# Suction cup FCF35P Polyurethane 55/60, 3/8" 2) piab NPT female, FCF35P.4R.04UN





- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction
- The "FCF" design is suitable for slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines.
- The suction cups have support cleats that prevent thin objects from being disfigured.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

#### General

Curve radius	1.57 in
Movement, vertical max.	0.10 in
Application	Oily sheet metal
Material	Polyurethane (PU55), Polyurethane (PU60)
Suction cup model	FCF
Suction cup shape	Flat Concave
Volume	0.31 in <sup>3</sup>
Weight	0.67 – 1.48 oz

#### **Fitting**

Fitting size	3/8"
Fitting style	Female
Fitting type	NPT-thread
Fitting option	None

#### **Dimension**

Height	1.14 in
Outer diameter	1.38 in
Outer diameter, actuated	1.52 in

#### Performance — lifting forces, Dry metal sheet

	<b>±</b>	
18 -inHg	9.44 lbf	6.74 lbf
27 -inHg	13 lbf	9.44 lbf

## Performance — lifting forces, Oily steel plate

	<u></u>	<b>*</b>
18 -inHg	7.64 lbf	5.85 lbf
27 -inHg	11.2 lbf	7.19 lbf

## Material

	Polyurethane (PU55)	Polyurethane (PU6o)
Color	Orange	Green transparent
Hardness	55 °Shore A	60 'Shore A
Temperature	50 – 122 °F	50 – 122 °F

### Material resistance

	Polyurethane (PU55)	Polyurethane (PU6o)
Alcohol	N/A	N/A
Concentrated acids	•	•
Ethanol	•	•
Hydrolysis	•	•
Methanol	-	-
Oil	***	***
Oxidation	-	-
Gasoline	•	•
Wear resistance	***	***
Weather and ozone	***	***

## Dimensional drawings

