

## Privacy Wall & Glass Selections - Solid and Glass Wall Panels

### Non-Seismic Applications\*

\* The building's Engineer of Record must be consulted to determine if there are any seismic requirements.

#### CAUTION

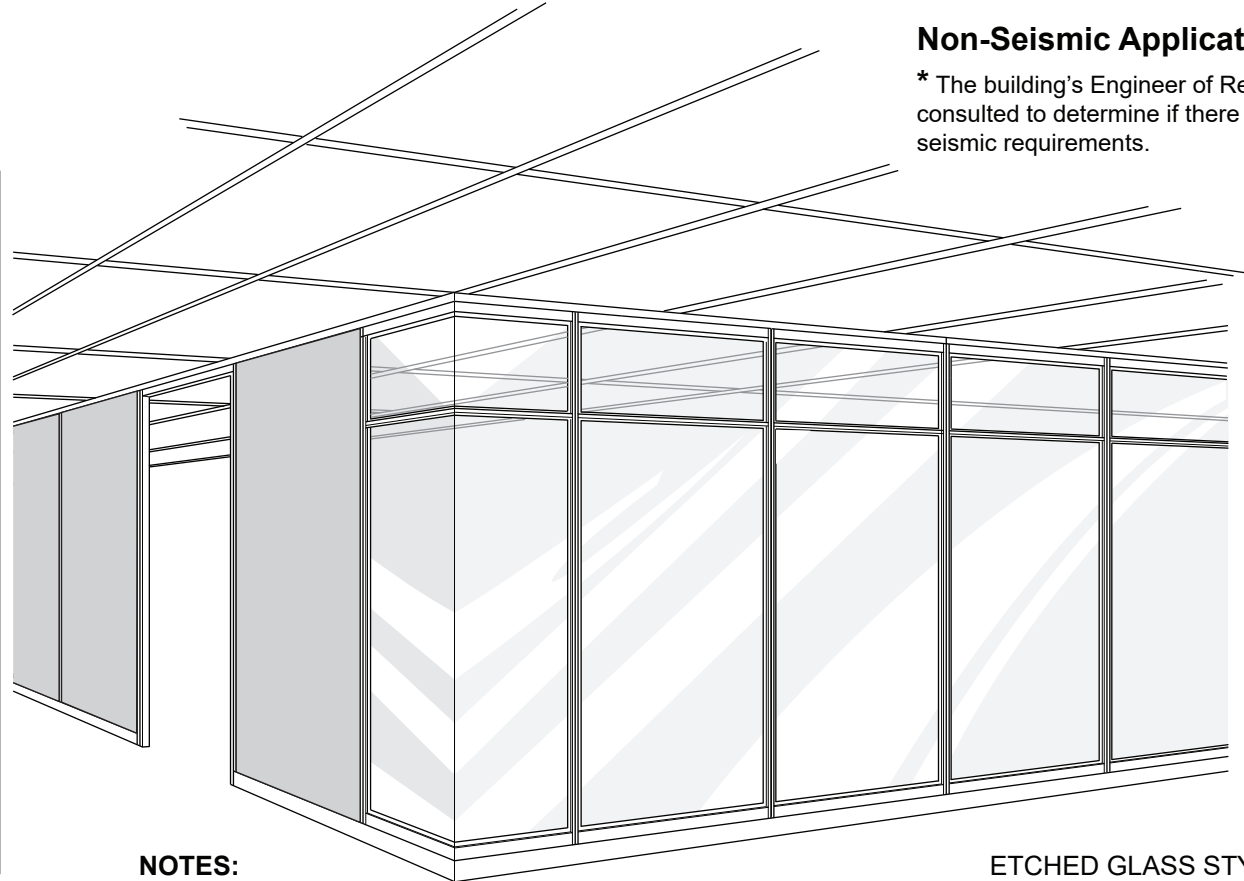


**CRUSH HAZARD!**  
FAILURE TO PROPERLY  
SECURE PRIVACY WALL TO  
THE BUILDING COULD RESULT  
IN PERSONAL INJURY.

Read the entire Assembly Directions before beginning installation.

Building construction varies greatly. The Building's Engineer of Record is responsible for the design of building floors, ceilings and walls which Privacy Wall attaches to and must verify the adequacy of the mounting solutions, even if provided by Steelcase.

The building owner or designated agent is responsible for verifying that the installation is in compliance with all local codes and regulations.



#### NOTES:

For etched/pattern glass orientation please refer to the installation drawings. Unless noted otherwise, use the default.

#### DEFAULT GLASS ORIENTATION:

##### ETCHED GLASS:

Rough side to go on the **inside** of the office space.

##### PATTERN GLASS:

Rough side to go on the **outside** of the office space.

All joints between the glass must be sealed with a silicone sealant in order to be code compliant.

To modify a feature strip and allow access to the panel slots for hang-on furniture see assembly direction 939500053.

#### ETCHED GLASS STYLES:

- Satin
- Mist

#### PATTERN GLASS STYLES:

- Waterfall
- Bamboo
- Harp
- Mirage

888.STEELCASE (888.783.3522)

www.steelcase.com

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Grand Rapids, MI 49501 U.S.A.

Tools

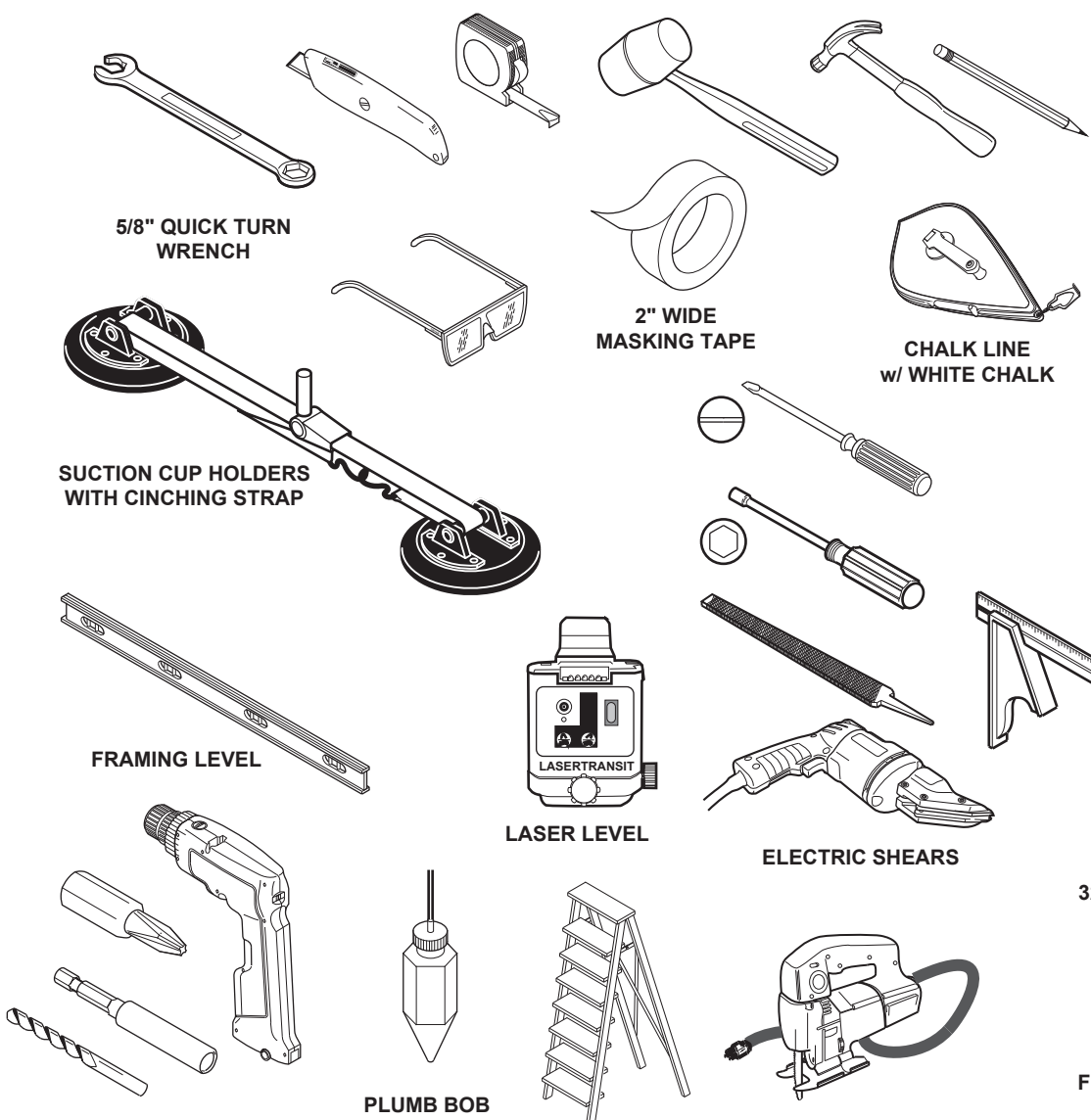
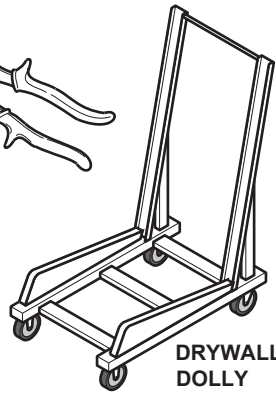

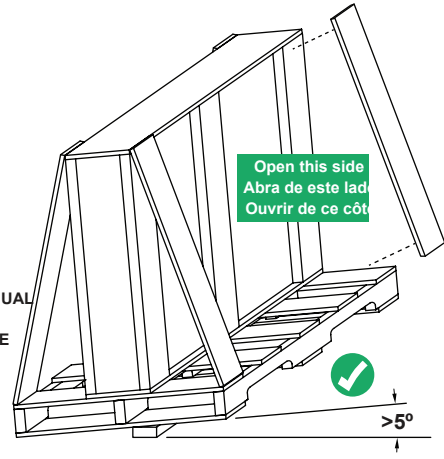







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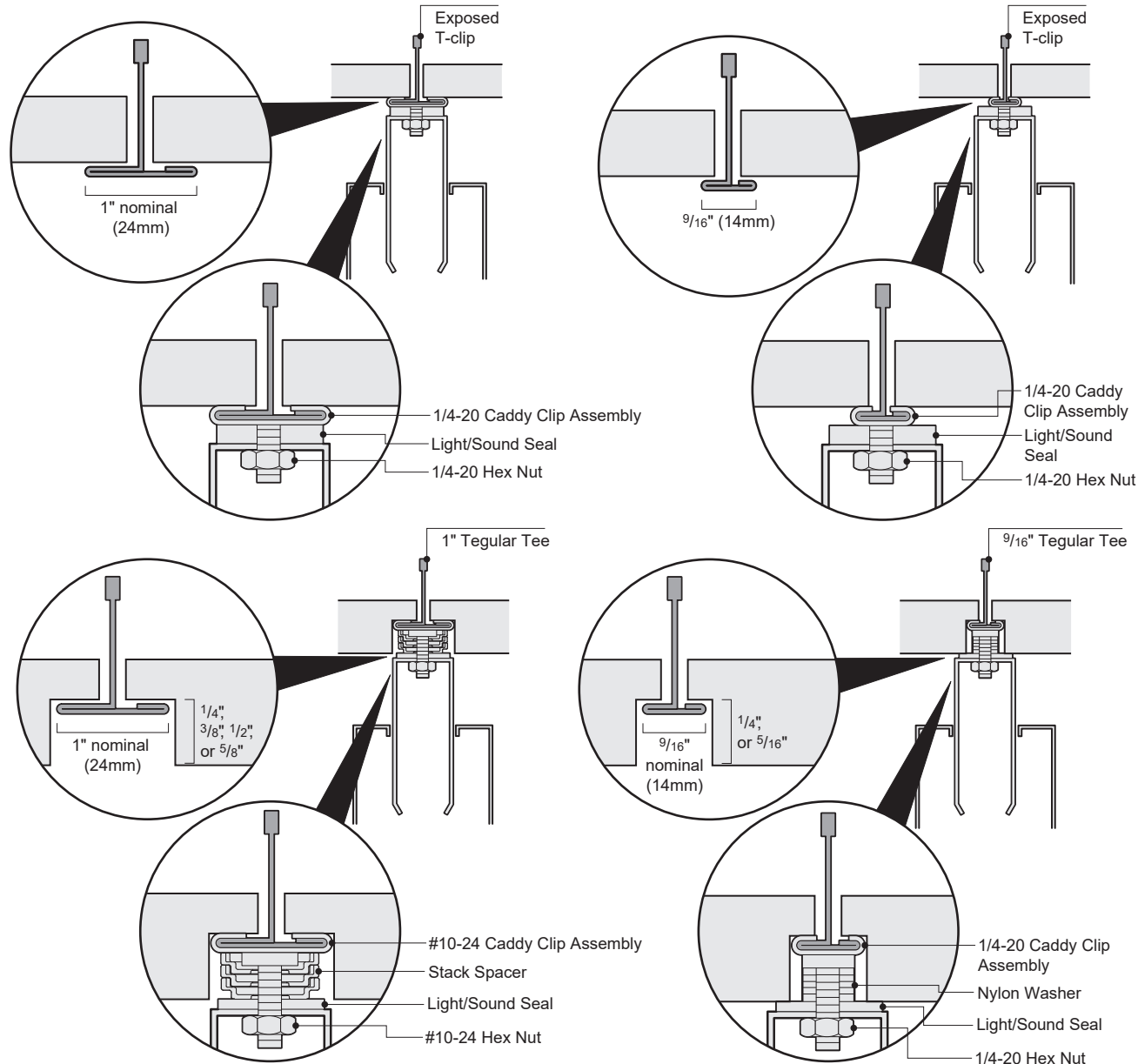


⚠ WARNING ⚠ ADVERTENCIA ⚠ AVERTISSEMENT		
 <p><b>READ DIRECTIONS AND MANUAL FIRST</b> LEA PRIMERO LAS INSTRUCCIONES Y EL MANUAL LISEZ D'ABORD LES DIRECTIVES ET LE GUIDE</p>		 <p><b>RISK OF SERIOUS INJURY</b> RIESGO DE LESIONES GRAVES RISQUE DE GRAVES BLESSURES!</p>
Safety Instructions    Instrucciones de Seguridad    Consignes de Sécurité		
<div style="display: flex; justify-content: space-around; align-items: center;">     </div>		
<ul style="list-style-type: none"> <li>• Before opening, ensure crate is stable and tilted at least 5 degrees to prevent glass from falling out.</li> <li>• To open, cut any bands first and pry off boards on front of crate.</li> <li>• Before removing glass, check crate and remove protruding nails or screws that could scratch glass.</li> <li>• Wear appropriate personal protective equipment (safety glasses, gloves, safety shoes and skin protection).</li> <li>• Tempered Glass is very heavy and can shatter while handling. Use two or more people to handle glass.</li> <li>• Handle carefully. A scratched surface, damaged surface, or edge impact can cause the glass to shatter suddenly into sharp pieces.</li> </ul>		
<ul style="list-style-type: none"> <li>• Antes de abrir, asegúrese de que la caja esté estable e inclinada al menos por 5 grados para evitar que el vidrio se salga de la caja.</li> <li>• Para abrir, corte primero las bandas de embalaje y luego separe las tablas del frente de la caja.</li> <li>• Antes de retirar el vidrio, chequee la caja y quite los clavos o tornillos salientes que puedan rayar el vidrio.</li> <li>• Use el equipo apropiado de protección personal (gafas de seguridad, guantes, zapatos de seguridad y protección para la piel).</li> <li>• El vidrio templado es muy pesado y se puede romper durante su manipulación. Use dos o más personas para manipular el vidrio.</li> <li>• Manéjelo con cuidado. Una superficie rayada o dañada, o el impacto sobre el borde pueden causar que el vidrio se rompa de repente en trozos afilados.</li> </ul>		
<ul style="list-style-type: none"> <li>• Avant d'ouvrir, assurez-vous que la caisse à claire-voie est stable et inclinée d'au moins 5 degrés pour éviter que la vitre bascule hors de la caisse.</li> <li>• Pour ouvrir, coupez d'abord les bandes d'emballage, puis écarter les bords sur le devant de la caisse.</li> <li>• Avant de retirer la vitre, vérifiez la caisse et enlevez les clous ou les vis qui pourraient dépasser et qui pourraient égratigner la vitre.</li> <li>• Portez de l'équipement de protection individuelle approprié (lunettes de sécurité, gants, chaussures de sécurité et vêtements de protection).</li> <li>• Le verre trempé est très lourd et peut se briser en éclats lorsqu'on le manipule. Au moins deux personnes sont nécessaires pour manipuler la vitre.</li> <li>• Manipulez avec soin. Une surface égratignée ou endommagée ou encore un choc sur le rebord peut faire en sorte que le verre se brise soudainement en éclats tranchants.</li> </ul>		

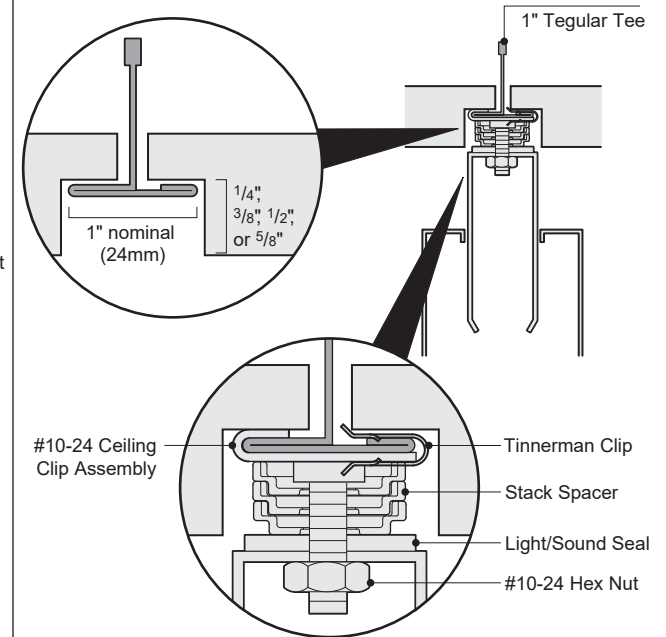
## Channel Mounting Options\*

\* The building's designated design professional (Architect or Engineer) must verify that the ceiling grid is adequate to support lateral loads imposed by Privacy Wall. Local codes may require independent bracing.

