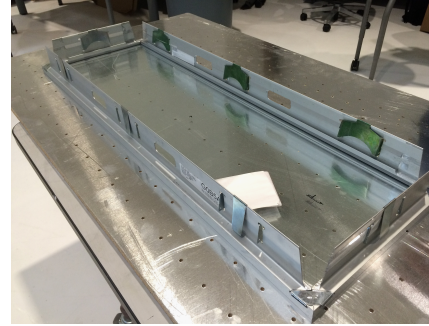




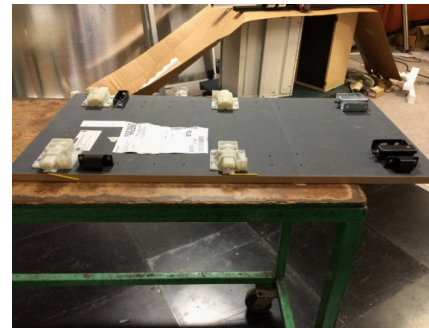
Brackets
(Page 2)



Door Frames
(Page 4)



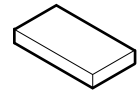
Captured Glazing
(Page 3)



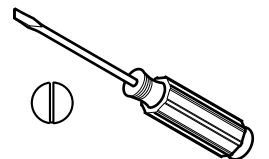
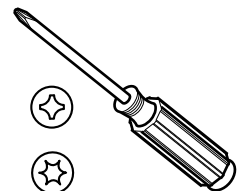
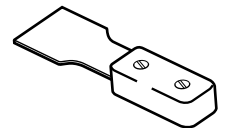
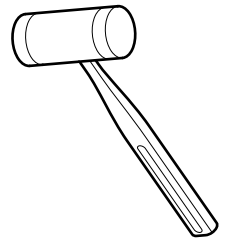
Skins
(Page 6)



Structures
(Page 8)



SPACE BLOCK



If you have a problem, question, or request, call
your local dealer, or Steelcase Line 1 at
888.STEELCASE (888.783.3522)
for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico,
and the U.S. Virgin Islands, call: 1.616.247.2500)
Or visit our website: www.steelcase.com

© 2015 Steelcase Inc.
Grand Rapids, MI 49501
U.S.A.

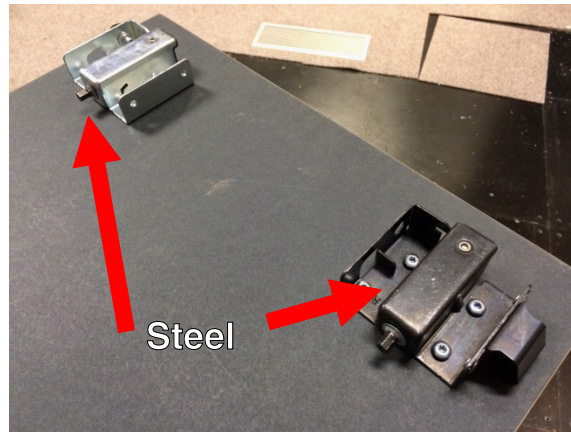
Printed in U.S.A.

Bracket Disassembly



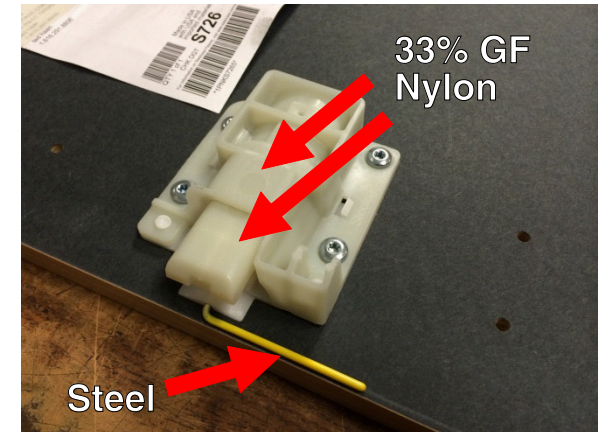
V.I.A. Veneer Skin Brackets

All brackets made from plastic (33% Glass-filled Nylon 6 & Acetal) and/or miscellaneous steel



