

# FlexJet



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## High Speed Waterjet

High Performance | High Production | High Accuracy

Prepared for:

Proposal issued:

Proposal valid to:



## Gates 5 Axis WaterJet

### (Water Only) Cutting System

- The following inclusions assume Gates is supplying the input water supply filtered as specified. **Shipping, Duties & Onsite Preparation will be Gates responsibility.**
- Chiller will be sized for the recommended 60,000btu and made part of the proposal to create amore complete "turn-key" system. The chiller is integrated to the controller.
- JetEdge IP60-50 with Redundant Intensifier Option & A-Series control option. Identical to Gates S/N J1000 and J1004.
- The miscellaneous components for the plumbing to and including the head are from various manufacturers. Identical to Gates S/N J1000 and J1004.
- Vacuum System and Components along with table design partitions to maintain part integrity during cut. Identical to Gates S/N J1000 and J1004.
- Displacement Sensor Package including precision servo-controlled ball screw slide assembly for positioning before measurement begins. Also, enclosure so protected when not in use.
- Renishaw Tool Setters / Calibration Probe (5 Axis Head Auto Calibration) includes precision motorized positioning unit so protected when not in use.
- Machine & Table – 5 Axis Single Head Machine with X – 4meter, Y - 2meter, Z-.4meter, B Tilt about Y  $\pm 45.5$ -degree, C (Rotate about Z) infinite rotation, Table size 4050mm x2050mm x 915mm with layer brick honeycomb. Easily removed for vacuum configuration.
- GibbsCAM 5-Axis Milling & MTM Package with Post Processor included. We do **NOT** cover the annual maintenance.
- Support rack for Chiller & Vacuum System **NOT** Included.
- Uninterruptible power supply systems of any kind are **NOT** Included. This system requires a continuous supply of electric power.
- Installation at Gates location & 3-Day Training in Wapakoneta, OH **Included**
- Expenses **Included** in quotation (Travel to India, Hotel, Car, Meals, etc.)
- Lead Time: 28 Weeks from PO, with option to expedite to 24 weeks (\$41,500 Expedite Fee **NOT** Included)

**Total \$665,500**

## FLEXJET QUOTE

[illegible]

### Shipping :

**Terms :**

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