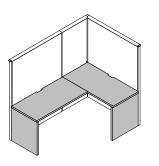
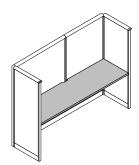
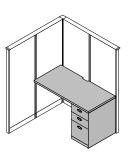
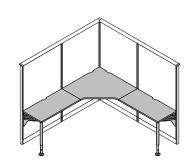
ap40[™] Worksurface, Supports & Legs









Support Plates (pages 3, 4 and 7)

Side Support Brackets (pages 3 and 4)

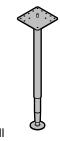


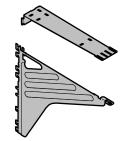


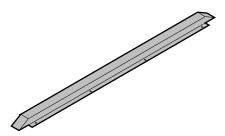
Legs (page 8)

Cantilevers (pages 4, 5, 6 and 7)









If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522)

for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500)

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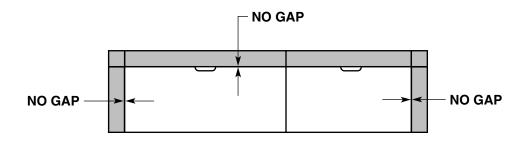
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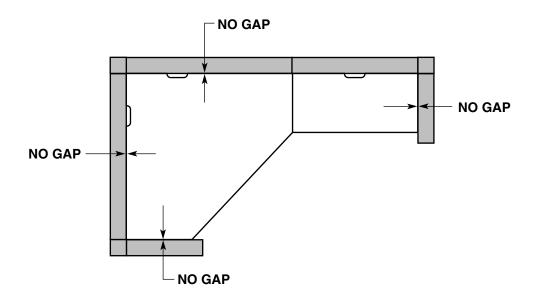
#2 Square Drive Bit

#2 Phillips Drive Bit

Bit Holder

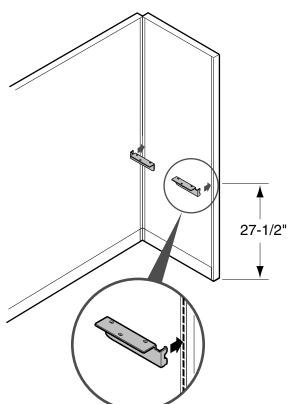
Cable Management Gaps



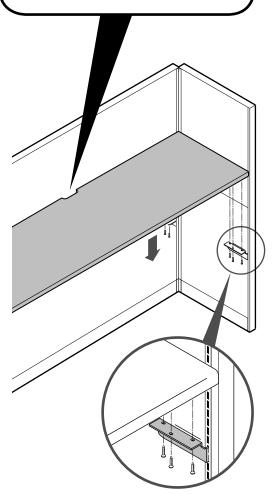


Mounting Worksurfaces

- **1.** Mark height of worksurfaces to 27-1/2". Attach the support brackets to the vertical junctions. Pilot holes are provided.
- **2.** Lay worksurfaces on supports for the entire workstation cluster, loosely securing each surface to supports, and adjust worksurfaces for optimal appearance. Secure screws starting with corner workstation.

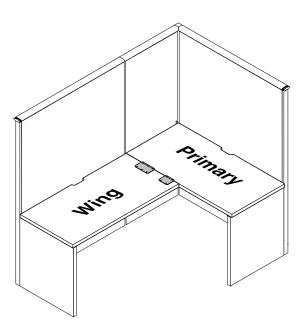


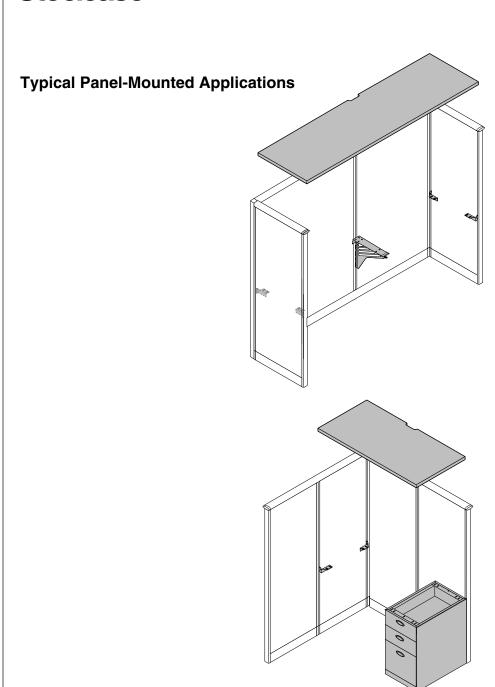
TIP: Scallop covers must be handled with care to avoid damage. Using the scallops as a handhold is not recommended. Replacement scallop covers are available in 10-packs by ordering service pack 891503042SR. A hot glue gun is recommended for repairing or replacing scallops.

