in good condition.
Machine Covers	Good working	Several scratches are detected.
Suction System	Good working	Customer must follow factory advised maintenance protocol on regular cleaning and maintenance.

Machine Components	Condition	Comments
Procutter 2.0 F200 Cutting Head	Good working	Focal lens, Collimating lens is in good condition.
IPG YLS 12000 and Fiber Cable	Excellent	No defective module or power loss, no internal alarm. Fiber optic cable is in good condition. Total working hours 4961h.Emission time, cutting hours 1800h
IPG Chiller	Excellent	No internal alarm. Customer must follow factory advised maintenance protocol on regular cleaning and maintenance.
OMI Chiller	Excellent	No internal alarm. Customer must follow factory advised maintenance protocol on regular cleaning and maintenance.
Auto Nozzle Changer System	Good working	Motion system working well, no damage or defective part on belt system.

Machine Software	Condition	Comments
Lantek Expert	Excellent	Auto nesting module working well, Lantek version 2022 is available.
Siemens Operate System	Excellent	No bug or issues are observed.
Durma HMI Operate	Excellent	All the features are working well.
Durma Cloud System	Excellent	All the log files are reachable.

Gökhan Şenöz  
Durma Service Specialist  
12/21/2023

  
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