# TOYOTA MOTOR MANUFACTURING KENTUCKI

# TEAMECO ENVIRONMENTAL & MAINTENANCE

BODY WELD EXHAUST UNIT TEAM MEMBER TRAINING/CERTIFICATION SHEET

# 2020

1/ DONNIE MERRILL 2/ MICHAELA. LEWIS 3/ TONY MUNTZ 4/ TYLER LEWIS 5/ CHRIS LEWIS 6/ 7/	TEAM MEMBER NAME
2/8/2020 2/8/2020 2/8/2020 2/8/2020 2/8/2020	CERTIFICATION DATE
PASS 100% PASS 100% PASS 100% PASS 100% PASS 100%	TESTING RESULTS-PASS/FAIL
Mikel Casts  12 Chris Cours	TEAM MEMBER SIGNATURE

SUPERVISOR

李爷奉奉

PROVIDED BY MANAGEMENT. INCLUDING UNDERSTANDING OF THE KEY POINTS INVOLVED WITH PREVENTIVE MAINTENANCE \*\*\* BY SIGNING THIS DOCUMENT TEAM MEMBER ACKNOWLEDGES THAT THE PROPER TRAINING AND LITERATURE HAS BEEN

AND SERVICE OF THE WELD EXHAUSTER UNITS .

9/

## TEAMECO ENVIRONMENTAL LLC

	MBER NAME: TYLES LEWIS
TEAM ME	MBER NAIWE: 1 Y TO
DATE: ()	7-4-70
ANSWER	EACH DUST SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
1/ What is	the first step that MUST be followed before dust maintenance can be performed on the exhaust system?
	(A) open the access door.
	(B) drain the water from the wet tank.
	(C) disconnect power and apply proper lock out/tag out.
	(D) none of the above.
2/ What t	ool (S) are required to open doors for filter/water access?
	(A) adjustable wrench.
	(B) pliers.
45-	(C) pry-bar.
	(D) flat head screw driver.
3/ After i	removal and servicing of the collected dust, which of the follow is the proper procedure for re-installing
	the dust pan assembly?A
	and the same has been made
	(A) push dust bin back in place, ENGAGE foot petal, verify seal has been made.
	(A) push dust bin back in place, DIS-ENGAGE foot petal, verify seal has been made.  (B) push dust bin back in place, DIS-ENGAGE foot petal, verify seal has been made.
	(C) push dust bin back in place making sure it is loose and free move around un-sealed.
	(D) none of the above.
4/ What	is the result of a dust bin that has been re-installed without verifying proper seal has been made?
	(A) the exhaust unit will now run more efficiently.
	to be serviced LESS often.
	(B) the exhaust unit will leak dust around the bin into the bottom of the hopper causing a possible
	fire hazard.
	(D) ALL of the above.
	h dust removal PPE devise (s) are missing from the following list: kevlar sleeves, safety glasses, hard hat, ear plugs,
5/ Whic	steel toed shoes? A B
	(A) cut resistant gloves.
	(B) dust mask.
	(C) cover all.
	(D) back brace.
	R
6/ How	often should dust be removed from the exhaust unit?
	(A) once per month.
	(B) once per week.
	(C) only when someone requests service.
	(D) only when you see dust on the floor.
7/ It is	required that accumulated dust be removed from the inside side walls and doors?
	(A) true.
	(B) false.
	(=/)

8/ What is the proper way to remove dust from bottom of the exhaust hopper under the dust bin ?
(A) use a broom and a dust pan.
(R) use a air blow aun.
(C) use a grounded vacuum with approved collection bag.
(D) use a un-grounded vacuum with no collection bag.
9/ What is the proper symbol to put in the weekly check box upon completion of dust service ? $A$
(A) an O.
(B) an X.
(C) just leave it blank.
10/ If additional maintenance or filter changes are performed, where are these task (s) to be recorded ?
(A) on a post-it note stuck to the unit.
(B) there is no need to record the task.
(C) on the hottom of the check-sheet.
(D) on the ABNORMALITY SHEET printed on back-side of check-sheet.
11/ What is the LAST procedure to be performed upon completion of weekly dust service?
(A) mark the check-sheet.
(B) remove lock out/tag out and power up machine.
(C) engage the dust bin.
(D) none of the above.
(D) None of the above.
ANSWER EACH WATER SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
T
12/ What is the first step that MUST be followed before water maintenance can be performed on the exhaust system?
(A) be sure the unit is powered on and still running.
(B) open the access door.
(C) drain the water onto the floor.
(D) scrape the build-up from the side walls.
(E) none of the above.
13/ How often should the exhaust unit water be drained and the tank cleaned?
(A) once per shift.
(B) once per month.
(C) every other week.
(D) only when you think its dirty.
14/ Where is the most efficient spot to remove the water from the exhaust unit ?A
(A) from the water access door opening.
(B) from the drain assembly at the bottom of the unit.
(C) from the filter bay with a long hose.
(C) from the fitter buy with a long mode.  (D) there is no need to drain the water.
(D) there is no need to a second of

