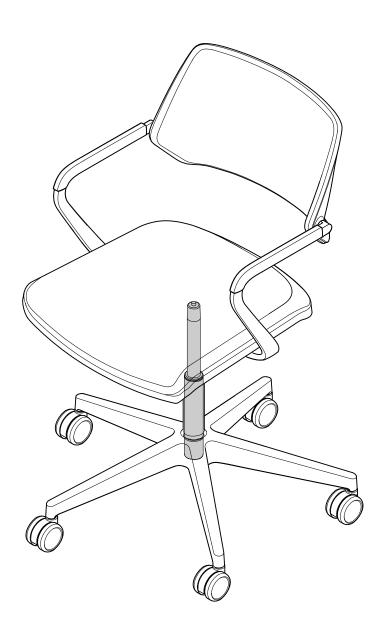
428 QiVi[™] - Cylinder Replacement



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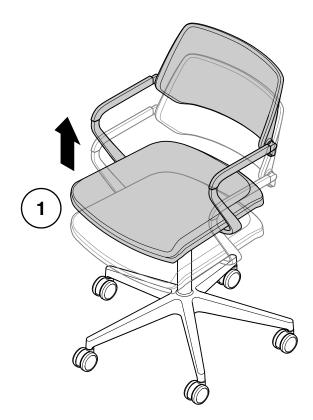
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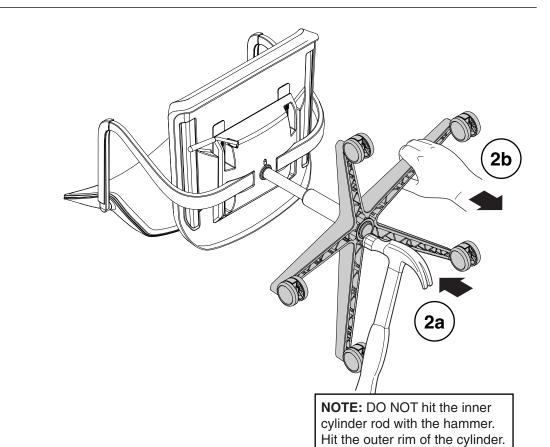
939542804 Rev C

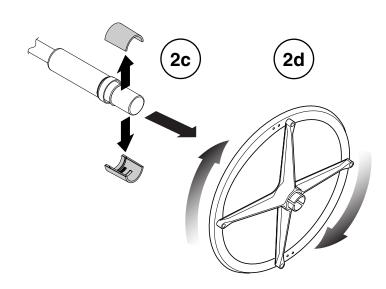
PNEUMATIC CYLINDER **REMOVAL TOOL**

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- **1.** Raise the chair to its highest height.
- 2. Lay chair on its side, on a clean, scratch resistant surface. Hit bottom of the cylinder with a hammer (2a) while pulling forward on the chair base (2b). Remove the chair base. Remove the two (2) base bushings from the bottom of the cylinder (2c), (not applicable for stools). If stool, remove stool ring by turning (2d).

