AWS D1.1 Interpretation

Subject: Prequalified WPS Requirements
Code Edition: D1.1-81
Code Provision: Subsection 5.1.1 and Appendix E
AWS Log: D1-84-014(5)

Inquiry: Why does 5.1.1 not specifically state the required information to be presented on Form E-1 for prequalified joint welding procedures, and reference at least one qualified procedure with a history of satisfactory performance?

Response: Table E-1 lists the mandatory Code requirements for prequalified joint welding procedures; listing in 5.1.1 would be awkward and redundant.