### Exposed Tee Grids - Privacy Wall Fastener Kits



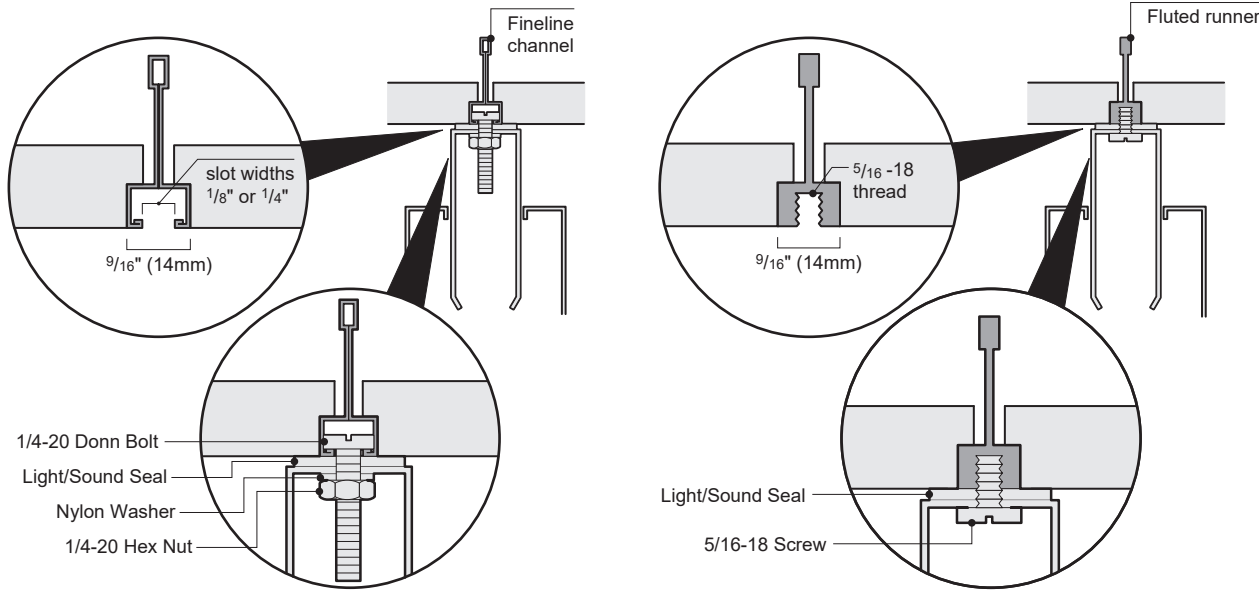
### Exposed Tee Grids - Privacy Wall Fastener Kit Tinnerman Clip Style (Recessed Version)



## Channel Mounting Options (Continued)\*

\* The building's designated design professional (Architect or Engineer) must verify that the ceiling grid is adequate to support lateral loads imposed by Privacy Wall. Local codes may require independent bracing.

### Bolt and Screw Grids - Privacy Wall Fastener Kits



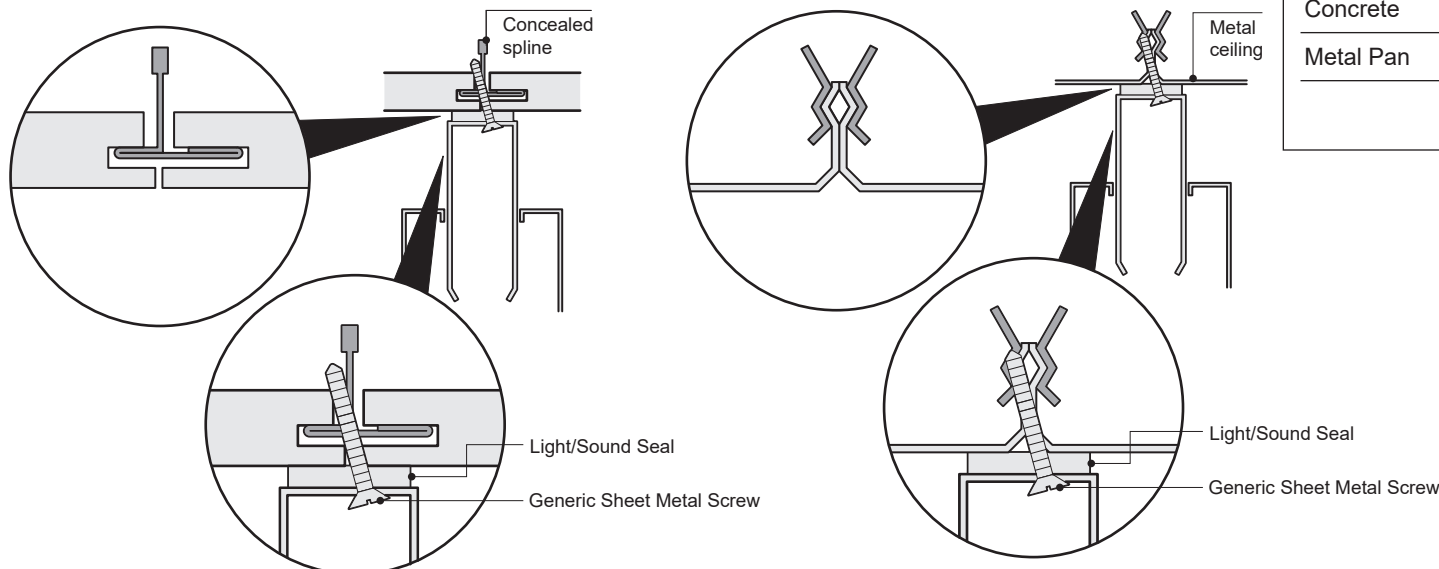
The following hardware is **NOT** supplied with the product, but is commonly used for attachment for common building construction.

**NOTE:** Mounting hardware must be specified/verified by the designated design professional or approved by the AHJ.

**For these and other types of ceilings, the following fasteners can be sourced locally by the installer:**

Concealed spline	#7-17 x 1-5/8" Bugle Head Self-Drilling Screws
Drywall	#14 - 1" Phillips Head SMS with plastic anchor
Plaster	1/4-20 Toggle Bolt
Concrete	Tapcon Anchor x 2"
Metal Pan	#7-17 x 1" Bugle Head Self-Drilling Screws

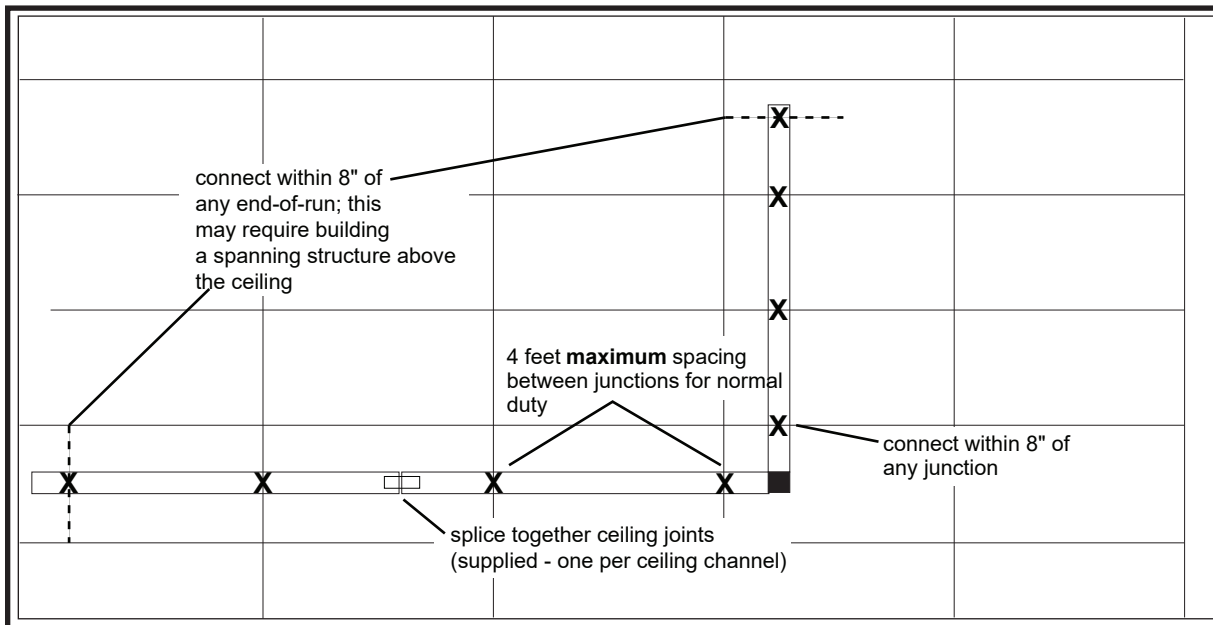
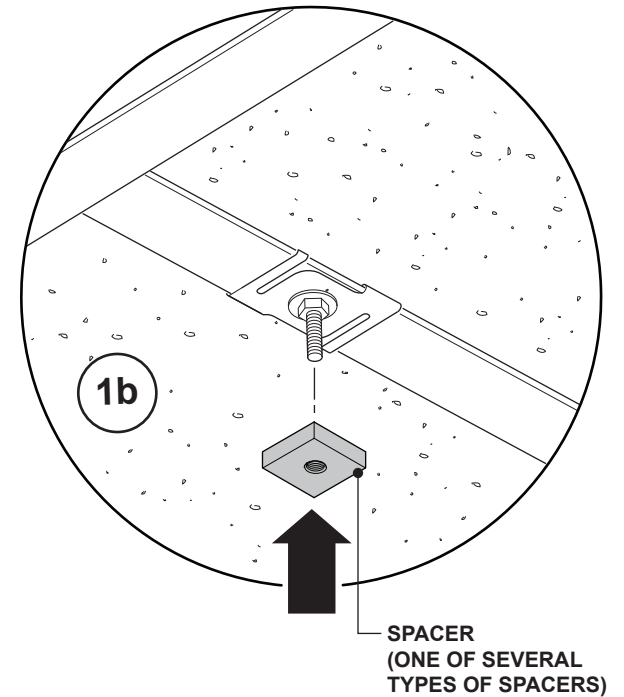
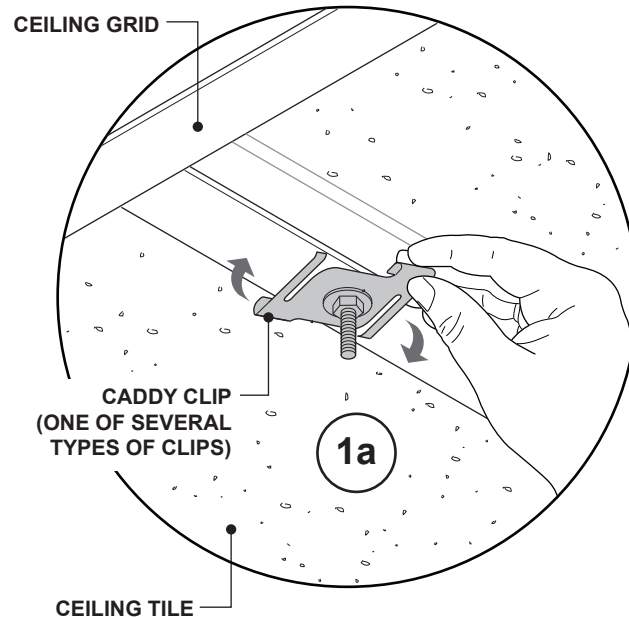
### Concealed Grids - Field-Purchased Generic Fasteners



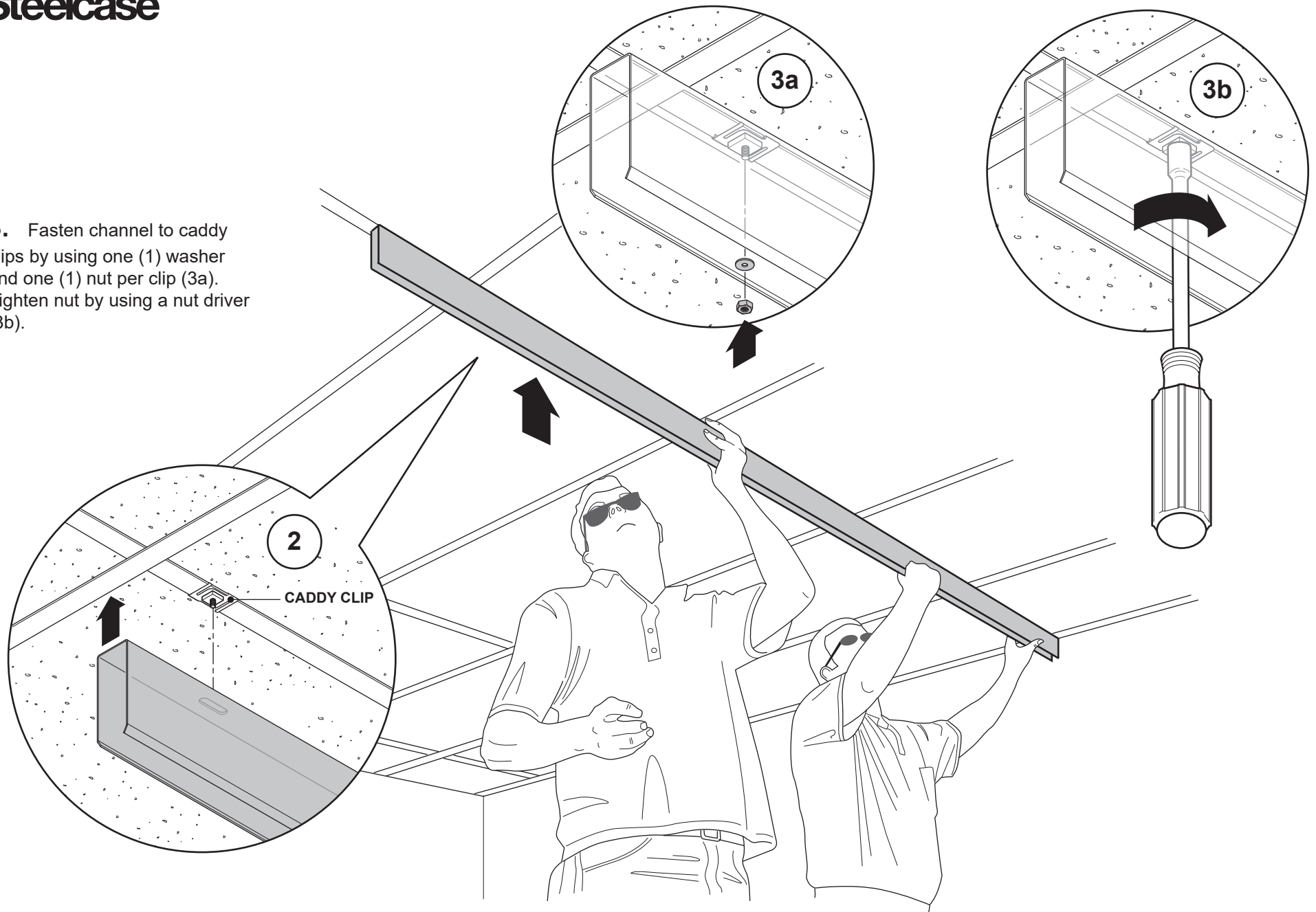
## Installing Ceiling Channels

**1.** Attach the ceiling track to your ceiling in compliance with local building codes and common local practice as directed by the lead installer. See 'channel mounting options' for typical handling of common ceiling conditions.

Connections should be made at least every four feet for normal duty and at least every two feet for heavy duty and along straight runs, and within eight inches of the end of any run. Each off-module connection or junction should also have a connection within eight inches of the joint.



**3.** Fasten channel to caddy clips by using one (1) washer and one (1) nut per clip (3a). Tighten nut by using a nut driver (3b).

