AWS D1.6/D1.6:2007 Interpretation

Subject:  Welding Procedure Specification  
AWS Log:  D1.6-07-I08  

Inquiry:  Is macroetch testing for size required for both PJP and fillet weld procedures that are qualified by CJP weld tests in accordance with Table 4.2?  

Interpretation:  Yes, see subclause 4.1.7 (Complete Joint Penetration Weld Qualification Limitations): Macroetch tests are still required to verify the design weld size and penetration for PJP and fillet welds (see 4.3.2 and 4.4).