AWS D1.1 Interpretation

Subject: Welder Qualification Retests
Code Edition: D1.1-86
Code Provision: Subsection 5.30
AWS Log: D1-88-002

Inquiry: When a welder fails the requalification tests permitted by 5.30, do the rules of 5.29, 5.29.1, and 5.29.2 for retests apply?

Response: No. The welder must be retested as a new welder.