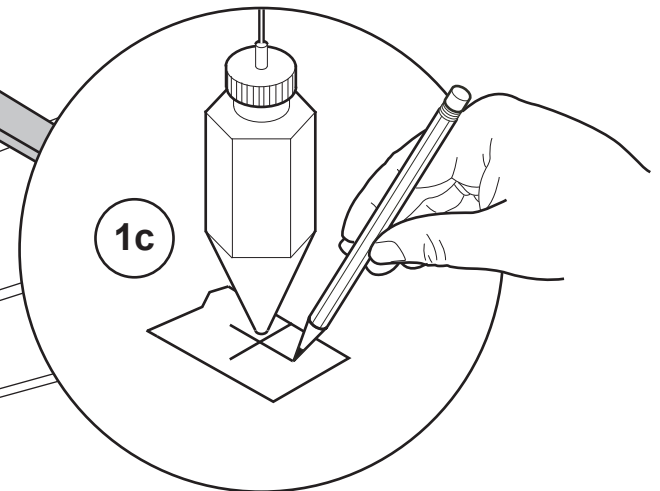
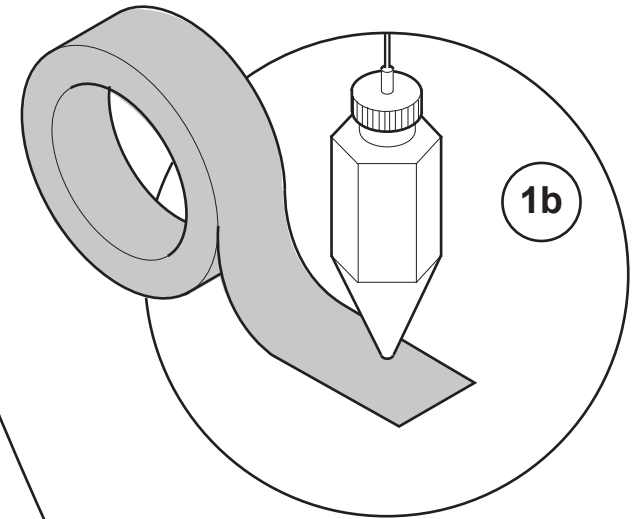
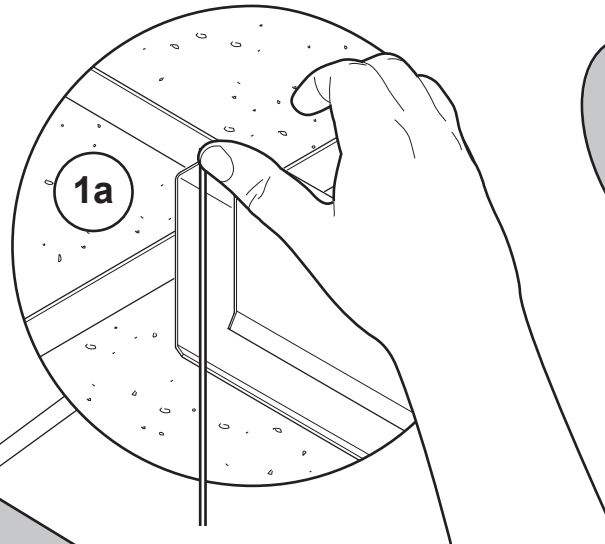
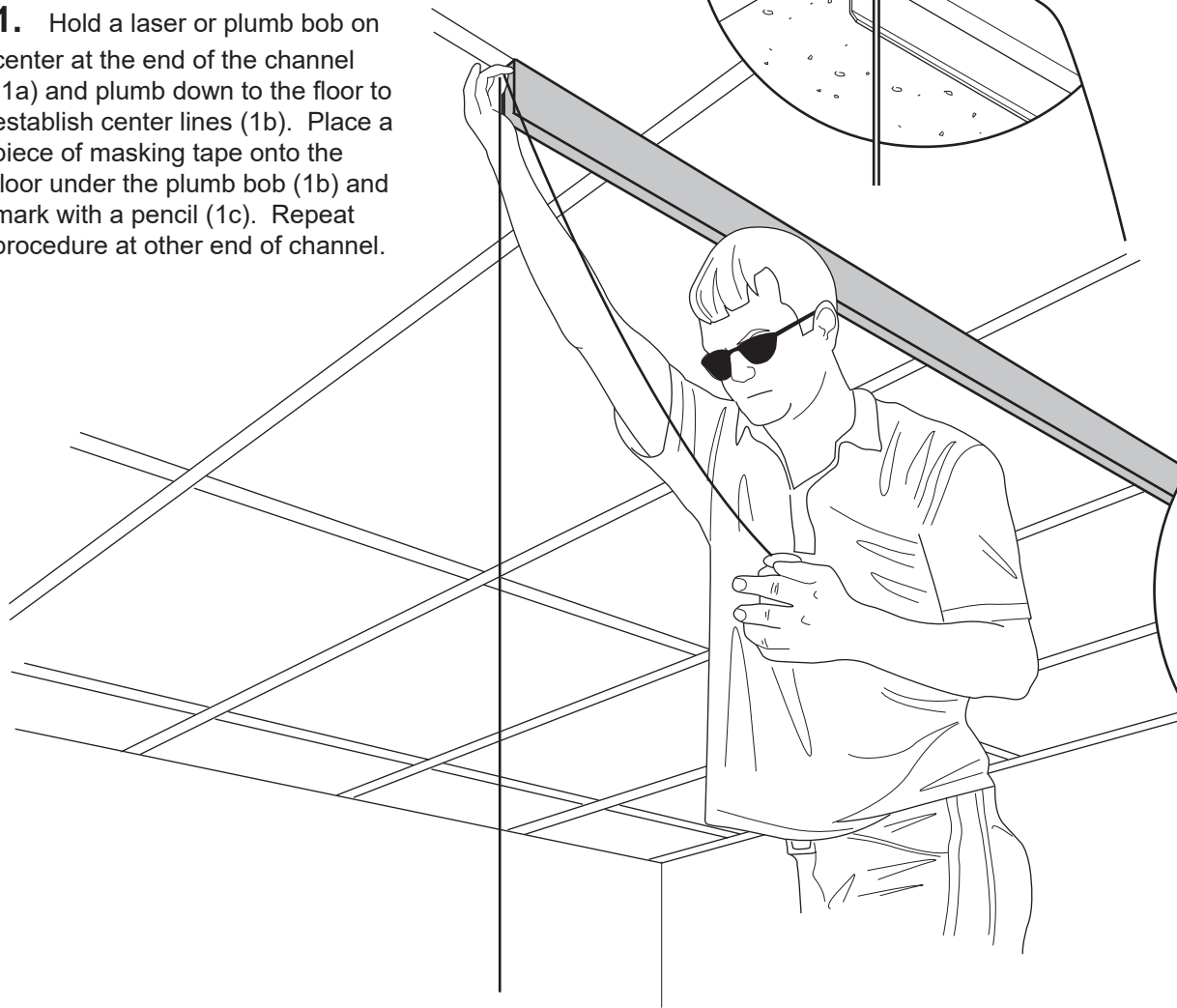




The following steps are applicable for Privacy Wall and Glass Selections

## Installing the Panels

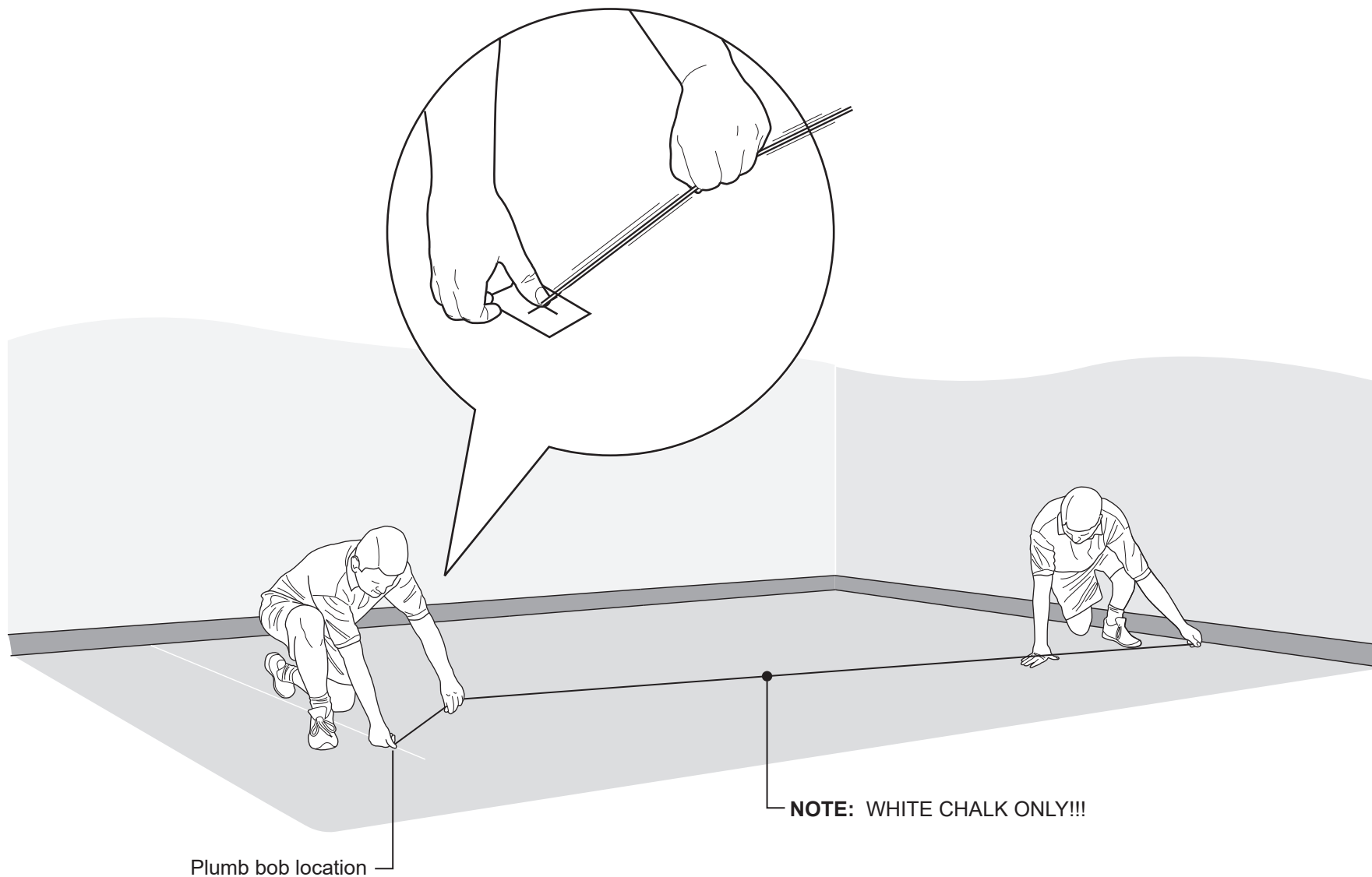
**1.** Hold a laser or plumb bob on center at the end of the channel (1a) and plumb down to the floor to establish center lines (1b). Place a piece of masking tape onto the floor under the plumb bob (1b) and mark with a pencil (1c). Repeat procedure at other end of channel.



**TIP:** Use about 1" to 1-1/2" piece of tape so that the wall covers the tape as you install the wall.



2.



**CAUTION:** When installing Steelcase Privacy Solid Wall over Steelcase Low-Profile floor, floor gripper part number Q0255035001 **MUST** be applied to all leveler screws to distribute wall / applied furniture loading. Failure to consider application and loading may result in wall disengagement from ceiling track, resulting in personal injury.

## 5" BASE option only

**NOTE:** When the Privacy Wall is fully loaded, the wall has the potential to deliver 1,200 pounds per leveler screw to floor condition. Leveler screws loaded to 1,200 pounds will exert local pressure loading of 11,000 PSI. Floor type / Steelcase product application must be properly matched in accordance with local building codes and floor condition to avoid flooring damage and ensure proper performance of Steelcase Wall Systems.

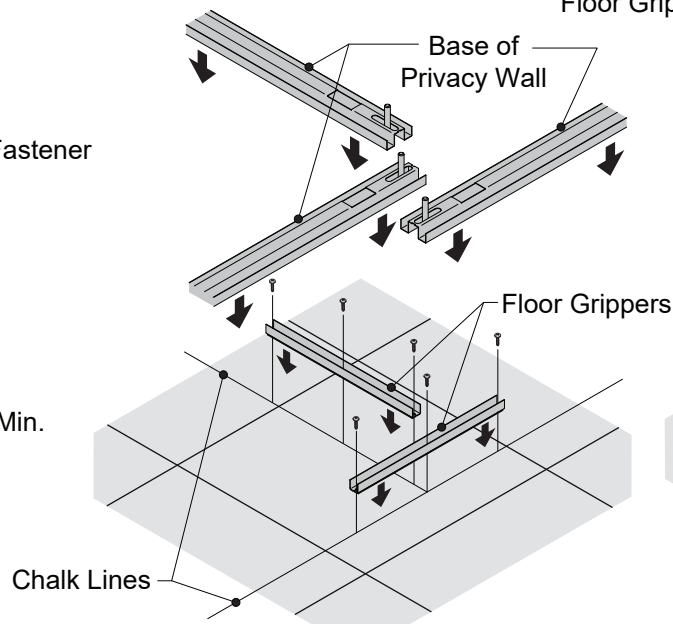
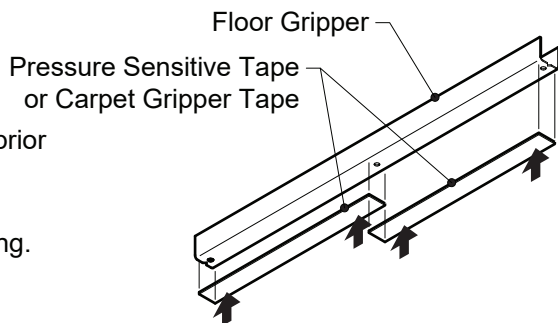
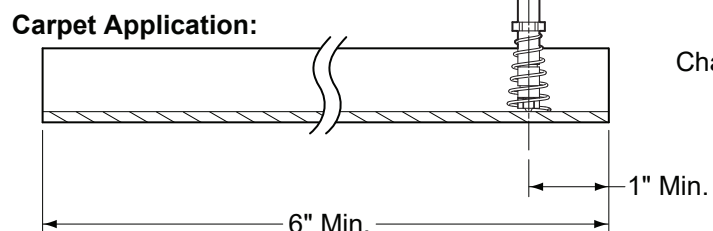
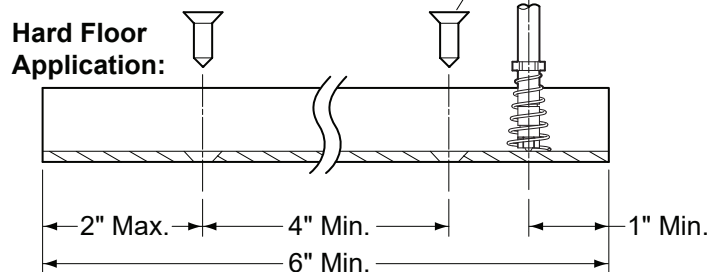
**NOTE:** Mounting hardware must be specified/verified by the designated design professional by the AHJ.

### Process for Carpet and Tile Floor tape application ONLY

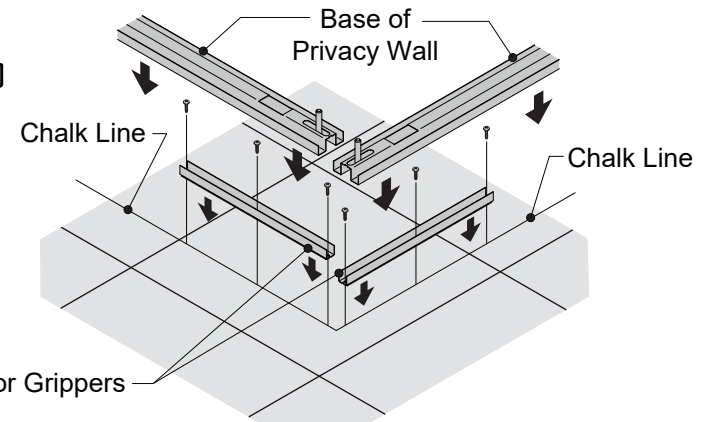
- Floor gripper to be cleaned using Acetone soaked cloth prior to applying pressure sensitive tape or carpet gripper tape.
- Attach pressure sensitive tape for 24 hours prior to loading. (Confirm application with local building codes)
- or
- Attach carpet gripper tape for 24 hours prior to loading. (Confirm application with local building codes)

### Mechanical fastening ONLY

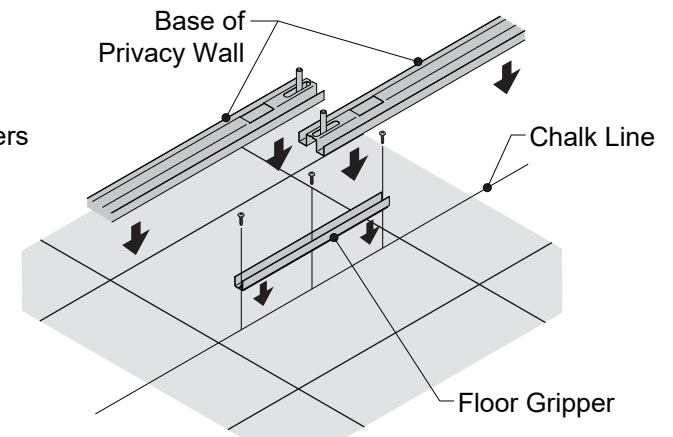
- Consult local building codes.



**'T' Configuration**  
**NOTE:** Fasteners shown for mechanical fastening only.



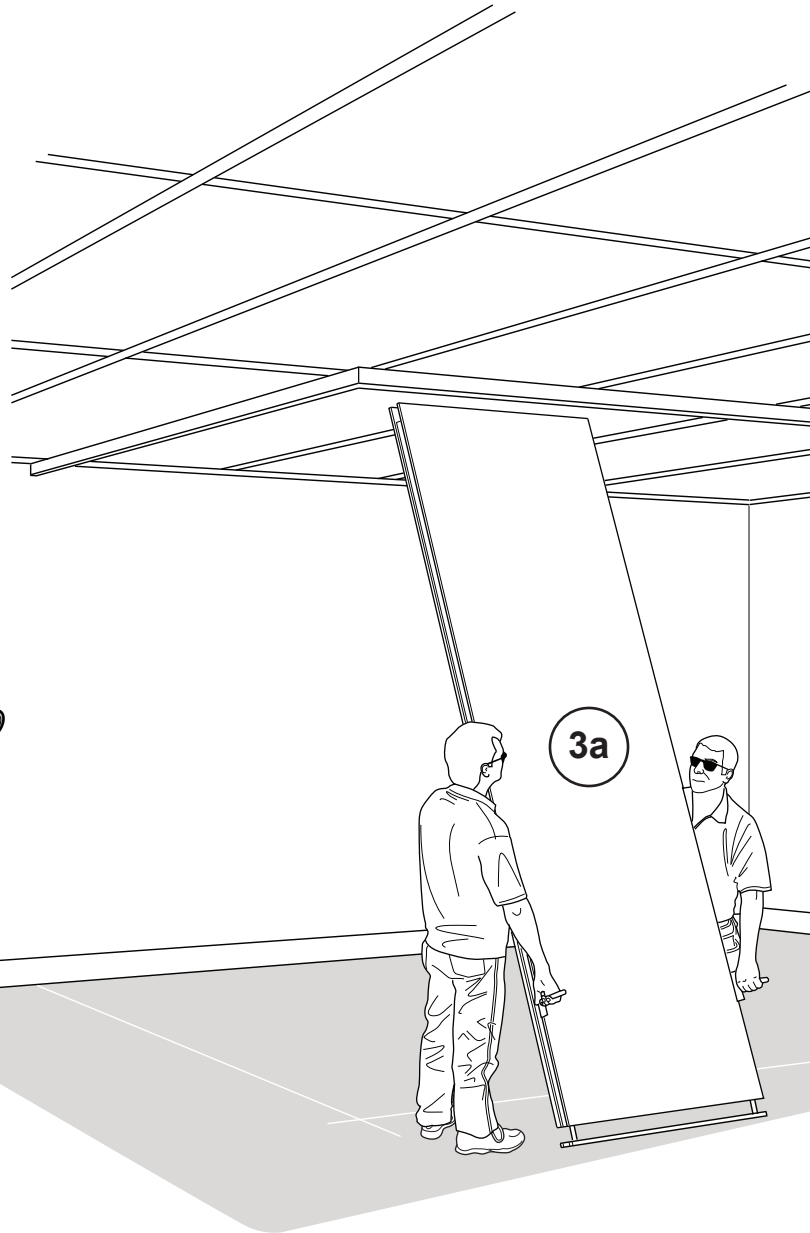
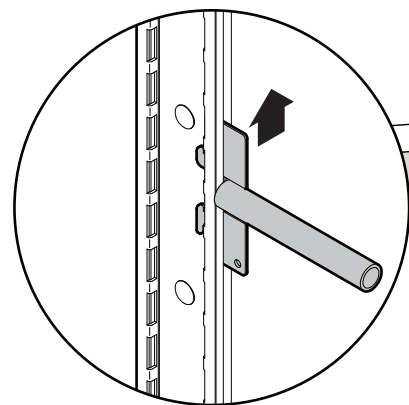
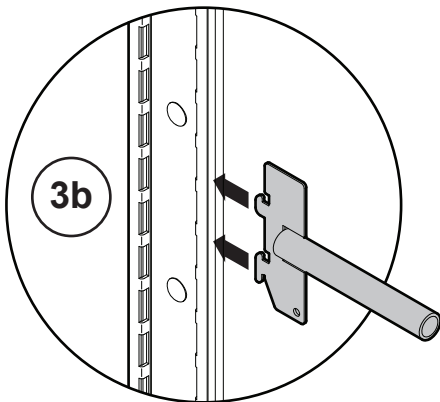
**'L' Configuration**  
**NOTE:** Fasteners shown for mechanical fastening only.



