AWS D1.1 Interpretation

Subject: Welder Qualification for Partial Penetration T-, Y-, and K-Connection
Code Edition: D1.1-90
Code Provision: Subsection 5.23.2.4
AWS Log: ID1-90-031-03/06

Inquiry: If a welder qualifies in the 6G position on pipe with backing, is the welder qualified to make partial joint penetration groove welds in T-, Y- K-connections?

Response: Yes.