




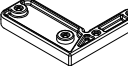



Hardware Bag		
ITEM		QTY
	Bracket - Corner, 22	4
	M4.8 x 16mm Screw - Tapping, Flat Head, Undercut	16

OR

Hardware Bag		
ITEM		QTY
	Bracket - Corner, 49	4
	M4.8 x 16mm Screw - Tapping, Flat Head, Undercut	16

OR

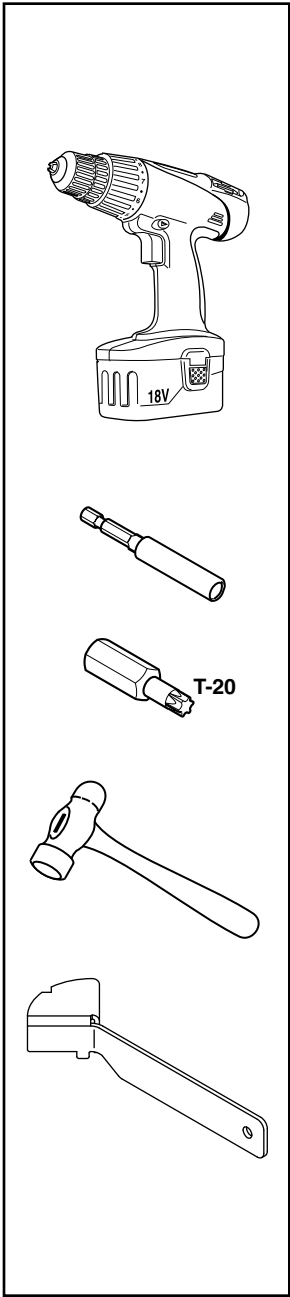
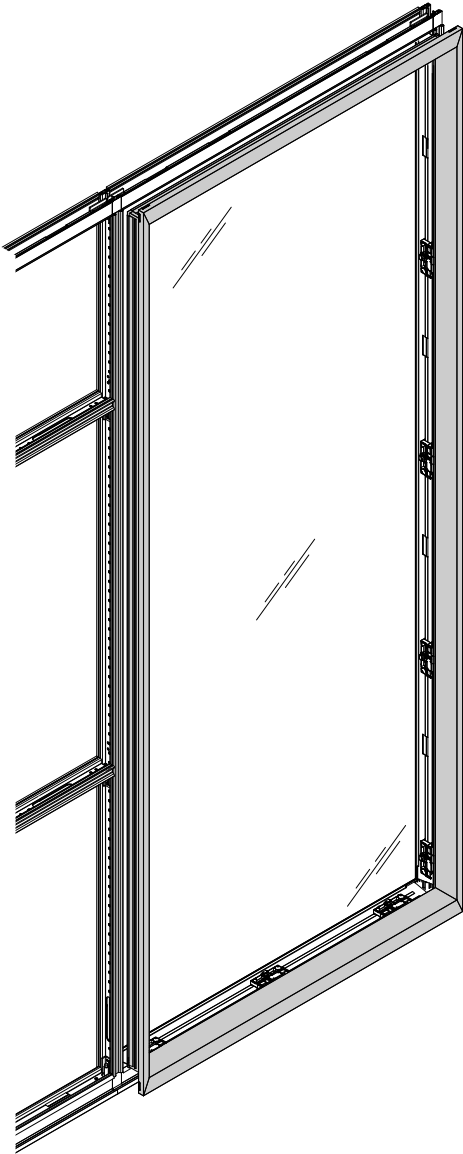
Hardware Bag		
ITEM		QTY
	Bracket - Corner, 22	2
	Bracket - Corner, 49	2
	M4.8 x 16mm Screw - Tapping, Flat Head, Undercut	16

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**1.** Lay frame components on large, non-marring assembly table.

