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1. With the chair upside down, insert the tapered end of the pneumatic cylinder into the chair control.
2. Install the plastic spacer, pin support and ball bearing assembly as shown.
3. Press the retainer sleeve into the pin support until it engages into the holes.
4. Slide the support bracket over the pin support and attach to the chair control with four (4) bolts.
5. Slide the foot ring cover and the foot ring upside down over the pin support and align the attachment hole with the adjustment slots. Install the adjustment pin with 60-90 in-lbs torque. Snap the foot ring cover over the foot ring spokes.
6. Slide base assembly upside down over the cylinder and inside the pin support, aligning the grooves on the base assembly sleeve with the ribs in the retainer sleeve.
7. Install the pneumatic cylinder retainer clip.

