AWS Amendment Notice

The following Amendments have been made and incorporated into the current edition of this document.

3rd Printing:

AWS Standard: C3.6M/C3.6:2016-AMD2
Amendment Number: 2
Subject: Clause 6.6.1

6.6.1 External Discontinuities. The OHQR shall define the magnification used in the visual inspection of the brazed joints and the minimum interpretable feature size. In the event that the magnification or minimum interpretable feature size have not been defined by the OHQR, visual inspection shall be made with the unaided eye, and any feature with a major dimension of less than 0.38 mm (0.015 in) shall not be considered a defect.

AWS Standard: C3.6M/C3.6:2016-AMD2
Amendment Number: 2
Subject: Clause 6.6.1.1

6.6.1.1 Pinholes and Voids. Pinholes, voids, or brazing filler metal skips are allowed provided they shall not exceed the limits specified below. Discontinuities of less than 0.38 mm (0.015 in) are uninterpretable and are not considered as defects.

AWS Standard: C3.6M/C3.6:2016-AMD2
Amendment Number: 2
Subject: Clause 6.6.2

6.6.2 Internal Discontinuities. The OHQR shall define the magnification used in the visual inspection of the brazed joints and the minimum interpretable feature size. In the event that the magnification or minimum interpretable feature size have not been defined by the OHQR, visual inspection shall be made with the unaided eye, and any feature with a major dimension of less than 0.38 mm (0.015 in) shall not be considered a defect.

The purpose of this amendment notice is to inform the public that a published standard has been technically corrected. An amendment is the correction of an error in substantive content in a published standard that had been inadvertently approved by the required approval procedures.

(Amendment Notice: October 5, 2022)