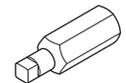
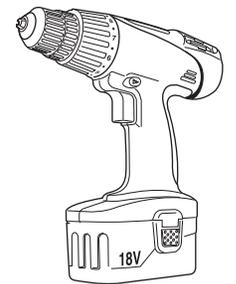
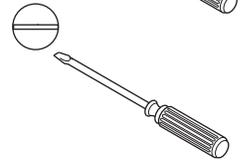


#2 SQUARE
OR QUADREX



#2 SQUARE
OR QUADREX
DRIVE BIT

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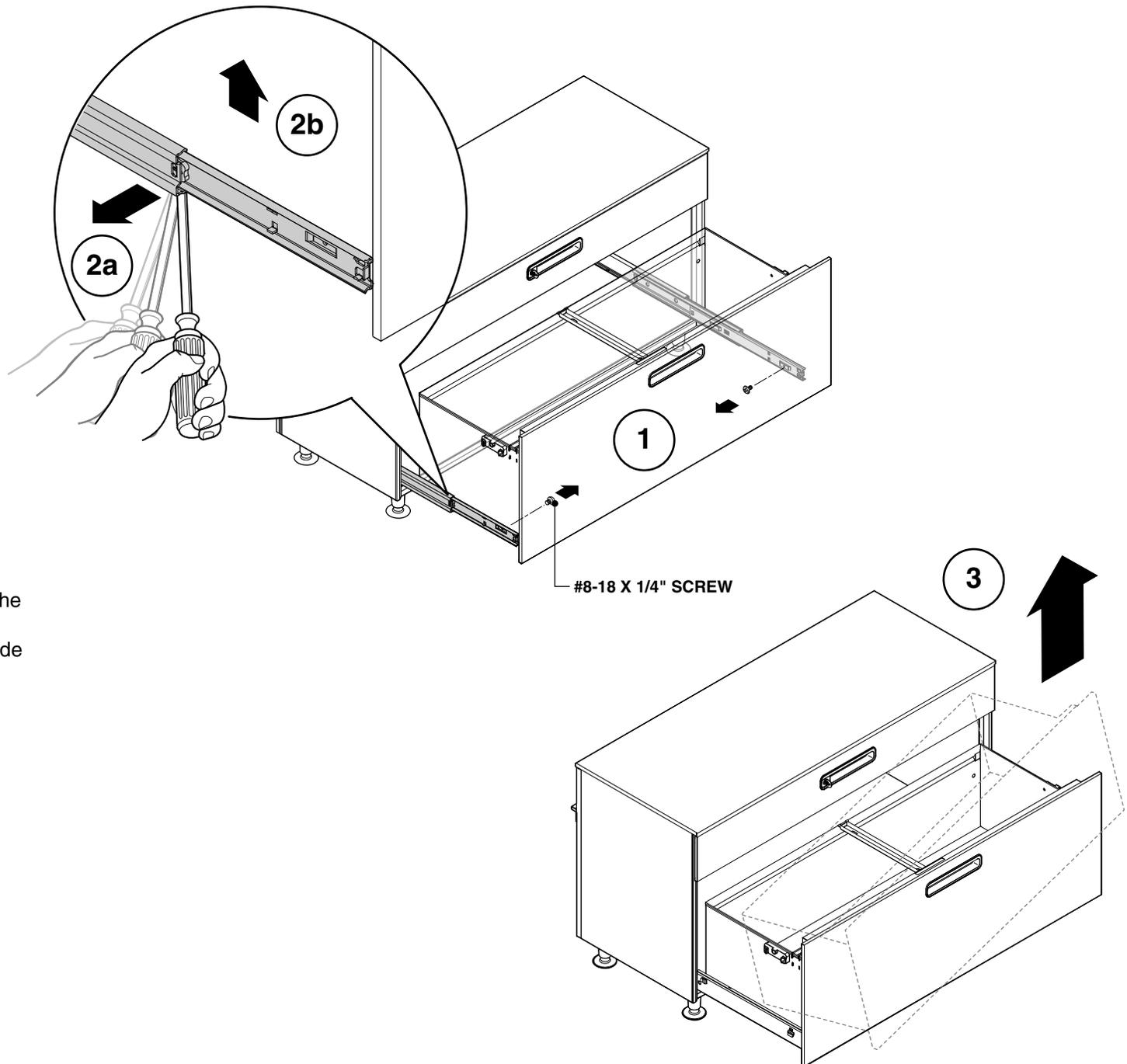
Removing a Drawer

1. Remove #8-18 x 1/4" screws connecting drawer body to suspensions.

2. Toward the rear of the drawer, use a flat-blade screwdriver to disengage the drawer body bars from the suspensions.

3. Lift drawer out of suspensions.

TIP: For a box drawer with an interlock, lift out RH side (opposite the interlock tab). Retract the slide into the case and then remove the LH side from its slide.



