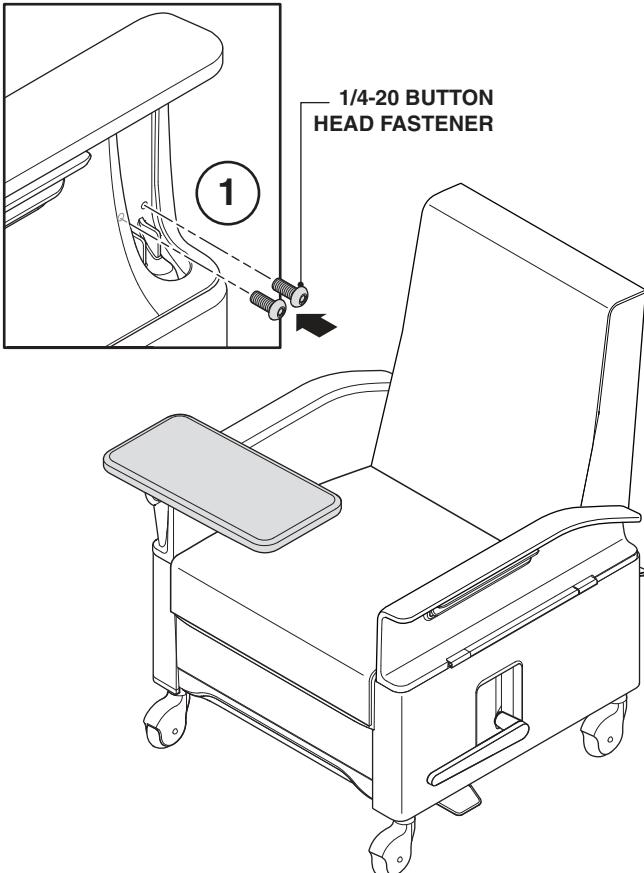


1. Loosely install two (2) 1/4-20 button head fasteners in the lower mounting holes using a 5/32" allen wrench, leaving approximately 1/2" of threads exposed.



If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at  
**888.STEELCASE** (888.783.3522)

for immediate action by people who want to help you.  
(Outside the U.S.A., Canada, Mexico, Puerto Rico,  
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Or visit our website: [www.steelcase.com](http://www.steelcase.com)

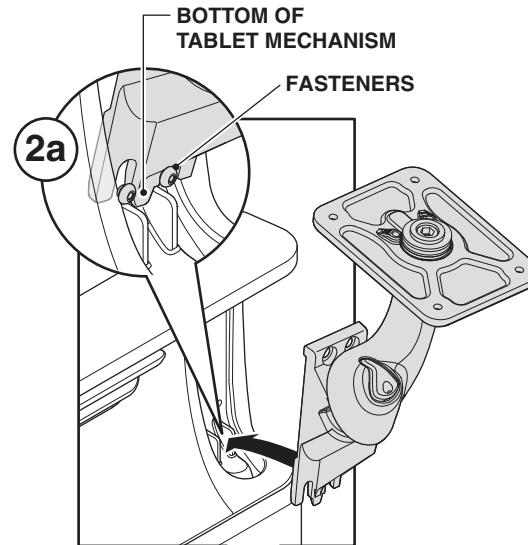
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## Empath™ Tablet Instructions

