AWS Amendment Notice

The following Amendments have been made and incorporated into the current edition of this document.

2nd Printing:

AWS Standard: C3.6M/C3.6:2016-AMD1
Amendment Number: 1
Subject: Clause 5.4.11

5.4.11 Rebrazing. Brazed joints may be rebrazed by brazing to the original approved BPS without the specific written approval of the Organization Having Quality Responsibility, unless otherwise specified by that organization. If additional brazing filler metal is used, it shall be the same classification (composition) used in the original procedure.

If the assembly is still not acceptable after having been rebrazed twice, or if a brazing process or brazing filler metal other than that approved by the qualified procedure is to be used, or if disassembly of the brazed assembly is required, then prior written approval of the procedures to be used shall be obtained from the Organization Having Quality Responsibility. If it is necessary to change the brazing process or brazing filler metal to accomplish the rebraze, then the new procedure shall be qualified as specified in 5.5.

The purpose of this amendment notice is to inform the public that a published standard has been technically corrected. An amendment is the correction of an error in substantive content in a published standard that had been inadvertently approved by the required approval procedures.

(Amendment Notice: November 18th, 2019)