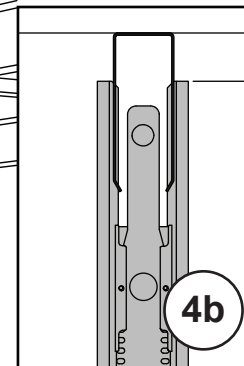
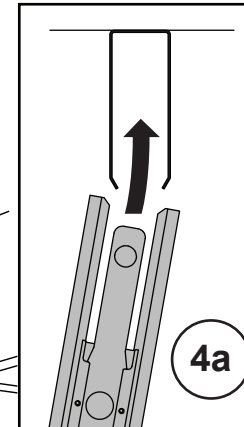
**In-line Configuration**  
**NOTE:** Fasteners shown for mechanical fastening only. Page 10 of 32

**3.** Using two installers, stand panel upright (3a) using the panel installation tool (not supplied) (3b).

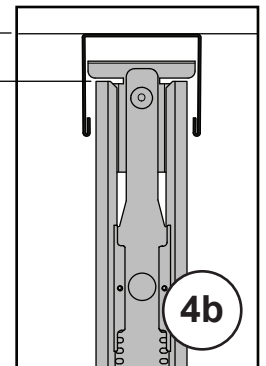
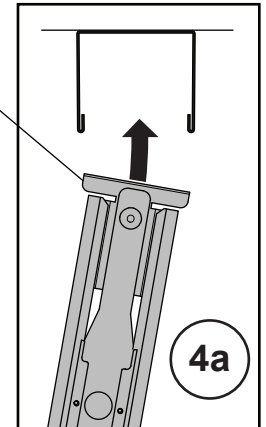
**4.** Carefully guide the panel under the recessed or overlapping channel (4a). Lift and set into place (4b).



**RECESSED CHANNEL**



**OVERLAPPING CHANNEL**



Post  
Extension  
Stabilizer

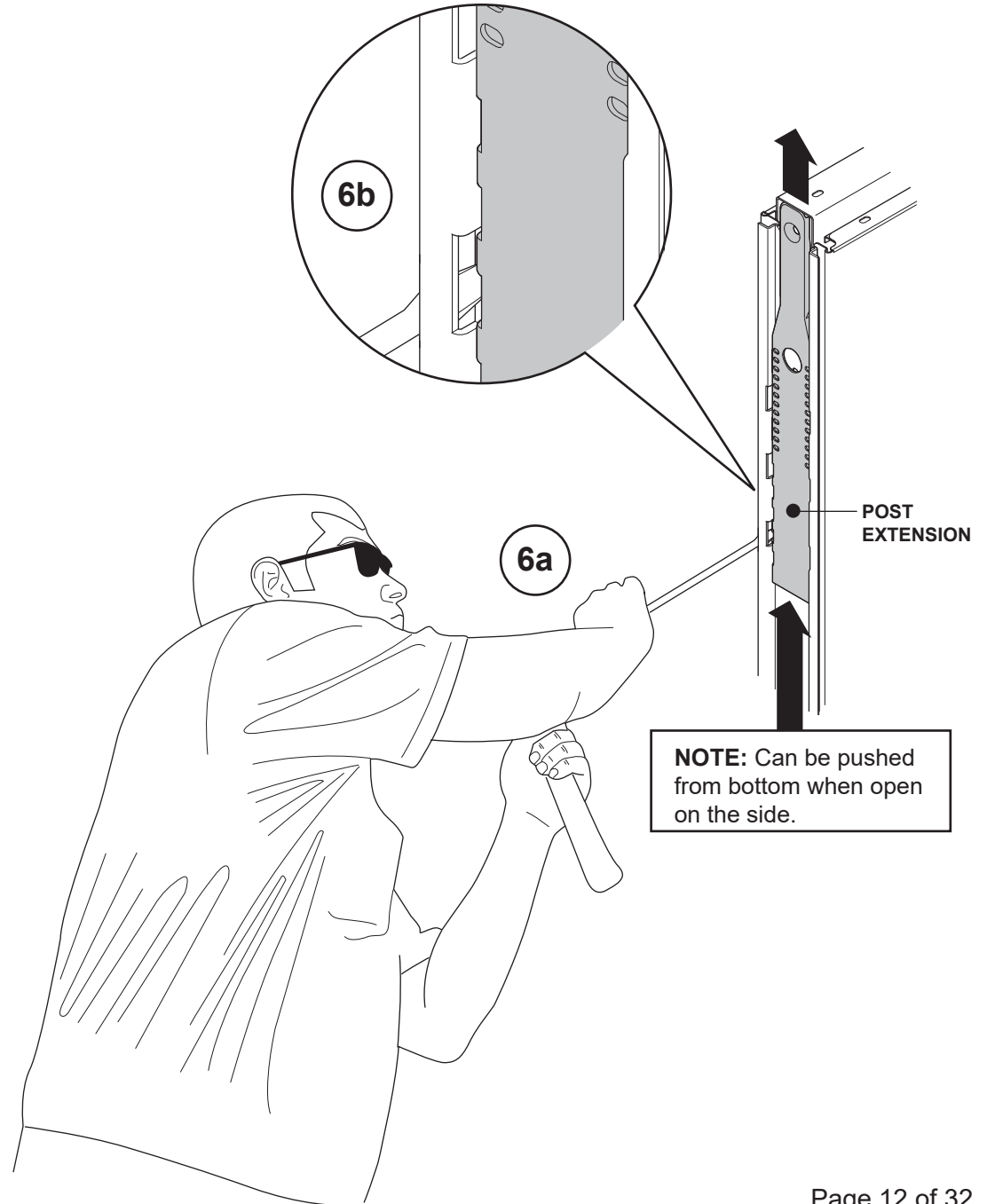
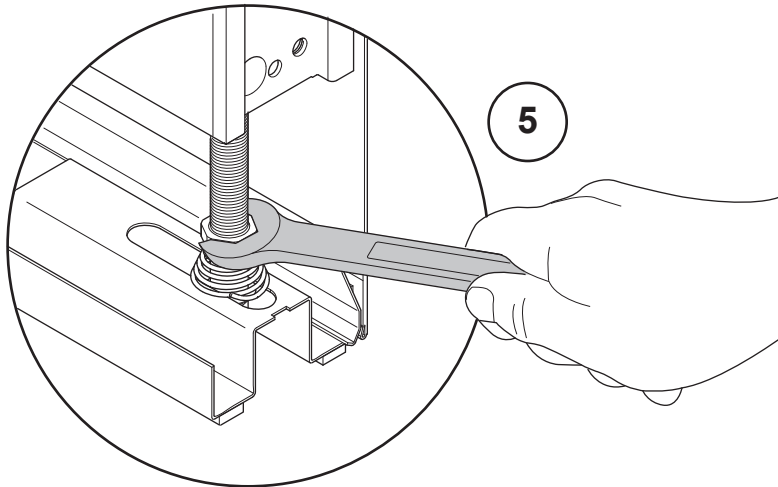
$1\frac{1}{4} \pm \frac{1}{2}$

- 5.** Adjust leveler to support proper panel to panel alignment.

**NOTE:** Maximum mismatch between vertical slots, for panels mounted next to each other, is 1/16".

- 6.** Engage the post extension by inserting a screwdriver into the slots and slowly tapping the extension upward (6a) by engaging the small holes in the extension (6b). Extend fully to top of ceiling channel.

Repeat steps 3 through 6 to complete panel run.

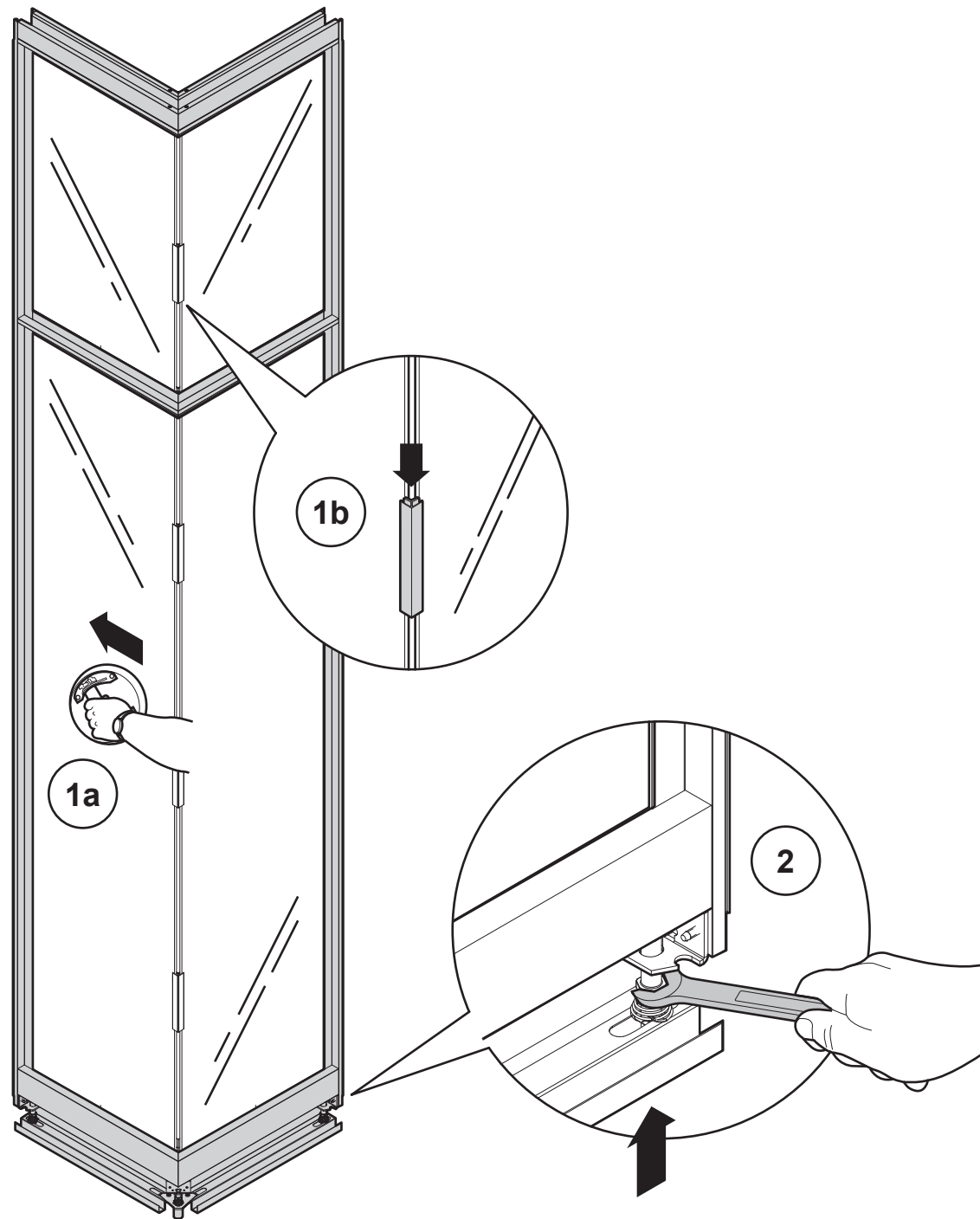


## Installing the Glass Selections "L" Corner

**Note:** If using tape to seal glass seams, apply tape to glass before placing in frame. See pages 28 and 29.

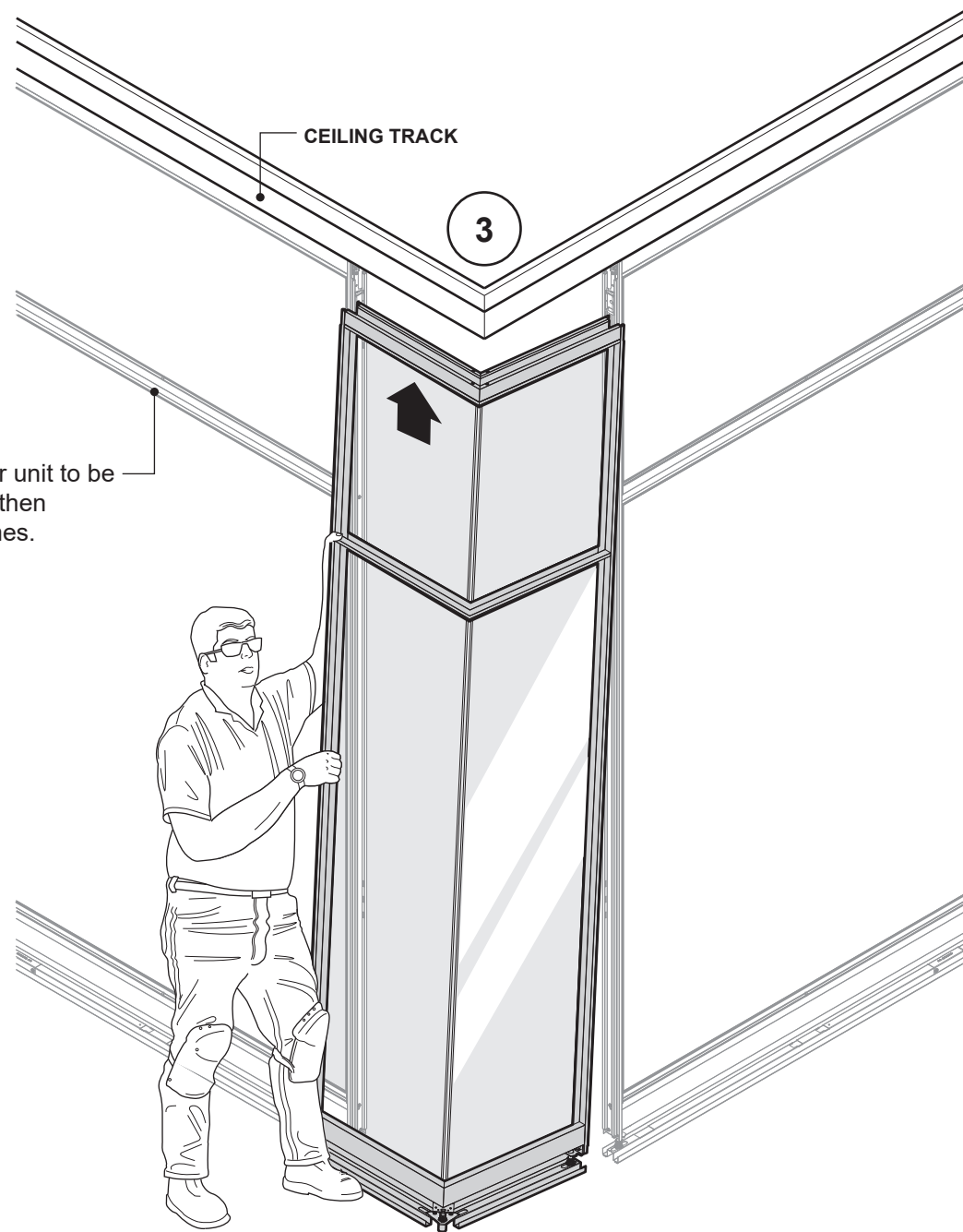
**1.** Slide glass into vertical uprights (1a) and remove the plastic shipping clips (1b) in four (4) places.

**2.** Adjust all the levelers up to their lowest (inward) position for ease of installation.



**3.** Install corner unit into ceiling track. Install adjoining frames and level. Install inline feature strips (see pages 16 & 17).

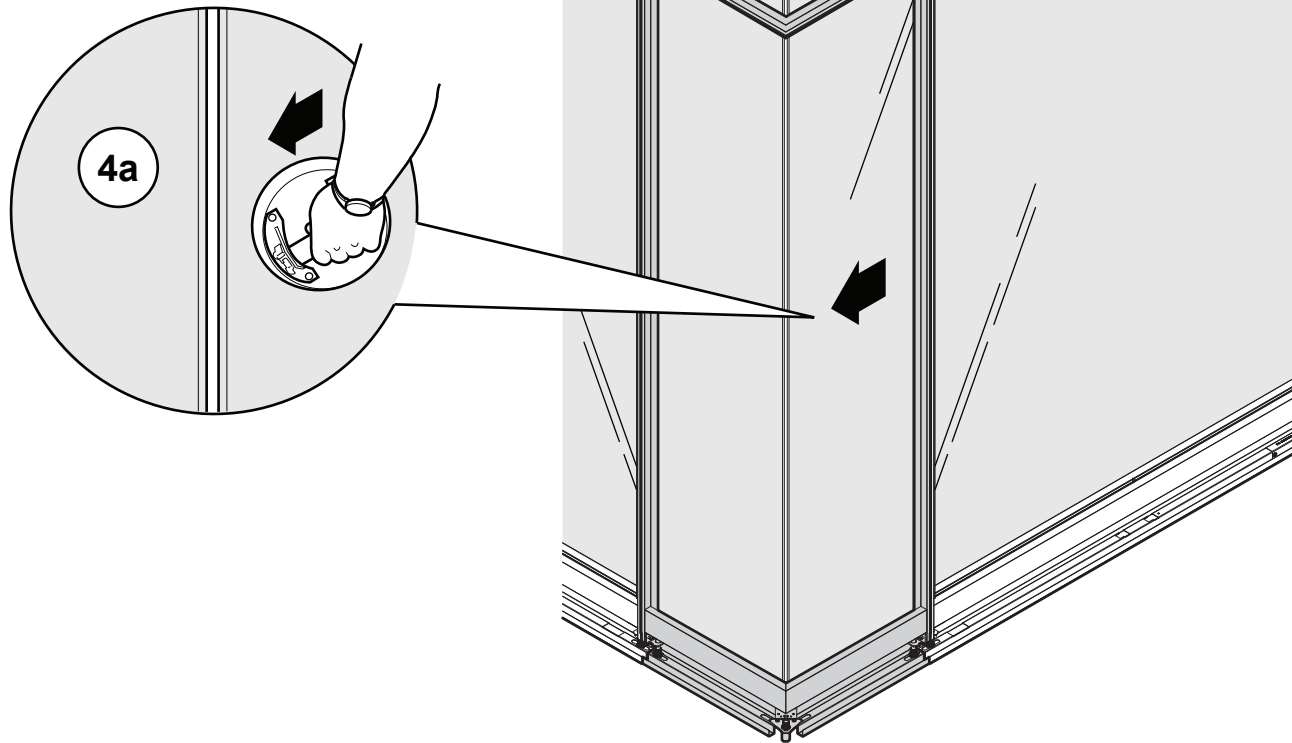
**NOTE:** Corner unit to be installed first, then adjoining frames.