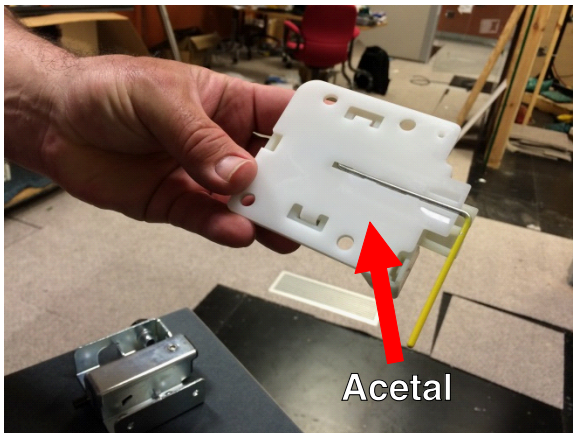
V.I.A. Veneer Skin Brackets

Steel brackets may be unscrewed and recycled together



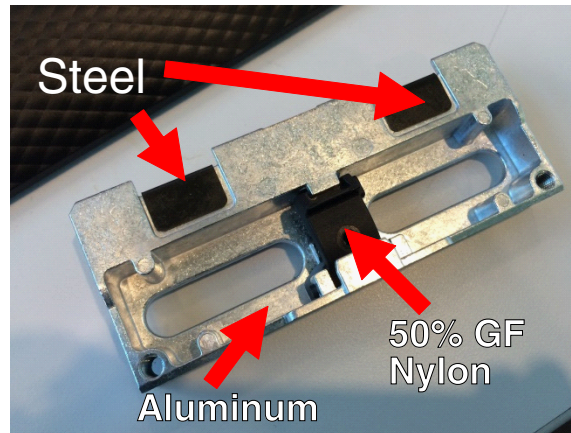
V.I.A. Veneer Skin Brackets

Plastic (33% Glass-filled Nylon 6 & Acetal) brackets must first be unscrewed



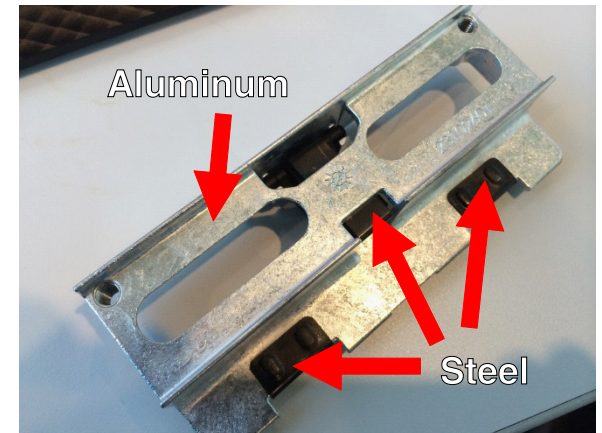
V.I.A. Veneer Skin Brackets

Must pull out steel wire and interior spring from plastic (33% Glass-filled Nylon 6 & Acetal) bracket by hand and recycle materials separately



V.I.A. Captured Glazing Intermediate Bracket

Must pull out plastic (50% Glass-filled Nylon) snap feature from aluminum bracket by hand



V.I.A. Captured Glazing Intermediate Bracket

Must pull off steel clamps from aluminum with flathead screwdriver and recycle all materials (aluminum, steel and plastic) separately

Materials to be recycled:

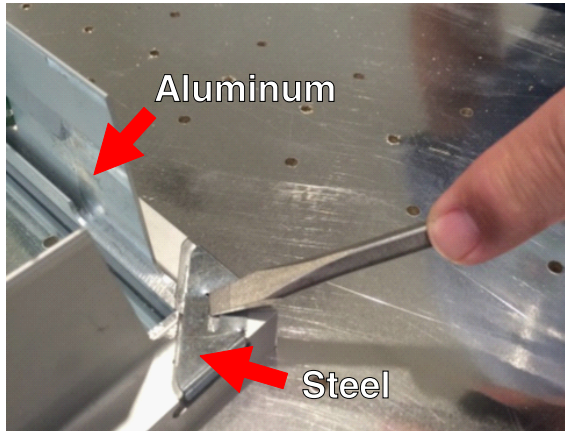
- (1) Steel
- (2) Plastic (33% Glass-filled Nylon 6)
- (3) Plastic (50% Glass filled Nylon)
- (4) Aluminum
- (5) Plastic (Acetal)

Captured Glazing Disassembly



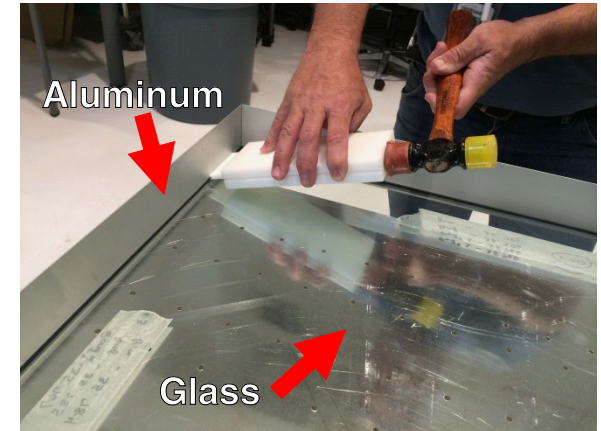
V.I.A. Captured Glazing

Remove the steel corner clips from the aluminum frame with a flathead screwdriver



