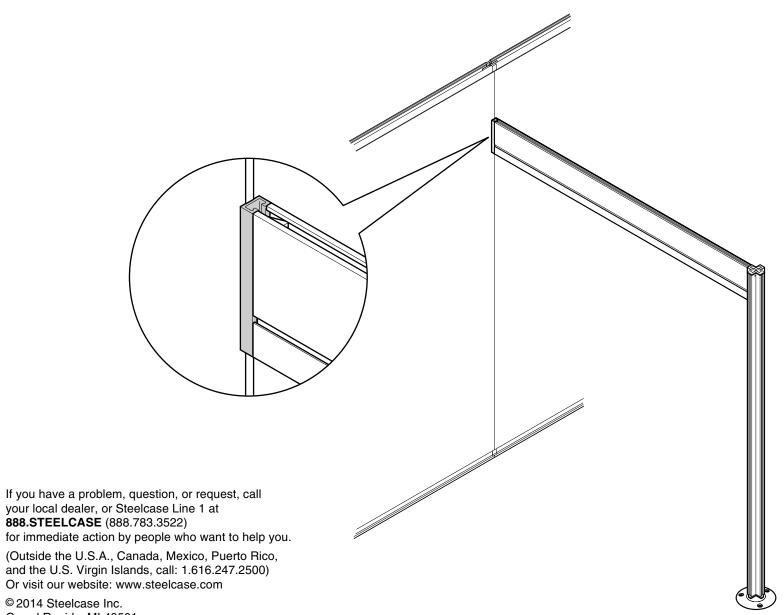
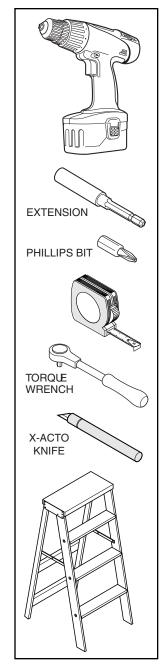
Steelcase®

V.I.A.™ - Post and Beam Attachment Kit





Page 1 of 4 939502343 Rev A

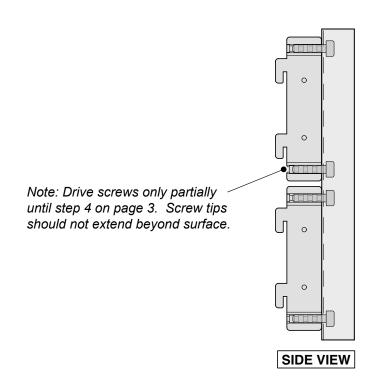
Grand Rapids, MI 49501 U.S.A.

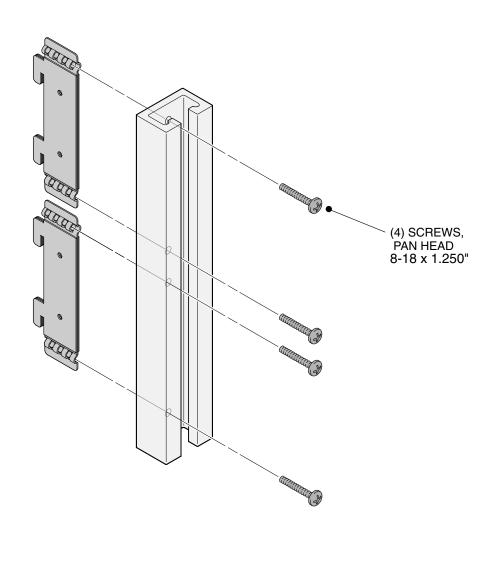
Printed in U.S.A.

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PREPARE BEAM CONNECTOR

1. Assemble components as shown.



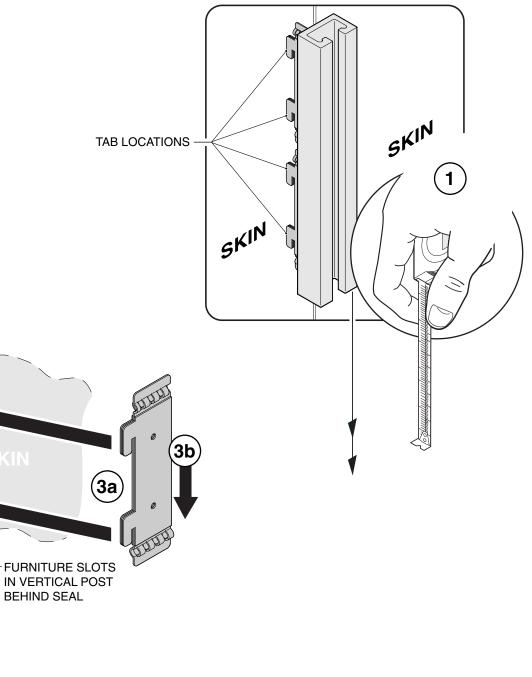


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PREPARE POST FOR BEAM CONNECTOR

- 1. Locate beam connector and note tab locations.
- **2.** Using an x-acto knife, cut slots in the seal using the furniture slots as guides.
- **3.** a) Insert beam connector into slots, then b) apply downward force to seat bracket into slots.
- **4.** Drive screws tight to prevent beam connector from dislodging.

CUT SLOTS



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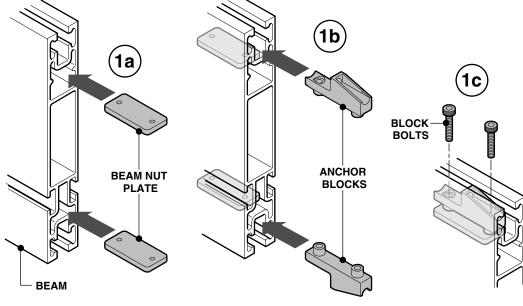
PREPARE BEAM FOR ATTACHMENT

1. Assembling hardware to the beam.

NOTE: Steps 1a, 1b & 1c will already come pre-assembled unless beam is cut to length in the field.

- **1a.** Insert beam nut plate into the beam as shown.
- **1b.** Install anchor blocks to the beam as shown.
- 1c. Install anchor block bolts as shown and torque to 45 in.-lbs or 3-3/4 ft.-lbs.
- 2. Thread T-connector blocks to bolts at anchor block locations as shown, leaving them loose to allow assembly to the beam connector.

BEAM T-CONNECTOR BOLT T-CONNECTOR -**BLOCK**



CAUTION: Hanger bracket for markerboard infill is NOT to be used for standard Post and Beam install. Failure to follow these directions can cause injury.

INSTALL BEAM

- 1. Position beam parallel to the floor aligned to the face of the beam connector as shown. Lower the beam vertically and engage the T-connector blocks into the beam connector.
- 2. Position the top surface of the beam flush to the top surface of the beam connector and using a 1/4" hex ball driver, tighten the T-connector bolts securely to 200 in.-lbs. or 16-3/4 ft.-lbs torque.

Page 4 of 4 939502343 Rev A