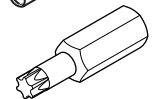
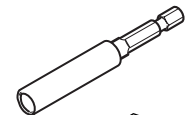
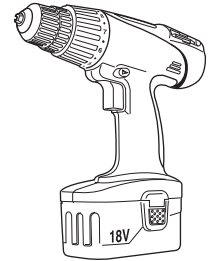


NOTE: Finished ends have specific locations within the floor layout. These products will be identified with an Installation Reference Identification Label (IRID), which will indicate the location of the product within the Floor Plan layout.

NOTE: Intermediate rails & monitor shrouds must be installed before finished end trim.

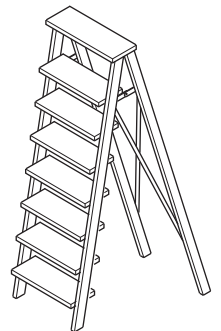
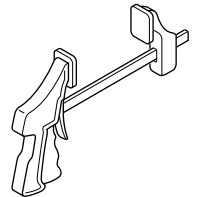
NOTE: Finished end must be installed before skin installation.



T-25 & T-30
TORX DRIVE



3/16"
DRILL BIT



If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you.

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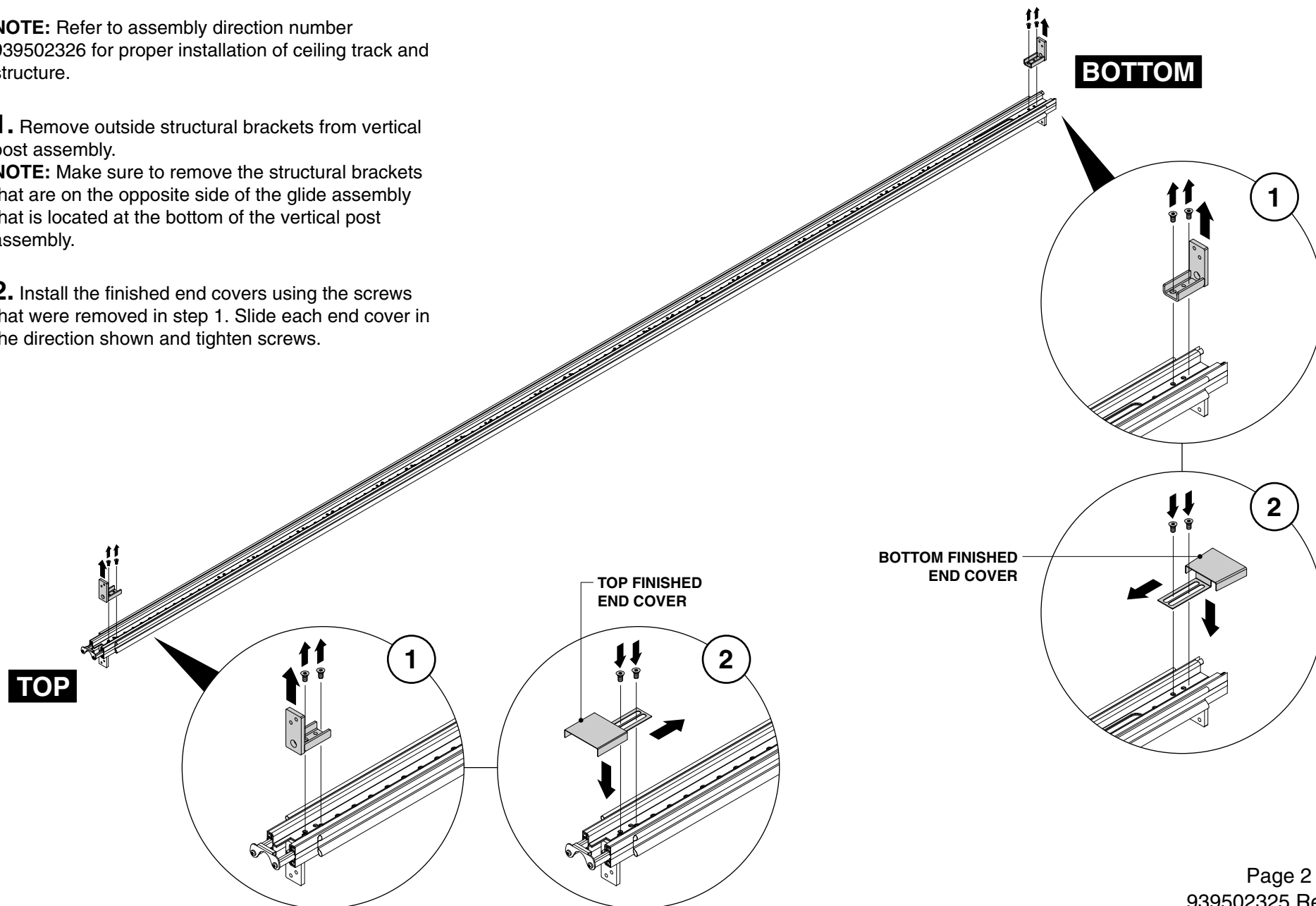
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NOTE: Refer to assembly direction number 939502326 for proper installation of ceiling track and structure.