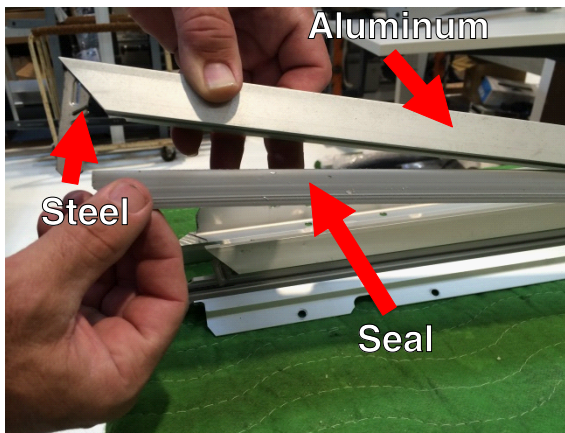
V.I.A. Captured Glazing

Remove the steel corner aligns from the aluminum frame with a flathead screwdriver



V.I.A. Captured Glazing

Separate the aluminum frame from the glass using a mallet and the V.I.A. Spacer Block



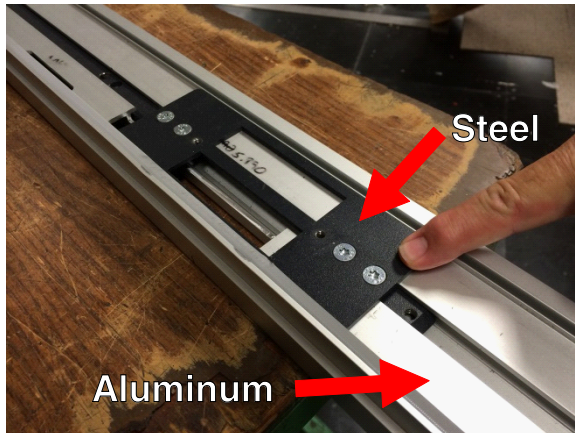
V.I.A. Captured Glazing

Remove the seal from the aluminum frame by hand and recycle aluminum, steel and plastic separately

Materials to be recycled:

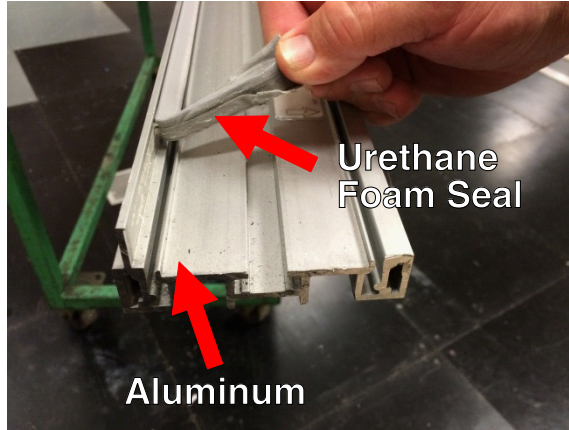
- (1) Steel
- (2) Plastic (Polypropylene Copolymer Pro-Fax 7823; Teknor APEX Monprene MP 2755)
- (3) Aluminum

Door Frame Disassembly



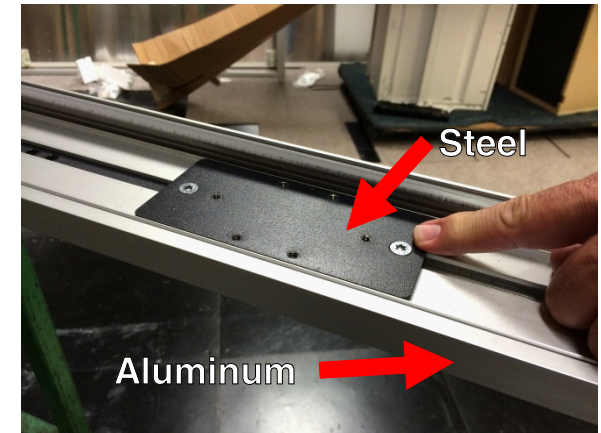
V.I.A. Door Frame (Vertical Strike-Side)

Remove the steel screws to separate the steel nut strip from the aluminum extrusion by hand and recycle materials separately



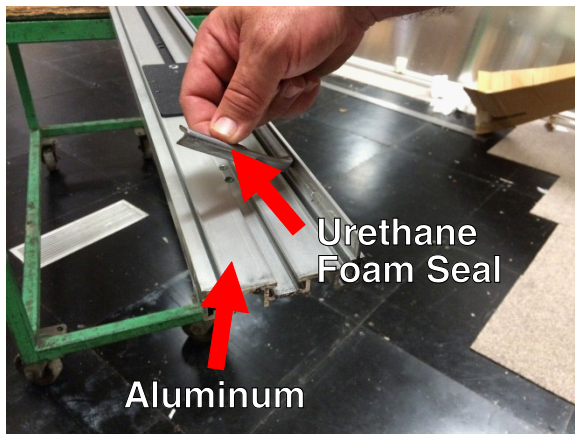
V.I.A. Door Frame Seals

Remove the vertical strike-side seal from the aluminum structure by hand and recycle materials separately



