AWS D1.1 Interpretation

Subject: Welder Qualification – Pipe Diameters Qualified
Code Provision: Table 4.9 and Table 4.10
AWS Log: D1.1-02-I06 (INQ-29)

Inquiry: For a welder who is qualified by a plate groove test, what diameter of pipe is the welder qualified to weld fillet welds and PJP welds?

Response: A welder qualified by a plate groove test is also qualified to weld fillet welds on all diameters of pipe and PJP welds over 24” diameter within the position and thickness limitations of Table 4.9 and 4.10.