AWS D1.1 Interpretation

Subject: PQR Retest
Code Provision: Subclause 4.8.5
AWS Log: D1.1-06-I05

Inquiry: I don't have enough length to remove the specimens for the retest and I have to repeat the side bend. Can I weld a new test piece, done using the same parameters of WPS use initially to manufacture specimens for the retest?

Response: Retests for that particular type of test specimen may be performed with specimens cut from the same WPS qualification material, see 4.8.5.