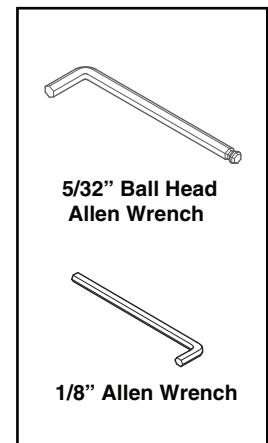
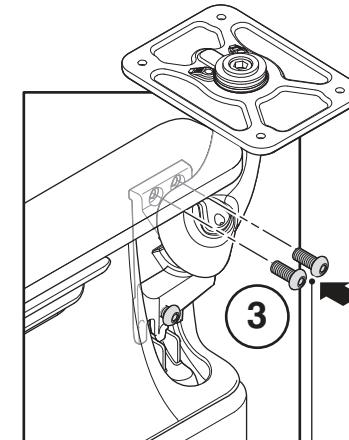
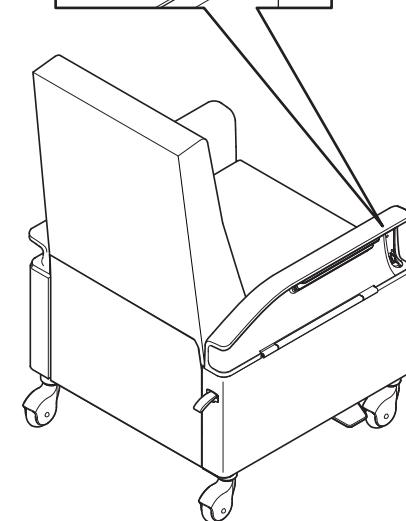
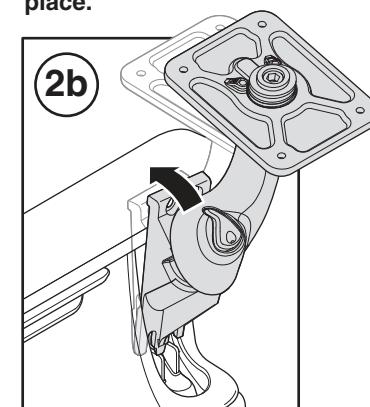
2. Locate the bottom of the tablet mechanism base on the two lower fasteners (2a) and rotate the tablet mechanism into position (2b).

3. Align the upper fastener holes in the tablet mechanism with the holes in the arms and install two (2) 1/4-20 button head fasteners using a 5/32" ball head allen wrench. Torque all four (4) fasteners to 50 in-lb.

**Note:** Rotate the upper tablet arm as needed to gain access to all four (4) fasteners.



Rotate tablet mechanism into place.

