

Item	Location	Equipment	Electrical Box Number	Electrical Requirements	Air Requirements	Vacuum Requirements	Water / Other Requirements	Dimensions	Manufacturer
Welex Extrusion Line	310 George Patterson Blvd, Suite 106, Bristol, PA 19007	Extruder A Drives	Welex #1, Breakers 6	480 V, 3 phase, 23 A	90 psi air	System to collect vapor at extruder vent	City Water and system to collect fumes at die (large fume hood) and locally at extruder vent	144" L X 27" W	Welex
		Extruder A Heater Controls	Welex #3, Breakers 1, 3, & 5	230 V, 3 phase, 70 A					
		Extruder B Drives	Welex #1, Breakers 4	480 V, 3 phase, 146 A					
		Extruder B XFMR Feeding 230V Control	Welex #1, Breakers 5	480 V, 3 phase feed to Welex 45kVa transformer for 240V, 90A feed to Main Panel					
		Extruder C Drives and Heater Controls	Welex #3, Breakers 2, 4, & 6	230 V, 3 phase, 58 A					
		Welex Vacuum Pump Motor		120 V, 1 phase, 15 A (plug)		Used for extruder vent vapor			
		Water Manifold		None					
		Hood Exhaust & Piping		None					
		Welex Data Computer (not functioning)		120 V, 1 phase, 15 A (plug)				45" L X 24" W	
		Rollstand Control Panel	Welex #1, Breakers 2	480y/277 V, 3 phase, 100 A, 4wire				Connected to moveable roll stand and pinroll conveyor	
		Auxiliary Calrod Heater (not used)	Welex #3, Breakers 34 & 36	20A plug					
		Cross Cut Saw	Welex #1, Breakers 12	480/277 V, 3 phase, 30 A, 4 wire, (twist lock plug)				Moveable crosscut saw and conveyor	
		Finished Sheet Table		None				88" L x 32" W x 44" H	
		Dust Collector		480 V, 3 phase, 30 A (plug)					
		Una Dyn Dryer Loader		120 V, 1 phase, 20 A (2 twist lock plugs together)				Connected to Welex	
		Spare die and cart		None				34" L x 30" W x 48" H	
		Welex Sleeves, (1 box with 6 sleeves)		None	None	None	None	25" L x 17" W x 21" H	
		Welex Sleeves, (1 box with 6 sleeves)		None	None	None	None	24" L x 16" W x 19" H	