The following Errata have been identified for AWS D1.1/D1.1M:2000, *Structural Welding Code-Steel*

Page 42, Table 3.1, Group I, Steel Specification, ASTM A 53 A5.5. Change ASTM A 53 A5.5 to ASTM A 53 Grade B.

Pages 80, 83, Figure 3.4, Detail B-U3a-S, B-U5b and TC-U5a. Change “3 X R” to “1/8 X R” and “6 X R” to “1/4 X R”.

Pages 139, 141, Table 4.9, under (1) Test on Plate, Type of Test Weld (Applicable Figures): Change “Groove (Fig. 4.30 or 4.31)” for 3/8 < T < 1 to “Groove (Fig. 4.21, 4.22 or 4.29).

Page 176, Table 6.1 under “(6) Undersized welds.”: Change “In all cases, the undersize portion of the shall…” to “In all cases, the undersize portion of the weld shall…”

Page 226, Clause 7.5.5.7, change reference to subclause 6.6.1 to subclause 6.9.