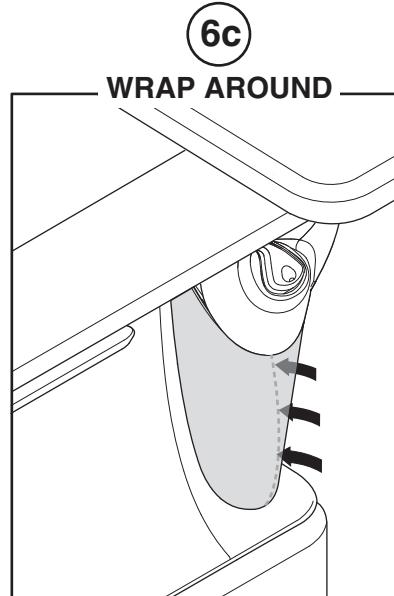
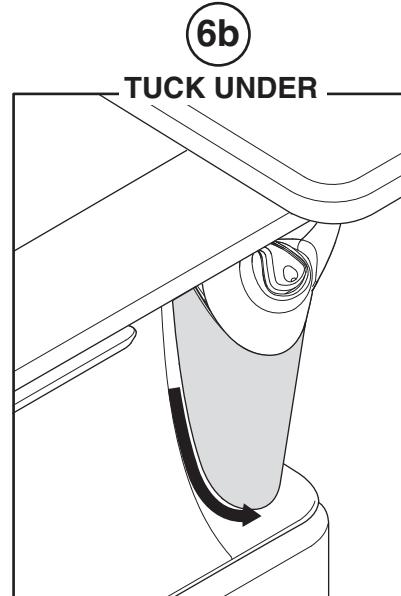
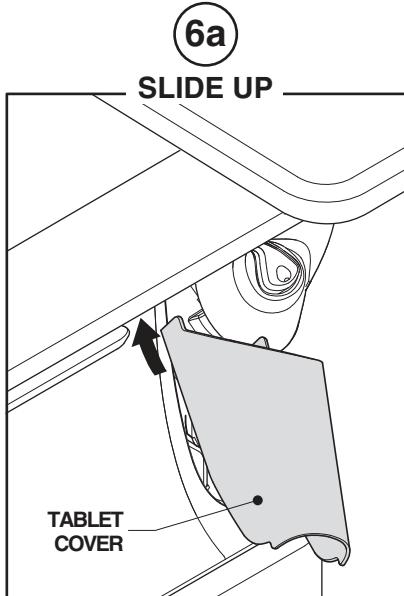
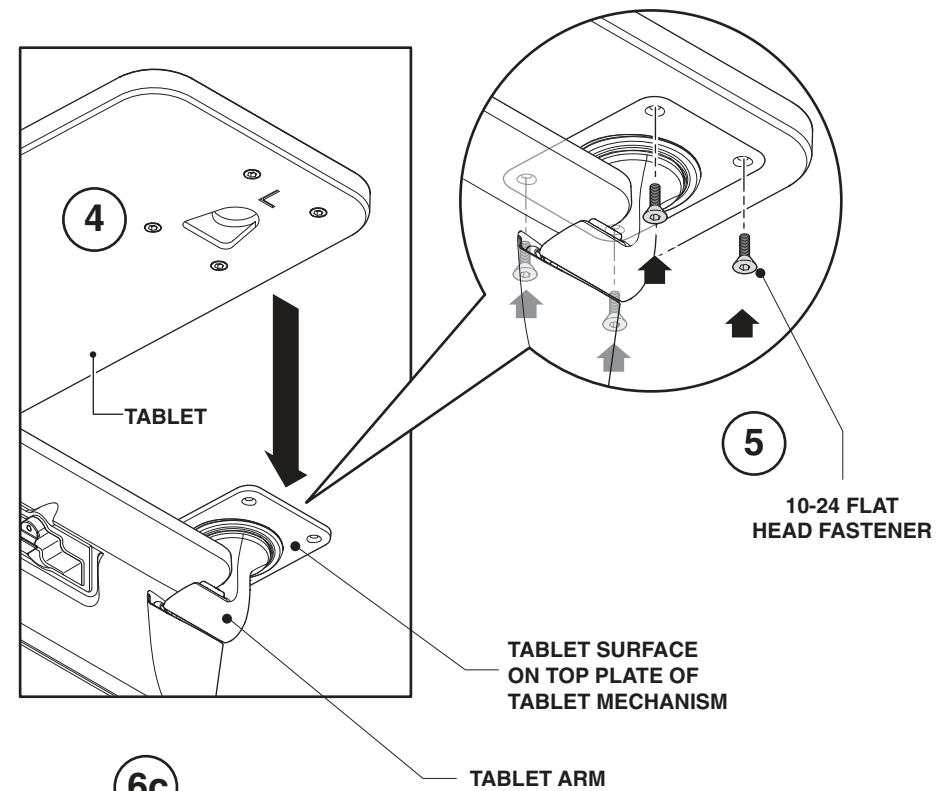


1/4-20 BUTTON HEAD FASTENER

**4.** With the tablet arm in the upright position, locate the tablet surface on the top plate of the tablet mechanism. Align the top plate holes with the holes on the bottom of the surface.