**NOTE:** When unpacking frame components from packaging, be careful of all sharp ends.

**NOTE:** Hardware package is required to assemble corners.

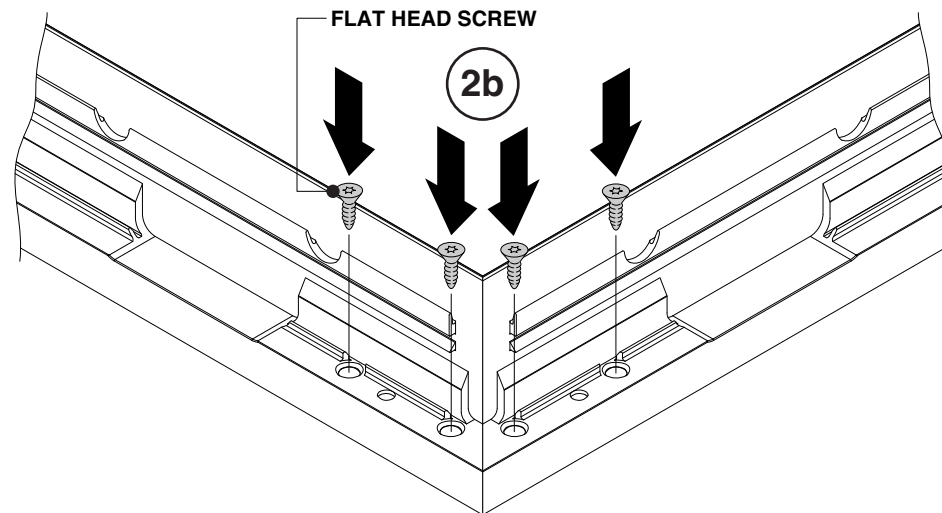
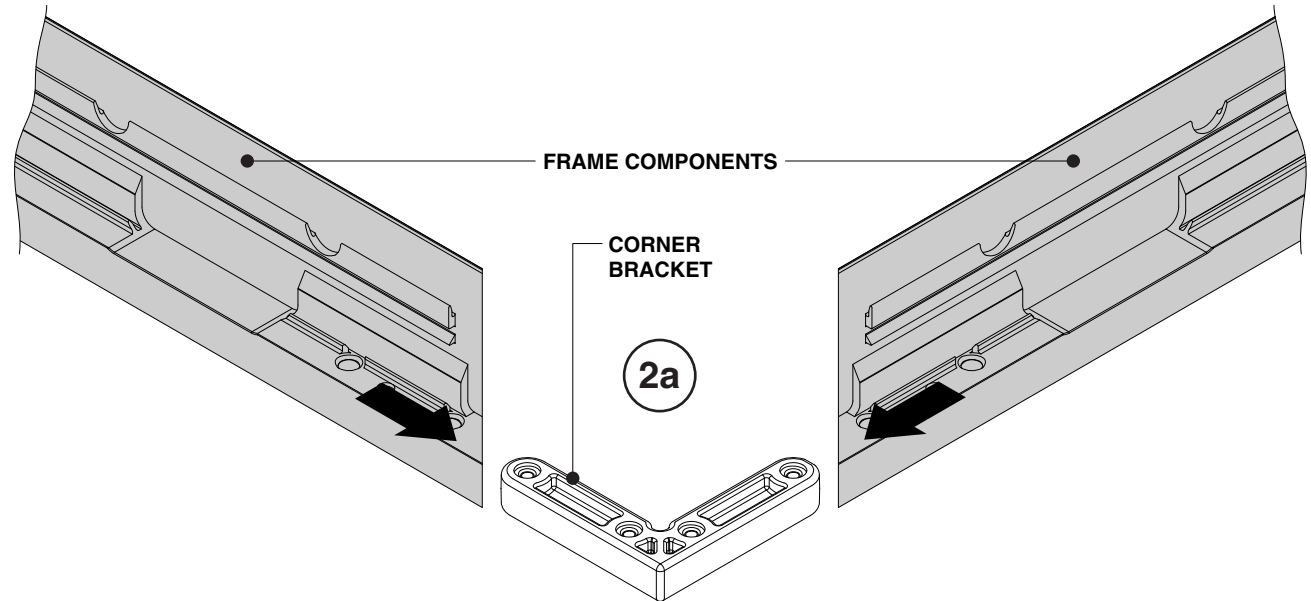
**NOTE:** There are labels located on each frame component to identify their location in the assembly.

**2.** Assemble frame components onto corner bracket loosely in all four (4) corners (2a). Match components to corner bracket size. Install four (4) flat head screws into all four (4) corners using a T-20 drive bit with a bit extension that is at least 2-1/2" long to prevent marring of tall frame flange (2b).

**NOTE:** Use a low speed and a medium torque setting to assemble each corner.

**NOTE:** Do not use an impact driver to assemble frame.

**NOTE:** All screw heads must be flush to the surface of the frame.



**3.** Place corner clips on corners of back flanges, short clip flange facing outward.

**4.** Place glass corner assembly tool on top of clip and pressure clip toward center of frame (4a). Use a small hammer to strike top of glass corner assembly tool to insert clip (4b).

**5.** Press clip downward until the clip teeth are engaged fully into the slot. Short clip flange should not hit extrusion.

**If a corner gap in the frame exists:**

**6.** Use the edge of the glass corner assembly tool, with a hammer, to lightly pound the clip toward the center of frame until gap is closed.

**7.** Install KD frame in V.I.A. wall per Steelcase assembly direction part number 939502344.

