AWS D1.1 Interpretation

Subject: WPS Qualification Tables
Code Edition: D1.1-82, D1.1-90
Code Provision: Tables 5.10.5 and 5.4
AWS Log: ID1-90-021-03

Inquiry:
(1) Do AWS D1.1-82, Table 5.10.5 and D1.1-90, Table 5.4, have text stating that groove weld testing on plate will also qualify for fillet?
(2) Will a pipe groove 6GR procedure qualification test qualify for complete and partial penetration groove (butt and T) joints and fillets on plates?

Response:
(1) No. Information contained in tables need not have supporting text. Provisions stated in tables of the Code are as equally binding as textural material.
(2) Yes. See Table 5.4 of D1.1-90 and applicable footnotes for joints qualified.