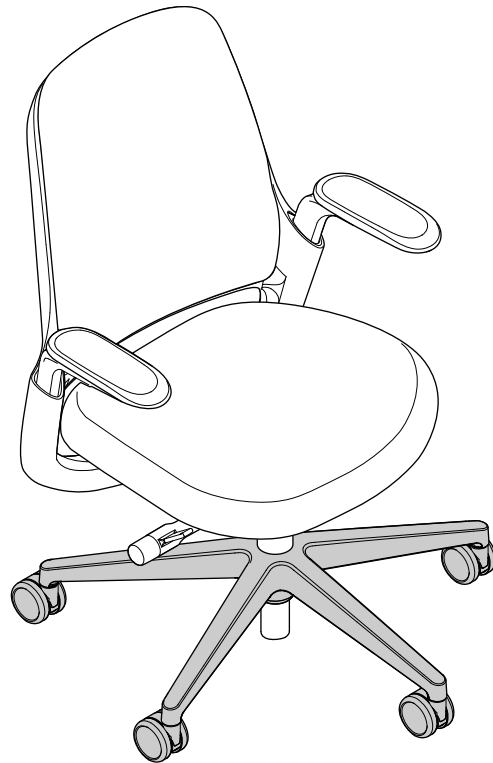


Removal and Installation of Base and Caster/Glide on Steelcase Series® 1 and Series® 2 Chairs



Steelcase Series 1



Steelcase Series 2

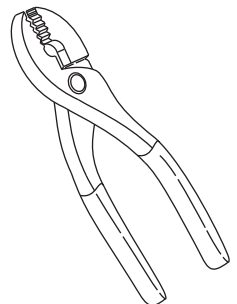
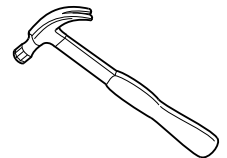
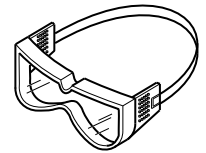
If you have a problem, question, or request, call
your local dealer, or Steelcase Line 1 at
888.STEELCASE (888.783.3522)
for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico,
and the U.S. Virgin Islands, call: 1.616.247.2500)

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Base and Caster/Glide Replacement (Series 1 shown)

- 1.** First, extend the cylinder to the highest position using the seat height lever. Move seat to rearward position while holding the seat slide button. Next, lay chair upside down on its front face. Hold base arm and pull caster/glide (tap base arm if needed).

Hint: If pintle is stuck in base, remove with pliers.

2. Tap bottom of the cylinder with a hammer (2a) while pulling forward on the chair base (2b).

3. Remove chair base.

4. Place new base onto cylinder and press casters into new base. Turn chair over and sit in it to complete chair base installation.

NOTE: DO NOT hit the inner cylinder rod with the hammer. Hit the outer rim of the cylinder.