s. s. s R
15/ Where in the water bin can you expect to see the most build-up of sludge ?
<ul><li>(A) on the duct pipe.</li><li>(B) directly UNDER the duct pipe and in the bin corners.</li></ul>
(B) directly UNDER the access door
(C) on the inside of the access door.
(D) there is no sludge associated with our processes.
16/ How do you remove accumulated sludge from bottom of the tank when found ?
(A) with your hands
(B) with paper towels and spray cleaner.
(C) flushing with supply water while maintaining vac suction.
(D) all of the above.
17/ It is necessary to clean the water sight tube when the water is being serviced? A
(A) true.
(B) false.
(C) there is no sight tube.
^
18/ How do you know when the water has been filled back to the proper level after servicing?
(A) by measuring how many gallons have been added.
(B) by visually looking at the water level inside the unit.
(c) there is no need to refill the water bin after service.
(C) there is no need to refin the water and eye (orange) at the sight tube.
<b>A</b>
19/ Why is it necessary to scrape/remove built up sludge on the side walls of the water bin ?
(A) do to the possibility of a spark bouncing and then entering the filter house.
(A) do to the possibility of a spark bouncing and their entering are just as a spark bouncing and their entering are just as a spark bouncing and their entering are just as a spark bouncing and their entering are just as a spark bouncing are just as a spark
(B) because the training manual says so.
(C) because it will affect filter life.
(D) none of the above.
(E) all othe above.
20/ What is the WORST possible scenerario that can result from lack of service or lack of PROPER service?
(A) pre-mature filter failure.
(B) abnormal wear on collector parts.
(C) added down time for cleaning.
(D) FILTER FIRE!
21/ What is the most important factor of exhaust unit service and repairs ?
(A) making sure the unit runs.
(B) making sure I clean up my mess.
(C) insuring my own, as well as my fellow team members work SAFELY.
(D) getting done as fast as I can.

## TEAMECO ENVIRONMENTAL LLC

859-588-669

859-588-669
TEAM MEMBER NAME: TONY MUNTZ 859-588-669  DATE: 02/08/20
TEAM MEMBER NAME: 7 - 7 - 7 - 7 - 7 - 7 - 7 - 7 - 7 - 7
DATE: 02/08/20
ANSWER EACH _DUST SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
ANSWER EACH DUST SERVICE QUESTION BY PROVIDING THE DESTRUCTION
1/ What is the first step that <b>MUST</b> be followed before dust maintenance can be performed on the exhaust system?
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(A) open the access door.
(B) drain the water from the wet tank.
(C) disconnect power and apply proper lock out/tag out.
(D) none of the above.
2/ What tool (S) are required to open doors for filter/water access?
(A) adjustable wrench.
(B) pliers.
(C) pry-bar.
(D) flat head screw driver.
3/ After removal and servicing of the collected dust, which of the follow is the proper procedure for re-installing
the dust pan assembly?
the dust part assertion.
(A) push dust bin back in place, ENGAGE foot petal, verify seal has been made.
(a) with dust his back in place DIS-FNGAGE foot petal, verify seal has been mude.
(C) push dust bin back in place making sure it is loose and free move around un-sealed.
(D) none of the above.
(D) none of the above.
4/ What is the result of a dust bin that has been re-installed without verifying proper seal has been made?
4/ What is the result of a dust bill that has been to instance and
(A) the exhaust unit will now run more efficiently.
<ul><li>(B) the exhaust unit will need to be serviced 2250 of the bottom of the hopper causing a possible</li><li>(C) the exhaust unit will leak dust around the bin into the bottom of the hopper causing a possible</li></ul>
fire hazard.
(D) ALL of the above.
5/ Which dust removal PPE devise (s) are missing from the following list: kevlar sleeves, safety glasses, hard hat, ear plugs,
5/ Which dust removal PPE devise (s) are missing from the following list: Review 5.500 are missi
steel toed shoes? A 1 B
(A) cut resistant gloves.
(B) dust mask.
(C) cover all.
(D) back brace.
B B B B B B B B B B B B B B B B B B B
6/ How often should dust be removed from the exhaust unit ?
(A) once per month.
(B) once per week.
(C) only when someone requests service.
(D) only when you see dust on the floor.
7/ It is required that accumulated dust be removed from the inside side walls and doors?
// 1610 164011-0-
(A) true.
(B) false.