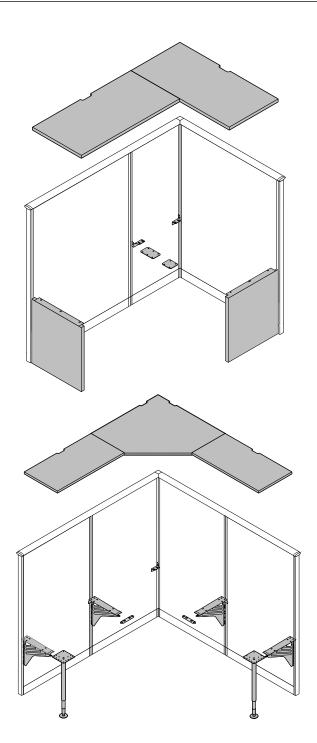


Attaching Adjoining Worksurfaces with Support Plates

Place support plates as shown. Secure a screw in all available holes.

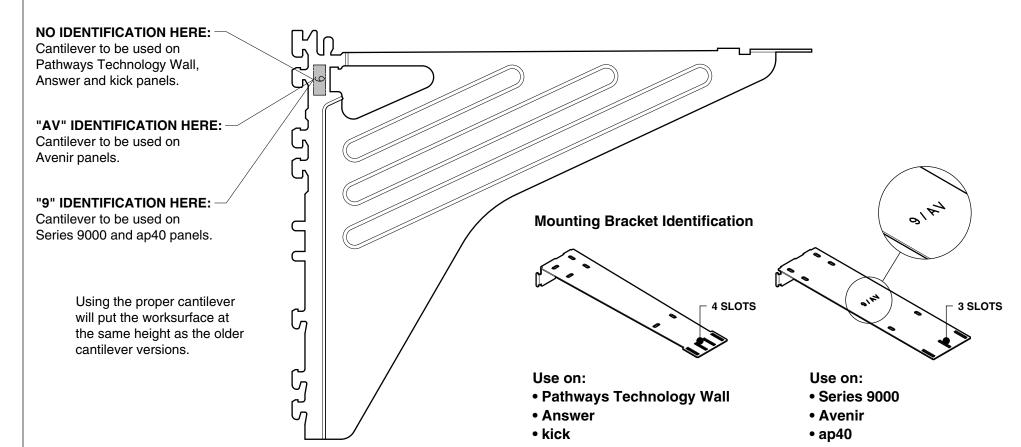






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Cantilever Identification

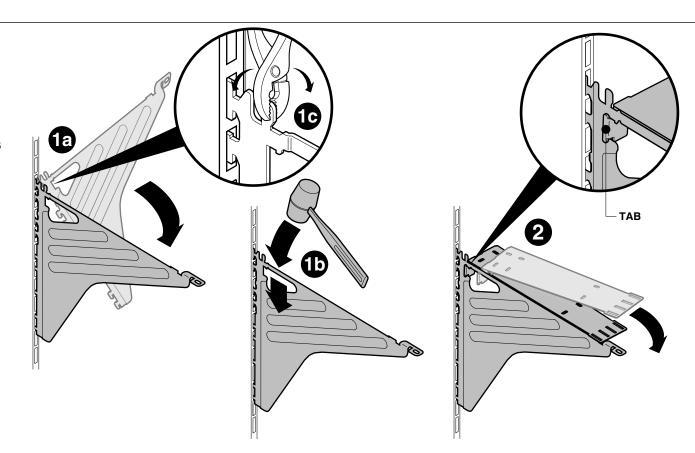


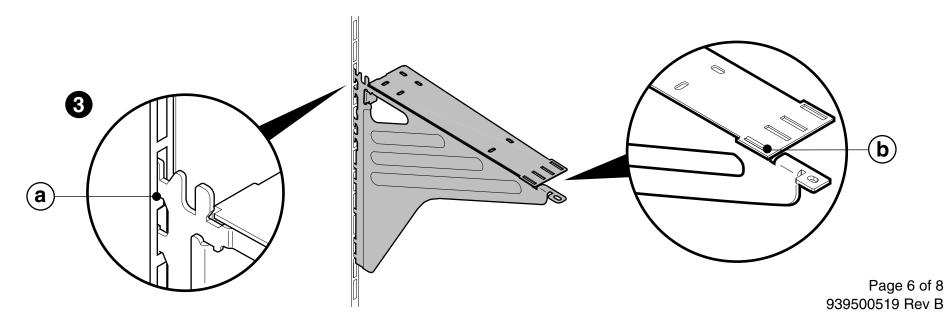
NOTE:

Use of improper mounting plate can result in worksurface edge damage.

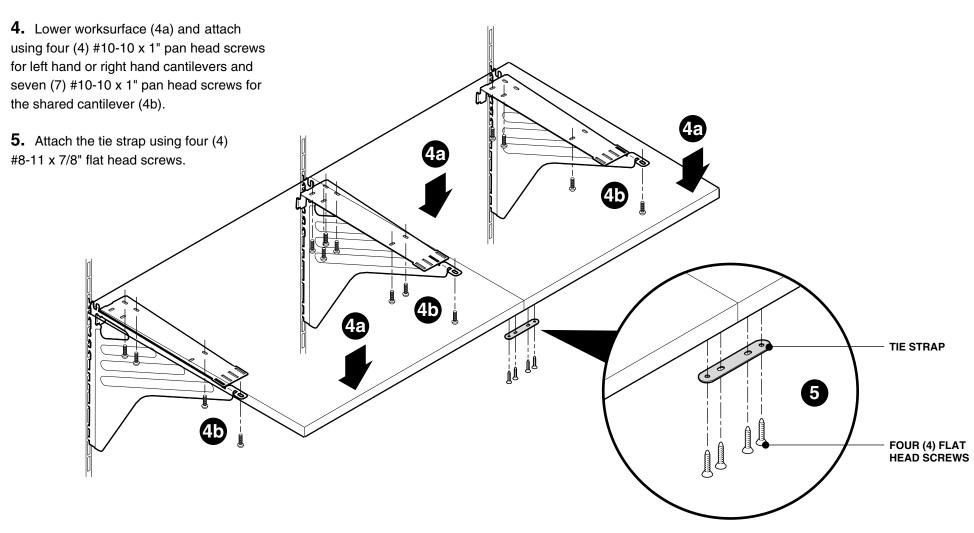
Mounting On-Module Cantilevers

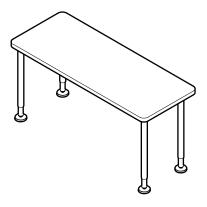
- 1. Insert top hook of cantilever into vertical slot, swing down into the vertical position (1a). Tap into position with a mallet (1b). **NOTE:** The tab shown in the close-up (1c) provides 1/2" spacing on the panels. Remove this tab when used on ap40 panels.
- **2.** Tip mounting plate and insert tab through the cantilever for left, right or shared conditions.
- **3.** Check to make sure the cantilever is fully engaged at the locations shown as 'a' and 'b'.



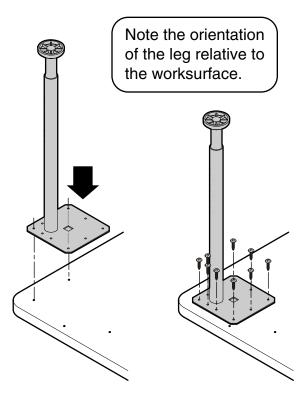


Mounting On-Module Cantilevers





Attaching Legs to Worksurfaces



Attaching Worksurface Reinforcement Brace

- **1.** For worksurfaces without legs, measure 6" in from the front edge of the worksurface on its bottom side. For worksurfaces with legs, measure 7-1/2" from the front edge. Use the support brace as a straight edge.
- **2.** Center the 57" brace on the worksurface bottom, left to right, and align with the pencil mark. Use the brace as a template for pilot holes.
- **3.** Fasten the support brace to worksurface bottom using the screws provided.