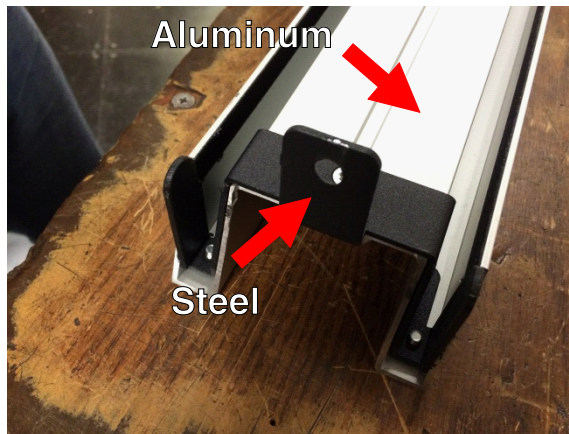
V.I.A. Door Frame (Vertical Hinge-Side)

Remove the steel screws to separate the steel nut strip from the aluminum extrusion by hand and recycle materials separately

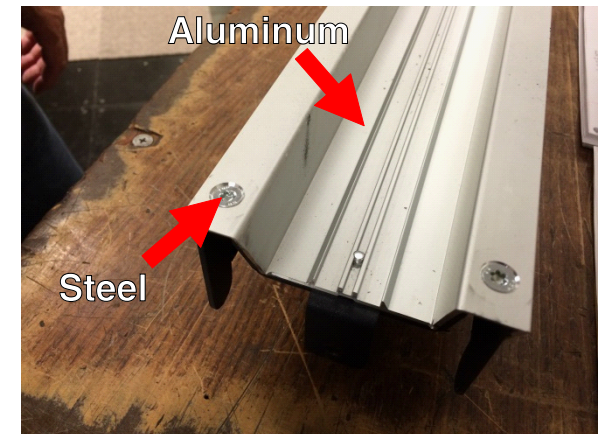


V.I.A. Door Frame Seals

Remove the vertical hinge-side seal in the same manner as the strike-side frame hand and recycle materials separately



V.I.A. Door Frame Fixed Header



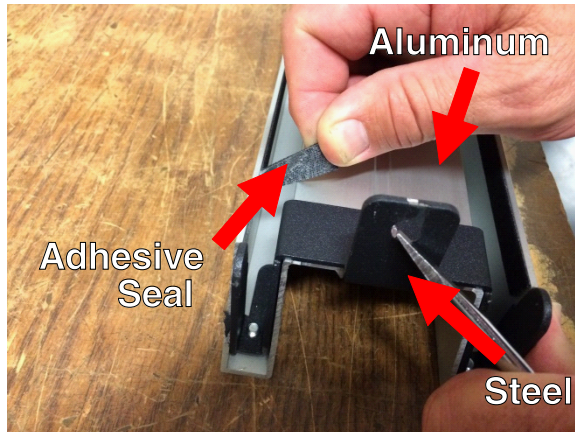
V.I.A. Door Frame Fixed Header

Remove the steel screws to separate the steel bracket from the aluminum extrusion by hand and recycle materials separately

Materials to be recycled:

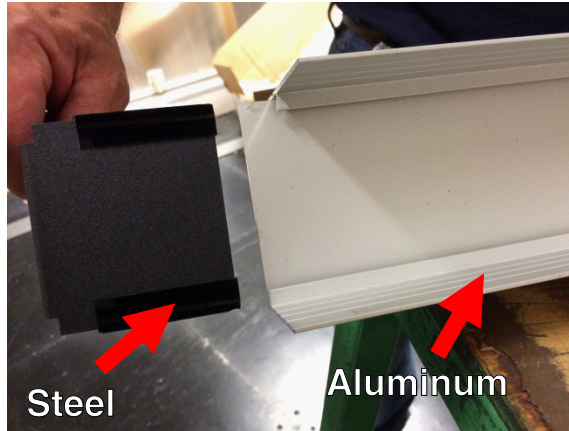
- (1) Steel
- (2) Plastic (Urethane Foam)
- (3) Aluminum

Door Frame Disassembly



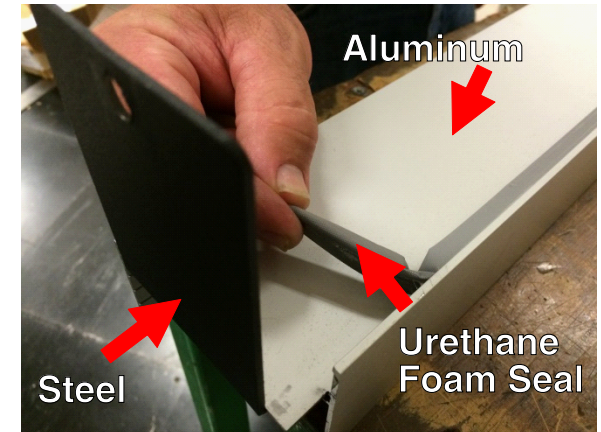
V.I.A. Door Frame Fixed Header

Remove seal with putty knife or flathead screwdriver. Dispose of the seal and recycle the aluminum and steel separately



