AWS D1.1 Interpretation

Subject: Fillet Weld Qualification by Pipe WPS
Code Edition: D1.1-88
Code Provision: Tables 5.10.1(2) and 5.6
AWS Log: IR1-90-004-03

Inquiry: Does the procedure qualification on 8-in. Schedule 80 pipe described in Table 5.10.1(2) of D1.1-88 also qualify fillet welds in thickness from 1/8 in. to unlimited?

Response: See AWS D1.1-90, Table 5.6, and Note 2.