AWS D1.1 Interpretation

Subject: Single Pass Fillet Weld Sizes
Code Edition: D1.1-85
Code Provision: Table 2.7 and Subsection 5.2
AWS Log: D1-86-012

Inquiry: In Table 2.7, is it permissible to make a single pass fillet weld that is less than the weld size specified?

Response: Yes, by procedure qualification test in accordance with 5.2 and as mutually agreed upon with the Engineer.