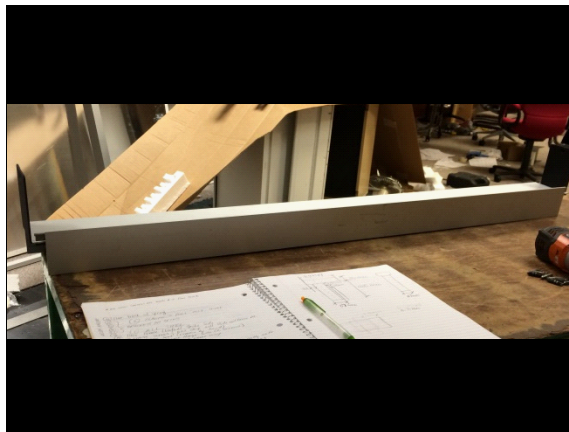
V.I.A. Door Frame Adjustable Header

Separate the steel from the aluminum extrusion by hand and recycle materials separately



V.I.A. Door Frame Adjustable Header

Remove the adjustable header seal from the aluminum extrusion by hand and recycle materials separately



Fully-assembled V.I.A. Door Frame Adjustable Header

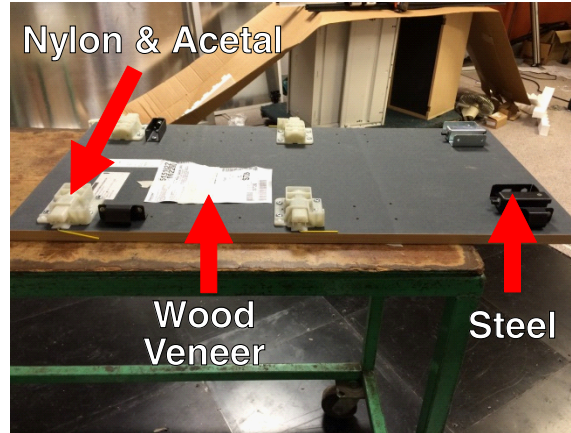
Materials to be recycled:

- (1) Steel
- (2) Plastic (Urethane Foam)
- (3) Aluminum

Skin Disassembly



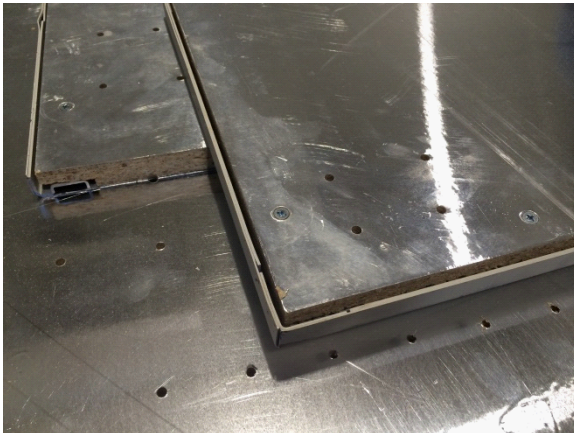
V.I.A. Veneer Skin
(Only skin not shown is marker board.)



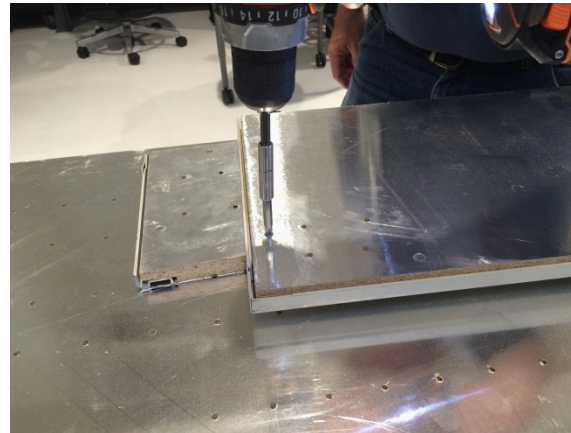
V.I.A. Veneer Skin
Unscrew brackets from veneer skin and reference Slide 2: Brackets for further disassembly instructions. Veneer skin may be disposed once brackets are detached.



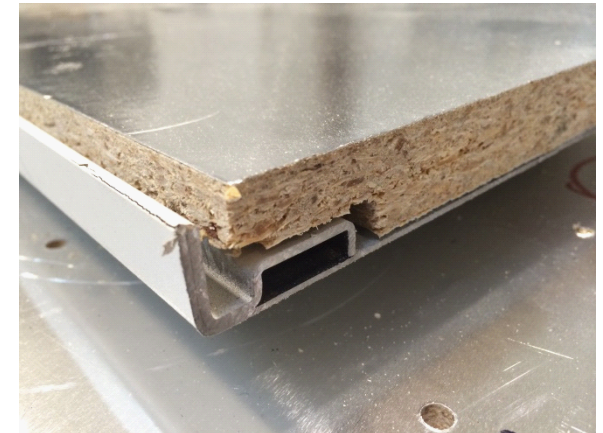
V.I.A. Steel Skin



V.I.A. Steel Skin
For skins greater than 3' x 3', it is suggested that the skins be sawed in pieces.



