AWS D1.1 Interpretation

Subject: Welder Qualification Limitations
Code Edition: D1.1-92
Code Provision: Table 5.6
AWS Log: 3.4

Inquiry: Is a welder who qualified on a 3/8-in. CJP groove weld test coupon qualified to make a groove weld a size less than or equal to ¾ in. on a base metal(s) greater than ¾ in. thick?

Response: No. See Table 5.6.