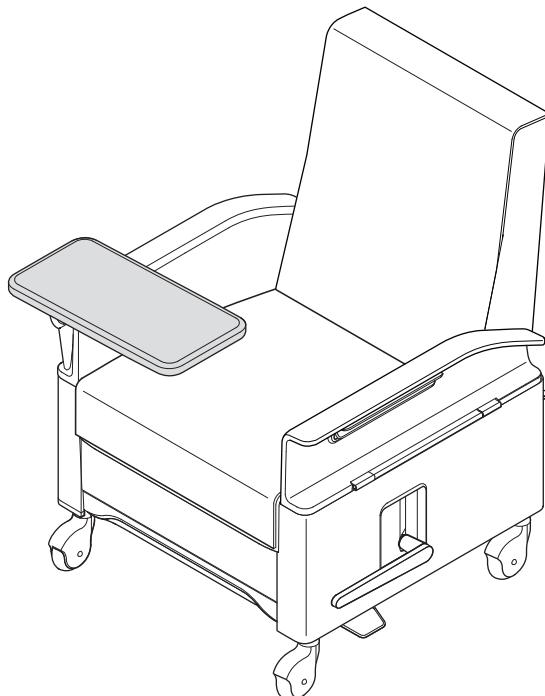
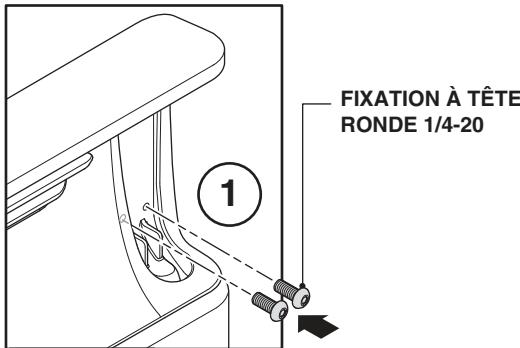
**5.** While supporting the tablet surface, install four (4) 10-24 flat head fasteners using a 1/8" allen wrench. Torque all four (4) fasteners to 30 in-lb.

**6.** Install the tablet cover by inserting the top (back) corner of the cover into the arm pocket and sliding the corner up into position (6a) (Note: left side facing tablet shown). Carefully flex the cover and rotate the bottom of the cover down while tucking the edge into the arm pocket (6b). Carefully flex and wrap the cover around the tablet mechanism and continue to tuck the edge of the cover into the arm pocket working around the bottom cover up to the opposite top corner of the cover (front of arm)(6c). Ensure that the edge of the cover is tucked into the arm pocket and the cover snaps are engaged on the tablet mechanism base. Installation video can be found at: [www.Steelcase.com/EmpathTabletInstall](http://www.Steelcase.com/EmpathTabletInstall)



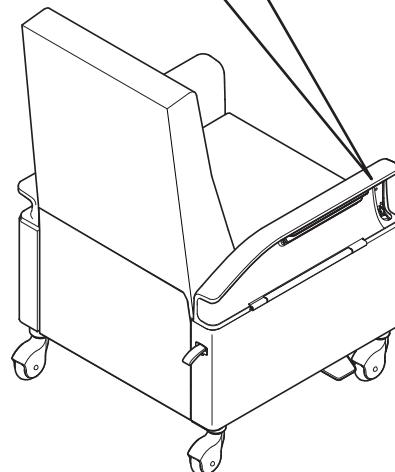
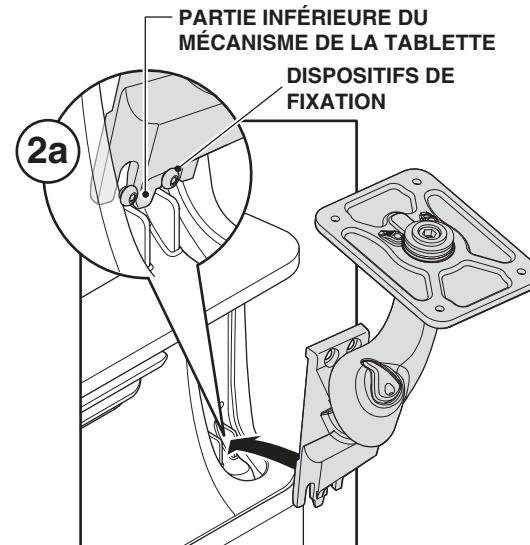
# Instructions pour la tablette Empath™

1. Poser sans serrer deux (2) fixations à tête ronde de  $\frac{1}{4}$ -20 po dans les trous de montage inférieurs à l'aide d'une clé hexagonale de  $\frac{5}{32}$  po, en laissant environ  $\frac{1}{2}$  po de filetage exposé.