V.I.A. Steel Skin
Remove steel screws from the perimeter of the steel skin.

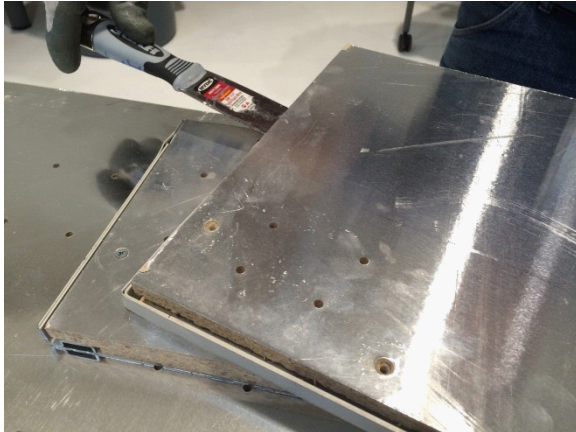


V.I.A. Steel Skin
Steel channel that binds wood to steel skin.

Materials to be recycled:

- (1) Steel
- (2) Plastic (33% Glass-Filled Nylon 6)
- (3) Plastic (Acetal)

Skin Disassembly



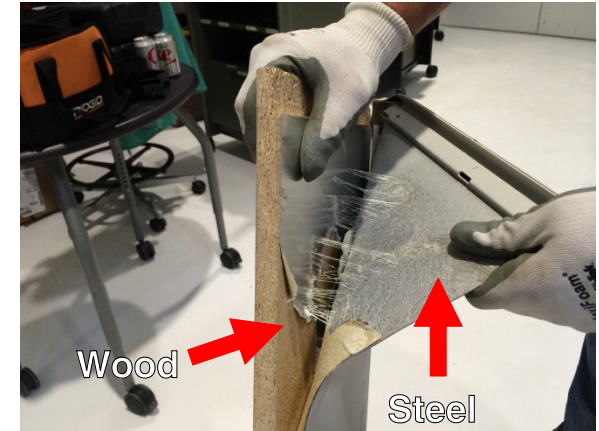
V.I.A. Steel Skin

Use putty knife to begin pulling the wood away from the steel outer skin

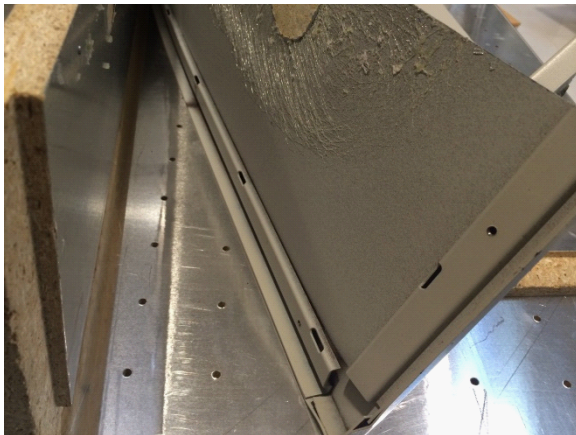


V.I.A. Steel Skin

Continue to separate the wood from the outer steel skin by hand



V.I.A. Steel Skin



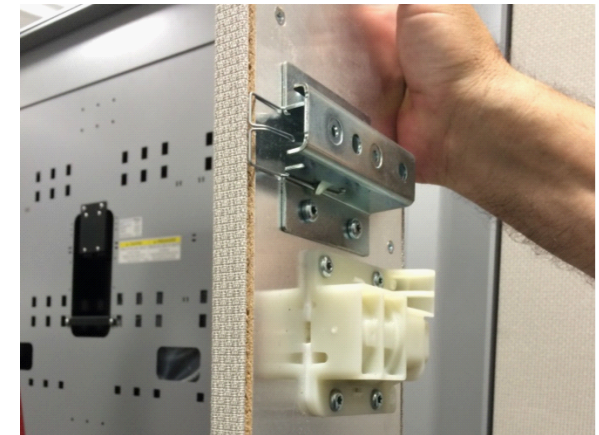
V.I.A. Steel Skin

Once the steel skin is separated from the wood, the wood may be disposed and the steel screws and outer skin may be recycled together.



V.I.A. Fabric Skin

The fabric skin is similar to the steel skin with the exception that the fabric is wrapped and adhered to the steel outer skin.



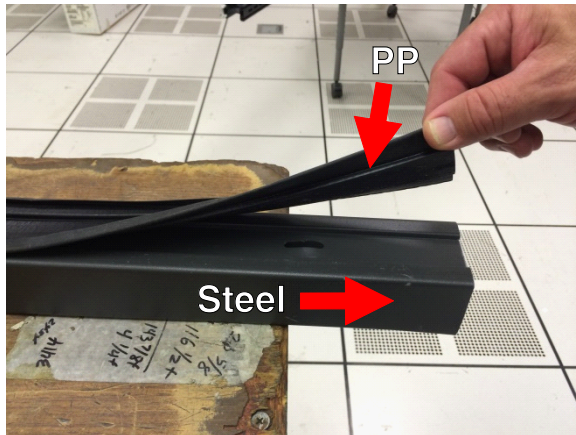
V.I.A. Fabric Skin

The fabric skin may be disassembled similarly to the steel skin. However, since the fabric cannot be separated from the steel, the outer skin must be recycled as contaminated steel.