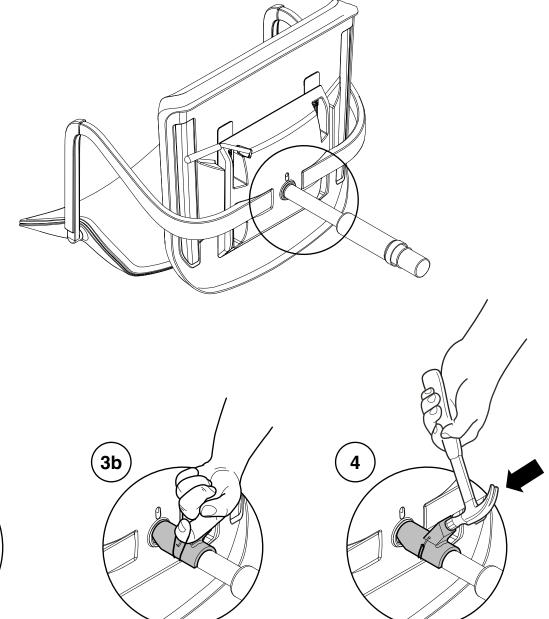


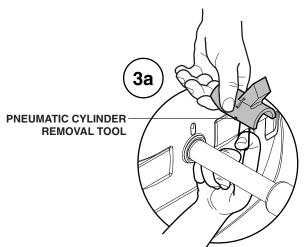


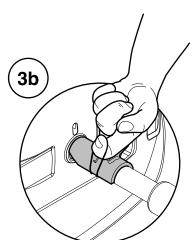


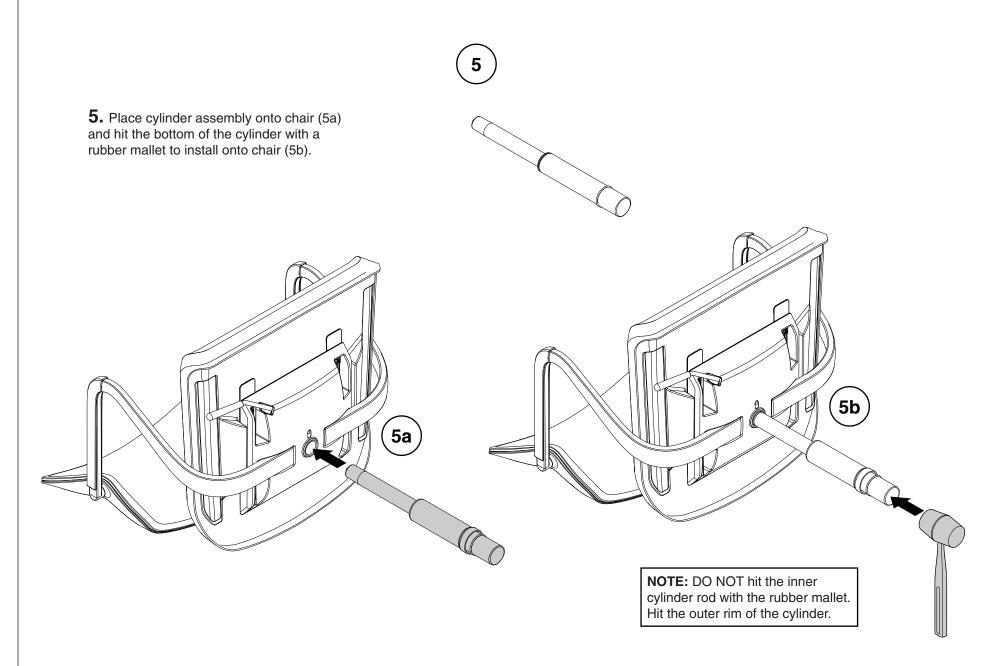
- 3. Install the pneumatic cylinder removal tool (part number 879100100) on the top part of the column, as close as possible to the control.
- **4.** Apply lifting force to the column, with one hand. With the hammer in the other hand, give the removal tool several solid hits, on the flat part.

If pneumatic cylinder does not separate from control, apply WD-40 where lift is embedded into control. Wait approx. 20 minutes and repeat step 4.

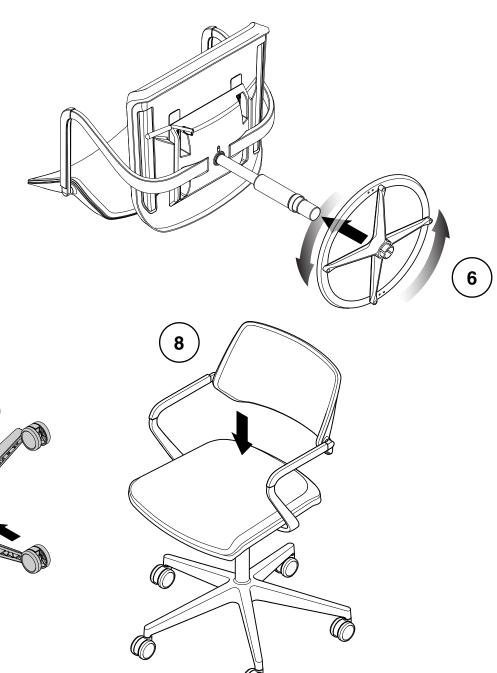


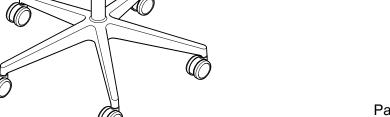






- **6.** If stool, install stool ring by turning.
- **7.** Install chair base assembly that was removed in step 2b with rubber mallet to the bottom of the cylinder.
- **8.** Flip chair over and sit in chair to seat the cylinder into the chair control and base.





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