	C
0 / What is the pro	per way to remove dust from bottom of the exhaust hopper under the dust bin ?
8/ What is the pro	er way to remove
(A) use	a broom and a dust pan.
(R) use	a air blow gun.
(C) use	a grounded vacuum with approved collection bag.
(D) use	a un-grounded vacuum with no collection bag.
	per symbol to put in the weekly check box upon completion of dust service ?
9/ What is the pro	per symbol to put in the mean,
(A) an	0.
(B) an	
	t leave it blank.
10/ If additional	maintenance or filter changes are performed, where are these task (s) to be recorded ?
(A) or	a post-it note stuck to the unit.
(A) th	ere is no need to record the task.
(6) 0"	the bottom of the check-sheet.
(C) or	the ABNORMALITY SHEET printed on back-side of check-sheet.
	M 16
11 / What is the L	AST procedure to be performed upon completion of weekly dust service?
11/ What is the 2	
(A) m	ark the check-sheet.
(B) re	move lock out/tag out and power up machine.
(C) ei	ngage the dust bin.
	one of the above.
(-)	
	THE LINE PROVIDED BELOW:
ANSWER EACH	WATER SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
ANSWER EACH	WATER SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
12/ What is the	first step that $ t MUST$ be followed before water maintenance can be performed on the exhaust system ? $ t E$
12/ What is the	first step that MUST be followed before water maintenance can be performed on the exhaust system?
12/ What is the	first step that <i>MUST</i> be followed before water maintenance can be performed on the exhaust system? Enter the unit is powered on and still running.  Sopen the access door.
12/ What is the (A) (B) (C) (C)	first step that <i>MUST</i> be followed before water maintenance can be performed on the exhaust system? E be sure the unit is powered on and still running. Sopen the access door. Brain the water onto the floor.
12/ What is the  (A) I  (B) (C) (C) (D)	first step that MUST be followed before water maintenance can be performed on the exhaust system?
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12/ What is the  (A) (B) (C) (C) (D) (E) (E) (E) (C) (C) (D)	first step that MUST be followed before water maintenance can be performed on the exhaust system?  Expensive sure the unit is powered on and still running.  Expensive access door.  For a first step that MUST be followed before water maintenance can be performed on the exhaust system?  Expensive sure the unit is powered on and still running.  Expensive sure the access door.  Expensive sure the first still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.  Expensive sure the unit is powered on and still running.
12/ What is the  (A) (B) (C) (C) (D) (E) (E) (E) (C) (C) (D)	first step that MUST be followed before water maintenance can be performed on the exhaust system?  Even the unit is powered on and still running.  Even the access door.  Even the water onto the floor.  Ever the build-up from the side walls.  The power the above.
12/ What is the  (A) (B) (C) (C) (D) (E) (E) (13/ How often (13/ H	first step that MUST be followed before water maintenance can be performed on the exhaust system? E  be sure the unit is powered on and still running.  be pen the access door.  drain the water onto the floor.  scrape the build-up from the side walls.  none of the above.  Should the exhaust unit water be drained and the tank cleaned?
12/ What is the  (A) (B) (C) (C) (D) (E) (E) (A)	first step that MUST be followed before water maintenance can be performed on the exhaust system?
12/ What is the  (A) (B) (C) (C) (D) (E) (E) (A)  (A) (B) (B)	first step that MUST be followed before water maintenance can be performed on the exhaust system? E  be sure the unit is powered on and still running.  be pen the access door.  brain the water onto the floor.  brain the water onto the floor.  brain the build-up from the side walls.  brain of the above.  bround the exhaust unit water be drained and the tank cleaned?
12/ What is the  (A) I  (B) (C) (C) (D):  (E) I  13/ How often  (A)  (B)  (C) (C)	first step that MUST be followed before water maintenance can be performed on the exhaust system?  Dee sure the unit is powered on and still running.  Depen the access door.  Description of the floor.  Description of the above.  Should the exhaust unit water be drained and the tank cleaned?  Description once per shift.  Description once per month.  Description of the week.
12/ What is the  (A) I  (B) (C) (C) (D):  (E) I  13/ How often  (A)  (B)  (C) (C)	first step that MUST be followed before water maintenance can be performed on the exhaust system? E  be sure the unit is powered on and still running.  be pen the access door.  brain the water onto the floor.  brain the water onto the floor.  brain the build-up from the side walls.  brain of the above.  brould the exhaust unit water be drained and the tank cleaned?
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12/ What is the  (A) (B) (C) (D) (E) (E) (13/ How often (A) (B) (C) (D)  14/ Where is the	first step that MUST be followed before water maintenance can be performed on the exhaust system?  E sure the unit is powered on and still running.  It is powe
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15/ Where in the water bin can you expect to see the most build-up of sludge ?
15/ Where in the water bill call you expect to see the most same.
(A) on the duct pipe.
(B) directly UNDER the duct pipe and in the bin corners.
(C) on the inside of the access door.
(D) there is no sludge associated with our processes.
16/ How do you remove accumulated sludge from bottom of the tank when found?
(A) with your hands
(B) with paper towels and spray cleaner.
(C) flushing with supply water while maintaining vac suction.
(D) all of the above.
17/ It is necessary to clean the water sight tube when the water is being serviced?
(A) true.
(B) false.
(C) there is no sight tube.
18/ How do you know when the water has been filled back to the proper level after servicing?
(A) by measuring how many gallons have been added.
(B) by visually looking at the water level inside the unit.
(C) there is no need to refill the water bin after service.
(C) there is no need to refin the water am eyes (orange) at the sight tube.  (D) by verifying that the prox switch has been made (orange) at the sight tube.
4
19/ Why is it necessary to scrape/remove built up sludge on the side walls of the water bin?
(A) do to the possibility of a spark bouncing and then entering the filter house.
(B) because the training manual says so.
(C) because it will affect filter life.
(D) none of the above.
(E) all othe above.
20/ What is the WORST possible scenerario that can result from lack of service or lack of PROPER service ?
(A) pre-mature filter failure.
(B) abnormal wear on collector parts.
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21/ What is the most important factor of exhaust unit service and repairs ?
(A) making sure the unit runs.
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(D) getting done as fast as I can.