Changing out the Drawer Body

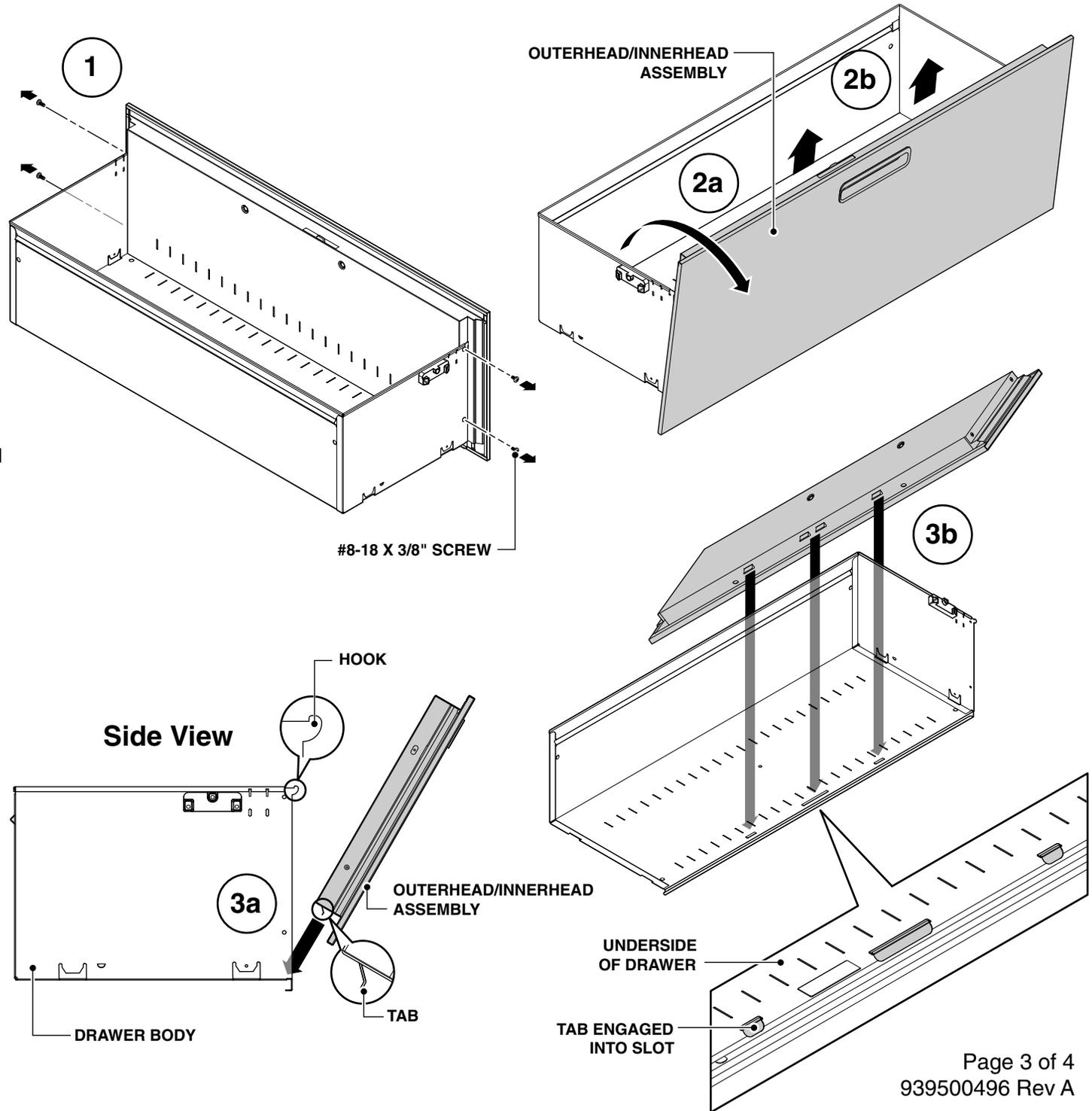
NOTE: Make sure key is in the UNLOCK position before starting disassembly.

1. Remove two (2) #8-18 x 3/8" screws per side connecting the drawer body to the outerhead/innerhead assembly. Lift up slightly on the outerhead/innerhead assembly to disengage hooks in the drawer body.

2. Pivot the outerhead/innerhead assembly forward (2a) and then pull up to fully disengage tabs from slots in the drawer body (2b).

3. With the new drawer body, hold outerhead/innerhead assembly at approximately a 30 degree angle (3a) and slide down so the tabs align in slots (3b). Pivot outerhead/innerhead assembly up and lift slightly to engage the side hooks on the drawer body. Align screw holes on sides. Check to make sure both hooks are properly engaged and all three (3) tabs are in their slots.

4. Reassemble by installing two (2) #8-18 x 3/8" screws per side through the holes securing the drawer body to the outerhead/innerhead assembly.



Re-Installing the Drawer

1. Fully extend the suspensions (1a), then lower the drawer toward suspensions (1b).

2. Line up each tab on the drawer with each loop on the suspension (2a). Push tabs into each loop. Secure drawer by inserting one (1) #8-18 x 1/4" screw into each front loop on suspension (2b).

3. If the case has two (2) drawers, check that the interlock is functioning properly (Reference assembly direction 939500368).

TIP: For a box drawer with an interlock, extend only the LH slide and install the LH side of the drawer, then tip the drawer slightly and extend the RH slide and install the RH side.

