AWS D1.1 Interpretation

Subject: Bend Jigs
Code Edition: D1.1-84
Code Provision: Figure 5.27.1
AWS Log: ID1-85-010

Inquiry: Figure 5.27.1 (A, B, or C) shows three test jigs for the testing of guided bend specimens. May any device which uniformly bends the specimen around the radius as required by Figure 5.27.1(A, B, or C) be used, provided the entire weld is located in the bent portion?

Response: Yes.