AWS D1.1 Interpretation

Subject: Table 4.2 Note d and Fillet Size
Code Provision: Tables 4.2 and 4.4
AWS Log: D1.1-06-I09

Inquiry: If groove welds are used to qualify fillet welds, in accordance with Table 4.2 Note d, what is the maximum single pass fillet and the minimum multiple pass fillet size qualified?

Response: If groove welds are used to qualify fillet welds, in accordance with Table 4.2 Note d, the maximum single pass fillet and the minimum multiple pass fillet size qualified are unlimited, except as limited by Clause 2 and Clause 5.