TEAMECO ENVIRONMENTAL LLC
2 859-588-669
TEAM MEMBER NAME: Chris Cewis  DATE: 2/8/20
TEAM MEMBER NAME:
DATE: Q / O / WO
ANSWER EACH _DUST SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
C
1/ What is the first step that <b>MUST</b> be followed before dust maintenance can be performed on the exhaust system?
(A) open the access door.
(B) drain the water from the wet tank.
(C) disconnect power and apply proper lock out/tag out.
(D) none of the above.
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2/ What tool (S) are required to open doors for filter/water access?
(A) adjustable wrench.
(B) pliers.
(C) pry-bar.
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1 12
3/ After removal and servicing of the collected dust, which of the follow is the proper procedure for re-installing
the dust pan assembly?
(A) push dust bin back in place, ENGAGE foot petal, verify seal has been made.
to the back in place DIS-ENGAGE toot petal, verily seal has been made
<ul><li>(B) push dust bin back in place, bis close and free move around un-sealed.</li><li>(C) push dust bin back in place making sure it is loose and free move around un-sealed.</li></ul>
(D) none of the above.
the proper seal has been made?
4/ What is the result of a dust bin that has been re-installed without verifying proper seal has been made?
(A) the exhaust unit will now run more efficiently.
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<ul><li>(B) the exhaust unit will need to be serviced LEGS often.</li><li>(C) the exhaust unit will leak dust around the bin into the bottom of the hopper causing a possible</li></ul>
fire hazard. (D) ALL of the above.
5/ Which dust removal PPE devise (s) are missing from the following list: kevlar sleeves, safety glasses, hard hat, ear plugs,
steel toed shoes? $A - B$
(A) cut resistant gloves.
(B) dust mask.
(C) cover all.
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I for the subject unit?
6/ How often should dust be removed from the exhaust unit ?
(A) once per month.
(B) once per week.
(C) only when someone requests service.
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7/ It is required that accumulated dust be removed from the inside side walls and doors?
(A) true.
(B) false.

