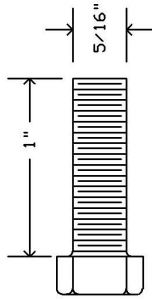
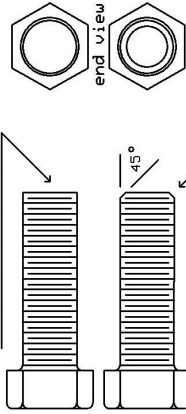


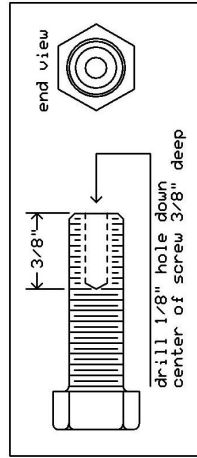
Hex Head screw, 5/16"-18 tpi x 1" length



file end of screw flat and smooth

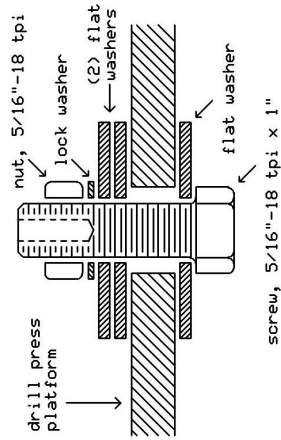


lightly chamfer the edges



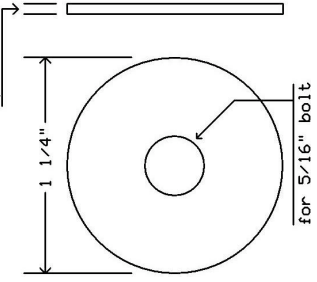
Anvil

cross sectional application

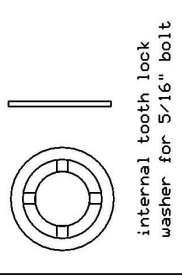


Flat Washer (qty 3)

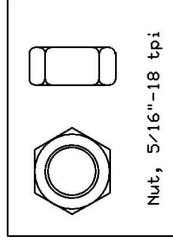
aprox. .05"



for 5/16" bolt

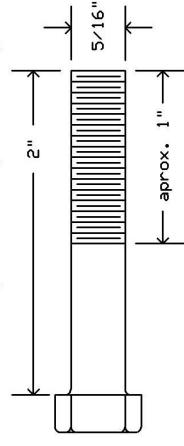


Lock Washer



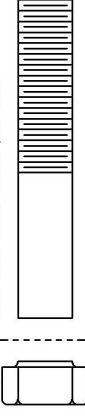
Nut (qty 2)

Hex Head screw, 5/16"-18 tpi x 2" length



discard

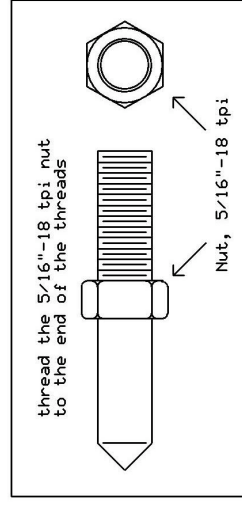
cut off hex head portion



file end of unthreaded portion to a 45 degree conical point



end view



Swage

TubeDepot.com

DIY Anvil and Swage Tool

Robert Hull

Rev 1.0

12/14/2009

Page # or name

