AWS D1.1 Interpretation

Subject: GMAW-S Welder Qualification  
Code Edition: D1.1-90  
Code Provision: Subsection 5.3.2  
AWS Log: I-9/91-011-03

Inquiry: Is the bend test essential for welder qualification even when only one pass of GMAW (short circuiting transfer) is used (as a weld metal backing)?

Response: Yes.