8/ What is the proper way to remove dust from bottom of the exhaust hopper under the dust bin ?	
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(A) use a broom and a dust pan.	
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9/ What is the proper symbol to put in the weekly check box upon completion of dust service ?	
(A) an O.	
(B) an X.	
(C) just leave it blank.	
10/ If additional maintenance or filter changes are performed, where are these task (s) to be recorded ?	
(A) on a post-it note stuck to the unit.	
(B) there is no need to record the task.	
(C) on the bottom of the check-sheet.	
(D) on the ABNORMALITY SHEET printed on back-side of check-sheet.	
11/ What is the LAST procedure to be performed upon completion of weekly dust service?	
(A) mark the check-sheet.	
(B) remove lock out/tag out and power up machine.	
(C) engage the dust bin.	
(D) none of the above.	
ANSWER EACH WATER SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:	
12/ What is the first step that <b>MUST</b> be followed before water maintenance can be performed on the exhaust system ?	=
(A) be sure the unit is powered on and still running.	
(B) open the access door.	
(C) drain the water onto the floor.	
(D) scrape the build-up from the side walls.	
(E) none of the above.	
13/ How often should the exhaust unit water be drained and the tank cleaned ?	
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14/ Where is the most efficient spot to remove the water from the exhaust unit ?	
(A) from the water access door opening.	
(B) from the drain assembly at the bottom of the unit.	
(C) from the filter bay with a long hose.	
(D) there is no need to drain the water.	

15/ Where in the water bin can you expect to see the most build-up of sludge ?
(A) on the duct pipe.
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(B) with paper towels and spray cleaner.
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17/ It is necessary to clean the water sight tube when the water is being serviced ?
(A) true.
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18/ How do you know when the water has been filled back to the proper level after servicing?
(A) by measuring how many gallons have been added.
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(A) making sure the unit runs.
(B) making sure I clean up my mess.
(C) insuring my own, as well as my fellow team members work SAFELY.
(D) getting done as fast as I can.
(2) getting and a first f

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TEAMECO ENVIRONMENTAL LLC 859-588-669 TEAM MEMBER NAME: JONN'ENERDE U DATE: ANSWER EACH \_DUST SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW: 1/ What is the first step that **MUST** be followed before dust maintenance can be performed on the exhaust system? (A) open the access door. (B) drain the water from the wet tank. (C) disconnect power and apply proper lock out/tag out. (D) none of the above. 2/ What tool (S) are required to open doors for filter/water access? (A) adjustable wrench. (B) pliers. (C) pry-bar. (D) flat head screw driver. 3/ After removal and servicing of the collected dust, which of the follow is the proper procedure for re-installing the dust pan assembly? \_\_\_\_A (A) push dust bin back in place, ENGAGE foot petal, verify seal has been made. (B) push dust bin back in place, DIS-ENGAGE foot petal, verify seal has been made. (C) push dust bin back in place making sure it is loose and free move around un-sealed. (D) none of the above. 4/ What is the result of a dust bin that has been re-installed without verifying proper seal has been made? (A) the exhaust unit will now run more efficiently. (B) the exhaust unit will need to be serviced LESS often. (C) the exhaust unit will leak dust around the bin into the bottom of the hopper causing a possible fire hazard. (D) ALL of the above. 5/ Which dust removal PPE devise (s) are missing from the following list: kevlar sleeves, safety glasses, hard hat, ear plugs, steel toed shoes? A B (A) cut resistant gloves. (B) dust mask. (C) cover all. (D) back brace. 6/ How often should dust be removed from the exhaust unit? (A) once per month. (B) once per week. (C) only when someone requests service.

(A) true.

(B) false.

(D) only when you see dust on the floor.