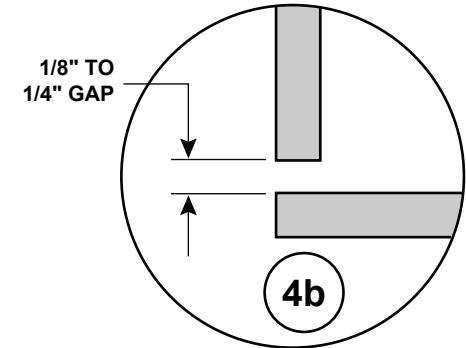
**If using Silicon Glazing,  
begin with step 4**

**4.** Slide one pane of glass sideways (4a) so it is overlapping the end of the other pane of glass (4b).

**If using Tape, refer to pages 28 and 29.**

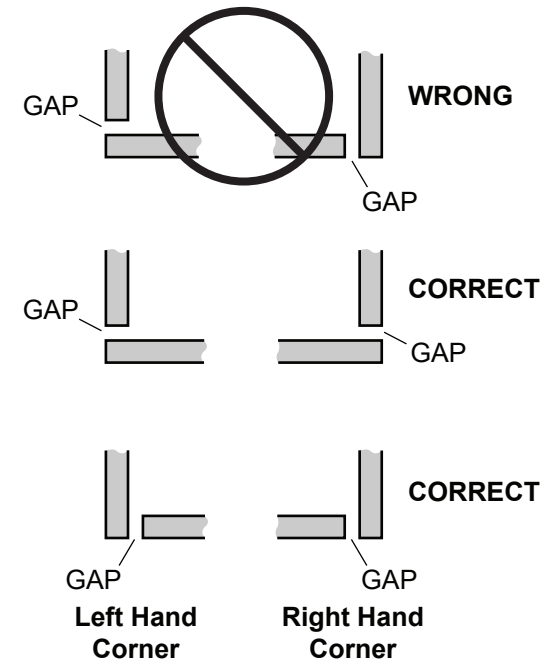


**Top View  
Glass Alignment**



**VISUAL CAUTION:**

**NOTE:** Make sure to have consistency with your glass corner alignments before applying the glazing.





## Applying the Glazing

**NOTE:** It is recommended that a professional glazer be used.

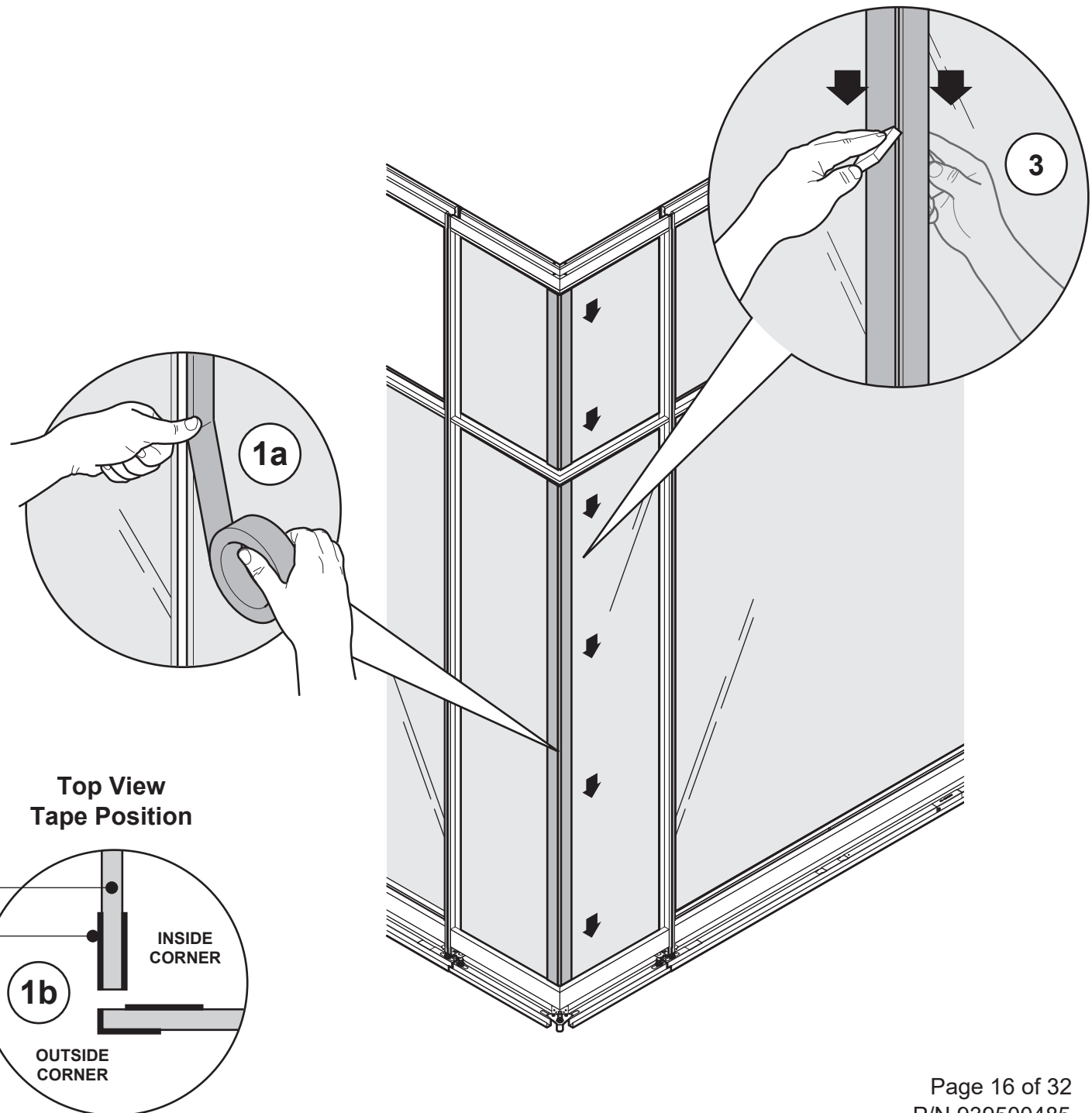
**1.** Apply 2" masking tape to each side of the gap (1a). Tape should be applied on both the inside and outside of corner (1b).

**2.** Make sure there is a 1/8" to 1/4" gap between the glass. Adjust if needed.

**3.** Apply glazing into gap and smooth on each side of the glass starting from the top and working down.

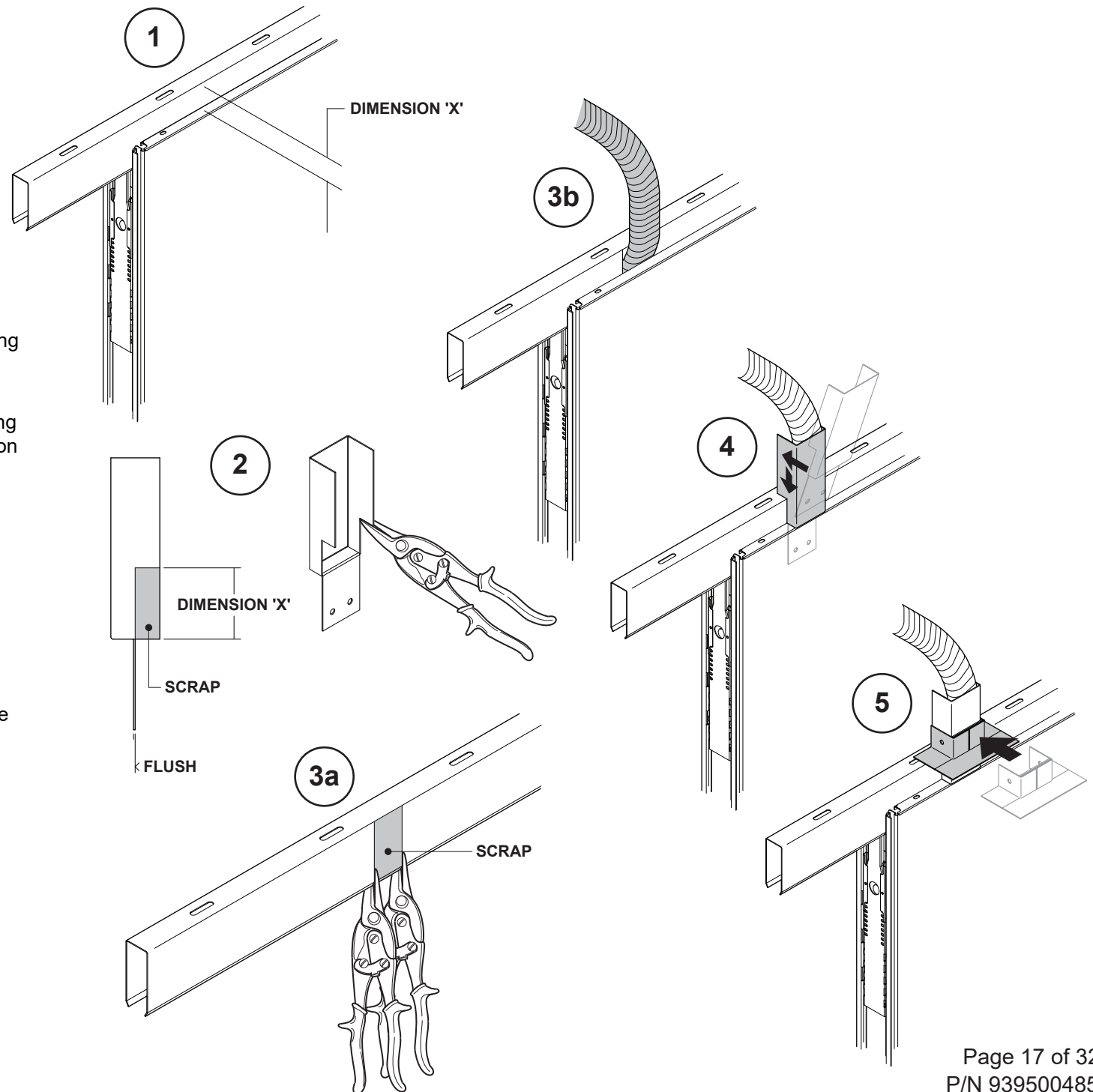
**NOTE:** This application must be applied by two people simultaneously.

**4.** Remove masking tape.

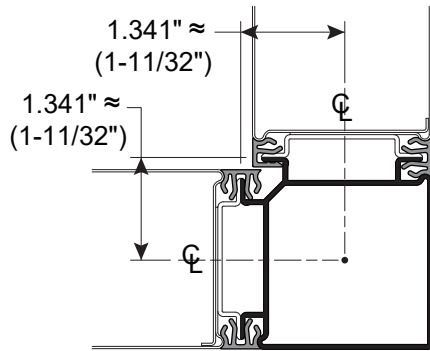


## Optional Ceiling Track Bypass Cover

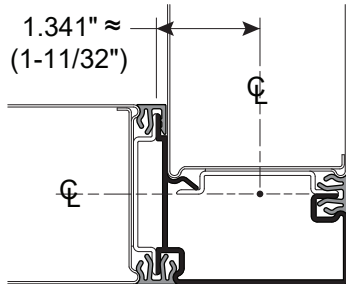
1. Measure from top of recessed ceiling channel to top of panel.
2. Place that dimension onto the ceiling bypass cover and remove the material on both sides with tin snips as shown.
3. Cut opening in recessed ceiling channel for conduit to pass through.
4. Slide the ceiling bypass cover over the conduit and into position as shown.
5. Finish off with the ceiling bypass cover trim assembly laying on top of the recessed ceiling channel.