1. Remove outside structural brackets from vertical post assembly.

NOTE: Make sure to remove the structural brackets that are on the opposite side of the glide assembly that is located at the bottom of the vertical post assembly.

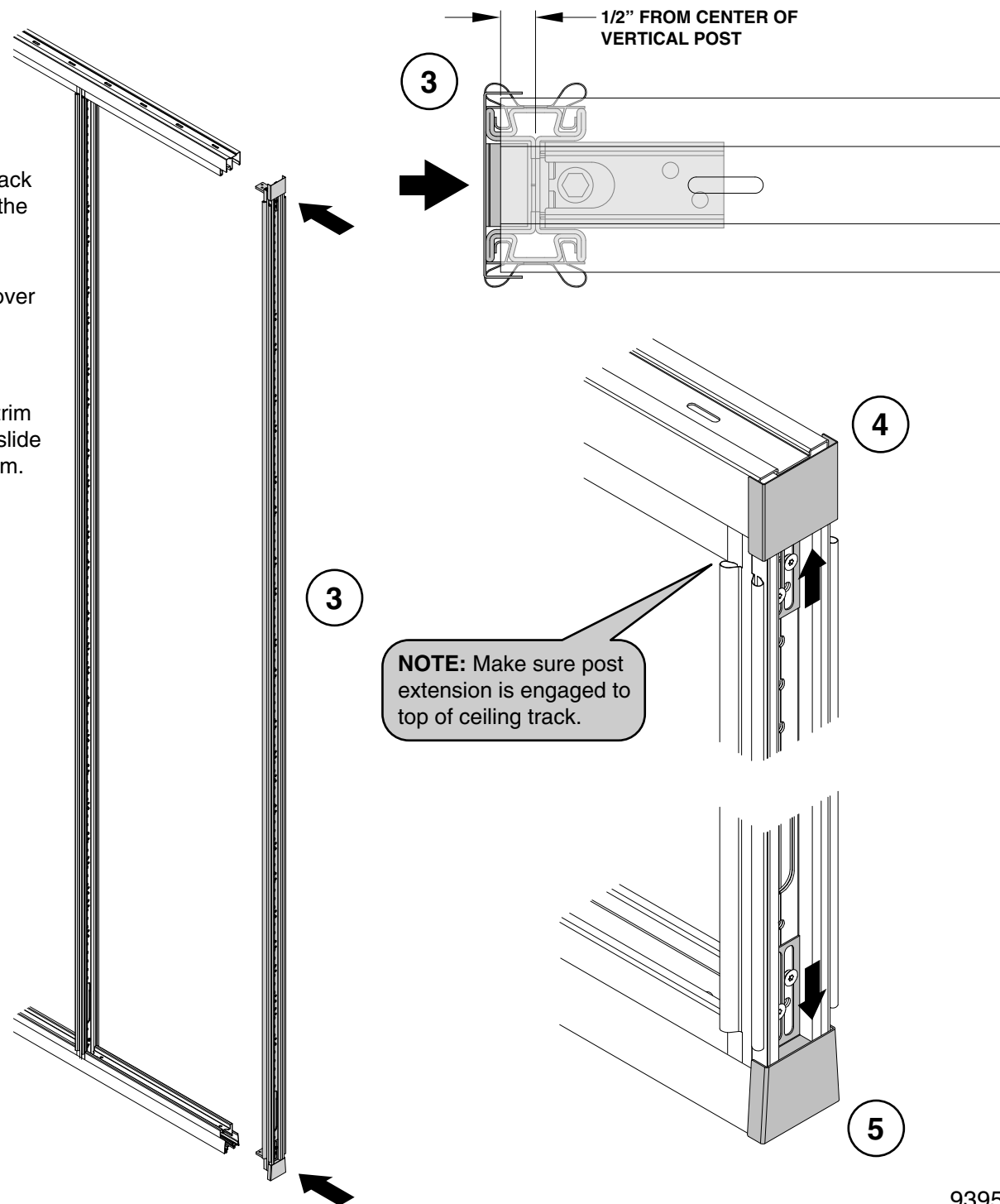
2. Install the finished end covers using the screws that were removed in step 1. Slide each end cover in the direction shown and tighten screws.



3. Install vertical post assembly. The ceiling track should extend past 1/2" from the centerline of the vertical post assembly.

4. Loosen the screws and slide the top end cover up & over the ceiling track. Retighten screws.

5. Assemble the base trim per assembly direction 939502326. Do not extend the base trim past the vertical post. Loosen the screws and slide the bottom end cover down & over the base trim. Retighten screws.



6. If present, install any intermediate rails (per assembly direction 939502326) or monitor shroud (per assembly direction 939502309) before installing finished end trim.

7. Install the vertical position of the finished end trim by aligning the pilot hole on the finished end trim with the system hole on the vertical post and secure using a 6-1 x 20mm thread forming screw.

8. Clamp finished end trim to vertical post using a quick clamp (8a). Use a 3/16" drill bit to drill pilot holes into the finished end in three (3) places through the vertical post using the center holes as a guide.

CAUTION: Do not drill completely through the finished end trim. Install 6-1 x 20mm thread forming screws (8b). Do not over tighten.