7/ It is required that accumulated dust be removed from the inside side walls and doors? \_\_

8/ What is th	ne proper way to remove dust from bottom of the exhaust hopper under the dust bill is
	(A) use a broom and a dust pan.
-	(B) use a air blow gun.
	(C) use a grounded vacuum with approved collection bag.
	(D) use a un-grounded vacuum with no collection bag.
	Later of dust conject 2 A
9/ What is t	he proper symbol to put in the weekly check box upon completion of dust service ?
	(A) an O.
	(B) an X.
	(C) just leave it blank.
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10/ If addit	cional maintenance or filter changes are performed, where are these task (s) to be recorded ?
	(A) on a post-it note stuck to the unit.
	(B) there is no need to record the task.
	(C) on the bottom of the check-sheet.
	(D) on the ABNORMALITY SHEET printed on back-side of check-sheet.
11/ What is	s the LAST procedure to be performed upon completion of weekly dust service?
	(A) mark the check-sheet.
	(B) remove lock out/tag out and power up machine.
	(C) engage the dust bin.
	(D) none of the above.
ANSWER E	EACH WATER SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
12/ What	is the first step that MUST be followed before water maintenance can be performed on the exhaust system?
	(A) be sure the unit is powered on and still running.
	(B) open the access door.
	(C) drain the water onto the floor.
	(D) scrape the build-up from the side walls.
	(E) none of the above.
13/ How (	often should the exhaust unit water be drained and the tank cleaned?
	(A) once per shift.
	(B) once per month.
	(C) every other week.
	(D) only when you think its dirty.
	$\Lambda$
14/ When	re is the most efficient spot to remove the water from the exhaust unit ?
	(A) from the water access door opening.
	(B) from the drain assembly at the bottom of the unit.
	(C) from the filter bay with a long hose.
	(D) there is no need to drain the water.

15/ Where in the water bin can you expect to see the most build-up of sludge ?
15) Where in the water bill can you expect to 11
(A) on the duct pipe.
(B) directly UNDER the duct pipe and in the bin corners.
(C) on the inside of the access door.
(D) there is no sludge associated with our processes.
16/ How do you remove accumulated sludge from bottom of the tank when found ?
(A) with your hands
(B) with paper towels and spray cleaner.
(C) flushing with supply water while maintaining vac suction.
(D) all of the above.
17/ It is necessary to clean the water sight tube when the water is being serviced ?
(A) true.
(B) false.
(C) there is no sight tube.
[,]
18/ How do you know when the water has been filled back to the proper level after servicing?
(A) by measuring how many gallons have been added.
(B) by visually looking at the water level inside the unit.
(C) there is no need to refill the water bin after service.
(C) there is no need to refin the black has been made ( orange ) at the sight tube.
19/ Why is it necessary to scrape/remove built up sludge on the side walls of the water bin ?
(A) do to the possibility of a spark bouncing and then entering the filter house.
(B) because the training manual says so.
(C) because it will affect filter life.
(D) none of the above.
(E) all othe above.
20/ What is the WORST possible scenerario that can result from lack of service or lack of PROPER service ?
(A) pre-mature filter failure.
(B) abnormal wear on collector parts.
(C) added down time for cleaning.
(D) FILTER FIRE!
21/ What is the most important factor of exhaust unit service and repairs ?
(A) making sure the unit runs.
(B) making sure I clean up my mess.
(C) insuring my own, as well as my fellow team members work SAFELY.
(D) getting done as fast as I can.

