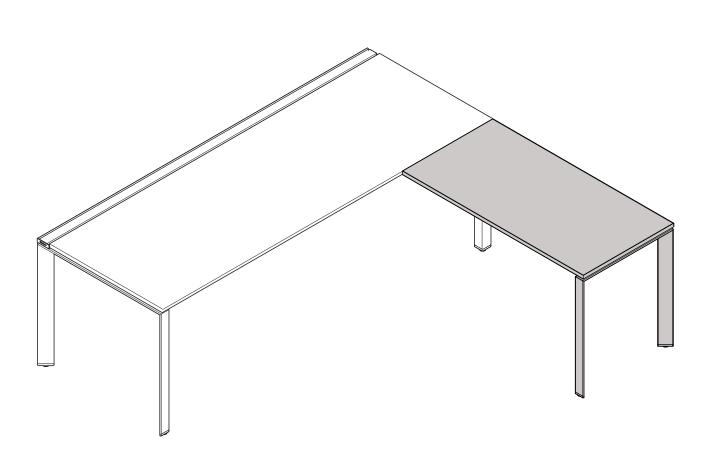
#### FrameOne™ - Return Installation

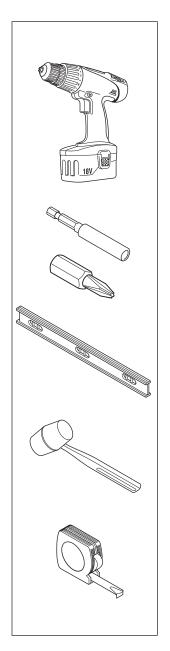


If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you.

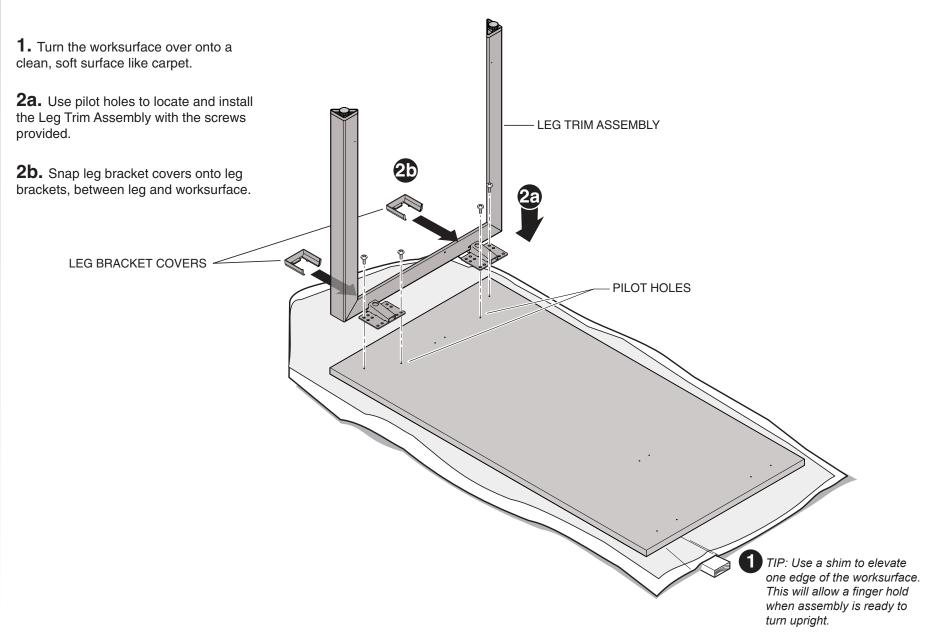
(Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500) Or visit our website: www.steelcase.com

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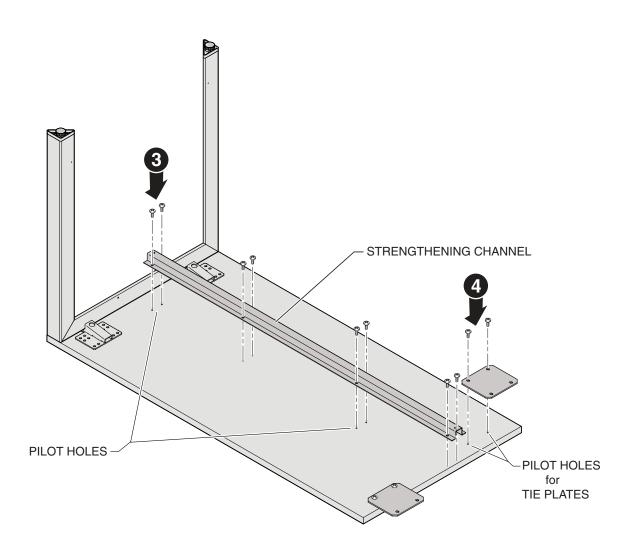
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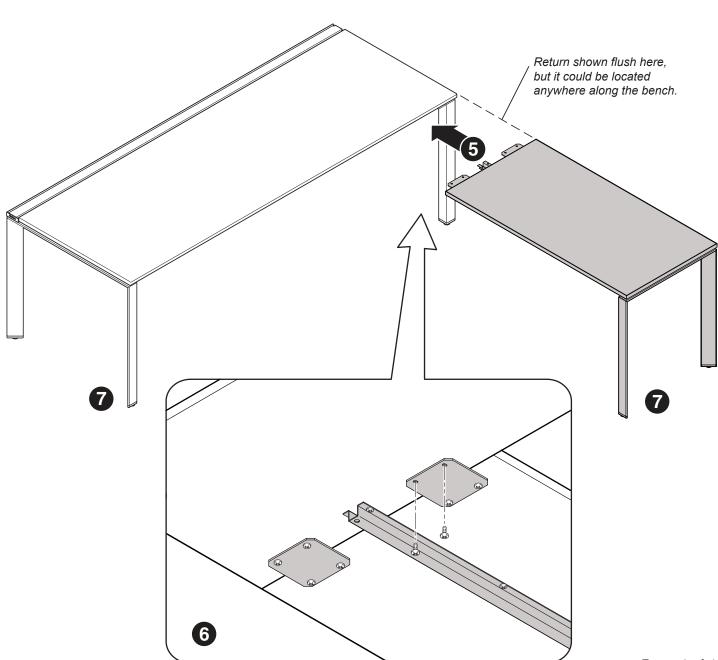
**3.** Use pilot holes to locate and install the Strengthening Channel.

NOTE: 36" wide units will use (2) of the Strengthening Channels.

**4.** Use pilot holes to locate and install the (2) Tie Plates with the screws provided.



- **5.** Position the return at desired location with the bench, then align the worksurface edges flush.
- **6.** Secure the return with the screws provided (no pilot holes are provided on the underside of the the bench worksurface).
- **7.** Adjust leveling glides as needed.



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