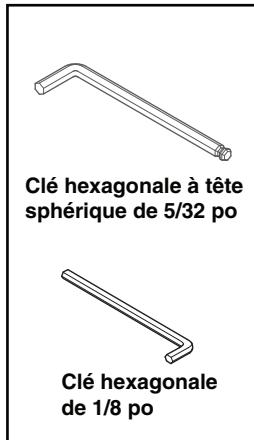
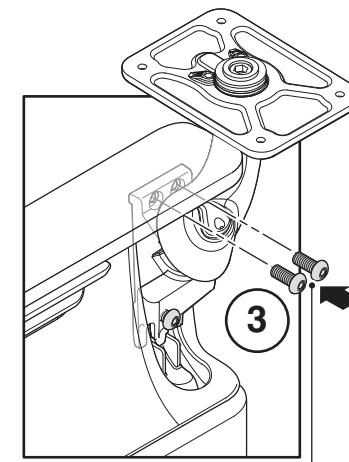
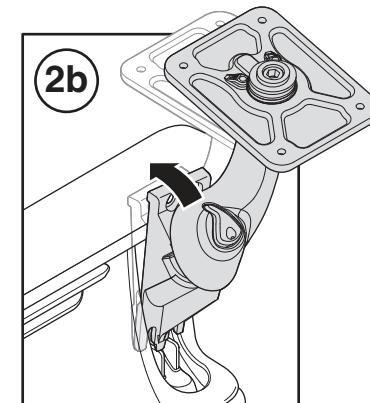


2. Repérer le bas de la base du mécanisme de la tablette sur les deux fixations inférieures (2a) et tourner le mécanisme de la tablette en position (2b).
3. Aligner les trous de fixation supérieurs du mécanisme de la tablette avec les trous des bras et installer deux (2) fixations à tête ronde  $\frac{1}{4}$ -20 à l'aide d'une clé hexagonale à tête plate de  $\frac{5}{32}$  po.  
Serrer les quatre (4) fixations à 50 po-lb.

**Note:** Tourner le bras supérieur de la tablette au besoin pour accéder aux quatre (4) fixations.



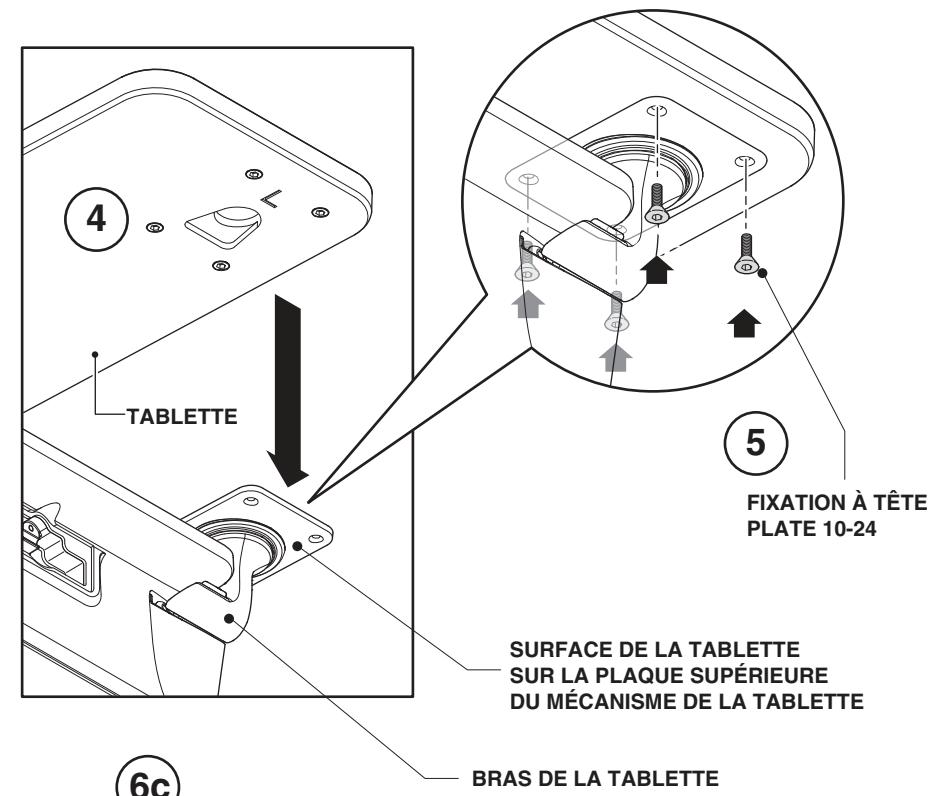
Pivoter le mécanisme de la tablette en place.