## TEAMECO ENVIRONMENTAL LLC

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TEAMECO ENVIRONMENTAL LLC  859-588-669
TEAM MEMBER NAME: Michael lewis
DATE: 02/05/2020
ANSWER EACH DUST SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
1/ What is the first step that <b>MUST</b> be followed before dust maintenance can be performed on the exhaust system?
(A) open the access door.
(B) drain the water from the wet tank.
(C) disconnect power and apply proper lock out/tag out.
(D) none of the above.
2/ What tool (S) are required to open doors for filter/water access?
(A) adjustable wrench.
(B) pliers. (C) pry-bar.
(C) pry-but. (D) flat head screw driver.
3/ After removal and servicing of the collected dust, which of the follow is the proper procedure for re-installing
the dust pan assembly?
(A) push dust bin back in place, ENGAGE foot petal, verify seal has been made.
(a) the death in back in place DIS-FNGAGE toot petal, verify seal has been muce.
(B) push dust bin back in place making sure it is loose and free move around un-sealed.
(D) none of the above.
4/ What is the result of a dust bin that has been re-installed without verifying proper seal has been made?
(A) the exhaust unit will now run more efficiently.
" " " and to be conjuged LESS often
(B) the exhaust unit will need to be serviced LESS often.  (C) the exhaust unit will leak dust around the bin into the bottom of the hopper causing a possible
fire hazard.
(D) ALL of the above.
5/ Which dust removal PPE devise (s) are missing from the following list: kevlar sleeves, safety glasses, hard hat, ear plugs, steel toed shoes?
G
(A) cut resistant gloves. (B) dust mask.
(C) cover all.
(D) back brace.
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6/ How often should dust be removed from the exhaust unit?
(A) once per month.
(B) once per week.
(C) only when someone requests service.
(D) only when you see dust on the floor.
7/ It is required that accumulated dust be removed from the inside side walls and doors ?
6
(A) true.
(B) false.

8/ What is	the proper way to remove dust from bottom of the exhaust hopper under the dust bin ?
	(A) use a broom and a dust pan.
	(R) use a air blow aun.
	(C) use a grounded vacuum with approved collection bag.
	(D) use a un-grounded vacuum with no collection bag.
9/ What is	s the proper symbol to put in the weekly check box upon completion of dust service ?
-,	
	(A) an O.
	(B) an X.
	(C) just leave it blank.
10/ If add	ditional maintenance or filter changes are performed, where are these task (s) to be recorded?
	(A) on a post-it note stuck to the unit.
	(B) there is no need to record the task.
	(C) on the bottom of the Check-sheet.
	(D) on the ABNORMALITY SHEET printed on back-side of check-sheet.
	B Street Consider the Consider B
11/ What	t is the LAST procedure to be performed upon completion of weekly dust service?
	(A) mark the check-sheet.
	(B) remove lock out/tag out and power up machine.
	(C) engage the dust bin.
	(D) none of the above.
ANSWER	REACH WATER SERVICE QUESTION BY PROVIDING THE BEST ANSWERS LETTER ON THE LINE PROVIDED BELOW:
12/ Wha	t is the first step that MUST be followed before water maintenance can be performed on the exhaust system ? $\overline{\mathcal{E}}$
	(A) be sure the unit is powered on and still running.
	(B) open the access door.
	(C) drain the water onto the floor.
	(D) scrape the build-up from the side walls.
	(E) none of the above.
12 / How	v often should the exhaust unit water be drained and the tank cleaned?
15/ HOW	Volteri siloulu die exilouse am visitation in the conduction and the c
	(A) once per shift.
	(B) once per month.
	(C) every other week.
	(D) only when you think its dirty.
14/ Wh	ere is the most efficient spot to remove the water from the exhaust unit ?
	(A) from the water access door opening.
	(B) from the drain assembly at the bottom of the unit.
	(C) from the filter bay with a long hose.
	(C) from the filter buy with a long nose.  (D) there is no need to drain the water.
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15/ Where in the water bin can you expect to see the most build-up of sludge ?
(A) on the duct pipe.
(B) directly UNDER the duct pipe and in the bin corners.
(C) on the inside of the access door.
(D) there is no sludge associated with our processes.
16/ How do you remove accumulated sludge from bottom of the tank when found ?
(A) with your hands
The state of the s
<ul><li>(B) with paper towels and spray cleaner.</li><li>(C) flushing with supply water while maintaining vac suction.</li><li>(D) all of the above.</li></ul>
(D) all of the above.
17/ It is necessary to clean the water sight tube when the water is being serviced ?
(A) true.
(B) faise. (C) there is no sight tube.
18/ How do you know when the water has been filled back to the proper level after servicing?
(A) by measuring how many gallons have been added.
(B) by visually looking at the water level inside the unit.
(C) there is no need to refill the water bin after service.
(D) by verifying that the prox switch has been made ( orange ) at the sight tube.
19/ Why is it necessary to scrape/remove built up sludge on the side walls of the water bin?
(A) do to the possibility of a spark bouncing and then entering the filter house.
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21/ What is the most important factor of exhaust unit service and repairs ?
(A) making sure the unit runs.
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(C) insuring my own, as well as my fellow team members work SAFELY.
(D) getting done as fast as I can.
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