AWS D1.1 Interpretation

Subject: Sample Forms and Required Information
Code Provision: Clauses 3 & 4 and Annex N
AWS Log: D1.1-06-112b

Inquiry:
(1) What is the minimum required information required by the code for WPS, PQR & Welder Qualification Test Records?

(2) Is it acceptable to list base metals, joint designs and fit-up tolerances by making reference to code groupings and joint designs?

Response:
(1) Minimum WPS requirements are listed in Clauses 3.6, 4.6 and 7.6. Minimum information required for welders, welding operators, or tack welders are listed in Clause 4.22. Additional information may be needed to fully document the requirements of the specific application. The Contractor is responsible for the content and style of the WPS/PQR and Welder Qualification form. Annex N forms are a guide only and convey no code-mandated use.

(2) Yes.