Materials to be recycled:

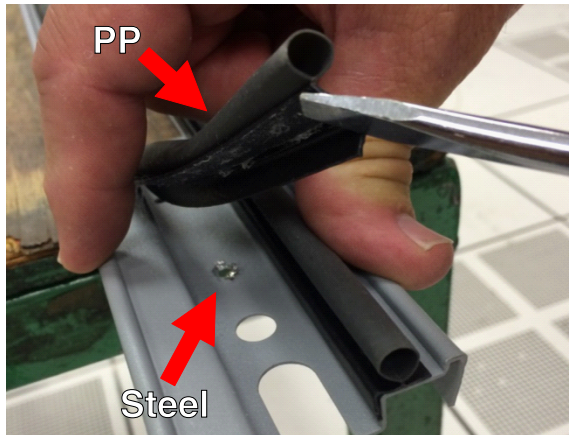
- (1) Steel
- (2) Plastic (33% Glass-Filled Nylon 6)
- (3) Plastic (Acetal)

Structure Disassembly



V.I.A. Ceiling Track

Remove the plastic seal from steel with a flathead screwdriver and recycle materials separately



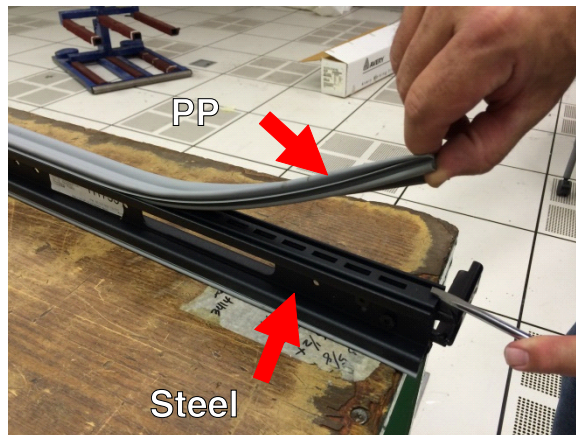
V.I.A. Floor Track

Remove the plastic seal from steel with a flathead screwdriver and recycle materials separately



V.I.A. Intermediate Horizontal

Structure has seals on two sides



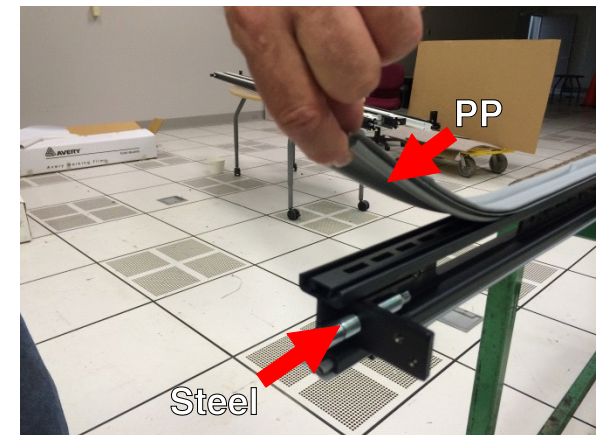
V.I.A. Intermediate Horizontal

Remove both plastic seals from steel with a flathead screwdriver and recycle materials separately



V.I.A. Structural Horizontal

Remove both plastic seals from steel with a flathead screwdriver and recycle materials separately



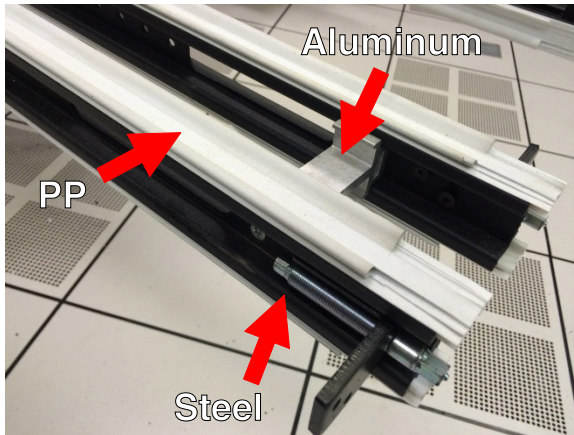
V.I.A. Post I

Remove both plastic seals from steel with a flathead screwdriver and recycle materials separately