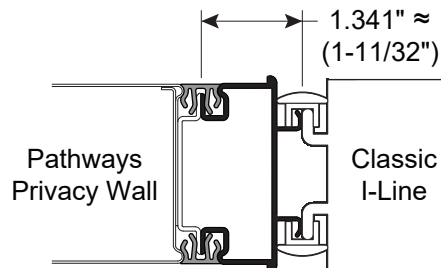
## Connection Conditions



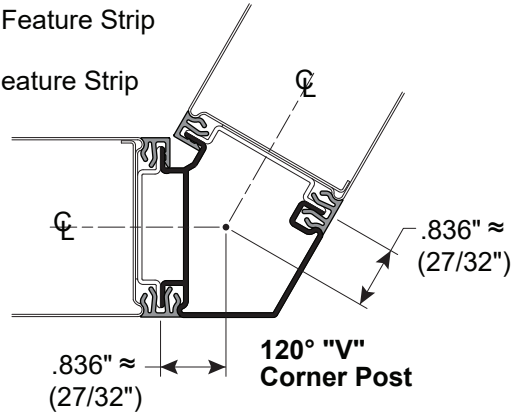
**90° Corner Post**



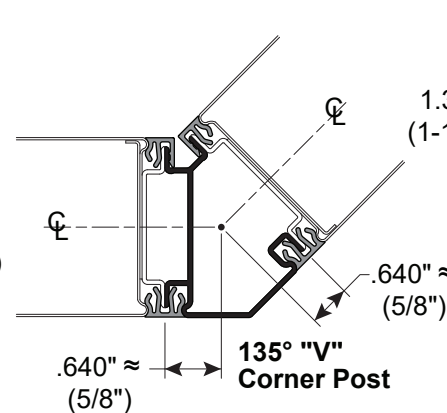
**90° with Centered Panel**



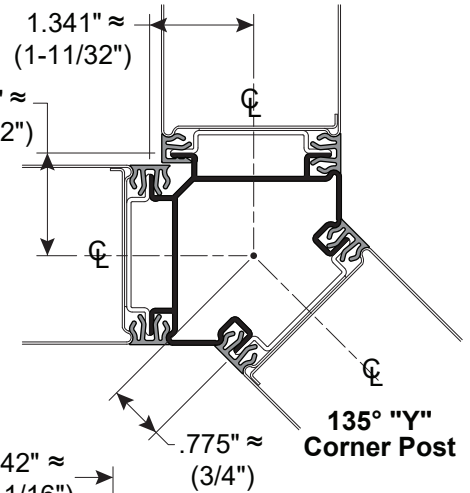
**Privacy Wall to Classic I-Line**



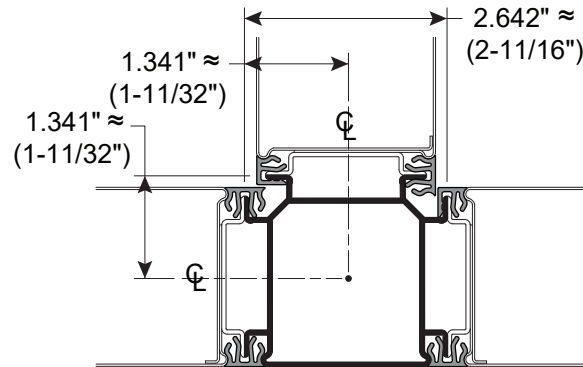
**120° "V" Corner Post**



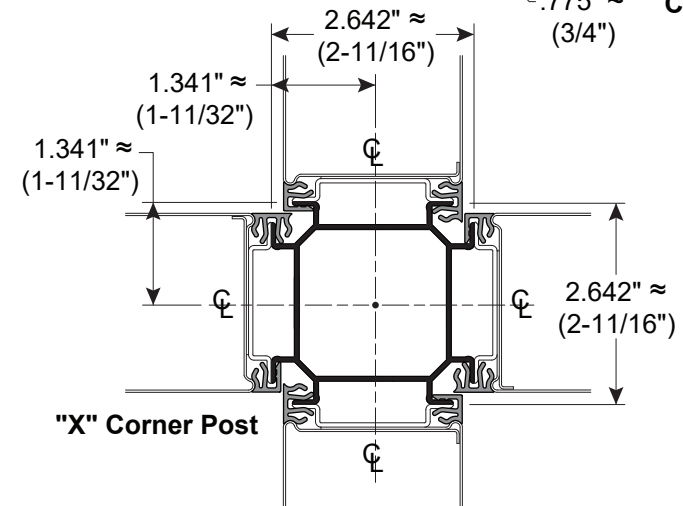
**135° "V" Corner Post**



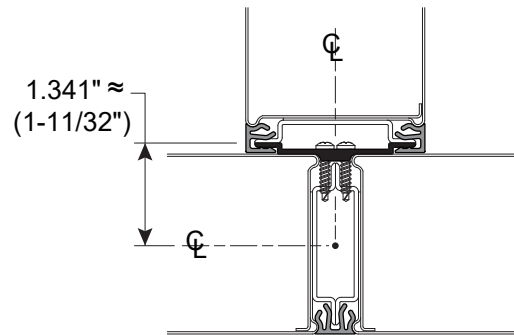
**135° "Y" Corner Post**



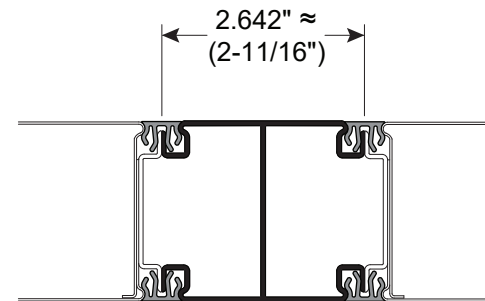
**"T" Corner Post**



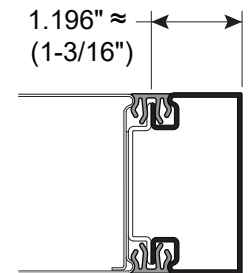
**"X" Corner Post**



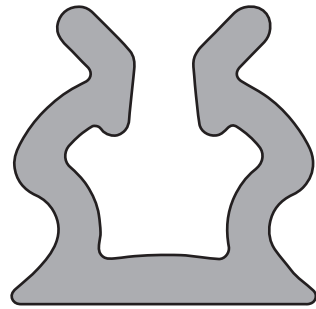
**"T" with Panels Centered**



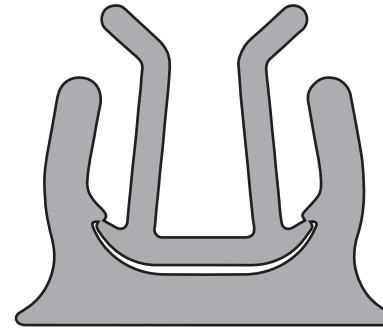
**In-Line Post**



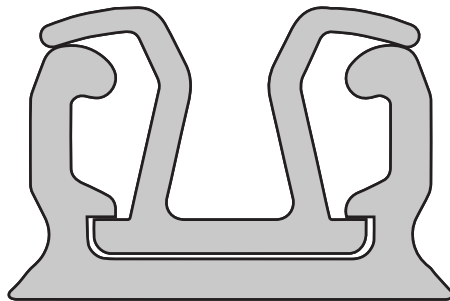
**End-Of-Run**



**Fabric wrapped feature strip**



**Painted feature strip to connect  
a painted and fabric panel,  
or 2 fabric panels**

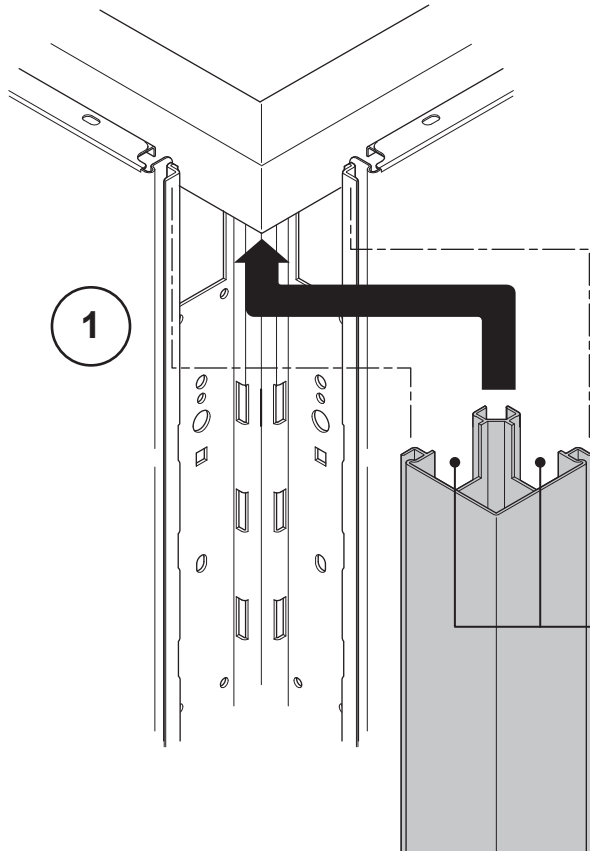


**Painted feature strip to  
connect 2 painted panels**

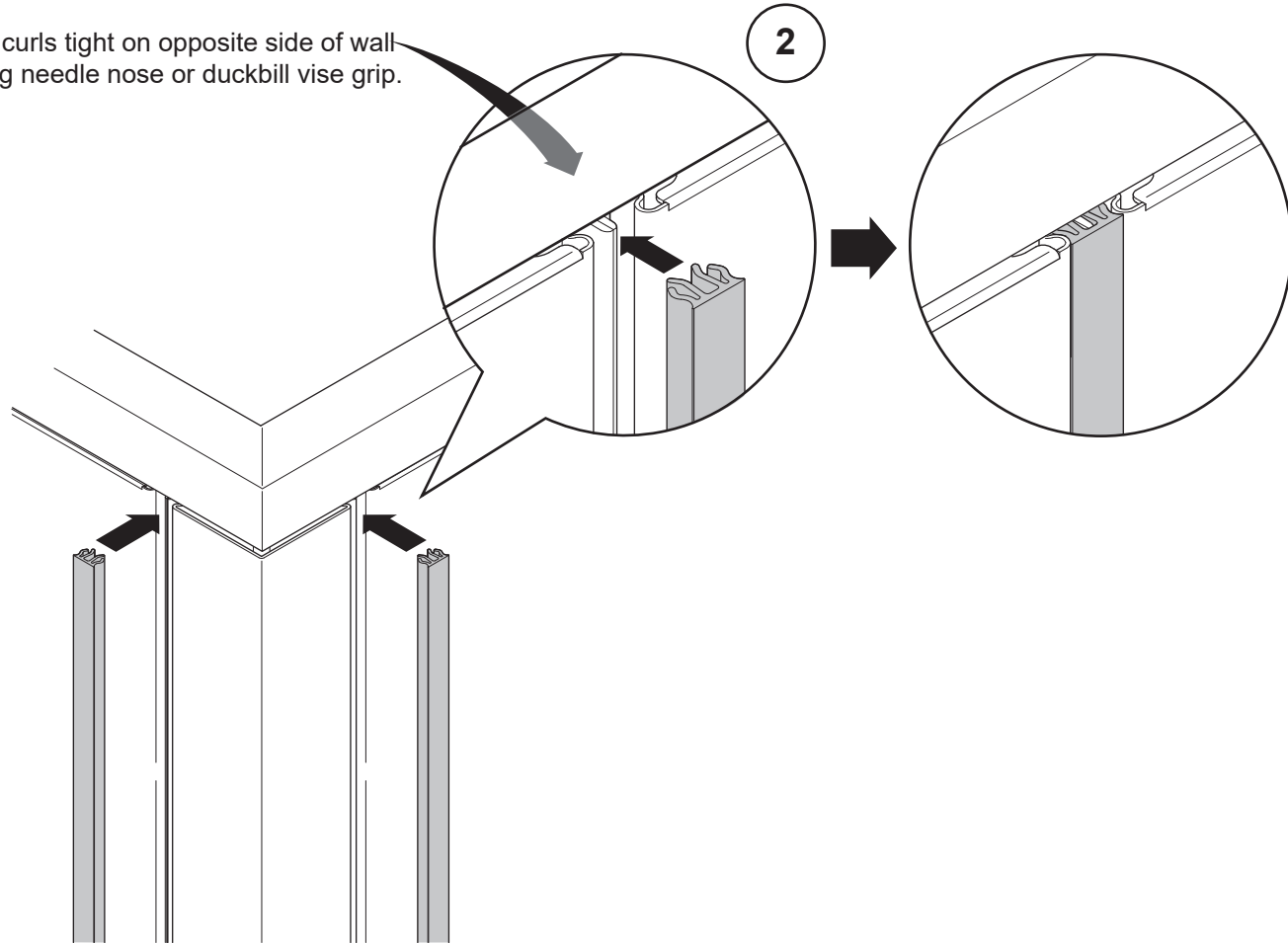
## Installing the Inline and Half Feature Strip (90° corner post shown)

**NOTE:** It is helpful to apply the inline feature strips first followed by the half feature strips.

- 2.** Install the inline feature strip flush at the top of the panel and then work it downward using a feature strip applicator and rubber mallet



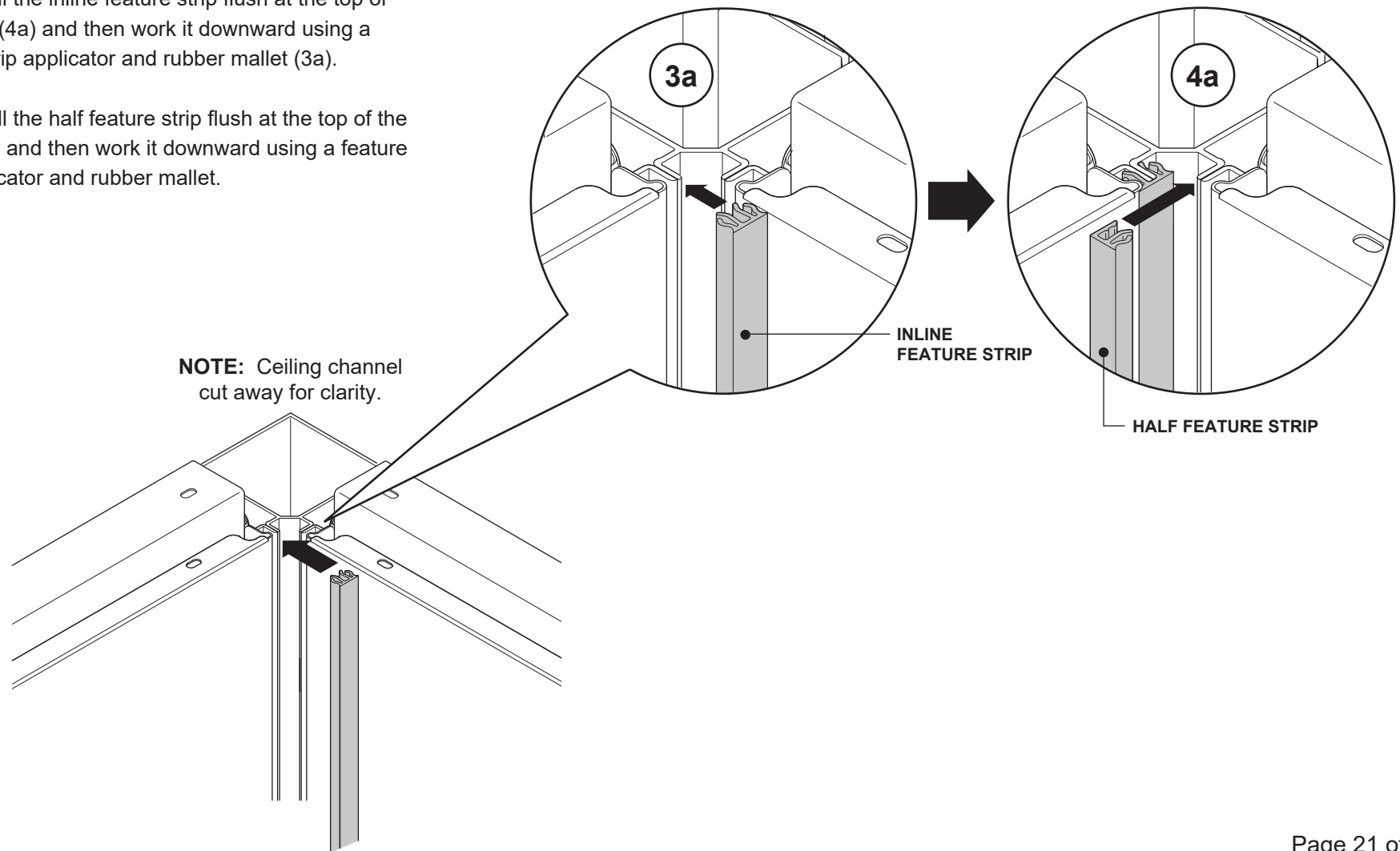
Pull curls tight on opposite side of wall using needle nose or duckbill vise grip.



**NOTE:** Notches are required only for recessed ceiling channel.

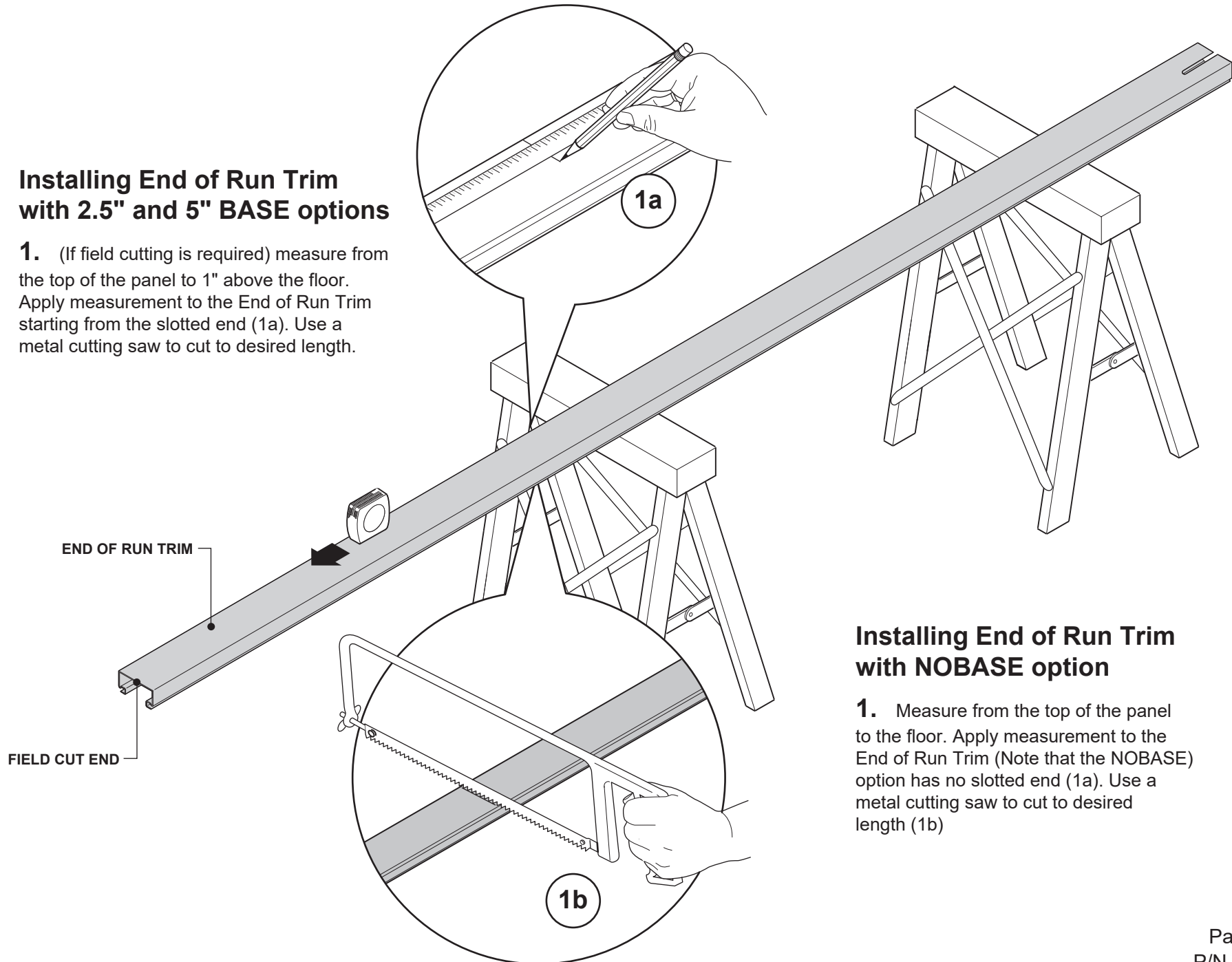
**3.** Install the inline feature strip flush at the top of the panel (4a) and then work it downward using a feature strip applicator and rubber mallet (3a).

**4.** Install the half feature strip flush at the top of the panel (4a) and then work it downward using a feature strip applicator and rubber mallet.



## Installing End of Run Trim with 2.5" and 5" BASE options

1. (If field cutting is required) measure from the top of the panel to 1" above the floor. Apply measurement to the End of Run Trim starting from the slotted end (1a). Use a metal cutting saw to cut to desired length.

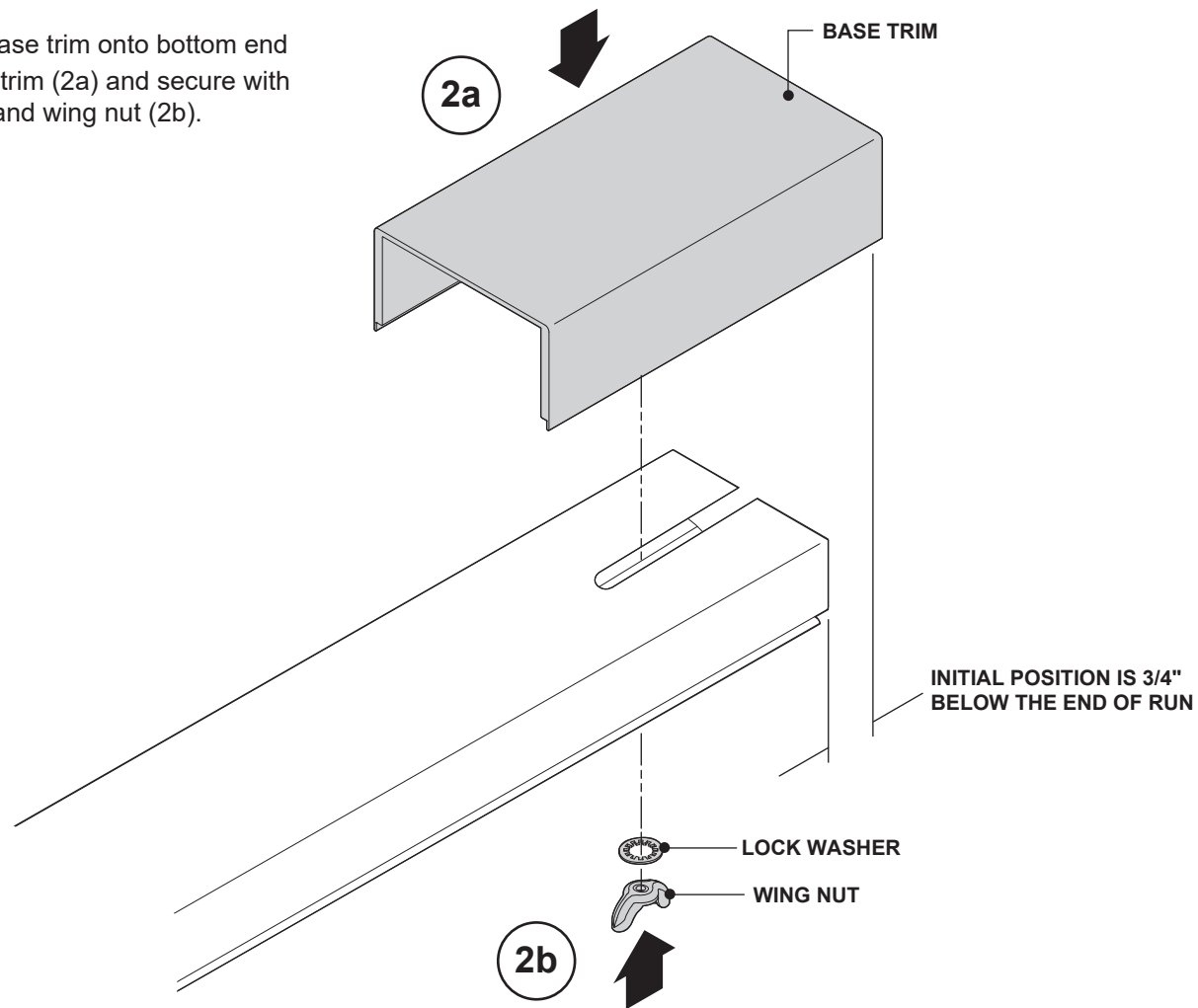


## Installing End of Run Trim with NOBASE option

1. Measure from the top of the panel to the floor. Apply measurement to the End of Run Trim (Note that the NOBASE option has no slotted end (1a)). Use a metal cutting saw to cut to desired length (1b)



