AWS D1.6 Interpretation

Subject: Prequalified Tubular PJP’s
Code Provision: Figure 3.6
AWS Log: D1.6-07-I04

Inquiry: In AWS D1.6:2007 is a typical PJP flare-bevel groove weld joint (similar to BTC-P10-GF in D1.1: 2008) considered prequalified in tubular connections?

Response: Yes, see Clause 3.17, Table 3.4, Figure 3.6, as well as Clause 3.26, although there are no groove details and tolerances.