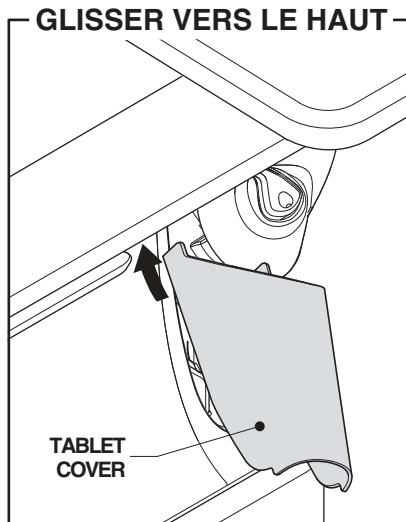
**4.** Avec le bras de la tablette en position verticale, placer la surface de la tablette sur la plaque supérieure du mécanisme. Aligner les trous de la plaque supérieure sur les trous au bas de la surface.

**5.** Tout en soutenant la surface de la tablette, installer quatre (4) fixations à tête plate 10-24 à l'aide d'une clé hexagonale de 1/8 po. Serrer les quatre (4) fixations à un couple de 30 po-lb.

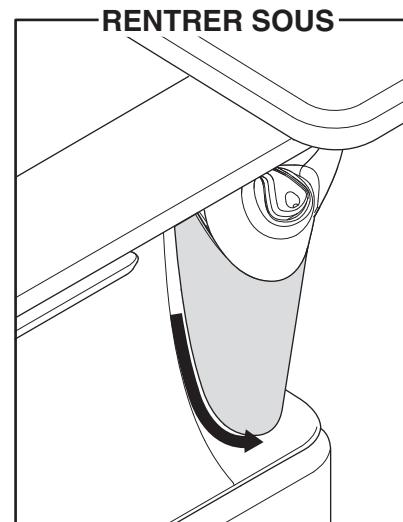
**6.** Installer le couvercle de la tablette en insérant le coin supérieur (arrière) dans la pochette du bras et en glissant le coin vers le haut en position (6a) (Note : le côté gauche faisant face à la tablette est illustrée). Plier soigneusement le couvercle et tourner sa partie inférieure vers le bas tout en rentrant le bord dans la poche du bras (6b). Plier soigneusement, enrouler le couvercle autour du mécanisme de la tablette et continuer à rentrer le bord du couvercle dans la poche du bras en travaillant autour du couvercle inférieur jusqu'au coin supérieur opposé du couvercle (avant du bras)(6c). S'assurer que le bord du couvercle est rentré dans la poche du bras et que les boutons-pression du couvercle sont engagés sur la base du mécanisme de la tablette. La vidéo d'installation se trouve à l'adresse suivante : [www.Steelcase.com/EmpathTabletInstall](http://www.Steelcase.com/EmpathTabletInstall)



**6a**



**6b**



**6c**