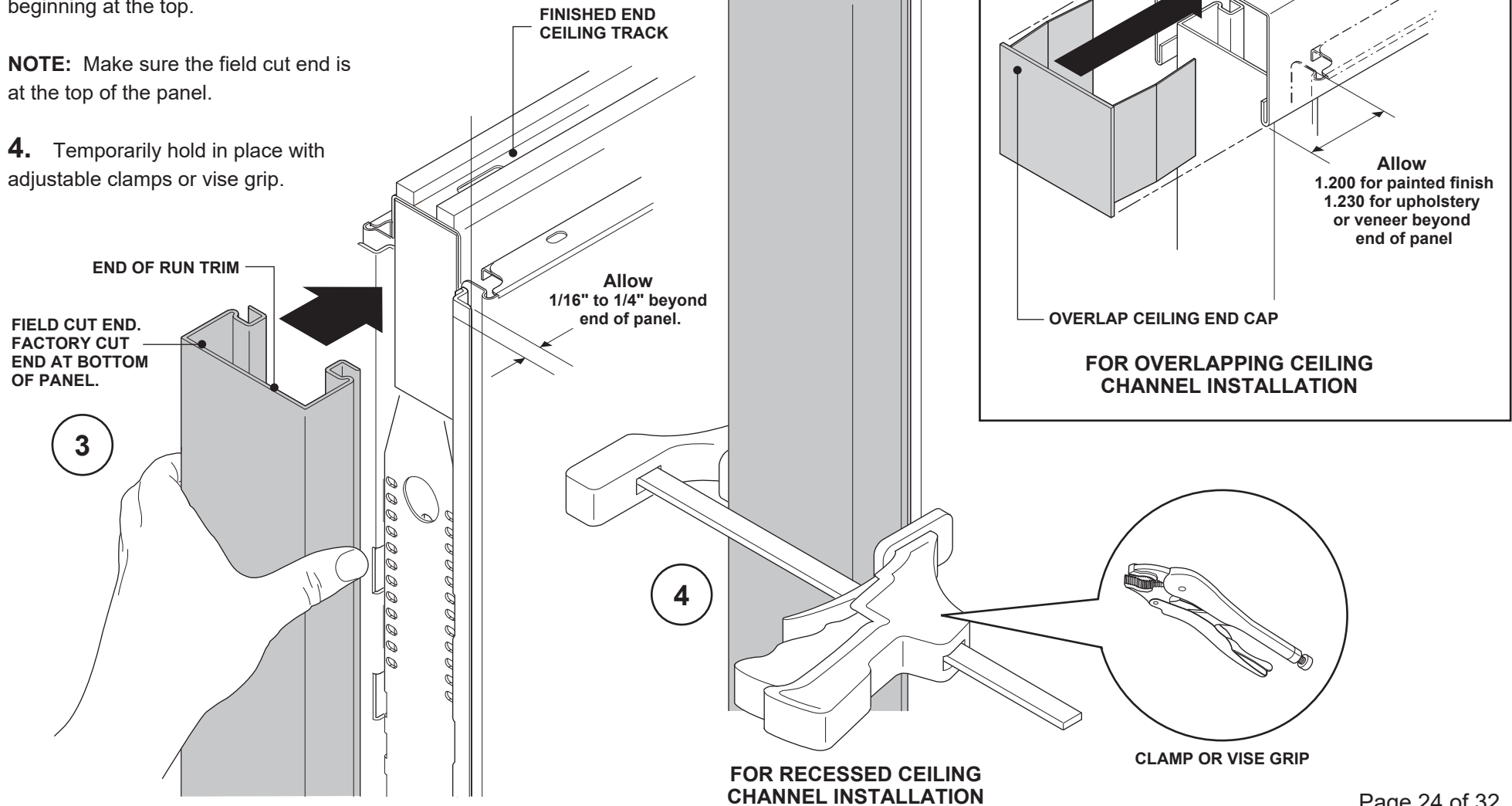
- 2.** Lower base trim onto bottom end of end of run trim (2a) and secure with lock washer and wing nut (2b).



**3.** Line up end of run trim with panel beginning at the top.

**NOTE:** Make sure the field cut end is at the top of the panel.

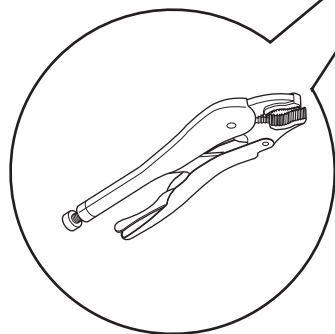
**4.** Temporarily hold in place with adjustable clamps or vise grip.



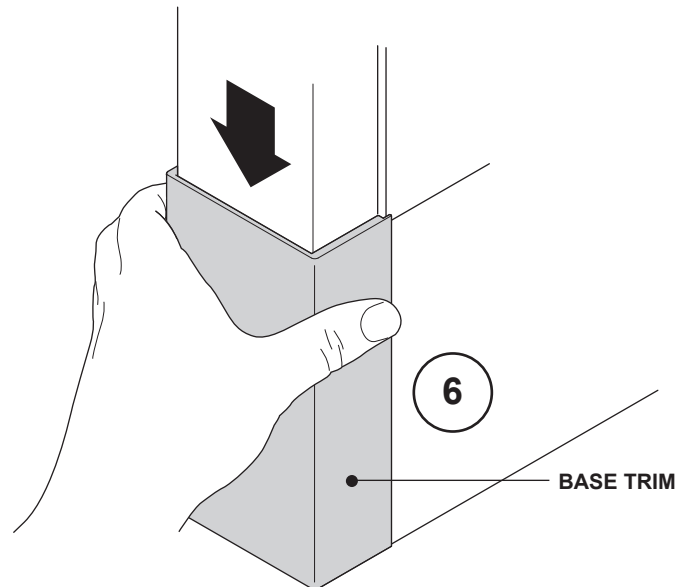
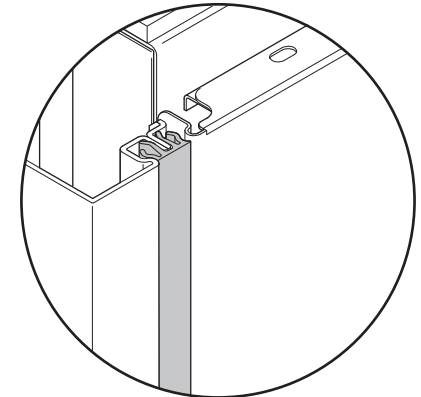
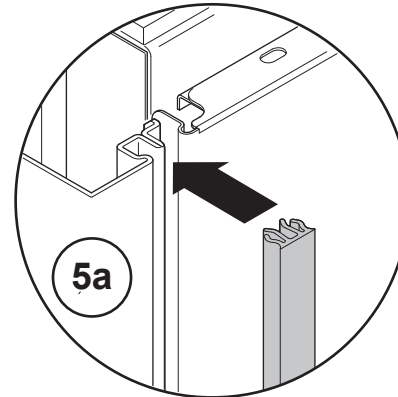
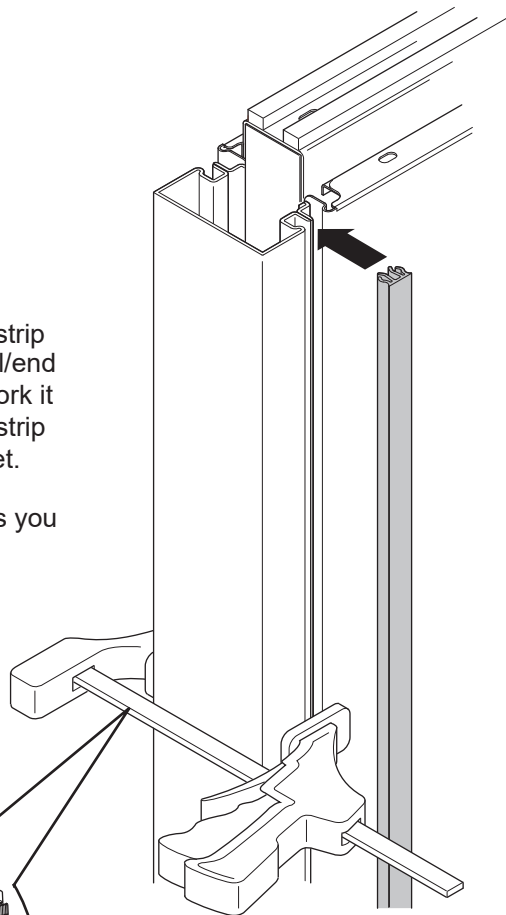
5. Install the full feature strip flush at the top of the panel/end of run trim (5a) and then work it downward using a feature strip applicator and rubber mallet.

**NOTE:** Remove clamps as you move downward.

6. Adjust base trim.



CLAMP OR VISE GRIP

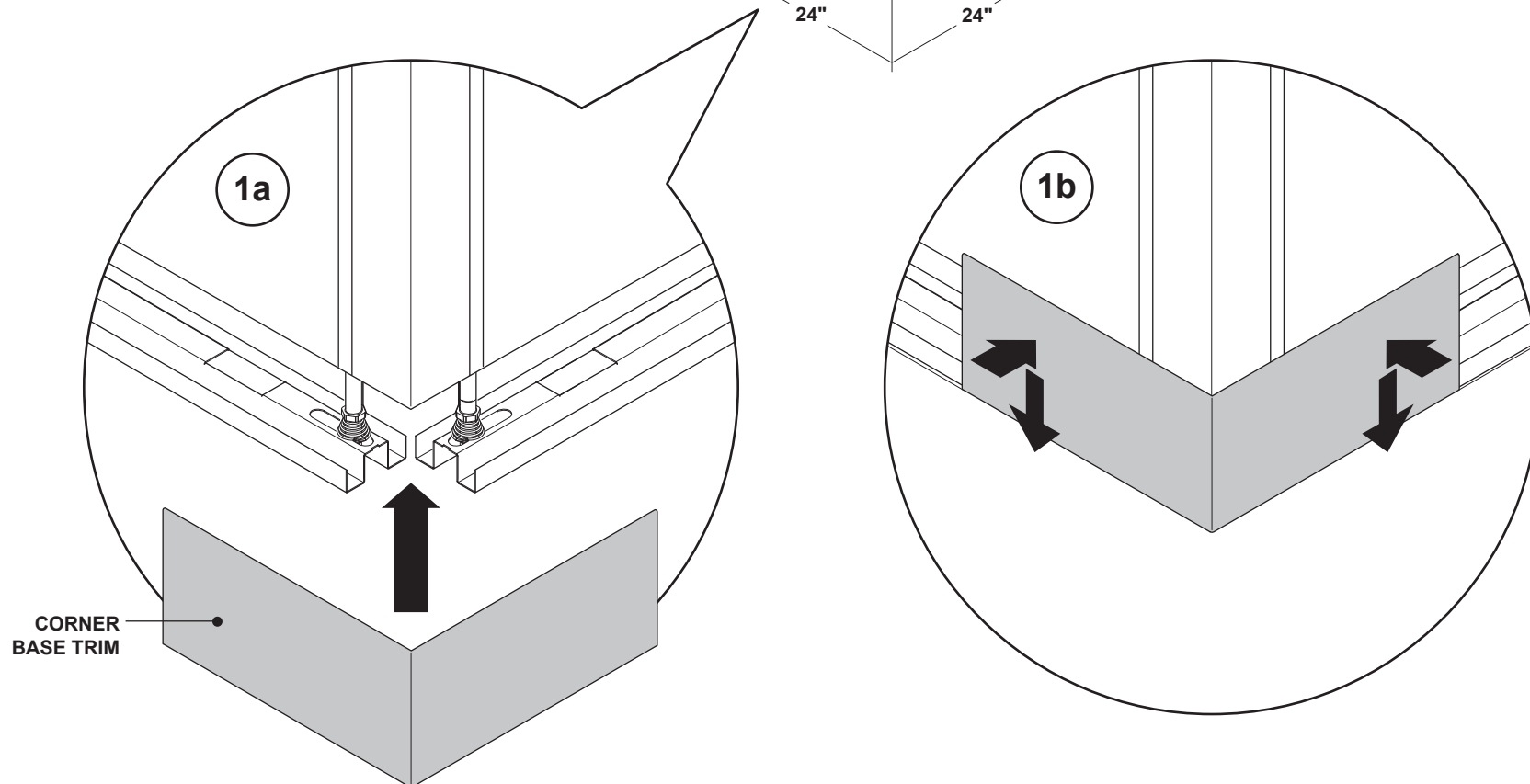


BASE TRIM

## Installing the Corner Base Trim

### 5" BASE option

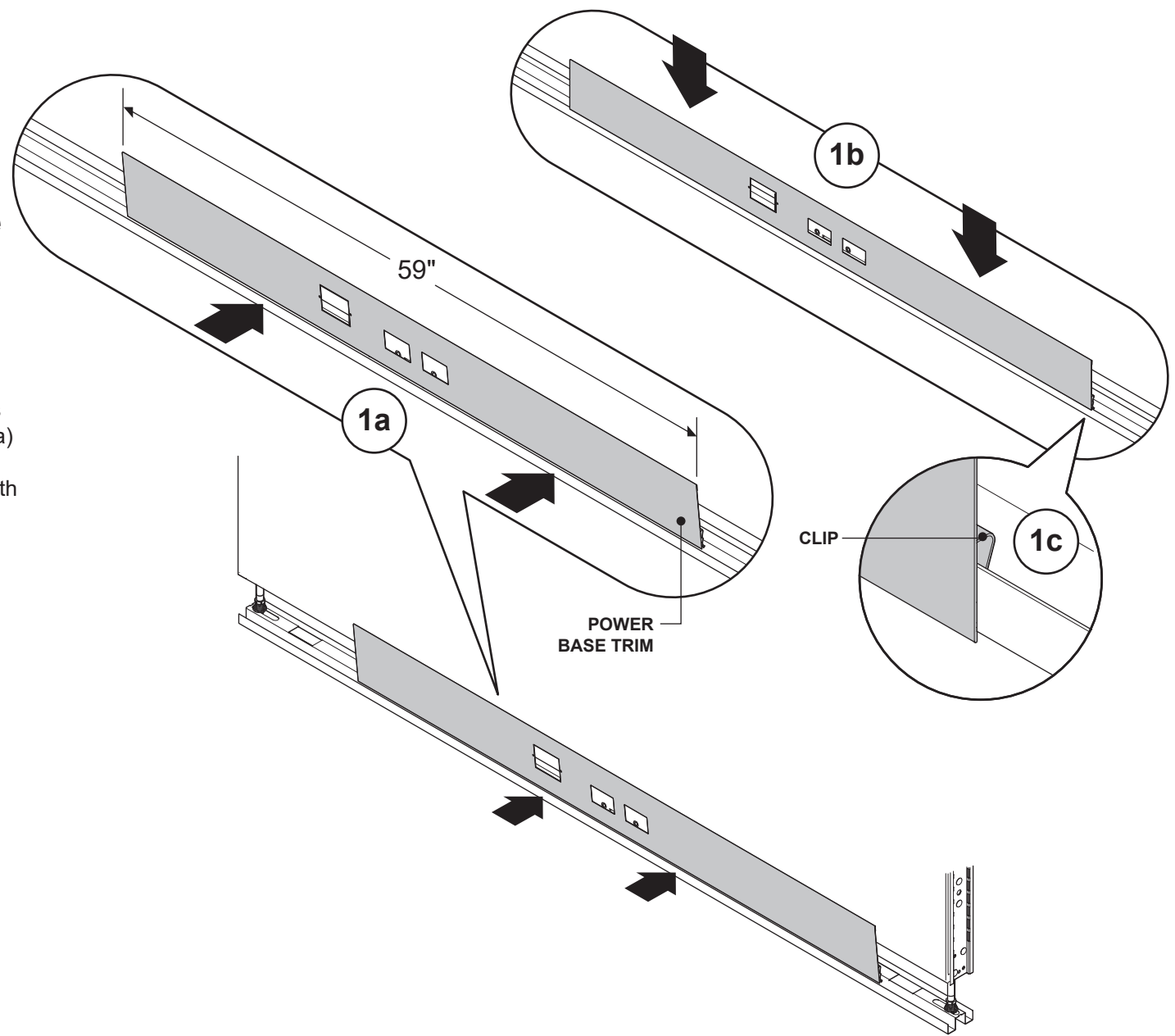
1. Insert the corner base trim (1a). Push in and downward (1b) so that the clip on the bottom of the corner base trim mates with the track.



## Installing the Power Base Trim

### 5" BASE option

**1.** Insert the base trim (This piece is 59" in length.) over the receptacles (1a) and then push downward (1b) so the clip on the bottom of the trim mates with the track (1c).

