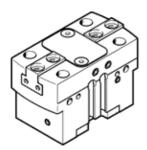
## Parallel gripper HGPT-25-A-B Part number: 560204

sturdy.



## Data sheet

Feature	values
Size	25
Stroke per gripper jaw	6 mm
Max. replacement accuracy	<= 0.2 mm
Max. angular gripper jaw backlash ax,ay	<= 0.1 deg
Max. gripper jaw backlash Sz	<= 0.02 mm
Rotationally symmetrical	<= 0.2 mm
Repetition accuracy, gripper	<= 0.04 mm
Number of gripper fingers	2
Assembly position	Any
Mode of operation	double-acting
Gripper function	Parallel
Design structure	Inclined plane
	guided motion sequence
Position detection	For proximity sensor
Total force at 6 bar, opening	266 N
Total force at 6 bar, closing	248 N
Working pressure	3 8 bar
Working pressure, sealing air	0 0.5 bar
Max. operating frequency of gripper	<= 3 Hz
Min. opening time at 6 bar	26 ms
Min. closing time at 6 bar	32 ms
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
·····	operation)
Corrosion resistance classification CRC	2
Protection class	IP40
Ambient temperature	5 60 °C
Gripping force per gripper jaw at 6 bar, opening	133 N
Gripping force per gripper jaw at 6 bar, closing	124 N
Mass moment of inertia	0.983 kgcm2
Max. force on gripper jaw Fz static	1,200 N
Max. torque at gripper Mx static	50 Nm
Max. torque at gripper My static	45 Nm
Max. torque at gripper Mz static	35 Nm
Lubrication interval for guide components	5 Mio SP
Max. ground per external gripper finger	110 g
Product weight	266 g
Mounting type	Optional
	Internal thread and centering sleeve
	With through-hole and centering sleeve
	With through-hole and dowel pin
	With internal thread and dowel pin
Pneumatic connection, sealing air	M5
Pneumatic connection	M5

**FESTO** 



## FESTO

Feature	values	
Materials note	Free of copper and PTFE	
	Conforms to RoHS	
Materials information for cover cap	High alloy steel, non-corrosive	
Materials information, housing	Aluminum	
	Anodized	
Materials information for gripper jaws	Steel	
	Hardened	