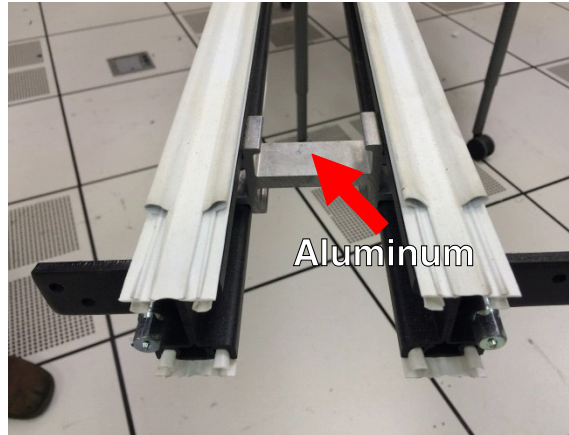
Materials to be recycled:

- (1) Steel
- (2) Plastic (Polypropylene Copolymer Pro-Fax 7823; Glass Reinforced PP Homopolymer Polyfil GFPPCC-10; PP-EPDM 4175 Sarlink)

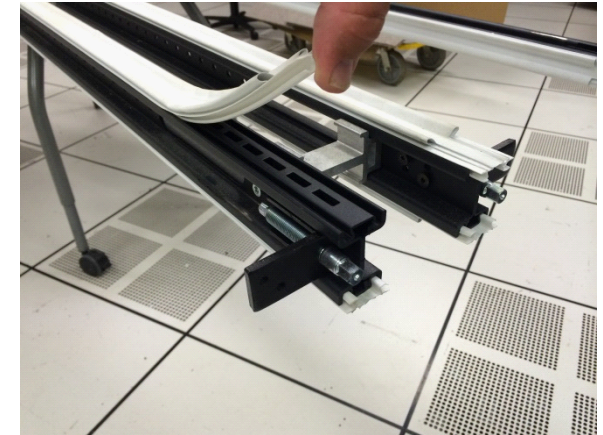
Structure Disassembly



V.I.A. Post II

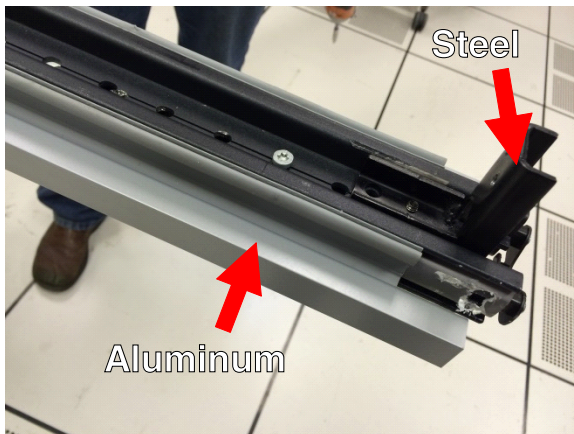


V.I.A. Post II with I-Beam Connectors



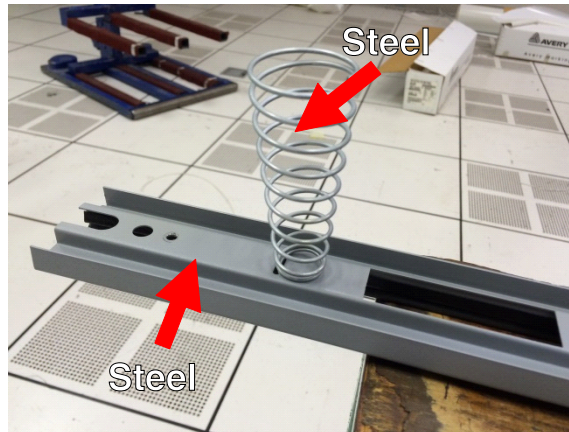
V.I.A. Post II

Remove both plastic seals from steel with a flathead screwdriver and recycle materials separately



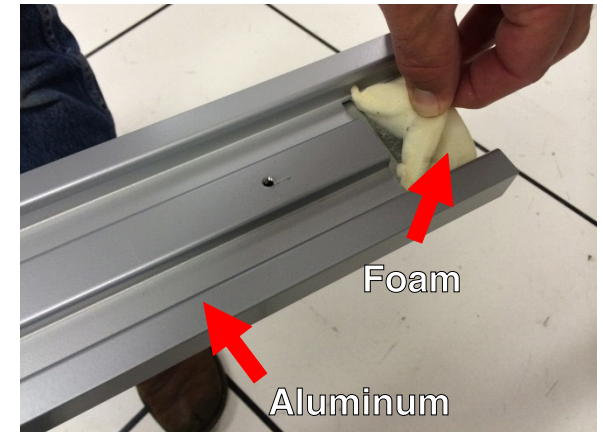
V.I.A. Structural Post with Finished End

Remove the screws to separate the steel from the aluminum extrusion by hand and recycle materials separately



V.I.A. Floor Track with Springs

Remove spring from aluminum by hand and recycle materials separately



V.I.A. Finished End with Foam

Remove foam from aluminum by hand and dispose of foam before recycling aluminum

Materials to be recycled:

- (1) Steel
- (2) Plastic (Polypropylene Copolymer Pro-Fax 7823; Glass Reinforced PP Homopolymer Polyfil GFPPCC-10; PP-EPDM 4175 Sarlink)
- (3) Aluminum