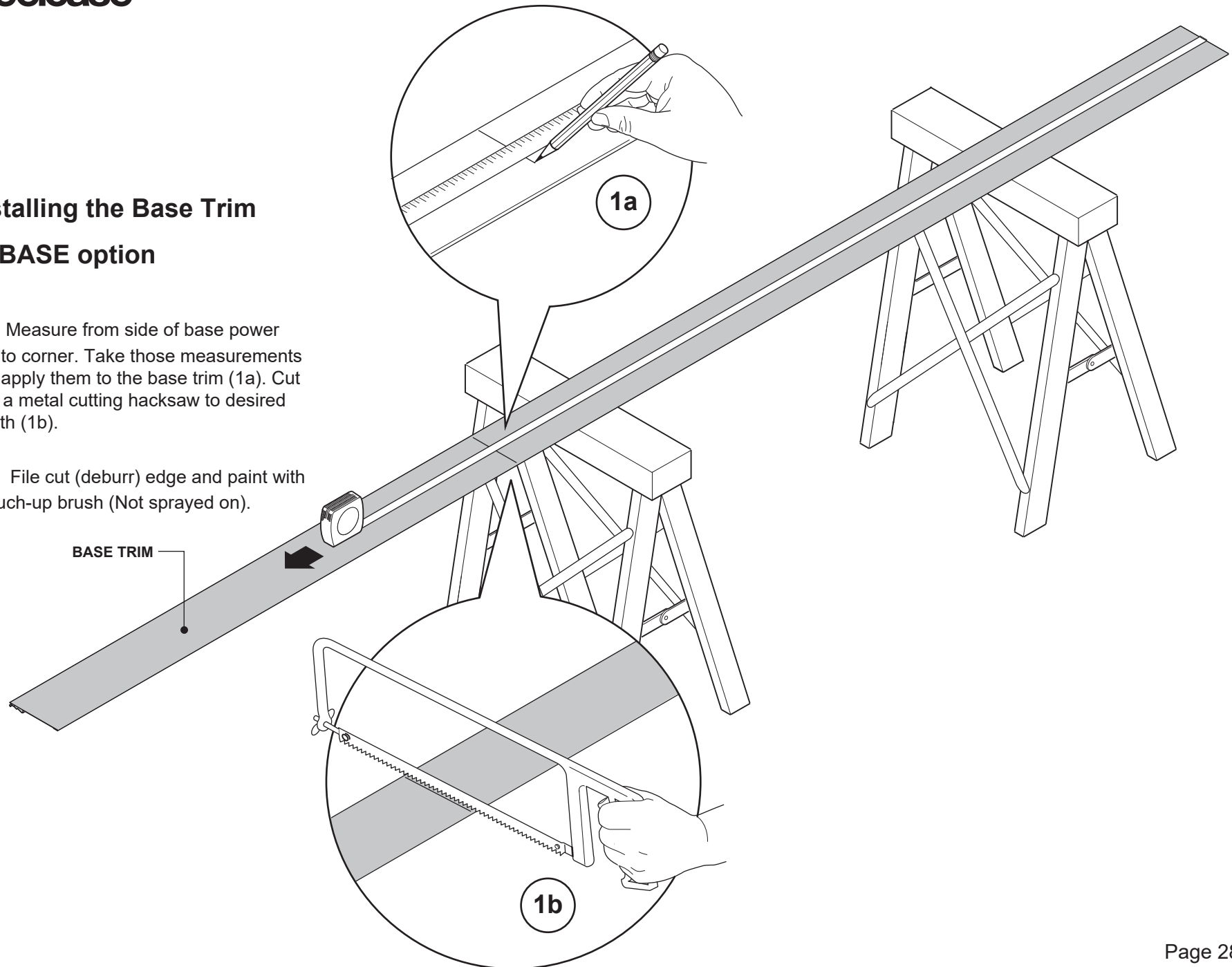


## Installing the Base Trim

### 5" BASE option

**1.** Measure from side of base power trim to corner. Take those measurements and apply them to the base trim (1a). Cut with a metal cutting hacksaw to desired length (1b).

**TIP:** File cut (debur) edge and paint with a touch-up brush (Not sprayed on).

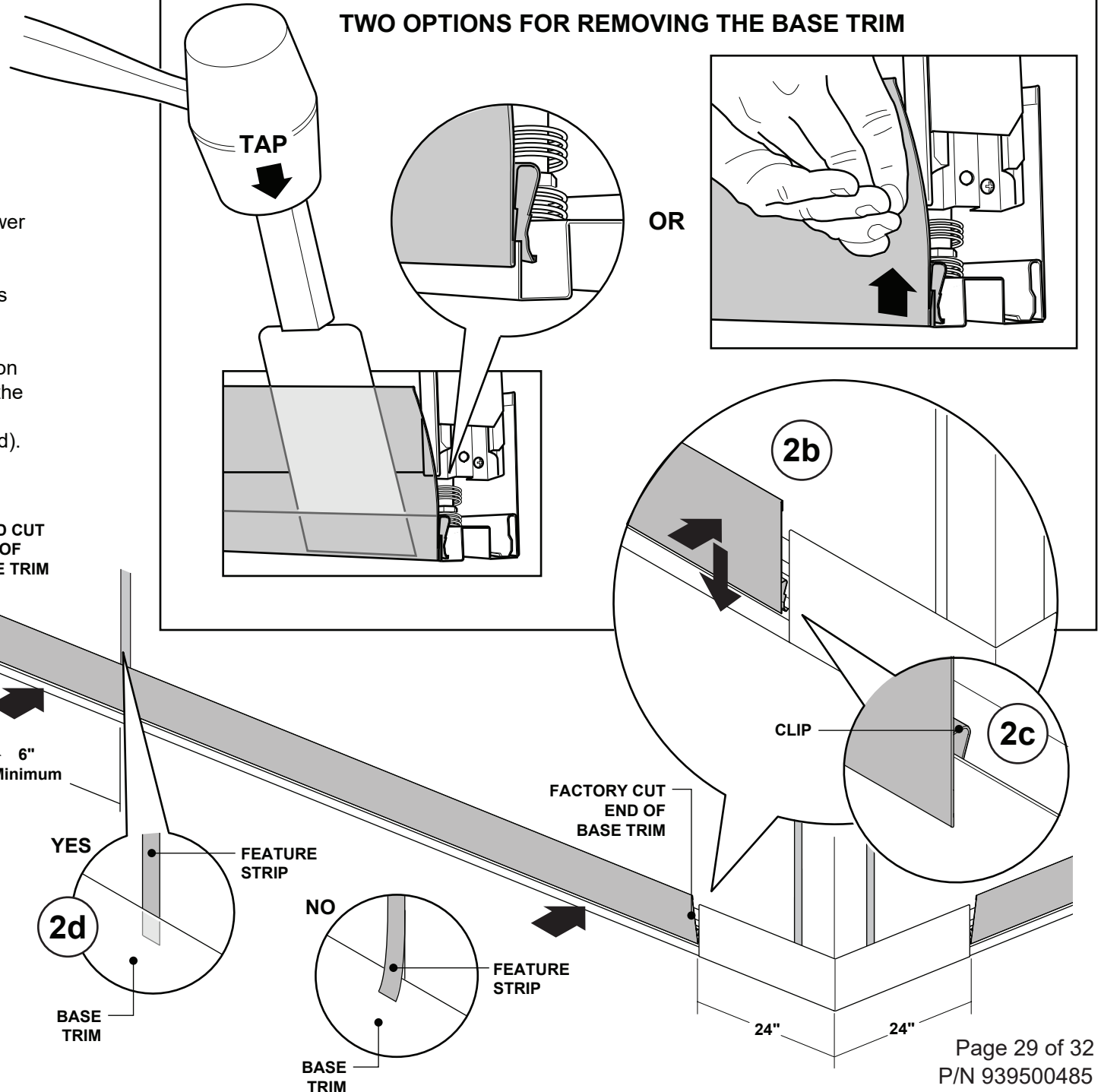


## TWO OPTIONS FOR REMOVING THE BASE TRIM

**2.** Insert the base trim next to the power base trim (2a).

**NOTE:** Make sure the factory cut end is facing toward the corner.

Push in and downward (2b) so the clip on the bottom of the base trim mates with the track (2c). Make sure any feature strips are tucked away under the base trim (2d).



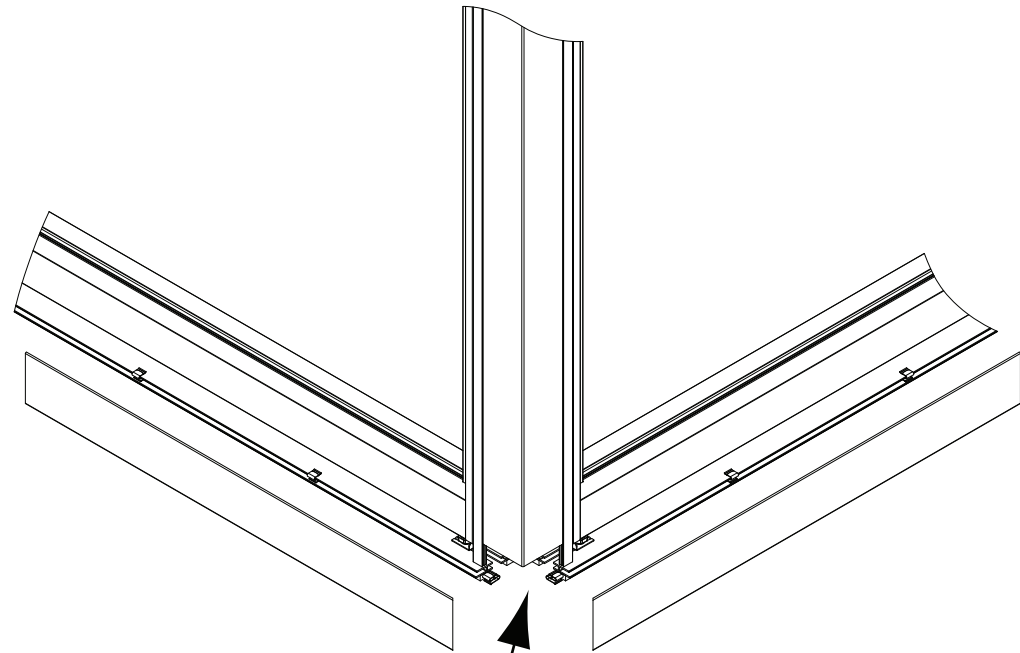
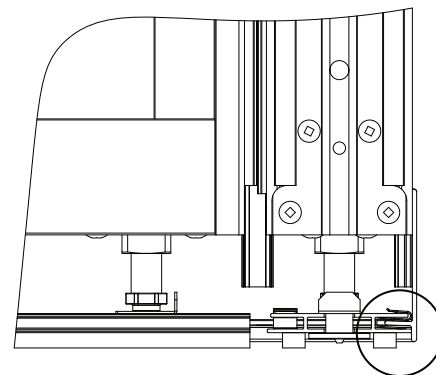


## Installing Base Trim with 2.5" BASE option.

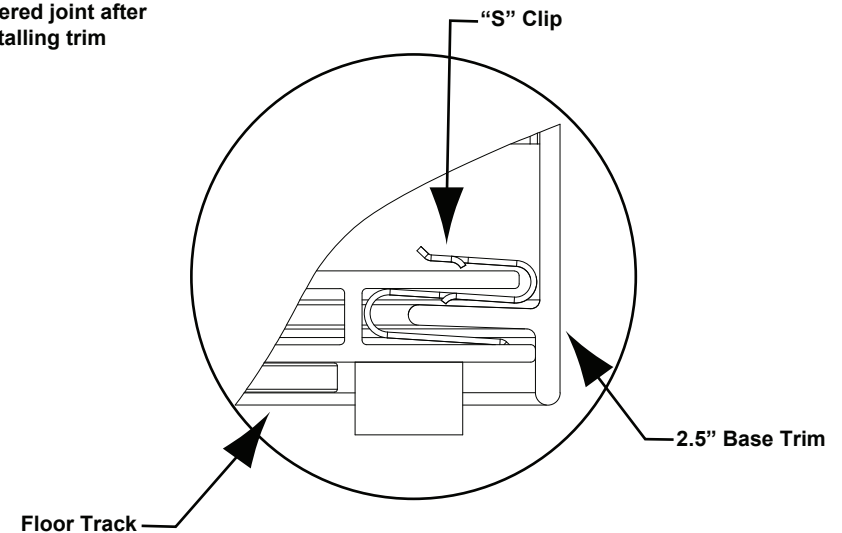
**1.** The 2.5" Base Trim Corner consists of two mitered pieces 24" long that are attached to the floor track with "S" clips.

**2.** The 2.5" Continuous Base Trim is also attached to the floorTrack with "S" clips. Install the 2.5" Continuous Base Trim with similar methods per pages 28 and 29.

**NOTE:** 2.5" Base Trim attaches straight on to the "S" clips strategically placed along the floor track to ensure a tight fit to the panel and posts.



Minimize the gap at mitered joint after installing trim



## Applying Adhesive Tape Sealant

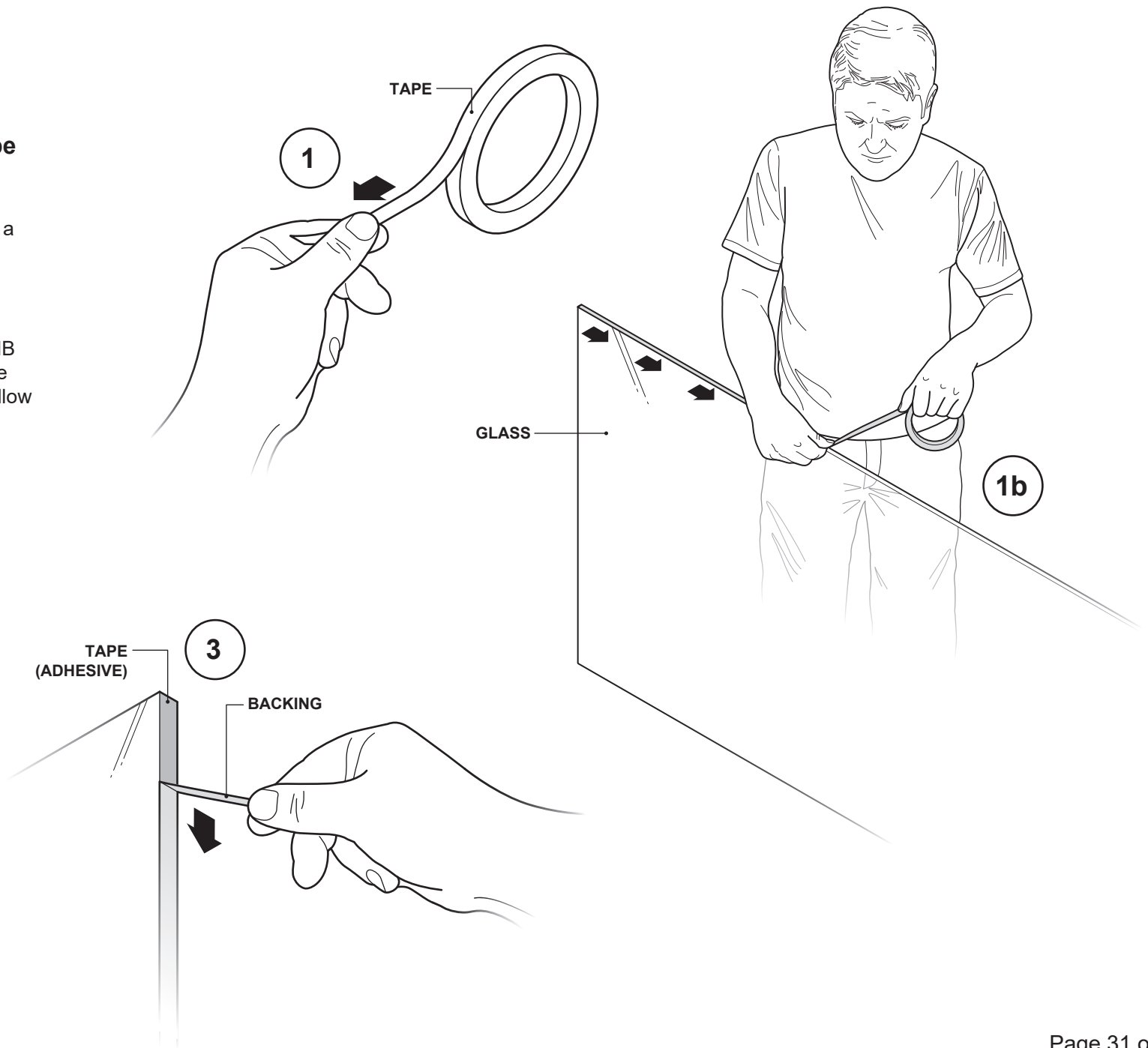
**Note:** It is recommended that a professional glazer be used. This is a two (2) person operation.

**Note:** 3M 4905 6mm wide VHB tape is the recommended tape for use in this application. Follow all tape manufacturers' recommendations including surface preparation and cure time.

**1.** Unroll tape to expose adhesive and apply tape to glass.

**2.** Follow Steps 1 thru 3 on pages 12 and 13 as shown.

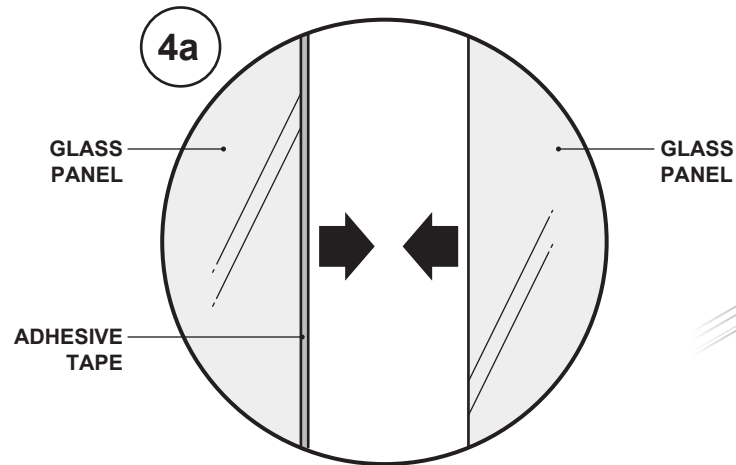
**3.** Remove the remaining backing from tape.



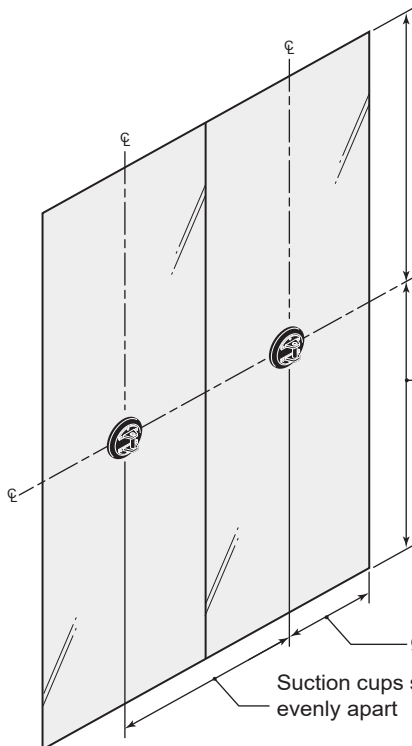
**4.** Slide the two (2) glass panels together, checking alignment before contacting the adhesive to insure flush appearance.

**5.** Apply pressure during cure as recommended by the tape manufacturer.

**Note:** This can be accomplished using suction cups and cinching straps.



**Side View of Suction Cup Location In-Line**



**Side View of Suction Cup Location Corner**

